Full metal, Cylindrical, Spatter-Resistance, Cable Type, Proximity Sensor

▣ Features

NEW

- High impact and wear resistance to friction with the work or metallic brush (sensing face/housing material: stainless steel)
- Reduced possibility of malfunction by aluminum scraps
- Prevent malfunction due to spatter with PTFE coating
- Excellent noise immunity with specialized sensor IC
- Built-in surge protection circuit and output short over current protection circuit
- Excellent visibility with a 360° ring type of indicator (red LED)
- Equipped with the oil resistant cable
- Protection structure: IP67 (IEC standard)

⚠ **Please read "Safety Considerations" in operation manual before using.**

CE

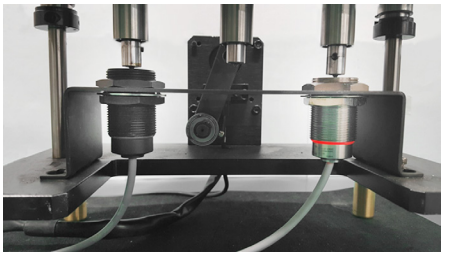
▣ The Characteristic of Spatter-Resistance Type

The hot arc from arc welding machine is adhesive even with metals or plastics.
Therefore, normal proximity sensor might have malfunction even though there are no sensing object if the arcs are put on the sensing surface. The arcs are not adhered on the sensing part of the spatter-resistance type proximity sensor as the part is coated with PTFE against thermal resistance.
Also, the protection cover sold optionally has the same function.

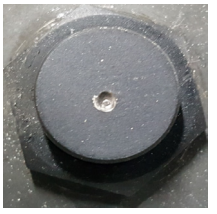
▣ Durability Test

Highly resistant to the impact of removing welding sludge attached to the sensing face

◎ Continuous hitting test

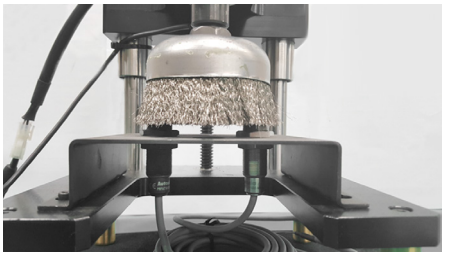


Test conditions
Hitting object: 1.3kg of weight
Hitting speed: 48 times per 1 min
The number of hitting times: 300 thousand times
Test model: PRFA18

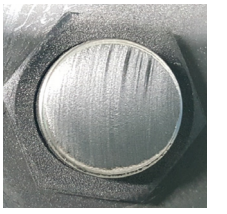


<Test result>

◎ Metallic brush test



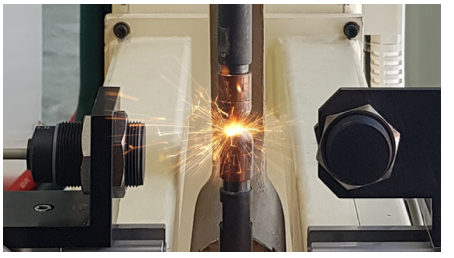
Test conditions
Testing object: stainless cup brush
Rotation speed: 80RPM
Testing time: 3 hours
Test model: PRFA18



<Test result>

▣ Electromagnetic Resistance Test

Large current from welding generates magnetic field which can affect the proximity sensor to malfunction due to noise.
This product, however, can be used near strong noise without malfunctioning, thanks to excellent electromagnetic resistance.
This test is conducted in the environment of welding.



Test conditions
Welding current: 13,000A
Installation direction: front and side
Test model: PRFA Series

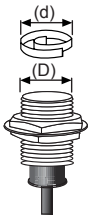
Diameter of sensing side	Minimum sensing distance between weld and sensor	
Installation direction	Front	Side
12mm	30mm	60mm
18mm	10mm	50mm
30mm	120mm	120mm

※Minimum sensing distance can be different by welding environment.

■ Effect of Aluminum Scraps

When aluminum scraps are attached or stacked at sensing side, the proximity sensor does not detect and sensing signal is OFF. However, the below cases may occur to sensing signal. In this case, remove the scraps.

