

An advanced electronic counter perfect for today's applications. Introducing the 4-digit type and 6-digit type electronic counter.





# Matsushita

Electronic Counter

LC4H

 $\textbf{NAIS}\ \ \text{is the worldwide brand name of automation products}.$ 



#### DIN 48 SIZE LCD ELECTRONIC COUNTER

# LC4H Counters

# Compact, Easy-to-read, Easy-to-use... An electronic counter that's ahead of its time.



AEL51 systems (4-digit display)



AEL53 systems (6-digit display)





Pin type

Screw terminal type

#### **Features**

1. Bright and Easy-to-Read Display
A brand new bright 2-color backlight LCD
display. The easy-to-read screen in any

location makes checking and setting procedures a cinch.

2. Simple Operation

Seesaw buttons make operating the unit even easier than before.

3. Short Body of only 64.5 mm 2.539 inch (screw type) or 70.1 mm 2.760 inch (pin type)

With a short body, it easily installs in even narrow control panels.

4. Conforms to IP66's Weather Resistant Standards

The water-proof panel keeps out water and dirt for reliable operation even in poor environments.

5. Screw terminal and Pin Type are Both Standard Options

The two terminal types are standard options to support either front panel installation or embedded installation.

#### 6. Changeable Panel Cover

Also offers a black panel cover to meet your design considerations.

#### 7. 4-digit or 6-digit display

Two sizes of displays are offered for you to choose the one that suits your needs.

# 8. Conforms With EMC and Low Voltage Directives

Conforms with EMC directives (EN50081-2/EN50082-2) and low-voltage directives (VDE0435/Part 2021) for CE certification vital for use in Europe.

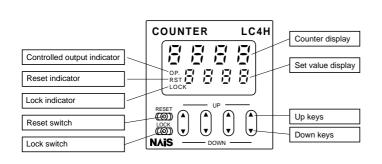
#### 9. Low Price

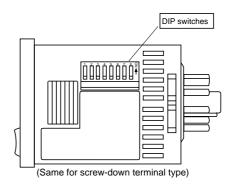
All this at an affordable price to provide you with unmatched cost performance.

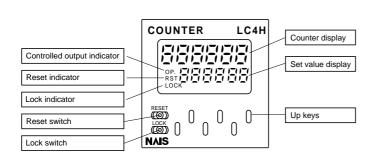
## **Product types**

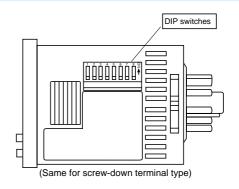
Digit	Count speed	Operation mode	Output	Operation voltage	Power down insurance	Terminal	Part No.
				400 040 \/ 40		11 pin	LC4H-R4-AC240V
			Relay	100-240 V AC		Screw	LC4H-R4-AC240VS
			(1c)	40.04.1/.00		11 pin	LC4H-R4-DC24V
4				12-24 V DC		Screw	LC4H-R4-DC24VS
4				400 040 \/ 40		11 pin	LC4H-T4-AC240V
			Transistor	100-240 V AC		Screw	<u> </u>
			(1a)	40.04.1/.00		11 pin	
	30 Hz (cps)/	Multi-mode		12-24 V DC	Available	Screw	LC4H-T4-DC24VS
	5 KHz (Kcps) (Dire	(Direct-connect)		400.040.1/ 4.0		11 pin	LC4H-R6-AC240V
			Relay	100-240 V AC		Screw	LC4H-R6-AC240VS LC4H-R6-DC24V LC4H-R6-DC24VS
			(1c)	40.04.1/.00		11 pin	
0				12-24 V DC		Screw	
6				400 040 \/ 40	-	11 pin	LC4H-T6-AC240V
			Transistor	100-240 V AC		Screw	LC4H-T6-AC240VS
			(1a)	40.04.1/ DO		11 pin	LC4H-T6-DC24V
				12-24 V DC		Screw	LC4H-T6-DC24VS

