



LED Middle POWER

2835 Product Data Sheet

SZKXX Series

Create Date : 07 / 22 / 2014

Revision: 5.0, 9 / 26 / 2014



Light LED LTW-2835SZKXX Series

1. Description

The LiteON 2835 Product series is a wide beam angle standard-dimension package, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting. It gives you total design freedom and unmatched brightness, creating a new opportunities for solid state lighting to displace conventional lighting technologies.

1.1 Features

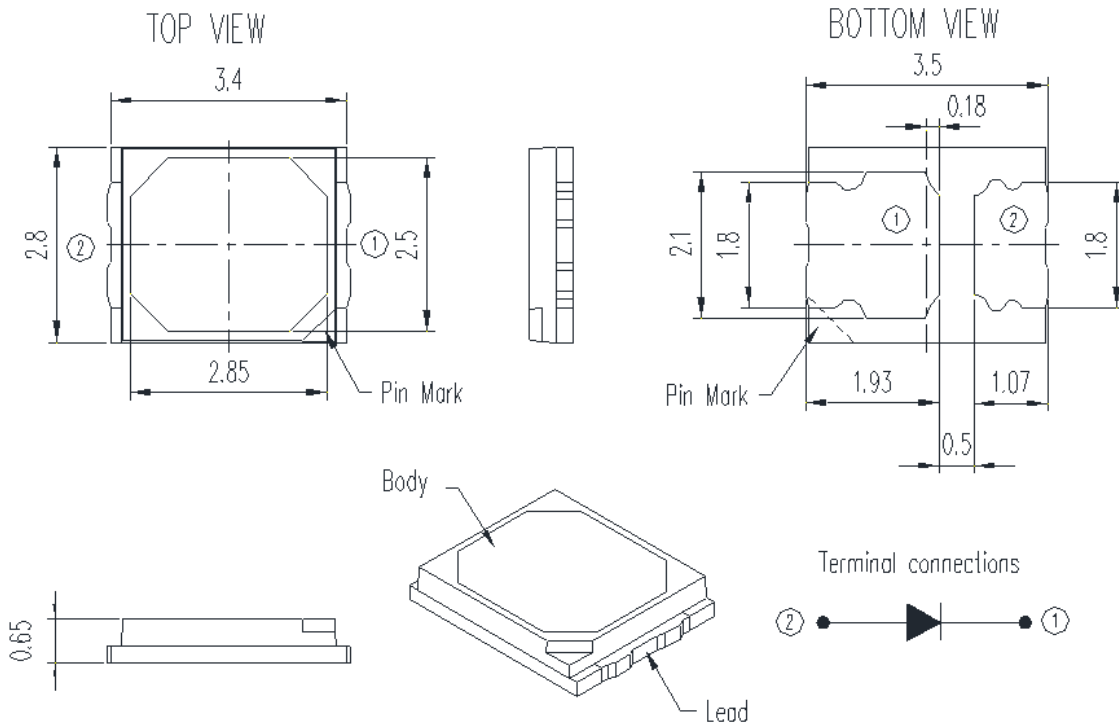
- Package in 8mm tape on 7" diameter reels.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- EIA STD package.
- I.C. compatible.
- Meet green product and Pb-free(According to RoHS)

1.2 Available Part Numbers

| CCT | Part No. |
|-------|---------------|
| 2700K | LTW-2835SZK27 |
| 3000K | LTW-2835SZK30 |
| 3500K | LTW-2835SZK35 |
| 4000K | LTW-2835SZK40 |
| 5000K | LTW-2835SZK50 |
| 5700K | LTW-2835SZK57 |
| 6500K | LTW-2835SZK65 |

Light LED LTW-2835SZKXX Series

2. Outline Dimensions



| Part No. | Lens Color | Source Color |
|---------------|------------|--------------|
| LTW-2835SZK27 | Orange | InGaN Blue |
| LTW-2835SZK30 | | |
| LTW-2835SZK35 | | |
| LTW-2835SZK40 | | |
| LTW-2835SZK50 | | |
| LTW-2835SZK57 | | |
| LTW-2835SZK65 | | |

Notes:

1. All dimensions are in millimeters.
2. Thickness tolerance of copper plate is ± 0.02 mm.
3. Thickness tolerance of product is ± 0.05 mm.
4. Tolerance is ± 0.1 mm unless otherwise noted.

**Light LED
LTW-2835SZKXX Series**

3. Absolute Maximum Ratings at Ta=25°C

| Parameter | Symbol | Rating | Unit |
|-----------------------------|------------------|------------|------|
| Power Dissipation | P _o | 256 | mW |
| Continuous Forward Current | I _F | 80 | mA |
| Pulse Forward Current | I _{PF} | 150 | mA |
| Reverse Current @ -5V | I _R | 10 | μA |
| Operating Temperature Range | T _{opr} | -40 ~ +85 | °C |
| Storage Temperature Range | T _{stg} | -40 ~ +100 | °C |
| Junction Temperature | T _j | 115 | °C |

Note:

1. Pulsed Duty $\leq 1/10$, Pulse width $\leq 100\mu s$.
2. Forbid to operating at reverse voltage condition for long
3. It is recommended to follow de-rating curve to use maximum rating to ensure LED can operated normally.

Light LED LTW-2835SZKXX Series

4. Electro-Optical Characteristics at Ta=25°C

4.1 Typical Performance

| Parameter | Symbol | Values | | | | | | | | Unit | Test Condition |
|----------------------------|-------------------|--------|-------|-------|-------|-------|-------|-------|-------|------|----------------|
| | | Typ. | 2700 | 3000 | 3500 | 4000 | 5000 | 5700 | 6500 | | |
| Correlated Color Temp. | CCT | Typ. | 2700 | 3000 | 3500 | 4000 | 5000 | 5700 | 6500 | 'K | |
| Chromaticity | x | Typ. | 0.458 | 0.434 | 0.408 | 0.382 | 0.345 | 0.329 | 0.312 | - | If = 60mA |
| Coordinates | y | Typ. | 0.410 | 0.403 | 0.392 | 0.380 | 0.355 | 0.342 | 0.328 | | |
| Luminous Flux ¹ | Φ _v | Min | 21 | 22 | 23 | 24 | 24 | 24 | 24 | lm | |
| | | Typ. | 22.5 | 24 | 24.5 | 25.5 | 26 | 26 | 25.5 | | |
| | | Max. | 27 | 28 | 29 | 30 | 30 | 30 | 30 | | |
| Optical Efficacy | η _{opt} | Typ. | 123 | 131 | 134 | 139 | 142 | 142 | 139 | lm/W | |
| Color Rendering Index | CRI | Min. | 80 | | | | | | | - | |
| Viewing Angle | 2θ _{1/2} | Typ. | 120 | | | | | | | deg | |
| Forward Voltage | V _F | Min | 2.90 | | | | | | | V | |
| | | Typ. | 3.05 | | | | | | | | |
| | | Max. | 3.20 | | | | | | | | |
| Thermal Resistance | R _{jt} | Typ. | 35 | | | | | | | °C/W | |
| ESD-Withstand Voltage | ESD | Min | 2K | | | | | | | HBM | V |