(1) When the size of aluminum scraps (d) is bigger than 2/3 of the sensing side size (D)



Model \ Size	D (mm)
PRFA12	10
PRFA18	16
PRFA30	28

(2) When aluminum scraps are attached on the sensing side by external pressure

■ Specifications

● DC 2-wire type

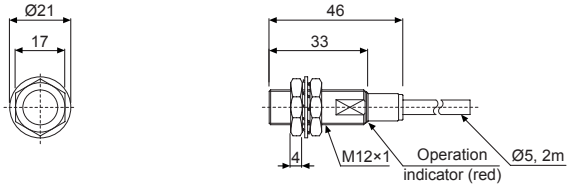
Model		PRFAT12-2DO-V	PRFAT18-5DO-V	PRFAT30-10DO-V
Diameter of sensing side		12mm	18mm	30mm
Sensing distance※1		2mm	5mm	10mm
Installation		Shield (flush)		
Hysteresis		Max. 15% of sensing distance		
Standard sensing target		12×12×1mm (iron)	30×30×1mm (iron)	54×54×1mm (iron)
Setting distance		0 to 1.4mm	0 to 3.5mm	0 to 7mm
Power supply (operating voltage)		12-24VDC⎓ (10-30VDC⎓)		
Leakage current		Max. 0.8mA		
Response frequency※2		100Hz	80Hz	50Hz
Residual voltage		Max. 3.5V		
Affection by Temp.		Max. ±20% for sensing distance at ambient temperature 20℃		
Control output		Max. 3 to 100mA		
Insulation resistance		Over 50MΩ (at 500VDC megger)		
Dielectric strength		1,000VAC 50/60Hz for 1 min		
Vibration		1.5mm amplitude at frequency 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours		
Shock		1,000m/s^2 (approx. 100G) in each X, Y, Z direction for 10 times		
Indicator		Operation indicator: red LED		
Environ-ment	Ambient temperature	-25 to 70℃, storage: -25 to 70℃		
	Ambient humidity	35 to 95%RH, storage: 35 to 95%RH		
Protection circuit		Surge protection circuit, output short over current protection circuit		
Protection		IP67 (IEC standard)		
Cable		Ø5mm, 2-wire, 2m※3 (AWG22, core diameter: 0.08mm, no. of cores: 60, insulator diameter: Ø1.25mm)		
Material		Case/Nut: stainless steel 303 (SUS303, PTFE coated), washer: stainless steel 304 (SUS304), sensing side: stainless steel 303 (SUS303 , PTFE coated, thickness is 0.8mm), oil resistant cable (gray): oil resistant polyvinyl chloride (PVC)		
Appoval		CE		
Weight※4		Approx. 110g (approx. 83g)	Approx. 132g (approx. 97g)	Approx. 225g (approx. 170g)

※1: When using the nut which is not stainless steel 303 (SUS303) material such as brass, the sensing distance is variable.
※2: The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.
※3: Option is 5m.
※4: The weight includes packaging. The weight in parenthesis is for unit only.
※Environment resistance is rated at no freezing or condensation.

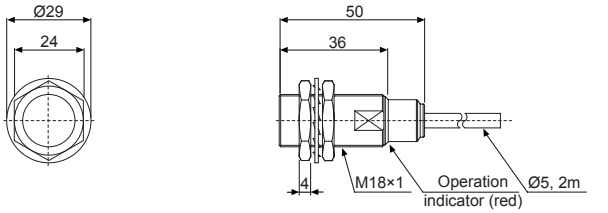
▣ Dimensions

(unit: mm)