#### Part names









## **Specifications**

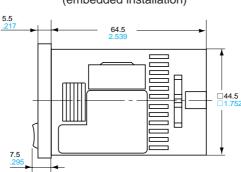
	Item		Ralay ou	tput type	Transistor	output type		
	nem		AC type	DC type	AC type	DC type		
	Rated operating voltage		100 to 240 V AC	12 to 24 V DC	100 to 240 V AC	12 to 24 V DC		
	Rated frequency		50/60 Hz common	_	50/60 Hz common	_		
	Power consumption		Max. 10 V A	Max. 3 W	Max. 10 V A	Max. 3 W		
	Control outpu	ut	1 Form C: 3 A, 25	0 V AC (resistive)	1 Form A: 100 mA, 30 V DC	Open collector output (Max.)		
	Input mode		Addition (L		on (DIR)/Individuality (IND)/Phas ble by DIP switch	e (PHASE)		
	Counting spe	eed		30 cps/5 kcps (selec	ctable by DIP switch)			
	Min. counting	g input time		16.7 ms at 30 cps/0.1 ms at 5	kcps ON time: OFF time = 1:1			
Rating	Reset input r	nethod	Signal re	set/Push-key switch, Min. input t	ime 1 ms, 20 ms (selected by D	IP switch)		
Kauriy	Lock input			Min. input sign	al width: 20 ms			
	Input signal				: 1 k $\Omega$ or less, Input residual volta. Max. energized voltage: 40 V D			
	Output mode	:	HOLD-A/HOLD-B	3/HOLD-C/SHOT-A/SHOT-B/SH	OT-C/SHOT-D, 7 modes selecta	ble by DIP switch		
	One shot out	put time	Approx. 1 s					
	Indication		7-segment L	CD, Counter value (backlight re	d LED), Setting value (backlight	yellow LED)		
	Digit		4-digit display type –999 to 9999 (–3 digits to +4 digits) (0 to 9999 for setting) 6-digit display type –99999 to 999999 (–5 digits to 6 digits) (0 to 999999 for setting)					
	Memory		EEP-ROM (Overwriting times: 10 <sup>s</sup> ope. or more)					
	Contact arrangement		1 Form C 1 Form A (Open collector)			pen collector)		
Contact	Initial contact resistance		100 mΩ (at 1 A 6 V DC)			_		
	Contact material		Ag alloy	/Au flush	_			
Life	Mechanical		$2.0 \times 10^7$ ope. (Except for switch operation parts)			_		
Lile	Electrical		$1.0 \times 10^{5}$ ope. (At rated control voltage) $1.0 \times 10^{7}$ ope. (At rated control			ated control voltage)		
	Operating vo	Itage range	85 to 110 % of rated operating voltage					
	Initial withsta	nd voltage	Between input and outp	ss: 2,000 Vrms for 1 min (pin type) ut: 2,000 Vrms for 1 min s: 1,000 Vrms for 1 min	Between live and dead metal parts: 2,000 Vrms for 1 min Between input and output: 2,000 V AC for 1 min			
Electrical	Initial insulation resistance (At 500 V DC)		Between input and of	parts: Min. 100 M $\Omega$ (pin type) butput: Min. 100 M $\Omega$ ntact: Min. 100 M $\Omega$	put: Min. 100 MΩ Between live and dead metal parts: Min. 100 MΩ (pi			
	Temperature	rise	Max. 65° C (under the flow of nominal operating current at nominal voltage)					
	Vibration	Functional	10 to 55 Hz (1 cycle/min), single amplitude: 0.35 mm .014 inch (10 min on 3 axes)					
Machania-I	resistance	Destructive	10 to 5	5 Hz (1 cycle/min), single amplit	olitude: 0.75 mm .030 inch (1 h on 3 axes)			
Mechanical	Shock	Functional		Min. 98 m 321.522 ft.	/s² (4 times on 3 axes)			
	resistance	Destructive	Min. 294 m 964.567 ft./s² (5 times on 3 axes)					
	Ambient temperature		-10° C to 55° C +14° F to +131° F					
Operating	Ambient hum	nidity		Max. 8	5 % RH			
conditions	Air pressure			860 to 1,	060 h Pa			
	Ripple rate		_	20 % or less	_	20 % or less		
Connection				11-pin/scre	ew terminal			
Protective construction			IP66 (front panel with a rubber gasket)					

