

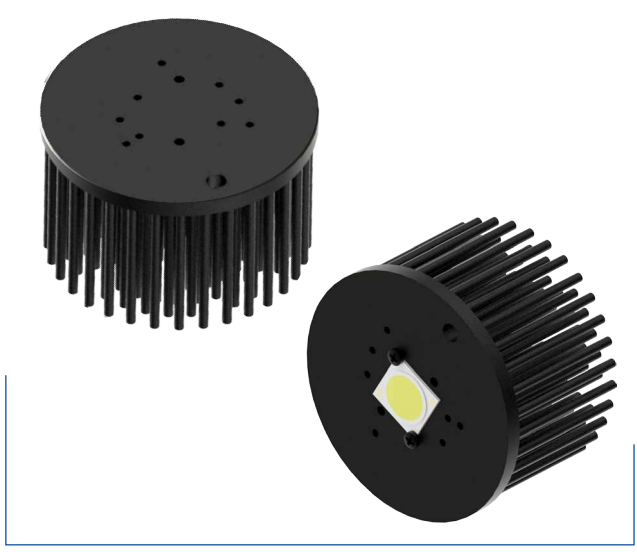
MechaTronix in LED

LPF8050-ZHC Citizen Zhaga LED Pin Fin Heat Sink ø80mm



Features & Benefits

- Designed for Citizen CITED LED COB engines
- Diameter 80mm base - height 50mm
- Thermal resistance Rth 2.34°C/W
- Validated thermal design with CLL030-1205, CLL030-1206 and CLL030-1208 at nominal and full load with ambient temperature 25°C, 40°C and 50°C
- Specific mounting patterns for CITED CLL030 COB, Zhaga (book 3) LED holders from BJB, Molex and Tyco Electronics LED holders for CLL030 (1 and 2 part designs)
- Cable guidance hole



Order Information



Your Connection to Light



Example : LPF8050-ZHC-B-1

LPF8050-ZHC - **1** - **2**

- 1** Anodising color - "B" - Black Anodised
"C" - Clear Anodised
"Z" - Custom (specify)
- 2** Mounting Options - see graphics for details
Combinations available
Ex. order code - 13
means option 1 and 3 combined

MOUNTING OPTION	THREAD	THREAD DEPTH
NONE/BLANC	NONE	NONE
1	M8x1	5mm
2	5/16-24 UNC	0.197"
3	M60x2	Base contour

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Product Details



Model n°

Dimension (mm) ^{*1}	ø80 x h50
Volume (mm ³)	72127.81
Cooling Surface (mm ²)	74884.73
Weight (gr)	194.75
Thermal Resistance (°C/W) ^{*2}	2.34
Power Pd (W) ^{*3}	21
Heat Sink Material	AL1070

^{*1} 3D files are available in ParaSolid, STP and IGS on request

^{*2} The thermal resistance Rth is determined with a calibrated heat source of 30mm x 30mm central placed on the heat sink, Tamb 40° and an open environment. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C
The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

^{*3} Dissipated power Pd. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C
The maximal dissipated power needs to be verified in function of required case temperature Tc or junction temperature Tj and related to the estimated ambient temperature where the light fixture will be placed
Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module

To calculate the dissipated power please use the following formula: $Pd = Pe \times (1 - \eta_L)$

Pd - Dissipated power

Pe - Electrical power

η_L = Light efficiency of the LED module

Notes:

- MechaTronix reserves the right to change products or specifications without prior notice.
- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MechaTronix.

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Mounting Options



Citizen CITILED CLL030 LED COB

The LPF8050-ZHC LED pin fin heat sink is designed in this way that it offers sufficient cooling for the complete Citizen CITILED CLL030 series

Design conditions:
CLL030-1205, CLL030-1206, CLL030-1208

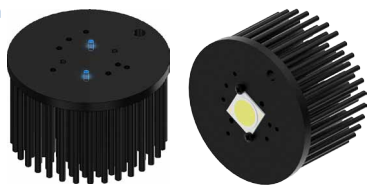
Module power P_e max 24.50W,
Dissipated power P_d max 18.38W
Ambient temperature T_a 40°C

Please consult the thermal data graphs on the datasheet and the Citizen thermal validation overview on the website www.led-heatsink.com

Mounting:
2 screws M3 x 4mm
Recommended torque 4 to 6 lb/in

MechaTronix recommends the use of a high thermal conductive interface between the LED COB module and the heat sink. Either thermal grease, a thermal pad with thickness 0.1-0.15mm or a phase change thermal pad thickness 0.1-0.15mm is recommended

Thermal pads or phase change thermal pads can be pre-applied from MechaTronix



Zhaga compliant LED modules and holders (book 3)

The LPF8050-ZHC LED pin fin heat sink is foreseen from mounting holes according the Zhaga standard (book 3)

3 extra mounting holes M3 x 3mm are foreseen for direct reflector mounting option