Notes

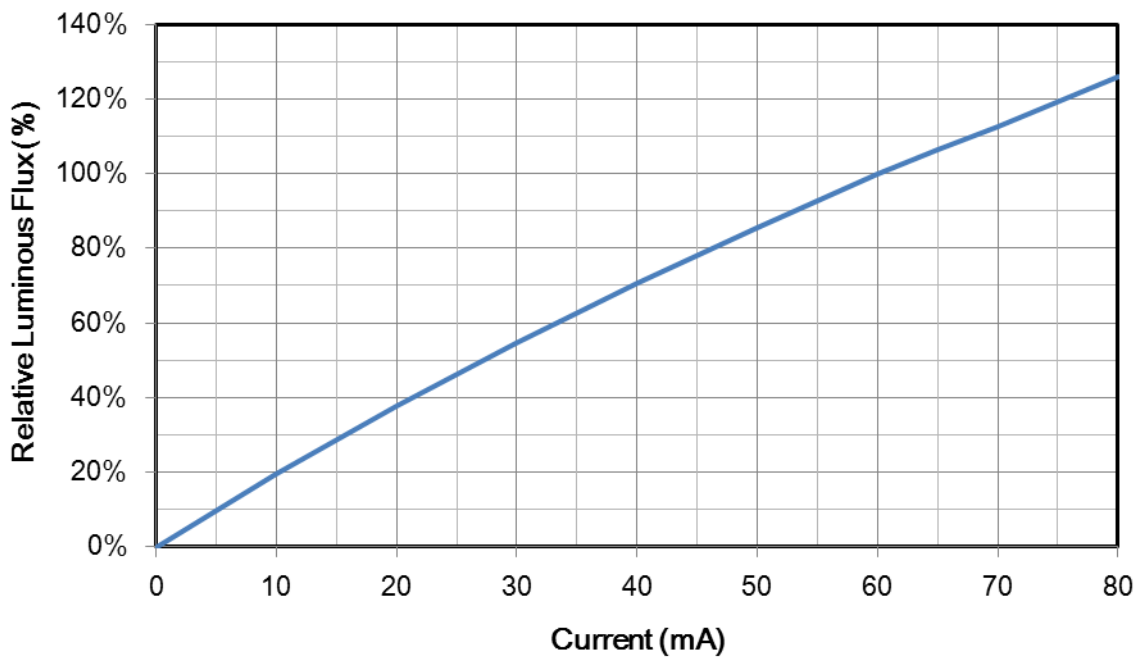
- Luminous flux is the total luminous flux output as measured with an integrating sphere.
- Iv classification code is marked on each packing bag.
- The chromaticity coordinates (x, y) is derived from the 1931 CIE chromaticity diagram.
- Caution in ESD:

Static Electricity and surge damages the LED. It is recommended using a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
- CAS140B is the test standard for the chromaticity coordinates (x, y) & Iv
- The chromaticity coordinates (x, y) guarantee should be added ± 0.007 tolerance
- Ra measurement allowance is ±3
- Luminous flux measurement tolerance is ±10%
- Forward Voltage measurement tolerance is ±0.1V
- Rth_{j,s} is the thermal resistance from junction to solder point on MCPCB with electrical power.

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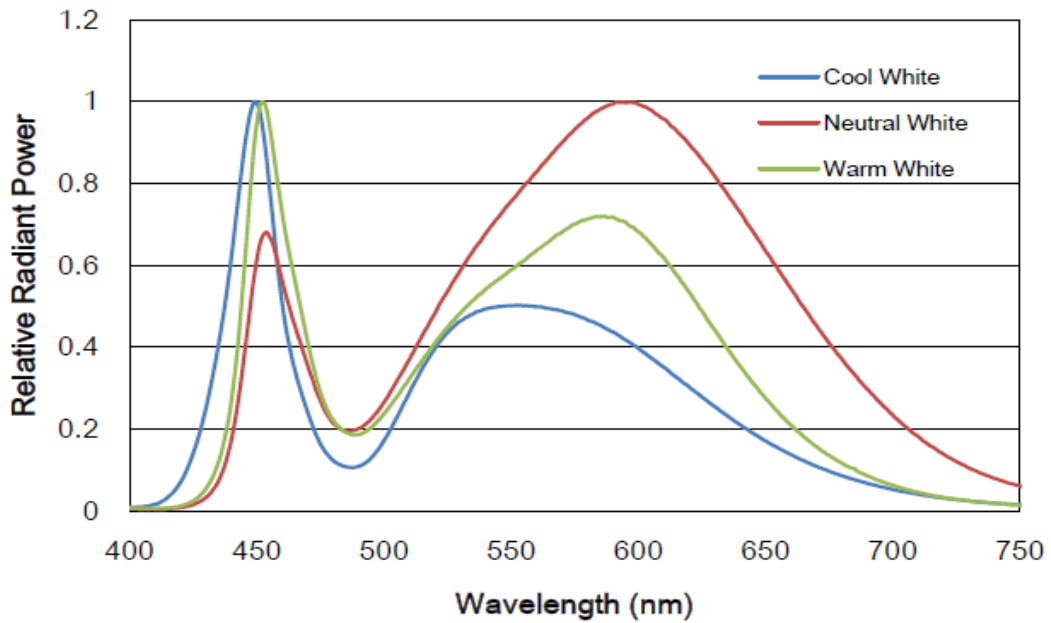
4.2 Forward Current vs. Lumen

| Current (mA) | V _F (V) | Lumen (lm) | | | | | | |
|-----------------|-----------------------|------------|-------|-------|-------|-------|-------|-------|
| | | 2700K | 3000K | 3500K | 4000K | 5000K | 5700K | 6500K |
| 10 | 2.71 | 4.4 | 4.7 | 4.7 | 4.9 | 4.9 | 4.9 | 4.9 |
| 20 | 2.80 | 8.5 | 9.1 | 9.2 | 9.6 | 9.7 | 9.7 | 9.5 |
| 30 | 2.87 | 12.3 | 13.1 | 13.3 | 13.9 | 14.0 | 14.1 | 13.8 |
| 40 | 2.94 | 15.9 | 16.9 | 17.2 | 18.0 | 18.2 | 18.3 | 17.9 |
| 50 | 3.00 | 19.2 | 20.5 | 20.9 | 21.8 | 22.2 | 22.2 | 21.8 |
| 60 | 3.05 | 22.5 | 24.0 | 24.5 | 25.5 | 26.0 | 26.0 | 25.5 |
| 65 | 3.08 | 23.9 | 25.5 | 26.1 | 27.1 | 27.7 | 27.7 | 27.2 |
| 70 | 3.11 | 25.4 | 27.1 | 27.7 | 28.8 | 29.3 | 29.4 | 28.9 |
| 80 | 3.16 | 28.3 | 30.1 | 30.8 | 31.9 | 32.7 | 32.9 | 32.3 |

