

# HF152F

# SUBMINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40017837



## Features

- 20A switching capability
- TV-8 125VAC
- Surge voltage up to 6kV (between coil and contacts)
- Thermal class F: standard type (at 85°C)
- Ambient temperature meets 105°C
- Product in accordance to IEC 60335-1
- 1 Form C & 1 Form A configurations available
- Wash tight and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (21.0 x 16.0 x 20.6) mm

## CONTACT DATA

Contact arrangement	1A	1C
Contact resistance	100mΩ (at 1A 24VDC)	
Contact material	AgNi, AgSnO <sub>2</sub>	
Contact rating (Res. load)	20A 125VAC 17A 277VAC 7A 400VAC	16A 250VAC NO: 7A 400VAC
Max. switching voltage	400VAC	400VAC(NO)
Max. switching current	20A	16A
Max. switching power	4700VA	4000VA
Mechanical endurance	1 x 10 <sup>7</sup> OPS	
Electrical endurance	1 x 10 <sup>5</sup> OPS	5 x 10 <sup>4</sup> OPS

## CHARACTERISTICS

Insulation resistance	100MΩ (at 500VDC)	
Dielectric strength	Between coil & contacts	2500VAC 1min
	Between open contacts	1000VAC 1min
Surge voltage(between coil & contacts)	6kV (1.2 X 50μs)	
Operate time (at nomi. volt.)	10ms max.	
Release time (at nomi. volt.)	5ms max.	
Shock resistance	Functional	100m/s <sup>2</sup> (10g)
	Destructive	1000m/s <sup>2</sup> (100g)
Vibration resistance	10Hz to 55Hz 1.5mm DA	
Humidity	35% to 85% RH	
Ambient temperature	HF152F: -40°C to 85°C HF152F-T: -40°C to 105°C	
Termination	PCB	
Unit weight	Approx.14g	
Construction	Wash tight, Flux proofed	

**Notes:** 1) The data shown above are initial values.  
2) Please find coil temperature curve in the characteristic curves below.

## COIL

Coil power	360mW
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## COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Max. Allowable Voltage VDC	Coil Resistance Ω
3	2.25	0.3	3.6	25 x (1±10%)
5	3.80	0.5	6.0	70 x (1±10%)
6	4.50	0.6	7.2	100 x (1±10%)
9	6.80	0.9	10.8	225 x (1±10%)
12	9.00	1.2	14.4	400 x (1±10%)
18	13.5	1.8	21.6	900 x (1±10%)
24	18.0	2.4	28.8	1600 x (1±10%)
48	36.0	4.8	57.6	6400 x (1±10%)

## SAFETY APPROVAL RATINGS

<b>UL&amp;CUR</b>	20A 125VAC TV-8 125VAC NO/NC: 17A/15A 277VAC NO: 1HP 250VAC NC: 1/2HP 277VAC	
	1 Form A	16A 250VAC 7A 400VAC
<b>VDE</b> (AgSnO <sub>2</sub> )	1 Form C	NO: 16A 250VAC NC: 7A 250VAC