#### **Dimensions** (units: mm inch)

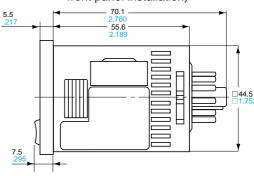
• LC4H electrical counter



Screw-down terminal type (embedded installation)

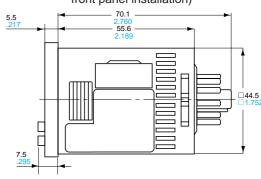


Pin type (embedded installation/ front panel installation)



Screw-down terminal type (embedded installation)

Pin type (embedded installation/ front panel installation)



#### • Dimensions for embedded installation (with adapter installed)

Screw-down terminal type

0

NVIS (

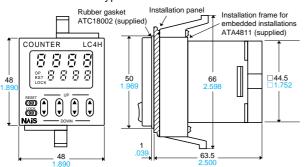
0

0 0

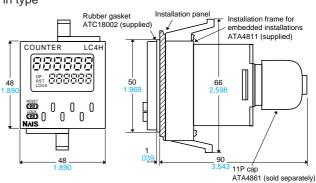
0

COUNTER

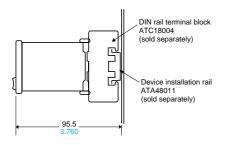
LC4H



Pin type

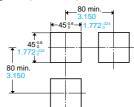


#### • Dimensions for front panel installations

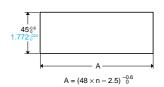


#### • Installation panel cut-out dimensions

The standard panel cut-out dimensions are shown below. Use the installation frame (ATA4811) and rubber gasket (ATC18002).



#### • For connected installations

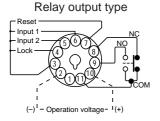


Note 1: The installation panel thickness should be between 1 and 5 mm .039 and .197 inch.

Note 2: For connected installations, the waterproofing ability between the unit and installation panel is lost.

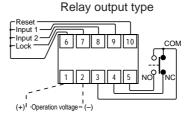
### **Terminal layout and wiring**

• Pin type



(-) - Operation voltage- 1(+)

#### Screw-down terminal type



# Transistor output type Reset Input 1 Input 1 Input 2 Input 2 Input 3 Input 3 Input 4 Input 4 Input 9 Input 9

#### Setting the operation mode and counter

#### Setting procedure 1) Setting the operation mode (input mode and output mode)

Set the input and output modes with the DIP switches on the side of the unit.

#### **DIP** switches

DIP switch Item OFF ON 1 2 Operation mode Refer to table 1 3 4 Minimum reset input signal width 20 ms 1 ms 5 Maximum counter setting 30 Hz 5 kHz 6 7 Input mode Refer to table 2 8

Table 1: Setting the output mode

DI	P switch N	No.	Output made	
1	2	3	Output mode	
ON	ON	ON	SHOT-A	
OFF	OFF	OFF	SHOT-B	
ON	OFF	OFF	SHOT-C	
OFF	ON	OFF	SHOT-D	
ON	ON	OFF	HOLD-A	
OFF	OFF	ON	HOLD-B	
ON	OFF	ON	HOLD-C	
OFF	ON	ON	_	

See note 1

DIP switches

(Same for 16-digit, screw-down terminal type)

Table 2: Setting the input mode

DIP switch No.			Input mode	
6	7	8	input mode	
ON	ON	ON	Addition input	
OFF	OFF	OFF	Subtraction input	
ON	OFF	OFF	Directive input	
OFF	ON	OFF	Independent input	
ON	ON	OFF	Phase input	
OFF	OFF	ON	_	
ON	OFF	ON	_	
OFF	ON	ON	_	

See note 1 See note 1 See note 1

Note 1: The counter and set value displays will display DIP Err. Note 2: Set the DIP switches before installing the unit.