Mounting:
2 screws M3 x 6mm
Hole distance 35mm
Recommended torque 4 to 6 lb/in



Tyco & BJB LED holders for Citizen CITILED CLL030

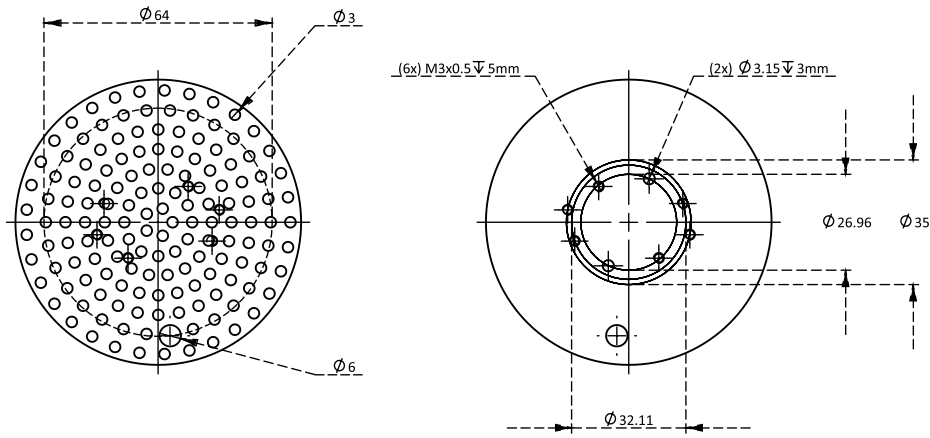
The LPF8050-ZHC LED pin fin heat sink is foreseen from mounting holes to fit the BJB and Tyco Electronics LED holders for Citizen CLL030 COB arrays

Models:
1 part LED holder - TE 6-2154874-1
2 parts LED holder - TE 2-2154857-1
Zhaga LED holder - BJB 47.319.2020.50

Mounting:
2 screws M3 x 6mm
Recommended torque 4 to 6 lb/in



Drawings & Dimensions



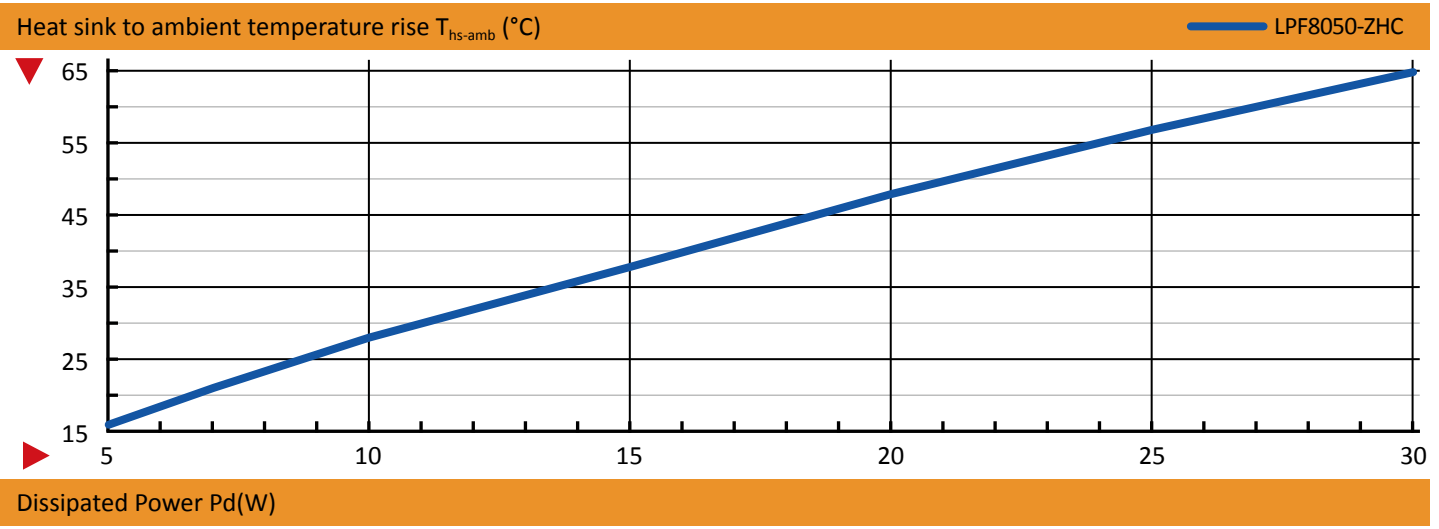
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Thermal Data

$P_d = P_e \times (1 - \eta_L)$			LED Light efficiency, η_L (%)			Heat sink to ambient thermal resistance R_{hs-amb} (°C/W)	Heat sink to ambient temperature rise T_{hs-amb} (°C)
			17%	20%	25%		
Dissipated Power P_d (W)	5	Electrical Power P_e (W)	6.02	6.25	6.67	3.2	16
	7		8.43	8.75	9.33	3.0	21
	10		12.05	12.50	13.33	2.8	28
	15		18.07	18.75	20.00	2.5	38
	20		24.10	25.00	26.67	2.4	48
	25		30.12	31.25	33.33	2.3	57
	30		36.14	37.50	40.00	2.2	65



Citizen recommended case temperature $T_c \leq 85^\circ\text{C}$

Model	Forward Current I_f (mA)	Electrical Power P_e (W)	Case Temperature T_c (°C)	Case Temperature T_c (°C)	Case Temperature T_c (°C)
			@ Ambient Temperature T_a 25°C	@ Ambient Temperature T_a 40°C	@ Ambient Temperature T_a 50°C
CLL-030-1205	300	10.9	48	63	73
CLL-030-1205	600	24.4	69	84	-
CLL-030-1206	360	13.1	50	65	75
CLL-030-1206	720	29.2	76	-	-
CLL-030-1208	480	17.3	59	74	84
CLL-030-1208	960	38.1	-	-	-
CLL-030-1212	720	27.7	79	-	-