**Notes:** Only some typical ratings are listed above. If more details are required, please contact us.



HONGFA RELAY

ISO9001、ISO/TS16949、ISO14001、OHSAS18001 CERTIFIED

2007 Rev. 2.00

## ORDERING INFORMATION

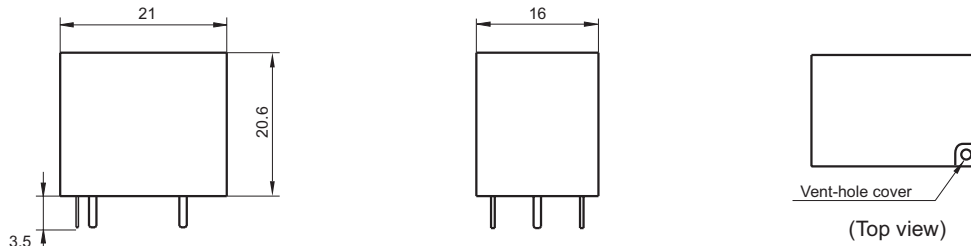
<b>HF152F / 012 -1Z S T G Q (XXX)</b>	
<b>Type</b>	HF152F: 85°C, HF152F-T: 105°C
<b>Coil voltage</b>	5, 6, 9, 12, 18, 24, 48VDC
<b>Contact arrangement</b>	<b>1H:</b> 1 Form A <b>1Z:</b> 1 Form C
<b>Construction</b> <sup>1)</sup>	<b>S:</b> Wash tight <b>Nil:</b> Flux proofed
<b>Contact material</b>	<b>T:</b> AgSnO <sub>2</sub> <b>Nil:</b> AgNi
<b>Contact plating</b>	<b>G:</b> Gold plated <b>Nil:</b> No gold plated
<b>Contact capacity</b>	<b>Q:</b> High capacity type 16A 250VAC, at 105°C (only for HF152F-T) <b>Nil:</b> Standard type
<b>Customer special code</b> <sup>2)</sup>	Only for special requirements, e.g. (555) stands for RoHS compliant

**Notes:** 1) Under the ambience with dangerous gas like H<sub>2</sub>S, SO<sub>2</sub> or NO<sub>2</sub>, wash tight type is recommended; please test the relay in real applications. If the ambience allows, flux proofed is preferentially recommended.  
 2) HF152F is an environmental friendly product. Please mark a special code (555) when ordering.  
 3) If wash tight type is selected for cleaning purpose, the vent-hole cover should be excised after cleaning.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

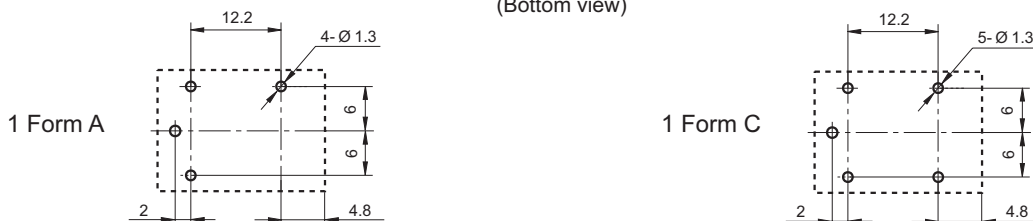
### Outline Dimensions



### Wiring Diagram (Bottom view)



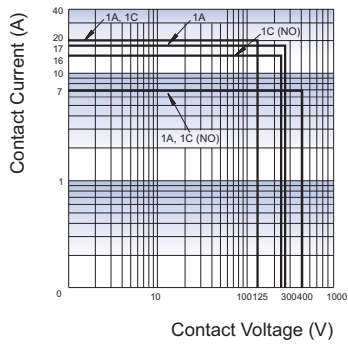
### PCB Layout (Bottom view)



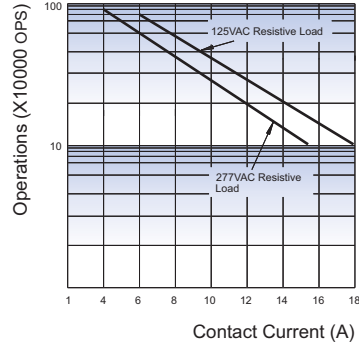
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1$ mm, tolerance should be  $\pm 0.2$ mm; outline dimension  $> 1$ mm and  $\leq 5$ mm, tolerance should be  $\pm 0.3$ mm; outline dimension  $> 5$ mm, tolerance should be  $\pm 0.4$ mm.  
 2) The tolerance without indicating for PCB layout is always  $\pm 0.1$ mm.

## CHARACTERISTIC CURVES

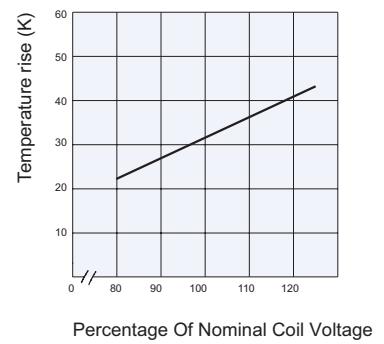
MAX. SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



### Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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