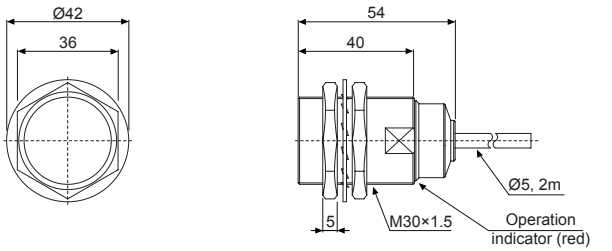
● **PRFAT12-2DO-V**



● **PRFAT18-5DO-V**

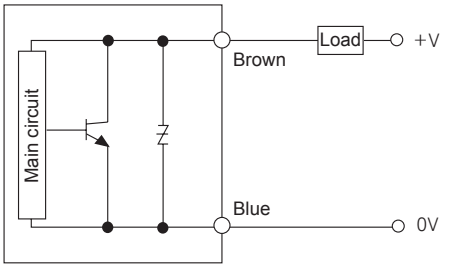


● **PRFAT30-10DO-V**



▣ Control Output Diagram & Load Operating

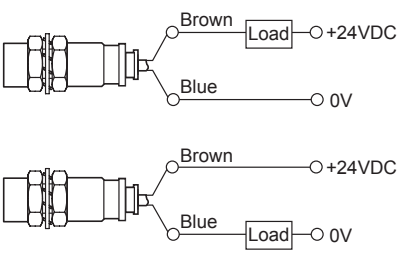
● **DC 2-wire type**



Normally Open (N.O.)	
Sensing target	Presence / Nothing
Load	Operation / Return
Opreration Indicator (red LED)	ON / OFF

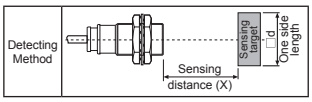
▣ Connections

● **DC 2-wire type**

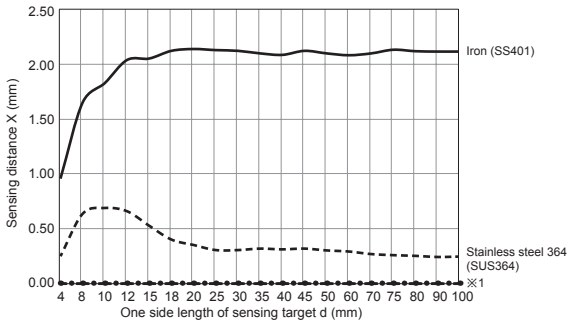


※Load can be wired to any direction.

■ Sensing Distance Feature Data by Target Material and Size

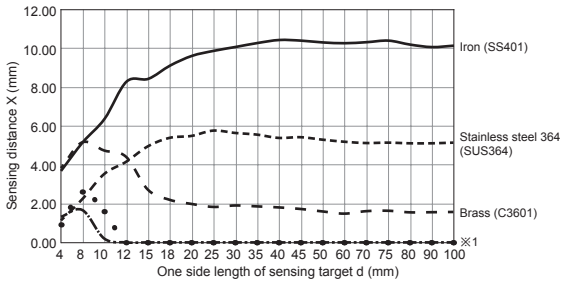


● PRFAT12-2DO-V



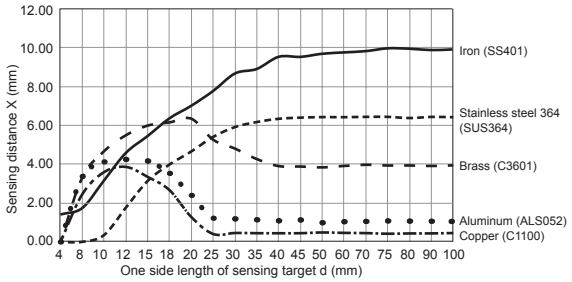
※1: Brass(C3601), Aluminum(ALS052), Copper(C1100)

● PRFAT18-5DO-V

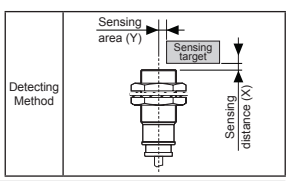


※1: Aluminum(ALS052), Copper(C1100)

