

SPEC

Spec No.	TQ3C-8EAF0-E1YAA32-00
Date	June 23, 2011

TYPE : TCG070WVLPBAGC-NA50

< 7.0 inch WVGA transmissive color TFT

with LED backlight / with touch panel. >

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KYOCERA CORPORATION
KAGOSHIMA HAYATO PLANT
LCD DIVISION

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Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.	
	Prepared	Checked	Approved	Checked	Approved
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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.

2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.

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Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.	
		Prepared	Checked	Approved	Checked	Approved
Rev.No.	Date	Page	Descriptions			

1. Application

This document defines the specification of TCG070WVLPBAGC-NA50. (RoHS Compliant)

2. Construction and outline

LCD	: Transmissive color dot matrix type TFT
Backlight system	: LED
Additional circuit	: Timing controller, Power supply (3.3V input) (without constant current circuit for LED Backlight)
Touch panel	: Analog type, (Glass / Glass)
Surface film	: Anti-Glare treatment

3. Mechanical specifications

3-1. LCD

Item	Specification	Unit
Outline dimensions 1)	165(W)×(104.4)(H)×10.12(D)	mm
Active area	152.4(W)×91.44(H) (17.8cm/7.0 inch(Diagonal))	mm
Dot format	800×(R,G,B)(W)×480(H)	dot
Dot pitch	0.0635(W)×0.1905(H)	mm
Base color 2)	Normally White	-
Mass	250	g

1) Projection not included. Please refer to outline for details.

2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

3-2. Touch panel

Item		Specification	Unit
Input		Radius-0.8 stylus or Finger	-
Actuation Force	Before reliability test	0.1 ~ 2.0	N
	After reliability test 1)	0.1 ~ 3.0	N
Operating life	Striking(Finger-input) 2)	1 million	hits
	Sliding(Stylus-input) 3)	100 thousand	characters
Transmittance		Typ.80(at full wavelength)	%
Surface hardness		3H or more(Pencil hardness)	-
Static load 4)		Min.5	kgf

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1) Please refer to “14.reliability test data” for details
(The tested panel is not used in any other tests)

2) Striking test condition

Testing rod : Silicon rubber (Hardness:60°),Tip : R = 6.0,
Testing location : Center of active area
Load : 2.45N
Cycle : 2hits/sec
Judgment : No defect in function
: No appearance defect which causes trouble to use.
*Dents, blurs and marks on surface film : neglected

3) Sliding test condition

Testing rod : Polyacetal resin, Tip : R = 0.8
Testing location : Center of active area
Load : 2.45N
Input length : 10mm
Input speed : 50mm/sec
Sliding times : 10mm sliding (back and forth) counts as 2 times.
Judgment : No defect in function
: No appearance defect which causes trouble to use.
*Dents, blurs and marks on surface film : neglected

4) Static load test condition

Testing rod : Silicon rubber, Tip : 10 , Hardness:50 °
Input period : 2sec
Pressure location : 30mm from edge (shorter edge)
Setting method : Retain of the touch panel with 1mm clearance
Judgement : No glass cracking

4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Supply voltage	V _{DD}	-0.3	4.5	V
Input signal voltage 1)	V _{IN}	-0.3	4.5	V
LED forward current 2)	I _F	-	100	mA
Supply voltage for touch panel	V _{TP}	0	6.0	V
Input current of touch panel	I _{TP}	0	0.5	mA

- 1) Input signal : CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, H_{SYNC}, V_{SYNC}, ENAB, CM, SC
 2) For each "AN-CA"

4-2. Environmental absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Operating temperature 1)	T _{OP}	-20	70	°C
Storage temperature 2)	T _{STO}	-30	80	°C
Operating humidity 3)	H _{OP}	10	4)	%RH
Storage humidity 3)	H _{STO}	10	4)	%RH
Vibration	-	5)	5)	-
Shock	-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
 2) Temp. = -30°C < 48h , Temp. = 80°C < 168h
 Store LCD at normal temperature/humidity. Keep them free from vibration and shock.
 An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.
 (Please refer to "Precautions for Use" for details.)
 3) Non-condensing
 4) Temp. 40°C, 85%RH Max.
 Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.
 5)

Frequency	10 ~ 55 Hz	Acceleration value (0.3 ~ 9 m/s ²)
Vibration width	0.15mm	
Interval	10-55-10 Hz	1 minutes