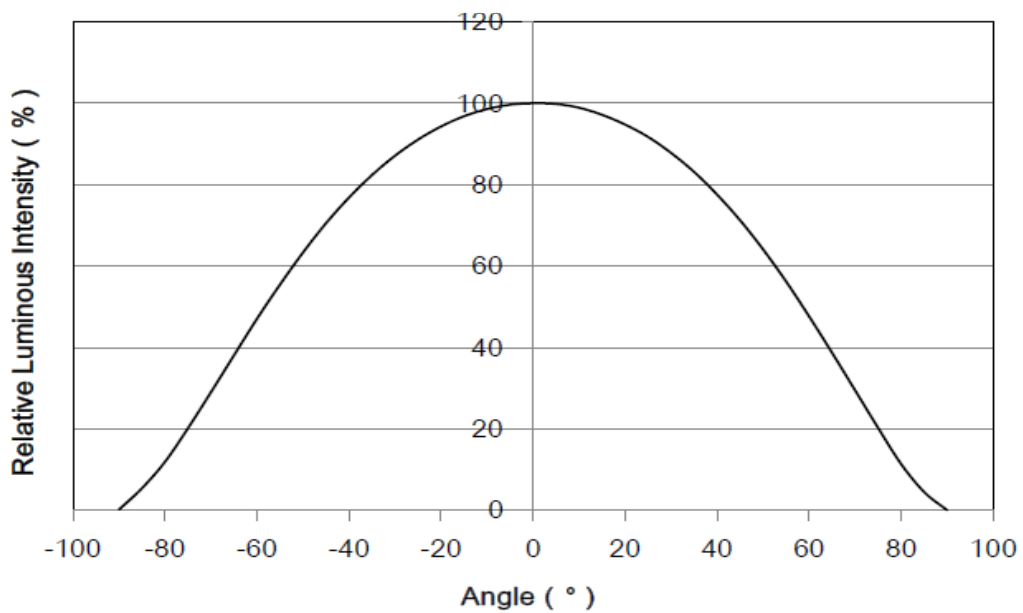


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LTW-2835SZKXX Series**

4.3 Relative Spectral Power Distribution at Typical Current

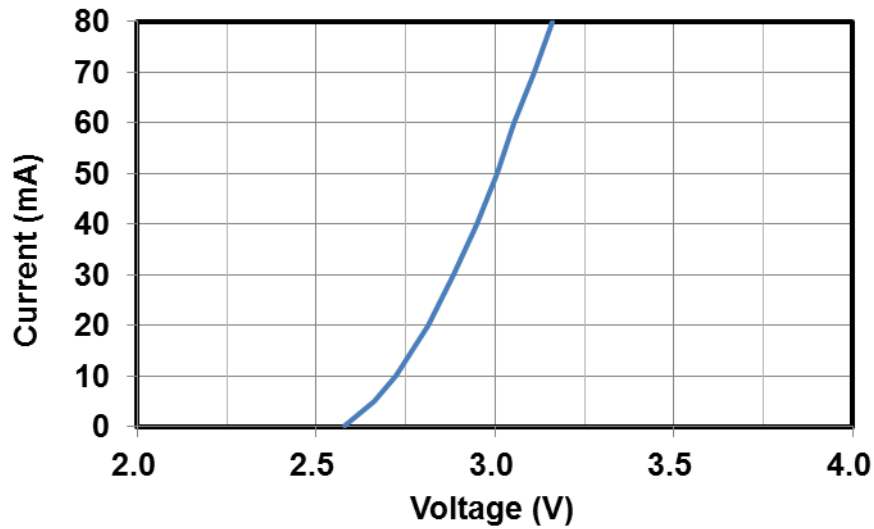


4.4 Radiation Characteristics

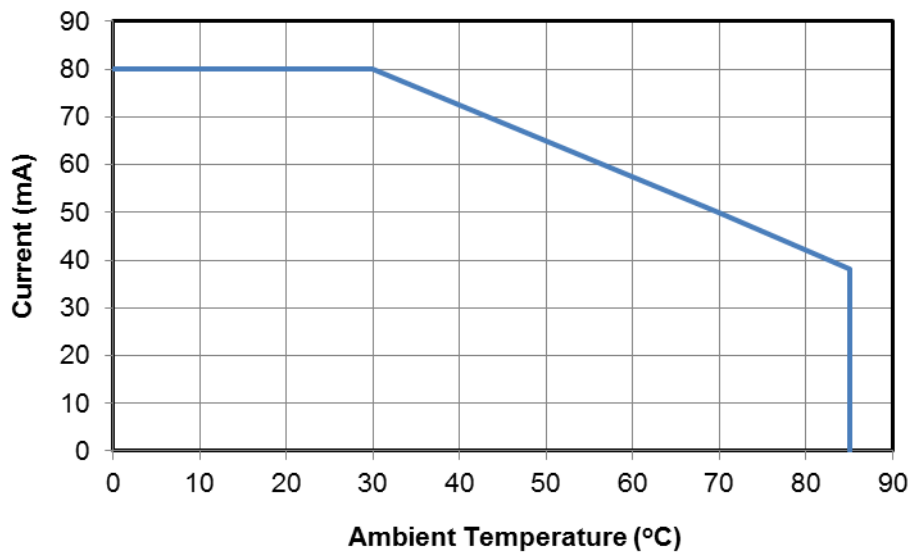


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4.5 Forward Current vs. Forward Voltage

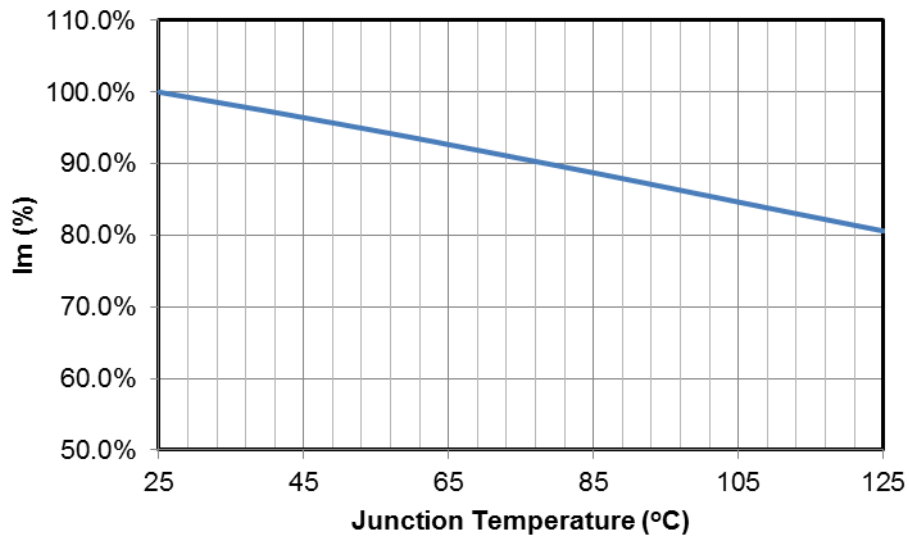


4.6 Forward Current Derating Curve



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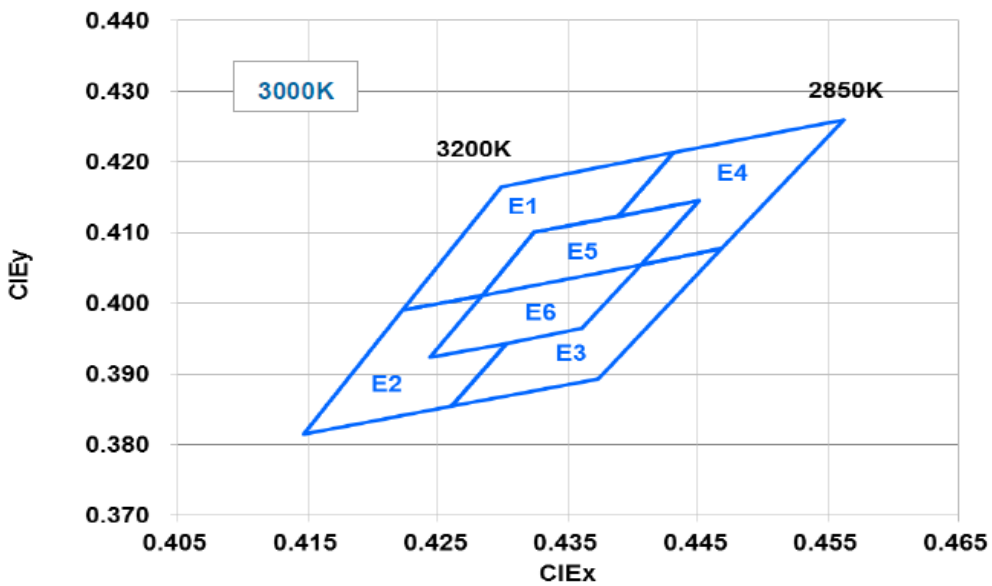
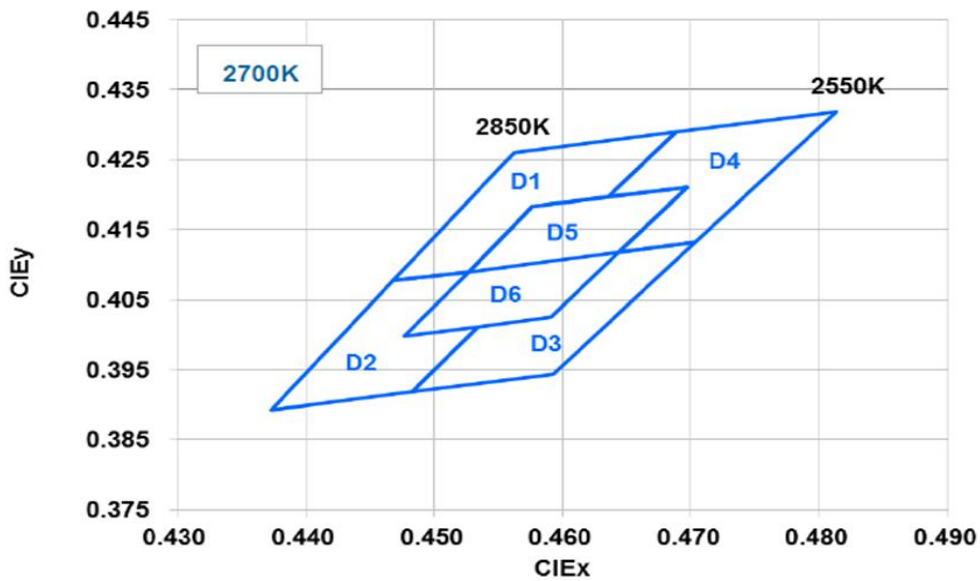
4.7 Relative Intensity vs. Junction Temperature