O DOWN keys

#### Setting procedure 2) Setting the set value

Set the set value with the keys on the front of the unit.

#### Front display section

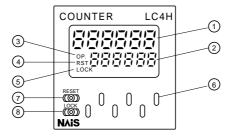
- 1 Counter display
- 2 Set value display
- 3 Controlled output indicator
- (4) Reset indicator
- 5 Lock indicator
- 6 UP keys

[Changes the corresponding digit of the set value in the addition direction (upwards)]

- Changes the corresponding digit of the set value in the subtraction direction
- (downwards)

  8 RESET switch
  Resets the set value and the
- LOCK switch
   Locks the operation of all
  keys on the unit

- 1 Counter display
- 2 Set value display
- ③ Controlled output indicator
- 4 Reset indicator
- (5) Lock indicator



UP keys

output

Changes the corresponding digit of the set value in the addition direction (upwards)

- RESET switch Resets the set value and the output
- ® LOCK switch Locks the operation of all keys on the unit

#### · Changing the set value

- 1. It is possible to change the set value with the up and down keys (4-digit type only) even during counting. However, be aware of the following points.
- 1) If the set value is changed to less than the count value with counting set to the addition direction, counting will continue until it reaches full scale (9999 with the 4-digit type and 999999 with the 6-digit type), returns to zero, and then reaches the new set value. If the set value is changed to a value above the count

value, counting will continue until the count value reaches the new set value.

2) If counting is set to the subtraction direction, counting will continue until full scale (-999 with the 4-digit type and -99999 with the 6-digit type) regardless of the new set value, and then the display will change to --- with the 4-digit type and --- with the 6-digit type.

2. If the set value is changed to "0,"

- 2. If the set value is changed to "0," the unit will not complete count-up. However, be aware of the following points.
- 1) When counting is set to the addition direction, counting will continue until full scale is reached (9999 with the 4-digit type and 999999 with the 6-digit type), return to zero, and then complete countup.
- 2) When counting is set to the subtraction direction, counting will continue until full scale is reached (-999 with the 4-digit type and -99999 with the 6-digit type), and then the display will change to --- with the 4-digit type and --- with the 6-digit type.

## **Operation mode**

#### 1. Input mode

• Phase

For the input mode, you can choose one of the following five modes

Addition UP
Subtraction DOWN
Directive DIR
Independent IND

PHASE

Input mode	Operation	*Minimum input signal width: 16.7 ms; 5 kHz: 0.1 ms
Addition UP	IN1 or IN2 works as an input block (gate) for the other input.	• Example where IN1 is the count input and IN2 is the input block (gate).  IN1  H  Counting (addition)  IN2  IN2  Counting (subtraction)  IN3  IN4  IN5  IN5  IN6  IN7  IN7  IN7  IN7  IN7  IN7  IN7
Subtraction DOWN		• Example where IN2 is the count input and IN1 is the input block (gate).  IN1  H Blocked  0 1 2 3 4 n-1 n Counting (addition)  Counting (subtraction)  Reset  * "A" must be more than the minimum input signal width.
Directive DIR	IN1 is the count input and IN2 is the addition or subtraction directive input. IN2 adds at L level and subtracts at H level.	IN1  H  Addition  A A A  Subtraction  A A A  Addition  Counting  A A A  Addition  A B  A A  A A  Addition  A B  A A  Addition  A B  A A  A B  A B  A B  A B  A B  A
Independent IND	IN1 is addition input and IN2 is subtraction input.	* IN1 and IN2 are completely independent, so there is no restriction on signal timing.
Phase PHASE	Addition when the IN1 phase advances beyond IN2, and subtraction when the IN2 phase advances beyond IN1.	* "B" must be more than the minimum input signal width.

