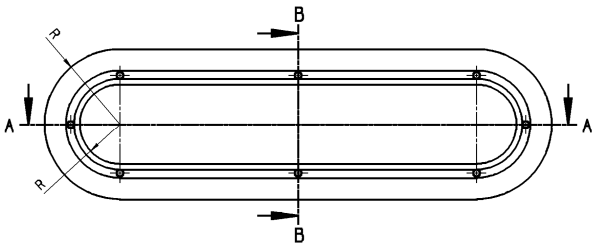
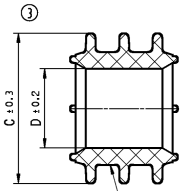
KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
- -	-	-	-	-
	-	-		

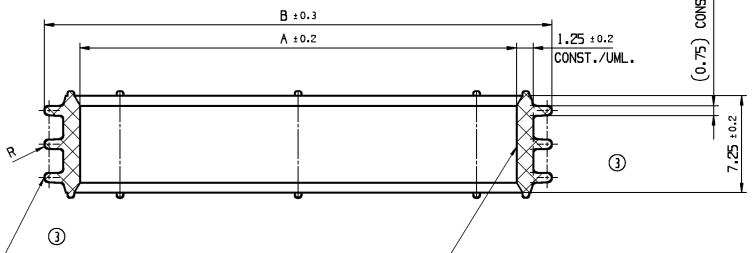


B-B



FLASH AT INJECTION AREA NOT TO EXCEED
0.4 MM HEIGHT BY 0.08 MM THICKNESS
GRAT IM ANSPRITZBEREICH NICHT GROESSER
ALS 0.4 MM HOCH UND 0.08 MM DICK

A-A



SEALING RIBS MUST BE FREE OF
SINKS, VOIDS, KNIT LINES, FLASHES
DICHTUNGSRIPPEN MUESSEN GRATFREI SEIN
OHNE EINFALLSTELLEN, LUECKEN, KERBEN

SEALING SURFACE MUST BE FREE
OF DEFECTS
DICHTUNGSFLAECHE MUSS FREI VON
JEGLICHEN DEFEKTEN SEIN

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
20JN95		00				REPLECEMENT FOR CHART DRAWING : ERSATZ FUER TABELLENZCHG. : 6501.444/K INDEX 2				
01AP92		01				DRAWING ON CAD NEW DRAW UP ZEICHNUNG AUF CAD NEU ERSTELLT		F.COU	M.WIE	R.WIS
20JN95		02			B/C12	ID-NR.: 404516 / 404517 / 429450 ADDED / HINZU		A.HAH	M.WIE	R.WIS
11AU00		03			B12	PART-NO.: 15397281 ADDED / HINZU		O.ENG	A.SIK	R.WIS
25OC00		03	AA			DRAWING WITH US NEW DRAW UP ZEICHNUNG AUF US NEU ERSTELLT		A/RUL	Z.YIL	R.WIS
03NO00		03	AB		C12	COLUMNS "PART-NO. / PART-REV / DATE" ADDED SPALTEN "PART-NO. / PART-REV / DATUM" HINZU		A/RUL	Z.YIL	R.WIS
16JN05	R	03	AC		H7	DIN. E REMOVED / MASS E ENTFAELLT				
			AD		F7	DIN. 10.75) CONSTANT WAS 0.75 CONSTANT MASS 10.75) UNLAUFEND WAR 0.75 UMLAUFEND		S.HER	J.SAT	R.WIS
09AU07	R	03	AE		CB/ C12	PART-NO. 13661056 ADDED/ HINZU WEIGHT ADDED		FRIMM	CVASA	M.SKR
31AU07	R	03	AF		DB/ D11	DIN. / MASS 15° : 1° REMOVED / ENTFERNT		FRIMM	CVASA	M.SKR
20NO07	R	04		--	C12	PART-NO. 13677151 ADDED / HINZU		FRIMM	CVASA	M.SKR
03MR08	R	05		--	A12	PART-NO. 13695445 ADDED / HINZU		S.HER	Z.YIL	P.LES
31JA12	R	06		--		PART-NO. PE230851 ADDED /HINZU		V.KAS	J.SAT	SYS
26NO12	R	06	AA		D11	PART-NO. PE230851, 13677151, 13661056 NOT AVAILABLE / NICHT VERFUEGBAR		P.MAY	V.KAS	SYS