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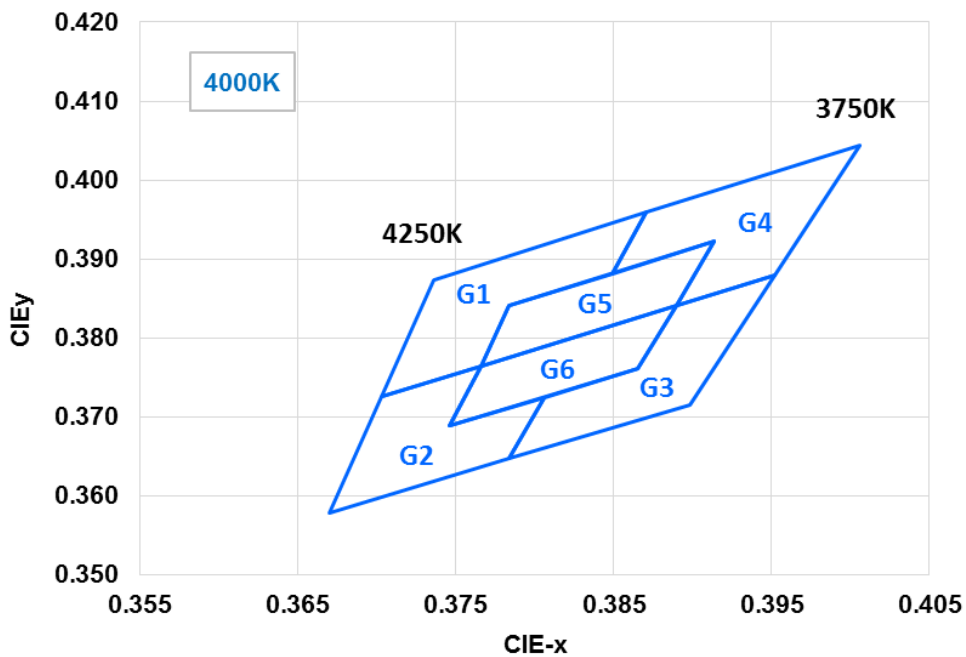
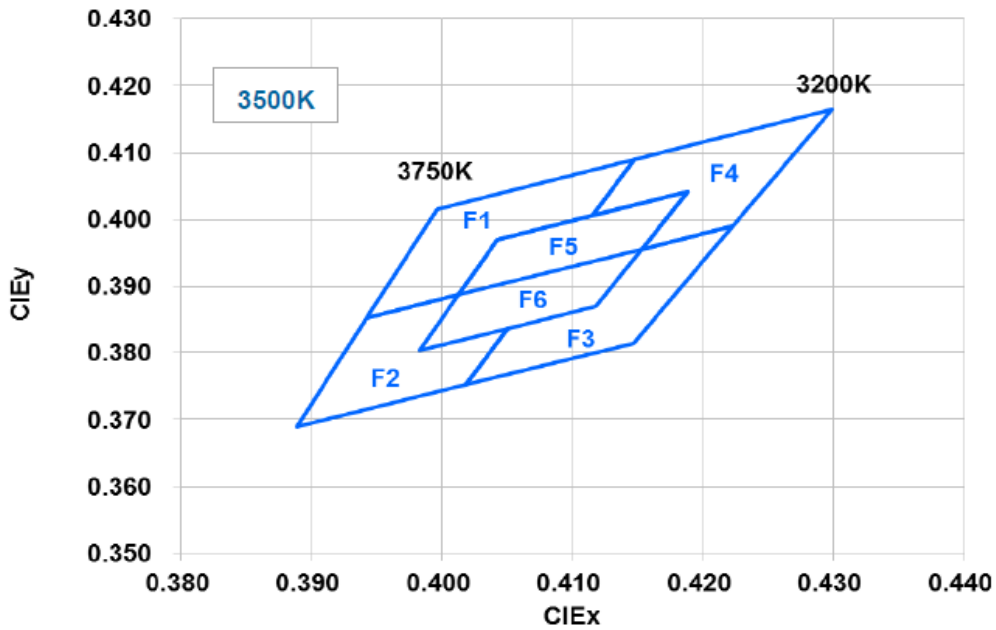
5. Binning Definition

5.1 Color Bin



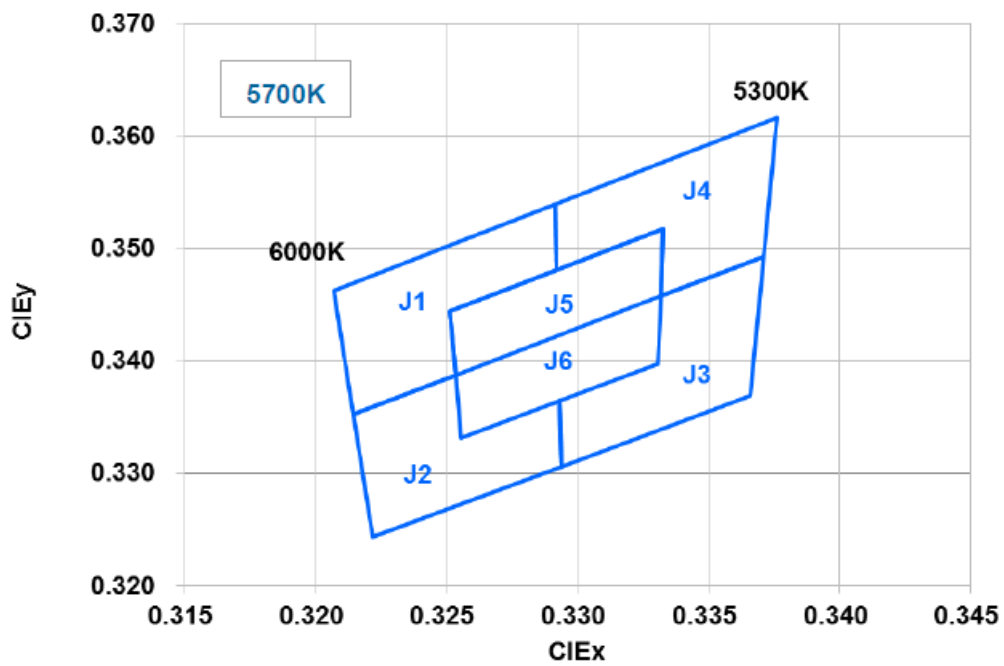
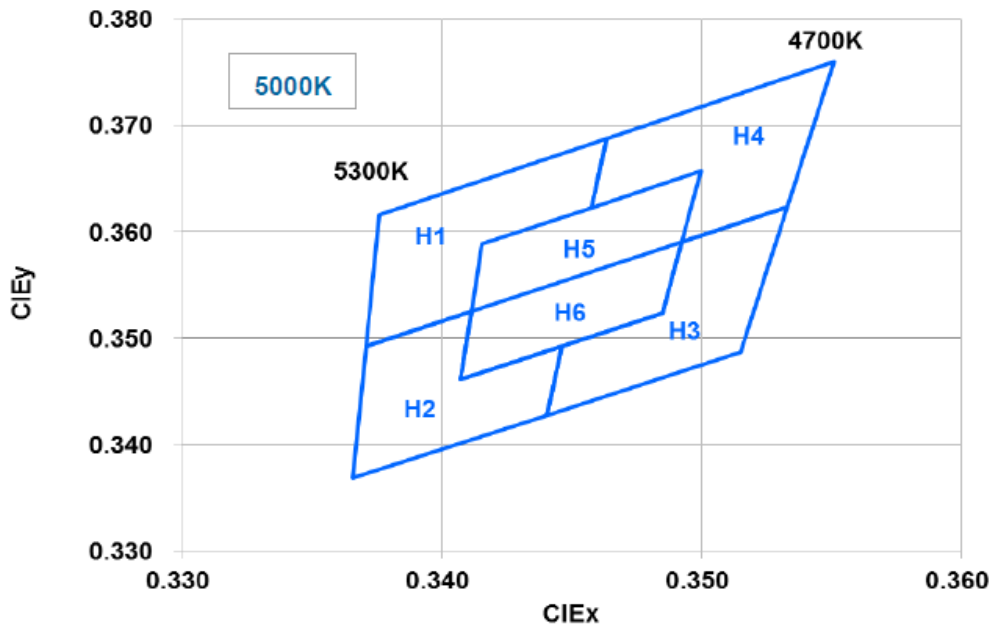