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

- 6) Acceleration: 490 m/s², Pulse width: 11 ms
 3 times in each direction: ±X, ±Y, ±Z
 EIAJ ED-2531

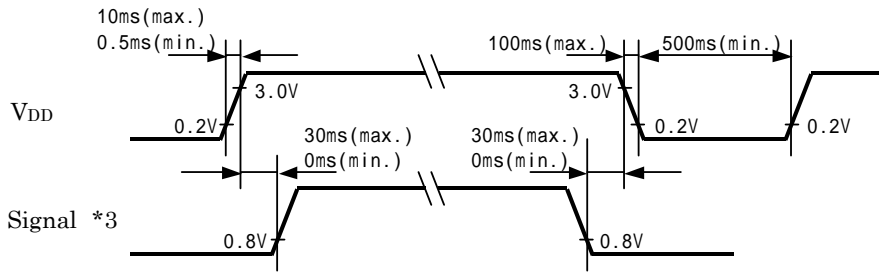
5. Electrical characteristics

5-1. LCD

Temp. = -20 ~ 70°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	
Supply voltage	1) V_{DD}	-	3.0	3.3	3.6	V	
Current consumption	I_{DD}	2)	-	180	235	mA	
Permissive input ripple voltage	V_{RP}	-	-	-	100	mVp-p	
Input signal voltage	3)	V_{IL}	"Low" level	0	-	0.8	V
		V_{IH}	"High" level	2.5	-	V_{DD}	V
	4)	V_{IL}	"Low" level	0	-	0.3 V_{DD}	V
		V_{IH}	"High" level	0.7 V_{DD}	-	V_{DD}	V

1) V_{DD} -turn-on conditions



2) Display pattern:

$V_{DD} = 3.3V$, Temp. = 25°C

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1  2  3  4  5  6  . . . . . 2398 2399 2400(dot)
1
2
3
:
:
:
479
480
(dot)

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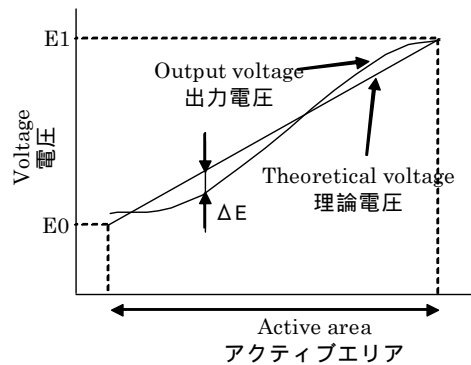
3) Input signal : CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, H_{SYNC}, V_{SYNC}, ENAB, CM

4) Input signal : SC

5-2. Touch panel

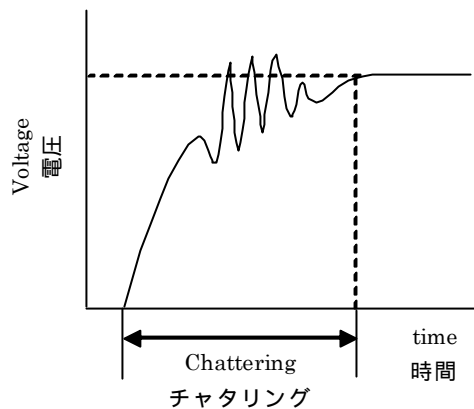
Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage for touch panel	V _{TP}	-	-	5.0	-	V
Terminal resistance	xL-xR	-	200	-	2,000	Ω
	yU-yL	-	100	-	700	Ω
Linearity	2)	-	less than ±2.5			%
Insulation resistance	3)	DC25V	50	-	-	MΩ
Chattering	4)	at ON/OFF	less than 10			ms

- 1) Resistance between terminal xL and xR, or between yU and yL
- 2) Apply 5VDC to the terminal xL-xR, and measure the output voltage at terminal y when a random input is applied in the active area. Measure the difference between the output and theoretical voltages. (Measure the actual voltage at the terminal using the same method.)



$$\text{Linearity (リニアリティ) (\%)} = \frac{E_{\text{max}}}{E1 \cdot E0}$$

- 3) Resistance between the upper and lower terminals.
- 4) Apply 5VDC to the terminal xL-xR, and measure the oscillation at terminal y when applying a random input in the active area. (Measure the oscillation at terminal x using the same method.)