②③④⑥ ID-NO.: SORTED/SORTIERT	PART-NO.:	PART-REV	DATE DATUM	KONSTRUKTION	MATERIAL WERKSTOFF	COLOR FARBE	③ WEIGHT GR	A	B	C	D	SYSTEM	MATING PART PASSENDES GEGENSTUECK
---	PE230851	01	31JA12	---	SELF LUBRICATING FLUORSILIKON OHNE OEL	RED ROT	0.74	22.14	27.44	11.30	6.00	M/P 150	RECEPTACLE HOUSING 4 WAY FLACHSTECKHUELSENGEH. 4 POL.
	13677151	01	20NO07		DRY FLOUR SILICONE FLOURSILIKON OHNE OEL	ORANGE ORANGE	1.23	32.70	38.00	11.30	6.00	M/P 150	RECEPTACLE HOUSING 6 WAY FLACHSTECKHUELSENGEH. 6 POL.
	13661056	01	09AU07		SELF LUBRICATING SILICONE WITH FLUOR CONTENT FLOURSILIKON MIT OEL	RED BROWN ROT BRAUN	1.23	32.70	38.00	11.30	6.00	M/P 150	RECEPTACLE HOUSING 6 WAY FLACHSTECKHUELSENGEH. 6 POL.
417 358	10720992	01	01AP92	10.03.1987	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	1.02	32.70	38.00	11.30	6.00	M/P 150	RECEPTACLE HOUSING 6 WAY FLACHSTECKHUELSENGEH. 6 POL.
404 517②	10720886	01	20JN95	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	1.02	32.70	38.00	11.30	6.00	M/P 150	RECEPTACLE HOUSING 6 WAY FLACHSTECKHUELSENGEH. 6 POL.
420 450②	10721003	01	20JN95	---	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.79	21.10	26.40	16.30	11.00	M/P 630	RECEPTACLE HOUSING 2 WAY FLACHSTECKHUELSENGEH. 2 POL.
--- ③	15397281	01	11AU00	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.79	21.10	26.40	16.30	11.00	M/P 630	RECEPTACLE HOUSING 2 WAY FLACHSTECKHUELSENGEH. 2 POL.
402 234	10720726	01	01AP92	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.34	5.80	11.60	11.60	5.80	M/P 150	RECEPTACLE HOUSING 1 WAY FLACHSTECKHUELSENGEH. 1 POL.
428 344	10721020	01	01AP92	---	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.34	5.80	11.60	11.60	5.80	M/P 150	RECEPTACLE HOUSING 1 WAY FLACHSTECKHUELSENGEH. 1 POL.
417 391	10731047	01	01AP92	10.03.1987	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.88	27.42	32.72	11.30	6.00	M/P 150	RECEPTACLE HOUSING 5 WAY FLACHSTECKHUELSENGEH. 5 POL.
404 516②	10720885	01	20JN95	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.88	27.42	32.72	11.30	6.00	M/P 150	RECEPTACLE HOUSING 5 WAY FLACHSTECKHUELSENGEH. 5 POL.
402 230	10720720	01	01AP92	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.74	22.14	27.44	11.30	6.00	M/P 150	RECEPTACLE HOUSING 4 WAY FLACHSTECKHUELSENGEH. 4 POL.
400 567	10720598	01	01AP92	10.03.1987	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.74	22.14	27.44	11.30	6.00	M/P 150	RECEPTACLE HOUSING 4 WAY FLACHSTECKHUELSENGEH. 4 POL.
--- ⑤	13695445	01	03MR08	---	SELF LUBRICATING SILIKON MIT OEL	NATURE NATUR	0.46	11.18	16.48	11.30	6.00	MQS 0.63	RECEPTACLE HOUSING 4 WAY FLACHSTECKHUELSENGEH. 4 POL.
402 233	10720725	01	01AP92	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.46	11.18	16.48	11.30	6.00	M/P 150	RECEPTACLE HOUSING 2 WAY FLACHSTECKHUELSENGEH. 2 POL.
400 267	10720588	01	01AP92	10.03.1987	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.46	11.18	16.48	11.30	6.00	M/P 150	RECEPTACLE HOUSING 2 WAY FLACHSTECKHUELSENGEH. 2 POL.
402 232	10720724	01	01AP92	---	DRY SILICONE SILIKON OHNE OEL	BLUE BLAU	0.6	16.86	22.16	11.30	6.00	M/P 150	RECEPTACLE HOUSING 3 WAY FLACHSTECKHUELSENGEH. 3 POL.
402 323	10720739	01	01AP92	10.03.1987	SELF LUBRICATING SILIKON MIT OEL	GREEN GRUEN	0.6	16.86	22.16	11.30	6.00	M/P 150	RECEPTACLE HOUSING 3 WAY FLACHSTECKHUELSENGEH. 3 POL.