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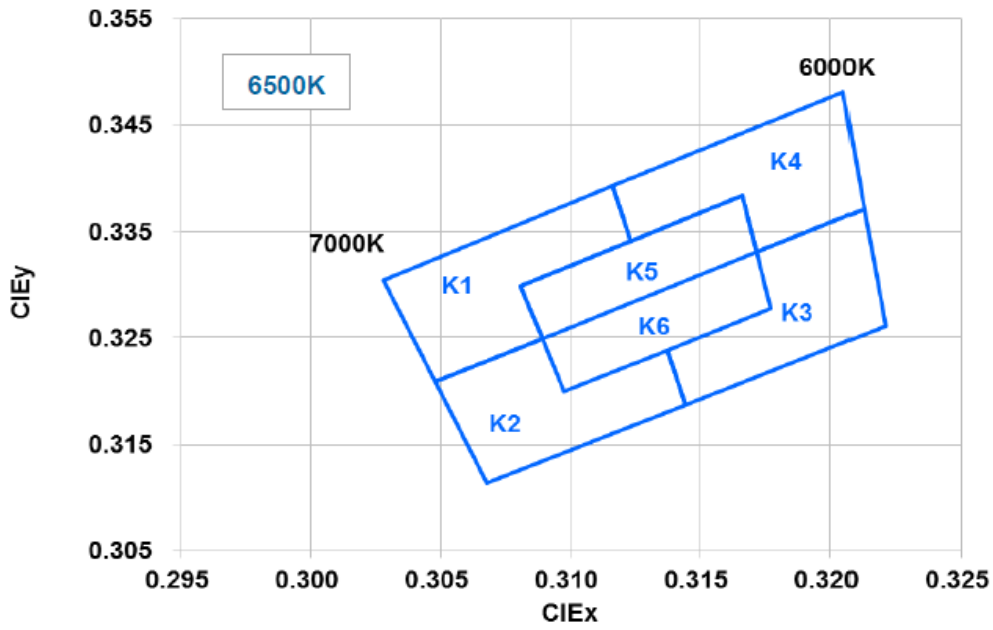


Light LED LTW-2835SZKXX Series





**Light LED
LTW-2835SZKXX Series**



Light LED LTW-2835SZKXX Series

5.2 Color Rank

| 2700K ($I_f = 60 \text{ mA}$) | | | | | | | | | | | |
|---------------------------------|---|--------|--------|-----------|---|--------|--------|-----------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| D1 | 1 | 0.4468 | 0.4077 | D3 | 1 | 0.4483 | 0.3919 | D5 | 1 | 0.4576 | 0.4183 |
| | 2 | 0.4562 | 0.4260 | | 2 | 0.4534 | 0.4011 | | 2 | 0.4697 | 0.4211 |
| | 3 | 0.4688 | 0.4290 | | 3 | 0.4591 | 0.4025 | | 3 | 0.4644 | 0.4118 |
| | 4 | 0.4636 | 0.4197 | | 4 | 0.4644 | 0.4118 | | 4 | 0.4527 | 0.4090 |
| | 5 | 0.4576 | 0.4183 | | 5 | 0.4703 | 0.4132 | | | | |
| | 6 | 0.4527 | 0.4090 | | 6 | 0.4593 | 0.3944 | | | | |
| D2 | 1 | 0.4373 | 0.3893 | D4 | 1 | 0.4688 | 0.4290 | D6 | 1 | 0.4527 | 0.4090 |
| | 2 | 0.4468 | 0.4077 | | 2 | 0.4813 | 0.4319 | | 2 | 0.4644 | 0.4118 |
| | 3 | 0.4527 | 0.4090 | | 3 | 0.4703 | 0.4132 | | 3 | 0.4591 | 0.4025 |
| | 4 | 0.4477 | 0.3998 | | 4 | 0.4644 | 0.4118 | | 4 | 0.4477 | 0.3998 |
| | 5 | 0.4534 | 0.4011 | | 5 | 0.4697 | 0.4211 | | | | |
| | 6 | 0.4483 | 0.3919 | | 6 | 0.4636 | 0.4197 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

| 3000K ($I_f = 60 \text{ mA}$) | | | | | | | | | | | |
|---------------------------------|---|--------|--------|-----------|---|--------|--------|-----------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| E1 | 1 | 0.4223 | 0.3990 | E3 | 1 | 0.4260 | 0.3854 | E5 | 1 | 0.4324 | 0.4100 |
| | 2 | 0.4299 | 0.4165 | | 2 | 0.4303 | 0.3943 | | 2 | 0.4451 | 0.4146 |
| | 3 | 0.4431 | 0.4213 | | 3 | 0.4361 | 0.3964 | | 3 | 0.4406 | 0.4055 |
| | 4 | 0.4388 | 0.4123 | | 4 | 0.4406 | 0.4055 | | 4 | 0.4284 | 0.4011 |
| | 5 | 0.4324 | 0.4100 | | 5 | 0.4468 | 0.4077 | | | | |
| | 6 | 0.4284 | 0.4011 | | 6 | 0.4373 | 0.3893 | | | | |
| E2 | 1 | 0.4147 | 0.3814 | E4 | 1 | 0.4431 | 0.4213 | E6 | 1 | 0.4284 | 0.4011 |
| | 2 | 0.4223 | 0.3990 | | 2 | 0.4562 | 0.4260 | | 2 | 0.4406 | 0.4055 |
| | 3 | 0.4284 | 0.4011 | | 3 | 0.4468 | 0.4077 | | 3 | 0.4361 | 0.3964 |
| | 4 | 0.4244 | 0.3923 | | 4 | 0.4406 | 0.4055 | | 4 | 0.4244 | 0.3923 |
| | 5 | 0.4303 | 0.3943 | | 5 | 0.4451 | 0.4146 | | | | |
| | 6 | 0.4260 | 0.3854 | | 6 | 0.4388 | 0.4123 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

Light LED
LTW-2835SZKXX Series

| 3500K (I _f = 60 mA) | | | | | | | | | | | |
|--------------------------------|---|--------|--------|------|---|--------|--------|------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| F1 | 1 | 0.3943 | 0.3853 | F3 | 1 | 0.4018 | 0.3752 | F5 | 1 | 0.4042 | 0.3970 |
| | 2 | 0.3996 | 0.4015 | | 2 | 0.4050 | 0.3837 | | 2 | 0.4188 | 0.4041 |
| | 3 | 0.4148 | 0.4090 | | 3 | 0.4118 | 0.3869 | | 3 | 0.4153 | 0.3955 |
| | 4 | 0.4115 | 0.4006 | | 4 | 0.4153 | 0.3955 | | 4 | 0.4013 | 0.3887 |
| | 5 | 0.4042 | 0.3970 | | 5 | 0.4223 | 0.3990 | | | | |
| | 6 | 0.4013 | 0.3887 | | 6 | 0.4147 | 0.3814 | | | | |
| F2 | 1 | 0.3889 | 0.3690 | F4 | 1 | 0.4148 | 0.4090 | F6 | 1 | 0.4013 | 0.3887 |
| | 2 | 0.3943 | 0.3853 | | 2 | 0.4299 | 0.4165 | | 2 | 0.4153 | 0.3955 |
| | 3 | 0.4013 | 0.3887 | | 3 | 0.4223 | 0.3990 | | 3 | 0.4118 | 0.3869 |
| | 4 | 0.3983 | 0.3804 | | 4 | 0.4153 | 0.3955 | | 4 | 0.3983 | 0.3804 |
| | 5 | 0.4050 | 0.3837 | | 5 | 0.4188 | 0.4041 | | | | |
| | 6 | 0.4018 | 0.3752 | | 6 | 0.4115 | 0.4006 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