#### 2. Output mode

For the operation mode, you can choose one of the following seven modes

Maintain output/hold count
 Maintain output/over count I
 Maintain output/over count II
 Maintain output/over count II
 One shot/over count
 One shot/recount I
 One shot/recount II
 One shot/recount II
 SHOT-D
 SHOT-D

<ul> <li>One shot/hol</li> </ul>	d count	SHOT-D									
Operation mode	Ope	ration	(Exam	ple when ir	nput mo	de is ei	ther ad	dition o	r subtra	ction)	
	Output control is ma		Counting (addition)		n-3	n-2	n-1		n		
Maintain output	During that time, the count display does not change from that at count-up completion.	Counting (subtraction)		3	2	1		0		]	
Hold count		Counting able/unable	•	Able			4	Unable	-		
HOLD A			Output control	OFF				ON			
			* n: Set value								
	Output control is ma	aintained after and until resetting.	Counting (addition)		n-2	n-1	n	n+1	n+2		]
Maintain output	However, counting	s possible despite	Counting (subtraction)		2	1	0	-1	-2		]
Over count I HOLD-B	completion of count	-up.	Counting able/unable				Able				
HOLD-B			Output control	OFF			ON				
			* n: Set value	OFF							
	Output control is ma	aintained after				I			T	I	1
	count-up completion	and until the next	Counting (addition)		n-2	n-1	n	n+1	n+2		]
Maintain output Over count II	signal enters. However, counting is possible despite completion of count- up.	Counting (subtraction)		2	1	0	-1	-2			
HOLD-C		Counting able/unable	•			Able				-	
		Output control	OFF			ON	OFF				
			* n: Set value								
	Output control is maintained after count-up completion for a fixed time (approx. 1 sec). Counting is possible despite completion of count-up.	Counting (addition)		n-2	n-1	n	n+1	n+2			
One shot		Counting (subtraction)		2	1	0	-1	-2			
Over count SHOT-A		Counting able/unable	•			Able			<b>&gt;</b>	-	
011017			Output control	OFF OFF							
			* n: Set value								
	Output control is maintained after count-up completion for a fixed time	Counting (addition)		n-2	n-1	0	1	2			
One shot	(approx. 1 sec). Condespite completion	unting is possible	Counting (subtraction)		2	1	n	n-1	n-2		
Recount I	However, reset occ	urs simultaneous	Counting able/unable	△ Reset (automatic)  Able							
SHOT-B	with completion of coutput is being main	ount-up. While named, restarting of		<b>◆</b> OFF			ON		10FF	-	•
	the count is not pos		* n: Set value	Approx. 1 s							
	Output control is ma	aintained after	Counting (addition)		n-1	n	n+1	0	1		]
0 = = = = = = = = = = = = = = = = = = =	count-up completion	n for a fixed time	Counting (subtraction)		1	0	-1		n-1		, ]
One shot Recount II	(approx. 1 sec). Condespite completion		Counting (Subtraction)		_ '			n ∆Reset (a			]
SHOT-C	However, reset occ with output OFF.	urs simultaneous	Counting able/unable	-			Able			-	-
	with output OFF.		Output control	OFF		ON		OFF			-
			* n: Set value			Appro	ox. 1 s ►	]			
	Output control is ma		Counting (addition)		n-1	r	1	0	1		
One shot	(approx. 1 sec). Du	ring that time, the	Counting (subtraction)		1	(	)	n	n-1		
Hold count	count display does that at count-up cor	•		Able		Una		A Reset (a	automatic) Able		
SHOT-D	occurs simultaneou	•	Counting able/unable	•	-	ON	- NOTE	<b>4</b>	Abie	-	-
			Output control * n: Set value	OFF		Appro	x. 1 s	OFF			•
			II. Set value			4	-	ı			

#### Precautions during usage

#### 1. Terminal wiring

- 1) When wiring the terminals, refer to the terminal layout and wiring diagrams and be sure to perform the wiring properly without errors.
- 2) For embedded installation applications, the screw-down terminal type is recommended. When using the pin type, use the 11P cap (ATA4861). Do not solder directly to the unit's round pins.

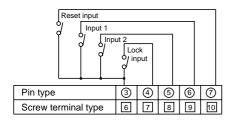
For front panel installation applications, use the 11-pin type DIN rail terminal block (ATC18004).