REMARKS:

⑥
- MATERIAL SPECIFIKATION: SILICONE
- TENSILE: RM MIN 6.2 N/MM²
- ELONGATION: 375% DIN 53504-S2
- DUROMETER ORIGINAL: SHORE(A) 50±5 DIN 53505
- MEASURE ON TEST SLABS

BEMERKUNGEN:

- WERKSTOFF: SILIKON
- ZUGFESTIGKEIT: RM MIN. 6.2 N/MM²
- REISSDEHNUNG: 375% DIN 53504-S2
- HAERTE: SHORE(A) 50±5 DIN 53505
- GEMESSEN AN PRUEFPLATTEN

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

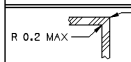
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

MIT EINER LINE DURCHGESTRICHENE PART-NR. GEKENNZEICHNET, DASS DIESE PART-NR. NICHT BESTELLT WERDEN KANN.

PART-NR. DIE KEINE LINE ZEIGEN, KENNZEICHNEN, DAS TEILE ZUR BESTELLUNG VERFUEGBAR SIND.

FUER VERFUEGBARKEIT DER PARTS DEN EINKAUF VON DELPHI KONTAKTIEREN.

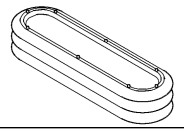


SHARP CORNER TOLERANCE

DIM TO CHECK PRUEFMASSE	DIMENSIONAL RANGE (MM)	CHART C			
	FROM	>0	>25	>60	>80
( ) DIM FOR HELP HILFSMASSE	TO	25	60	80	>80
THEORETIC DIM THEORE. MASSE	TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.3	±0.5	±0.6	±0.75%
	ANGULAR TOLERANCE ±2°				

SCALE / MASSSTAB: 1:1

SCALE / MASSSTAB: 2:1



DWG TYP: PART DRAWING

WEIGHT (GR)	DISTR CODE
VOLUME (CM³)	D
ROUTING	

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:

ISO 1101

ORIGINAL DESIGN:
6501.444 / K

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

UNIGRAPHICS

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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ES IST NICHT GESTATTET DIESE ZEICHNUNG FUER ANDERE
ZWECKE ALS FUER DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN
AN DELPHI CORPORATION ZU NUTZEN

	DATE
DR A/RUL	25OC00
APVD1 Z.YILDIZ	26OC00
APVD2 R.WISNIEWSKI	26OC00
APVD3	
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL BEFAHRLICHE STOFFE UND RECYKLATANTEIL
GEMAESS DELPHI 10949001

MATERIAL: SEE CHART / SIEHE TABELLE

DRAWING NAME:
HOUSING SEAL
FOR METRI-PACK 150 AND 630
GEHAEUSEDICHTUNG
FUER METRI-PACK 150 UND 630

DRAWING NUMBER: 15397496

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A1	5:1	1 OF 1	1 OF 1	R	06	AA

CONTROLLED DOCUMENTS ARE ONLY AVAILABLE ON THE SERVER

Part: 15397496_Rev06_AA.prt/DRW Date: 20-Nov-12 Time: 16:11