| 4000K (I _f = 60 mA) | | | | | | | | | | | |
|--------------------------------|---|--------|--------|------|---|--------|--------|------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| G1 | 1 | 0.3703 | 0.3726 | G3 | 1 | 0.3784 | 0.3647 | G5 | 1 | 0.3784 | 0.3841 |
| | 2 | 0.3736 | 0.3874 | | 2 | 0.3806 | 0.3725 | | 2 | 0.3914 | 0.3922 |
| | 3 | 0.3871 | 0.3959 | | 3 | 0.3865 | 0.3762 | | 3 | 0.3890 | 0.3842 |
| | 4 | 0.3849 | 0.3881 | | 4 | 0.3890 | 0.3842 | | 4 | 0.3766 | 0.3765 |
| | 5 | 0.3784 | 0.3841 | | 5 | 0.3952 | 0.3880 | | | | |
| | 6 | 0.3766 | 0.3765 | | 6 | 0.3898 | 0.3716 | | | | |
| G2 | 1 | 0.3670 | 0.3578 | G4 | 1 | 0.3871 | 0.3959 | G6 | 1 | 0.3766 | 0.3765 |
| | 2 | 0.3703 | 0.3726 | | 2 | 0.4006 | 0.4044 | | 2 | 0.3890 | 0.3842 |
| | 3 | 0.3766 | 0.3765 | | 3 | 0.3952 | 0.3880 | | 3 | 0.3865 | 0.3762 |
| | 4 | 0.3746 | 0.3689 | | 4 | 0.3890 | 0.3842 | | 4 | 0.3746 | 0.3689 |
| | 5 | 0.3806 | 0.3725 | | 5 | 0.3914 | 0.3922 | | | | |
| | 6 | 0.3784 | 0.3647 | | 6 | 0.3849 | 0.3881 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

**Light LED
LTW-2835SZKXX Series**

| 5000K ($I_f = 60$ mA) | | | | | | | | | | | |
|------------------------|---|--------|--------|-----------|---|--------|--------|-----------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| H1 | 1 | 0.3371 | 0.3493 | H3 | 1 | 0.3441 | 0.3428 | H5 | 1 | 0.3416 | 0.3589 |
| | 2 | 0.3376 | 0.3616 | | 2 | 0.3446 | 0.3493 | | 2 | 0.3500 | 0.3657 |
| | 3 | 0.3464 | 0.3688 | | 3 | 0.3485 | 0.3524 | | 3 | 0.3493 | 0.3591 |
| | 4 | 0.3458 | 0.3623 | | 4 | 0.3493 | 0.3591 | | 4 | 0.3412 | 0.3525 |
| | 5 | 0.3416 | 0.3589 | | 5 | 0.3533 | 0.3624 | | | | |
| | 6 | 0.3412 | 0.3525 | | 6 | 0.3515 | 0.3487 | | | | |
| H2 | 1 | 0.3366 | 0.3369 | H4 | 1 | 0.3464 | 0.3688 | H6 | 1 | 0.3412 | 0.3525 |
| | 2 | 0.3371 | 0.3493 | | 2 | 0.3551 | 0.3760 | | 2 | 0.3493 | 0.3591 |
| | 3 | 0.3412 | 0.3525 | | 3 | 0.3533 | 0.3624 | | 3 | 0.3485 | 0.3524 |
| | 4 | 0.3407 | 0.3462 | | 4 | 0.3493 | 0.3591 | | 4 | 0.3407 | 0.3462 |
| | 5 | 0.3446 | 0.3493 | | 5 | 0.3500 | 0.3657 | | | | |
| | 6 | 0.3441 | 0.3428 | | 6 | 0.3458 | 0.3623 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

| 5700K ($I_f = 60$ mA) | | | | | | | | | | | |
|------------------------|---|--------|--------|-----------|---|--------|--------|-----------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| J1 | 1 | 0.3215 | 0.3353 | J3 | 1 | 0.3294 | 0.3306 | J5 | 1 | 0.3251 | 0.3444 |
| | 2 | 0.3207 | 0.3462 | | 2 | 0.3293 | 0.3364 | | 2 | 0.3333 | 0.3518 |
| | 3 | 0.3292 | 0.3539 | | 3 | 0.3331 | 0.3398 | | 3 | 0.3332 | 0.3458 |
| | 4 | 0.3292 | 0.3481 | | 4 | 0.3332 | 0.3458 | | 4 | 0.3254 | 0.3388 |
| | 5 | 0.3251 | 0.3444 | | 5 | 0.3371 | 0.3493 | | | | |
| | 6 | 0.3254 | 0.3388 | | 6 | 0.3366 | 0.3369 | | | | |
| J2 | 1 | 0.3222 | 0.3243 | J4 | 1 | 0.3292 | 0.3539 | J6 | 1 | 0.3254 | 0.3388 |
| | 2 | 0.3215 | 0.3353 | | 2 | 0.3376 | 0.3616 | | 2 | 0.3332 | 0.3458 |
| | 3 | 0.3254 | 0.3388 | | 3 | 0.3371 | 0.3493 | | 3 | 0.3331 | 0.3398 |
| | 4 | 0.3256 | 0.3331 | | 4 | 0.3332 | 0.3458 | | 4 | 0.3256 | 0.3331 |
| | 5 | 0.3293 | 0.3364 | | 5 | 0.3333 | 0.3518 | | | | |
| | 6 | 0.3294 | 0.3306 | | 6 | 0.3292 | 0.3481 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

**Light LED
LTW-2835SZKXX Series**

| 6500K ($I_f = 60$ mA) | | | | | | | | | | | |
|------------------------|---|--------|--------|-----------|---|--------|--------|-----------|---|--------|--------|
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| K1 | 1 | 0.3048 | 0.3209 | K3 | 1 | 0.3145 | 0.3187 | K5 | 1 | 0.3081 | 0.3299 |
| | 2 | 0.3028 | 0.3304 | | 2 | 0.3138 | 0.3238 | | 2 | 0.3166 | 0.3384 |
| | 3 | 0.3117 | 0.3393 | | 3 | 0.3177 | 0.3277 | | 3 | 0.3172 | 0.3330 |
| | 4 | 0.3124 | 0.3341 | | 4 | 0.3172 | 0.3330 | | 4 | 0.3089 | 0.3249 |
| | 5 | 0.3081 | 0.3299 | | 5 | 0.3213 | 0.3371 | | | | |
| | 6 | 0.3089 | 0.3249 | | 6 | 0.3221 | 0.3261 | | | | |
| K2 | 1 | 0.3068 | 0.3113 | K4 | 1 | 0.3117 | 0.3393 | K6 | 1 | 0.3089 | 0.3249 |
| | 2 | 0.3048 | 0.3209 | | 2 | 0.3205 | 0.3481 | | 2 | 0.3172 | 0.3330 |
| | 3 | 0.3089 | 0.3249 | | 3 | 0.3213 | 0.3371 | | 3 | 0.3177 | 0.3277 |
| | 4 | 0.3098 | 0.3200 | | 4 | 0.3172 | 0.3330 | | 4 | 0.3098 | 0.3200 |
| | 5 | 0.3138 | 0.3238 | | 5 | 0.3166 | 0.3384 | | | | |
| | 6 | 0.3145 | 0.3187 | | 6 | 0.3124 | 0.3341 | | | | |

Tolerance on each Hue bin (x,y) is +/- 0.007

Light LED LTW-2835SZKXX Series

5.3 Flux Bin

| 2700K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| FH | 21 | 23 |
| HJ | 23 | 25 |
| JL | 25 | 27 |

| 4000K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| IK | 24 | 26 |
| KM | 26 | 28 |
| MO | 28 | 30 |

| 3000K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| GI | 22 | 24 |
| IK | 24 | 26 |
| KM | 26 | 28 |

| 5000K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| IK | 24 | 26 |
| KM | 26 | 28 |
| MO | 28 | 30 |

| 3500K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| HJ | 23 | 25 |
| JL | 25 | 27 |
| LN | 27 | 29 |

| 5700K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| IK | 24 | 26 |
| KM | 26 | 28 |
| MO | 28 | 30 |

| 6500K | v Luminous Flux Spec. Table | |
|-------|-----------------------------|-----|
| v Bin | Lumen (lm) at $I_F = 60$ mA | |
| | Min | Max |
| IK | 24 | 26 |
| KM | 26 | 28 |
| MO | 28 | 30 |

Tolerance on each Luminous Flux bin is +/- 10%.