6. Optical characteristics

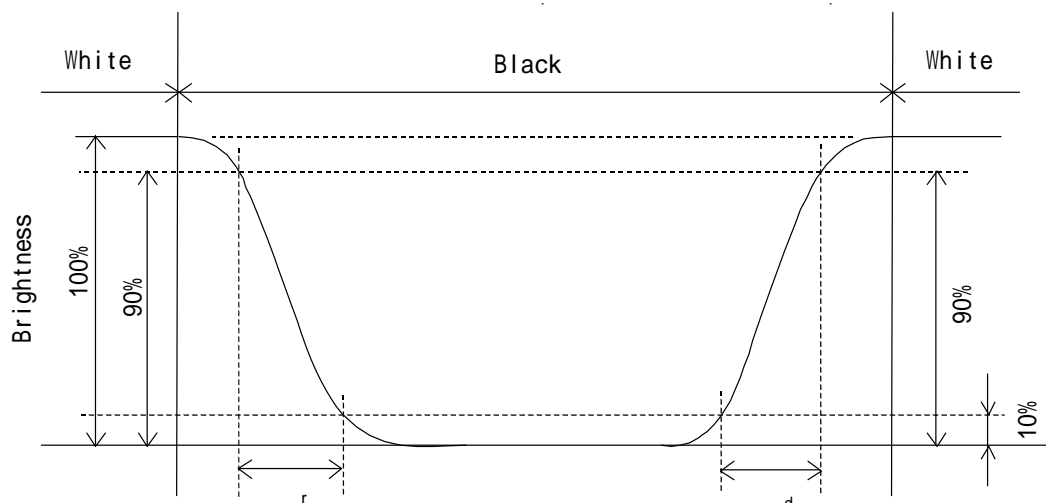
Measuring spot = 6.0mm, Temp. = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	
Response time	Rise	τ_r	= =0°	-	5	-	ms
	Down	τ_d	= =0°	-	25	-	ms
Viewing angle range View direction : 12 o'clock (Gray inversion)	UPPER	CR 10	= =0°	-	60	-	deg.
	LOWER			-	80	-	
	LEFT			-	80	-	deg.
	ϕ RIGHT			-	80	-	
Contrast ratio	CR	= =0°	700	1000	-	-	
Brightness	L	IF=60mA/Line	390	560	-	cd/m ²	
Luminance(Brightness)	LU	-	70	-	-	%	
Chromaticity coordinates	Red	x	= =0°	0.550	0.600	0.650	-
		y		0.300	0.350	0.400	
	Green	x	= =0°	0.270	0.320	0.370	
		y		0.500	0.550	0.600	
	Blue	x	= =0°	0.100	0.150	0.200	
		y		0.070	0.120	0.170	
	White	x	= =0°	0.240	0.290	0.340	
		y		0.255	0.305	0.355	