3) After turning the unit off, make sure that any resulting induced voltage or residual voltage is not applied to power supply terminals 2 through 10 (pin type) or 1 and 2 (screw-down terminal type). (If the power supply wire is wired parallel to the high voltage wire or power wire, an induced voltage may be generated between the power supply terminals.) 4) Have the power supply voltage pass through a switch or relay so that it is applied at one time. If the power supply is applied gradually, the counting may malfunction regardless of the settings, the power supply reset may not function, or other such unpredictable occurrence may result.

#### 2. Input and output

- 1) Signal input type
- (1) Contact point input

Use highly reliable metal plated contacts. Since the contact point's bounce time leads directly to error in the count value, use contacts with as short a bounce time as possible. In general, select Input 1 and Input 2 to have a maximum counting speed of 30 Hz and to be reset with a

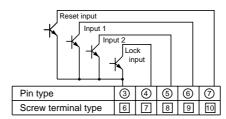


minimum input signal width of 20 ms.
(2) Non-contact point input
Connect with an open collector. Use
transistors whose characteristics satisfy
the criteria given below.

 $V_{CEO} = 20 \text{ V min.}$   $I_{C} = 20 \text{ mA min.}$ 

Iсво =  $6\mu A$  max.

Also, use transistors with a residual voltage of less than 2 V when the



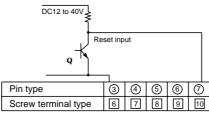
transistor is on.

\* The short-circuit impedance should be less than 1 kW.

[When the impedance is 0 W, the current coming from the input 1 and input 2 terminals is approximately 12 mA, and from the reset input and lock input terminals is approximately 1.5 mA.]

Also, the open-circuit impedance should be more than 100  $k\Omega$ .

\* As shown in the diagram below, from a non-contact point circuit (proximity switches, photoelectric switches, etc.) with a power supply voltage of between 12 and 40 V, the signal can be input without using an open collector transistor. In the case of the diagram below, when the non-contact point transistor Q switches from off to on (when the signal voltage goes from

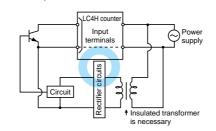


(The above example is for reset input)

high to low), the signal is input.

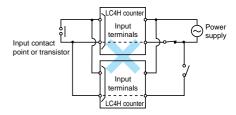
2) The input mode and output mode change depending on the DIP switch settings. Therefore, before making any connections, be sure to confirm the operation mode and operation conditions currently set.

3) For the power supply of the input device, use a single-phase or double-phase insulated power transformer. The second-phase side must not be



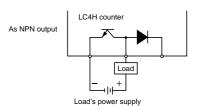
grounded.

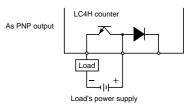
4) Since the power supply circuitry does not contain a transformer, be aware that it is not possible for simultaneous input from an input contact point or transistor to a LC4H counter with independent



power supply operation.

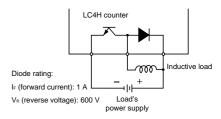
- 5) The input signal is applied by the shorting of each input terminal with the common terminal (terminal 3 for pin types, and terminal 6 for screw-down terminal types). Never connect other terminals or voltages higher than DC 40 V, because it may destroy the internal circuitry.
- 6) Transistor output
- Since the transistor output is insulated from the internal circuitry by a photocoupler, it can be used as an





NPN output or PNP (equal value) output.

(2) Use the diode connected to the



output transistor's collector for absorbing the reverse voltage from induced loads.

- 7) When wiring, use shielded wires or metallic wire tubes, and keep the wire lengths as short as possible.
- 8) For the load of the controlled output,

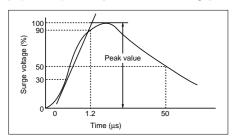
#### 3. Conditions of usage

- 1) Avoid locations subject to flammable or corrosive gases, excessive dust, oil, vibrations, or excessive shocks.
- 2) Since the cover of the unit is made of polycarbonate resin, avoid contact with or use in environments containing methyl alcohol, benzene, thinners, and other organic solvents; and ammonia, caustic sodas, and other alkaline substances.
- 3) If power supply surges exceed the values given below, the internal circuits may become damaged. Be sure to use surge absorbing element to prevent this from happening.