**Light LED
LTW-2835SZKXX Series**

5.3 Voltage Bin

| V _F Spec. Table | | |
|----------------------------|--|-----|
| V _F Bin | Forward Voltage (volts) at I _F = 60mA | |
| | Min | Max |
| V1 | 2.9 | 3.0 |
| V2 | 3.0 | 3.1 |
| V3 | 3.1 | 3.2 |

Tolerance on each Forward Voltage bin is +/- 0.1V

6. Bin Code List

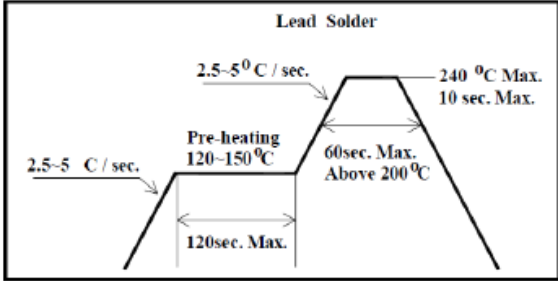
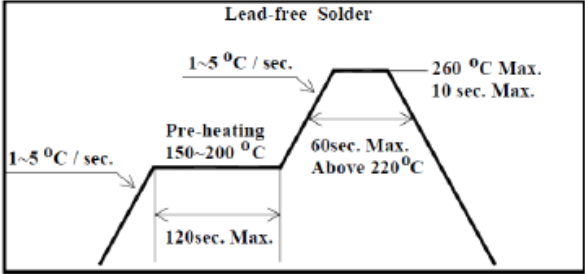
Example: V1 / HJ / D5

| Forward Voltage Rank | Luminous Flux Rank | Color Rank |
|----------------------|--------------------|------------|
| V1 | HJ | D5 |

Light LED LTW-2835SZKXX Series

7. Reflow Soldering Characteristics

| Lead solder | | Lead-free solder | |
|--------------------------|--------------|--------------------------|--------------|
| Pre-heat | 120-150°C | Pre-heat | 150-200°C |
| Pre-heat time | 120 sec.Max. | Pre-heat time | 120 sec.Max. |
| Peak Temperature | 240°C Max. | Peak Temperature | 260°C Max. |
| Soldering time condition | 10 sec.Max. | Soldering time condition | 10 sec.Max. |

| Lead Solder | Lead-free Solder |
|--|---|
|  |  |

Notes:

- The LEDs can be soldered using the reflow soldering or hand soldering method. The recommended hand soldering condition is 350 °C max. and 2 secs max. for one time only, and the recommended reflow soldering condition is as profiles above.
- All temperatures refer to topside of the package, measured on the package body surface.
- The soldering condition referring to J-STD-020. The storage ambient for the LEDs should not exceed 30 °C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are soldered within one week. For extended storage out of their original packaging, it is recommended that the LEDs were stored in a sealed container with appropriate desiccant, or desiccators with nitrogen ambient. If the LEDs were unpacked more than 168hrs, baking the LEDs at 60 °C for 24hrs before soldering process.
- The soldering profile could be further referred to different soldering grease material characteristic. The grease vendor will provide this information.
- A rapid-rate process is not recommended for the LEDs cooling down from the peak temperature.
- Although the recommended reflow conditions are specified above, the reflow or hand soldering condition at the lowest possible temperature is desirable for the LEDs.
- The LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.
- LiteOn cannot make a guarantee on the LEDs which have been already assembled using the dip soldering method.

Light LED LTW-2835SZKXX Series

8. Reliability Test

| No | Test item | Test Condition | Duration | Number of Damaged |
|----|--|---|-------------|-------------------|
| 1 | Steady State Operating Life of High Temperature (HTOL) | Ts=85°C, If=80mA | 1000 hrs | 0/20 |
| 2 | Steady State Operating Life of Low Temperature (LTOL) | Ta=-40°C, If=80mA | 1000 hrs | 0/20 |
| 3 | Pulse Wet Operating Life of High Temperature (PWHTOL) | 60°C/90%RH, If=80mA 30mins ON/30min OFF | 500 hrs | 0/20 |
| 4 | High Temperature Storage (HTS) | 100°C | 1000 hrs | 0/20 |
| 5 | Low Temperature Storage (LTS) | -40°C | 1000 hrs | 0/20 |
| 6 | Thermal Cycle (TC) | -40°C~100°C 30min dwell 5min transfer | 200 cycle | 0/20 |
| 7 | Thermal Shock (TS) | -40°C~100°C 20min dwell 20sec transfer | 200 cycle | 0/20 |
| 8 | Solder Resistance (SR) | 265°C, 3X MSL | 5sec | 0/20 |
| 9 | Solder Ability (SA) | 245°C 5sec, 95% coverage | 5sec | 0/11 |
| 10 | Mechanical Shock (MS) | 1500G 0.5msec pulse shock | each 6 axis | 0/6 |
| 11 | Random Vibration (RV) | 6G RMS, 10-2000Hz, 10min | per axis | 0/6 |
| 12 | Variable Vibration Frequency (VVF) | 10-2000-10Hz, log or linear sweep rate, 20G for 1 min, 1.5mm each apply 3x per axis | over 6hrs | 0/6 |
| 13 | Salt Spread (SS) | 35°C, 30g/m ² /day | 48hrs | 0/11 |

Criteria for Judging the Damage

| Item | Symbol | Test Condition | Criteria for Judgment | |
|-----------------|--------|--------------------|-----------------------|--------------|
| | | | Min. | Max. |
| Forward Voltage | Vf | If=Typical Current | | U.S.L. x 1.1 |
| Luminous Flux | Lm | If=Typical Current | L.S.L. x 0.7 | |
| CCX&CCY | x,y | If=Typical Current | | Shift<0.02 |