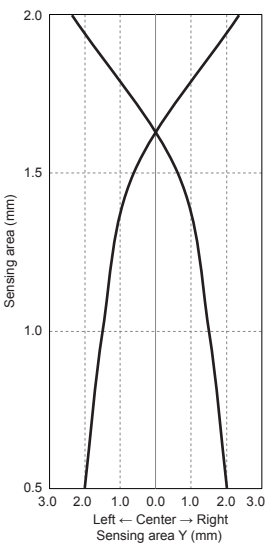
● PRFAT30-10DO-V



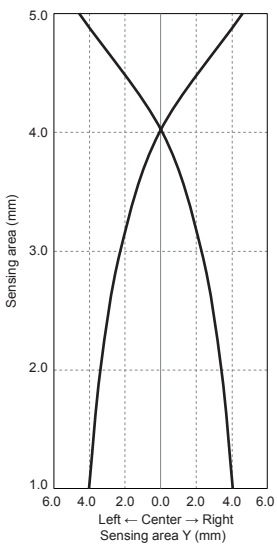
■ Sensing Distance Feature Data by Parallel (Left/Right) Movement



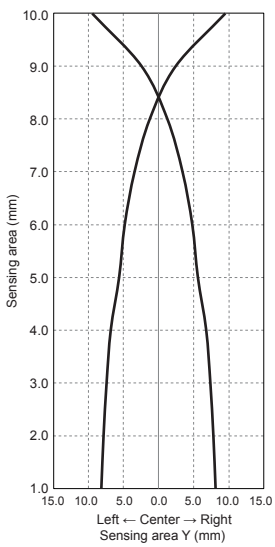
● PRFAT12-2DO-V



● PRFAT18-5DO-V

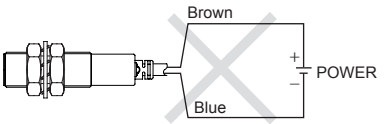


● PRFAT30-10DO-V

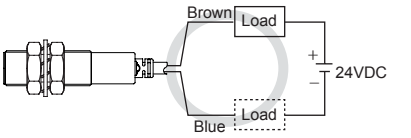


▣ Proper Usage

◎ Load connections



<DC 2-wire type>

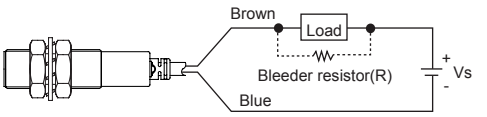


<DC 2-wire type>

When using DC 2-wire type proximity sensor, the load must be connected, otherwise internal components may be damaged. The load can be connected to either wire.

◎ In case of the load current is small

● DC 2-wire type



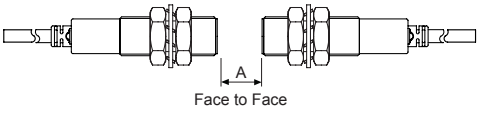
$$R \leq \frac{Vs}{Io\text{-}Ioff}\ (k\Omega) \qquad P > \frac{Vs^2}{R}\ (W)$$

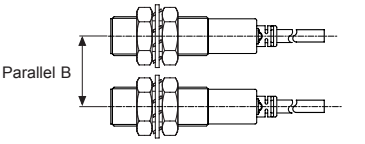
[Vs: Power supply, Io: Min. action current of proximity sensor, Ioff: Return current of load, P : Number of Bleeder resistance watt]

Please make the current on proximity sensor smaller than the return current of load by connecting a bleeder resistor in parallel.
※W value of Bleeder resistor should be bigger for proper heat dissipation.

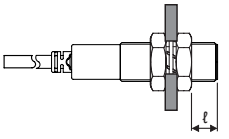
◎ Mutual-interference & Influence by surrounding metals

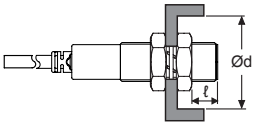
When several proximity sensors are mounted close to one another a malfunction of the may be caused due to mutual interference. Therefore, be sure to keep a minimum distance between the two sensors as below chart indicates.

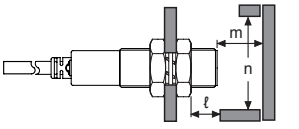




When sensors are mounted on metallic panel, it is required to protect the sensors from being affected by any metallic object except target. Therefore, be sure to provide a minimum distance as below chart indicates.







(unit: mm)

Item \ Model	PRFAT12-2DO-V	PRFAT18-5DO-V	PRFAT30-10DO-V
A	40	65	110
B	35	60	100
ℓ	0	0	0
Ød	12	18	30
m	8	20	40
n	40	60	100