Operating voltage	Surge voltage (peak value)		
AC type	6,000V		
DC type	1,000V		

#### Surge wave form

[ $\pm$  (1.2  $\times$  50) ms uni-polar full wave voltage]



4) Regarding external noise, the values below are considered the noise-resistant voltages. If voltages rise above these values, malfunctions or damage to the internal circuitry may result, so take the necessary precautions.

	Power supp	Input		
	AC type	DC type	terminals	
Noise voltage	1,500V	1,000V	600V	

Noise wave form (noise simulator)

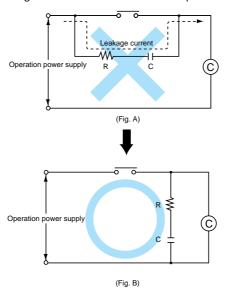
Rise time: 1 ns

Pulse width: 1 ms, 50 ns

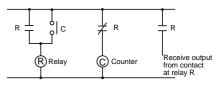
Polarity: ±

Cycle: 100 cycles/second

5) When connecting the operation power supply, make sure that no leakage current enters the counter. For example, when performing contact protection, if set up like that of diagram A, leaking current will pass through C and R, enter the unit, and cause incorrect operation. Diagram B shows the correct setup.



6) Long periods of continuous operation in the count-up completed condition (one month or more) will result in the weakening of the internal electrical components from the generated heat and, therefore, should be avoided. If you do plan to use the unit for such continuous operation, use in conjunction with a relay as shown in the circuit in the



#### 4. Self-diagnosis function

If a malfunction occurs, one of the following displays will appear.

Display	Contents	Output condition	Restoration procedure	Preset values after restoration
00 00 0	Minimum value went below –999 or –99999. See note 1.	No obongo	Enter reset or RESET key.	No shange
	Incorrect DIP switch setting.	No change	Restart unit (correct DIP switch settings)	No change
	Malfunctioning CPU.	OFF	Enter reset, RESET key,	The values at start-up before the CPU malfunction occurred.
	Malfunctioning memory. See note 2.	OFF	or restart unit.	0

Note 1: When the counter value goes below the minimum value during any of the subtraction, directive, independent, or phase input modes.

Note 2: Includes the possibility that the EEPROM's life has expired.

#### 5. CE Marking Certification

1) EMC directive (89/336/EEC) As a counter unit, the LC4H series conforms to EMC directives. Applicable standards are EN50081-2 and EN50082-

- 2) Low voltage directive (73/23/EEC) In order to satisfy VDE0435/Part 2021, be sure to adhere to the following installation conditions and precautions.
- (1) The counter uses a non-transformer power supply and the power supply and input signal terminals are not insulated.
- When a sensor is connected to the

input circuit, install double insulation on the sensor side

- With contact-point inputting, use double-insulated relays, etc.
- (2) Always connect loads insulated with basic insulation specifications to the output contact points. The counter unit is also insulated with basic insulation specifications. The combination of the two satisfies VDE, which calls for double insulation.
- (3) For the applied power supply, use one protected by an over-current

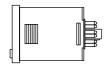
protection device that conforms with EN/IEC standards (i.e. 250 V, 1 A fuse). (4) During installation, always use a terminal block or the appropriate sockets. Do not touch the terminals, or other part of the counter unit while it is on. Before installation or removal of the unit, first verify that no voltage is being applied to any of the terminals.

(5) Do not use the counter in a safety circuit. When the unit is being used in a circuit such as a heater circuit, install a protection circuit on the machine side.

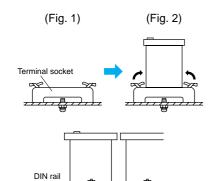
#### **INSTALLATIONS**

#### 1. Surface mount

1) Use the pin type timer.



- 2) Put the terminal socket on the board directly or put it on the DIN rail (Fig. 1) 3) Insert the timer into the terminal socket and fix it with clip. (Fig. 2)
- 4) On DIN rail mounting, mount the timer on the DIN rail tightly.