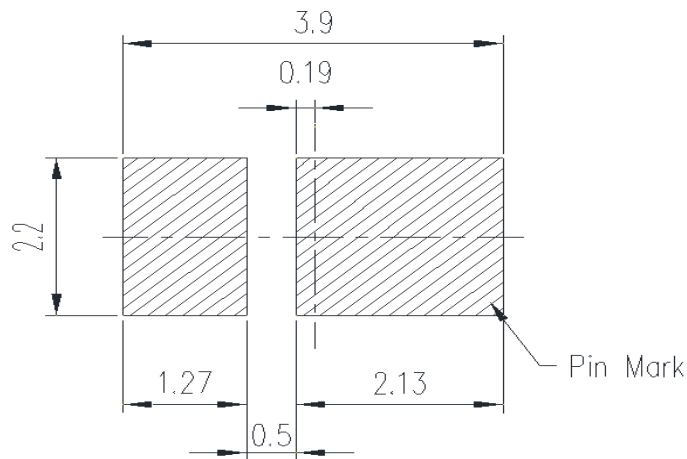
Light LED LTW-2835SZKXX Series

9. User Guide

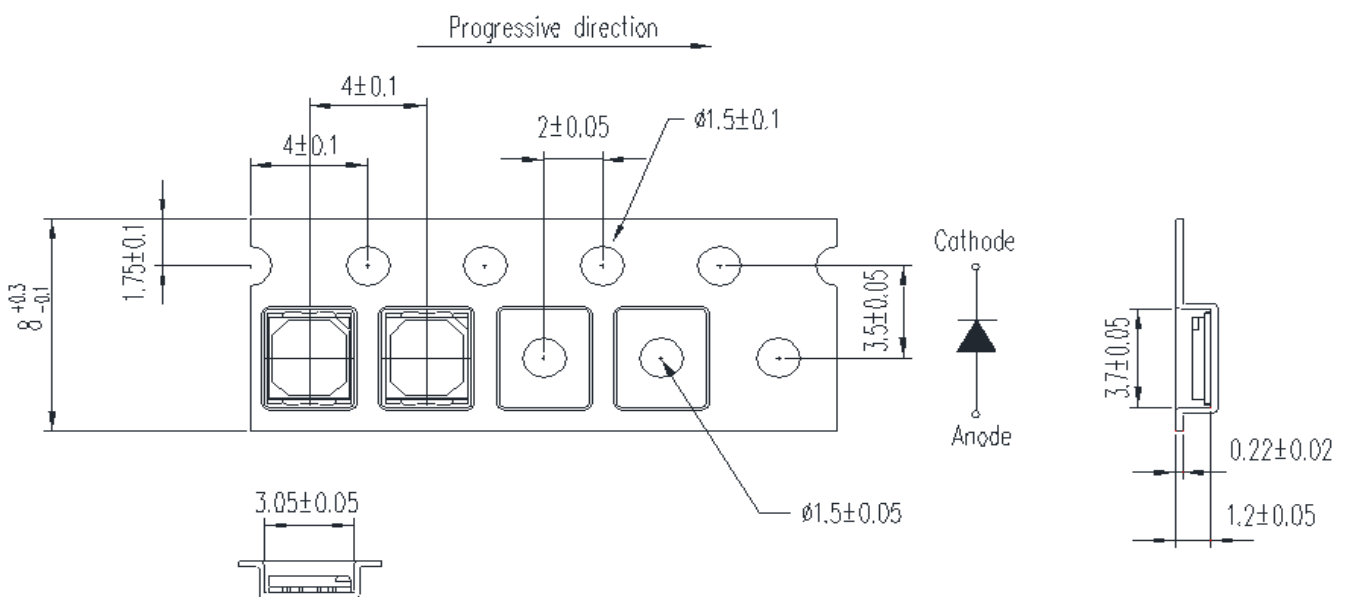
■ Cleaning

Do not use unspecified chemical liquid to clean LED they could harm the package. If cleaning is necessary, immerse the LED in ethyl alcohol or isopropyl alcohol at normal temperature for less than one minute.

■ Recommend Printed Circuit Board Attachment Pad

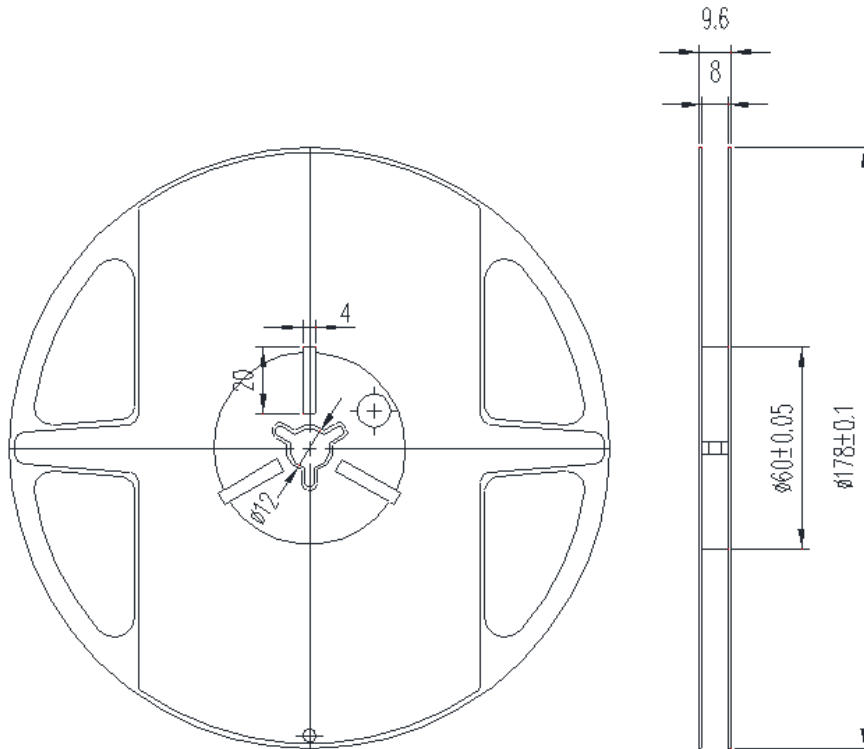


■ Package Dimensions of Tape



Light LED LTW-2835SZKXX Series

■ Package Dimensions of Reel



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit=mm

Notes:

1. All dimensions are in millimeters.
2. Carrier: Cumulative Tolerance/10 pitches is $\pm 0.2\text{mm}$; Reel: The tolerances unless mentioned is $\pm 0.1\text{mm}$.
3. Adhesion strength of cover tape is 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape.
4. Empty component pockets sealed with top cover tape.
5. 7 inch reel-3000 pieces per reel.
6. Minimum packing quantity is 500 pieces for remainders.

Light LED LTW-2835SZKXX Series

10. Cautions

10.1 Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

10.2 Storage

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handling this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:

The LEDs should be stored at 30°C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

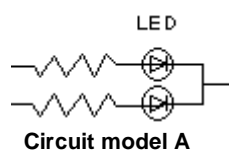
The LEDs should be stored at 30°C or less and 60%RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If exceeding the storage limiting time since opened, that we recommended to bake LEDs at 60°C at least 24hrs. To seal the remainder LEDs return to package, it's recommended to be with workable desiccants in original package.

10.3 Cleaning

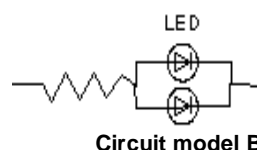
Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

10.4 Drive Mode

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below



(A) Recommended circuit.



Light LED LTW-2835SZKXX Series

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

10.5 ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "light up" and V_f of the suspect LEDs at low currents. The V_f of "good" LEDs should be $>2.0V@0.1mA$ for InGaN product and $>1.4V@0.1mA$ for AlInGaP product.

10.6 Suggested Checking List:

- Training and Certification
 1. Everyone working in a static-safe area is ESD-certified?
 2. Training records kept and re-certification dates monitored?
- Static-Safe Workstation & Work Areas
 1. Static-safe workstation or work-areas have ESD signs?
 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
 3. All ionizer activated, positioned towards the units?
 4. Each work surface mats grounding is good?
- Personnel Grounding
 1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?

Light LED LTW-2835SZKXX Series

4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?

5. All wrist strap or heel strap checkers calibration up to date?

Note: *50V for Blue LED.

■ Device Handling

1. Every ESDS items identified by EIA-471 labels on item or packaging?

2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?

3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?

4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

■ Others

1. Audit result reported to entity ESD control coordinator?

2. Corrective action from previous audits completed?

3. Are audit records complete and on file?

10.7 Others:

- Do not put any pressure on the light emitting surface either by finger or any hand tool and do not stack the products. Stress or pressure may cause damage to the wires of the LED array.
- This product is not designed for the use under any of the following conditions, please confirm the performance and reliability are well enough if you use it under any of the following conditions
- Do not use sulfur-containing materials in commercial products including the materials such as seals and adhesives that may contain sulfur.
- Do not put this product in a place with a lot of moisture (over 85% relative humidity), dew condensation, briny air, and corrosive gas (Cl, H₂S, NH₃, SO₂, NO_x, etc.), exposure to a corrosive environment may affect silver plating.
- The appearance and specifications of the product may be modified for improvement without prior notice.

**Light LED
LTW-2835SZKXX Series**

Revision History:

Revision Date: 2014-9-26 (Ver -5.0)

Last Version: (Ver -)

| Version | Page | Content of Change | Date Record |
|---------|-----------------|--|-------------|
| 1.0 | 19 | Correct reliability item number | 7/31, 2014 |
| 2.0 | 2, 20 | Re-new outline drawing and solder pad drawing | 8/6, 2014 |
| 3.0 | 4, 5, 21, 22 | Modify typical performance, add current dependent table, and re-new carrier and tape drawing | 8/27, 2014 |
| 4.0 | 3, 10 | Modify max junction temperature, bin code revise | 9/11, 2014 |
| 5.0 | 4 | Upgrade Rth | 9/26, 2014 |
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