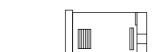


- 5) Pin type is connected with terminal socket ATC18004.
- 6) DIN rail (AT8-DLA1) is also available (1m).

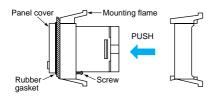
#### 2. Flush mount

1) Use the built-in screw terminal type for flush mount. (Mounting frame and rubber gasket are provided when timer is shipped.)

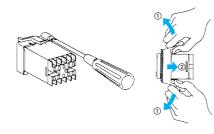
When the pin type is used, accessories (AT8-DA4 and ATC18002) are required. 2) Insert the timer into the panel cut and



slide the mounting frame from the back. Push the mounting frame over the timer to tighten the screw. Fasten in place with the screws provided.



- 3) ⓐ When the water-protected type is used, comfirm the conditions with which timer with rubber gasket and panel are attached tightly.
- **b** Mounting without panel cover and rubber gasket will be less waterregistant.
- 4) Loosen the screws on the mounting frame, spread the edge of frame and remove it.

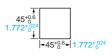


- 5) Refer to the terminal wiring diagram, wire the terminals correctly.
- 6) Panel cutout dimensions The standard panel cutout dimensions

are shown below. (Panel thickness: 1 to 5mm .039 to .197 inch)

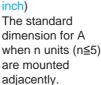
7) Although the timers can be mounted adjacent to each other, it is recommended to arrange the mounting holes as shown in the figure to facilitate attaching and

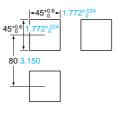
detaching the mounting frame. When the front protective cover is



used, cut a hole using these dimensions. 8) Adjacent mounting of PM4H timers can be accomplished. The front

protective cover cannot be used for this type of mounting. (panel thickness: 1 to 5mm .039 to .197 inch)



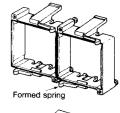




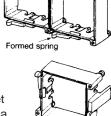
 $A=(48\times n-2.5)^{+0.6}$  (mm) A=(1.890×n-2.5)+0024 inch

If six or more units are to be mounted, measure the actual dimensions and cut the panel accordingly.

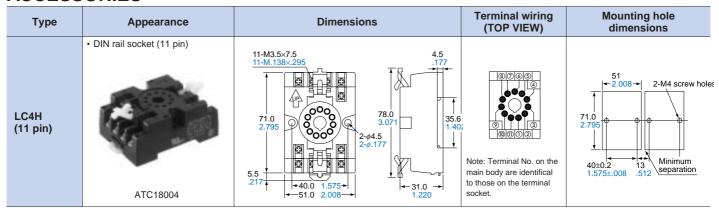
When lining up the timers horizontally, set the frames in such a position so the formed spring areas are at the top and bottom.



When lining up the timers vertically, set the frames in such a position as the formed spring areas are at the right and left.



ACCESSORIES mm inch



Note: Terminal No. on the main body are identifical to those on the terminal socket.

Tolerance: ±1 ±.039

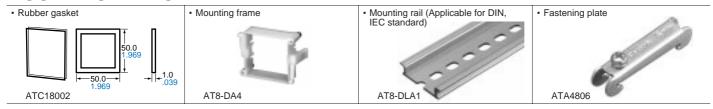
#### **SOCKETS**

Туре	Screw terminal	Dimensions	Terminal wiring (TOP VIEW)	Mounting hole dimensions
LC4H (11 pin)	• 11 pin cap  ATA4861	\$\\ \text{\pi_1240} \\ \pi_1.280 \\ \text{\pi_1240} \\ \pi_1.280 \\ \text{\pi_131.5} \\ \pi_1.280 \\ \text{\pi_141} \\ \pi_26 \\ \pi_1.024 \\ \pi_1.	A 3 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	

Note: Terminal No. on the main body are identifical to those on the terminal socket.

Tolerance: ±1 ±.039

#### **MOUNTING PARTS**



#### **ACCESSORIES**

• Panel cover (Black)