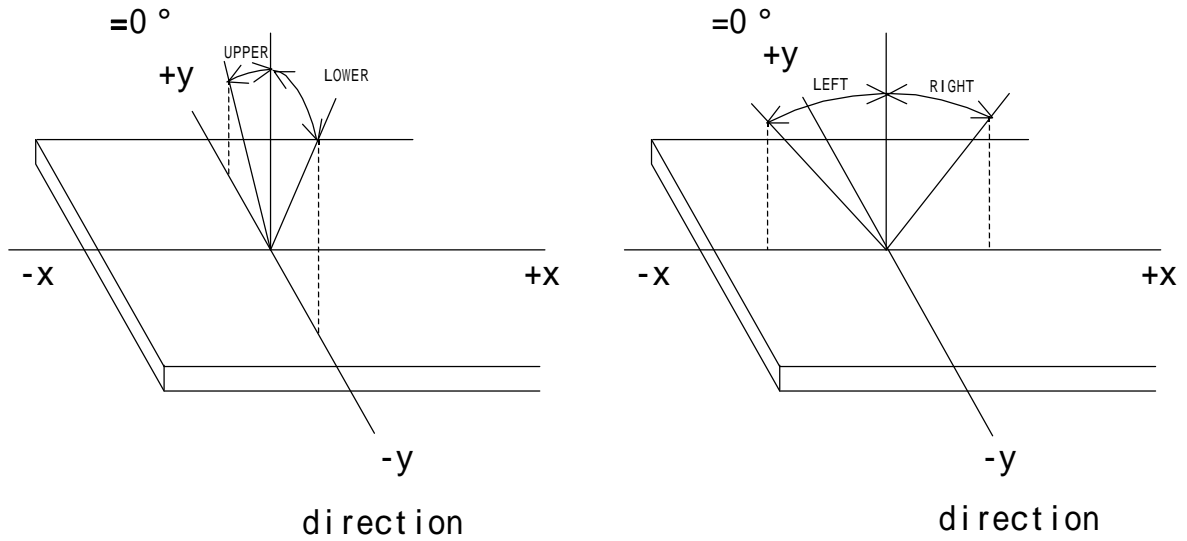
6-1. Definition of contrast ratio

$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

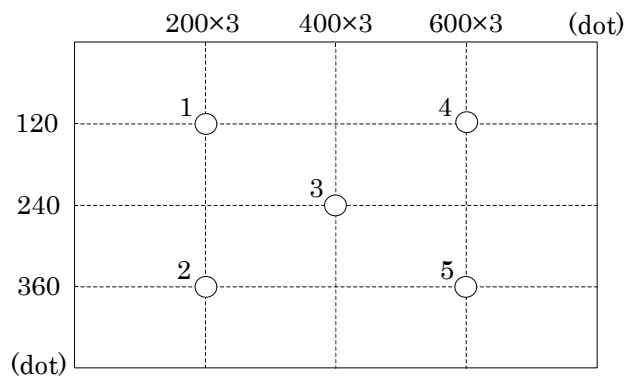
6-2. Definition of response time



6-3. Definition of viewing angle



6-4. Brightness measuring points



- 1) Rating is defined as the white brightness at center of display screen(3).
- 2) The brightness uniformity is calculated by using following formula.

$$\text{Brightness uniformity} = \frac{\text{Minimum brightness from 1 to 5}}{\text{Maximum brightness from 1 to 5}} \times 100 [\%]$$

- 3) 30 minutes after LED is turned on. (Ambient Temp.=25)

7. Interface signals

7-1. LCD

No.	Symbol	Description	Level
1	AN1	Anode1	
2	AN2	Anode2	
3	CA1	Cathode1	
4	CA2	Cathode2	
5	V _{DD}	3.3V power supply	
6	V _{DD}	3.3V power supply	
7	CM	Mode select signal(High or Open: Necessity of V _{H SYNC} , GND: Unecessity of V _{H SYNC})	
8	ENAB	Data Enable (positive)	
9	V _{SYNC}	Vertical synchronous signal (negative)(fix low or high: when CM fixed to GND)	
10	H _{SYNC}	Horizontal synchronous signal (negative) (fix low or high: when CM fixed to GND)	
11	GND	GND	
12	B5	BLUE data signal (MSB)	
13	B4	BLUE data signal	
14	B3	BLUE data signal	
15	GND	GND	
16	B2	BLUE data signal	
17	B1	BLUE data signal	
18	B0	BLUE data signal (LSB)	
19	GND	GND	
20	G5	GREEN data signal (MSB)	
21	G4	GREEN data signal	
22	G3	GREEN data signal	
23	GND	GND	
24	G2	GREEN data signal	
25	G1	GREEN data signal	
26	G0	GREEN data signal (LSB)	
27	GND	GND	
28	R5	RED data signal (MSB)	
29	R4	RED data signal	
30	R3	RED data signal	
31	GND	GND	
32	R2	RED data signal	
33	R1	RED data signal	
34	R0	RED data signal (LSB)	
35	SC	Scan direction control(GND or Open: Normal, High: Reverse)	
36	GND	GND	
37	GND	GND	
38	CK	Sampling clock	
39	GND	GND	
40	GND	GND	

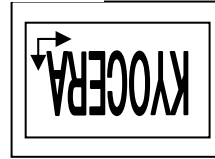
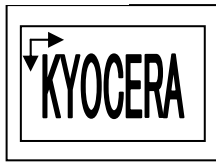
LCD connector : IMSA-9681S-40A-GF (IRISO)

Recommended matching FFC or FPC : 0.5mm pitch

1) Scanning

SC : GND or Open

SC : High



7-2. Touch panel

No.	Symbol	Description
1	xR	x-Right terminal
2	yL	y-Lower terminal
3	xL	x-Left terminal
4	yU	y-Upper terminal

Touch panel side connector : 1mm pitch
 Recommended matching connector : Series 9616 (IRISO)
 : Series 9610 (IRISO)
 : Series FMS (JST)

8. Input timing characteristics

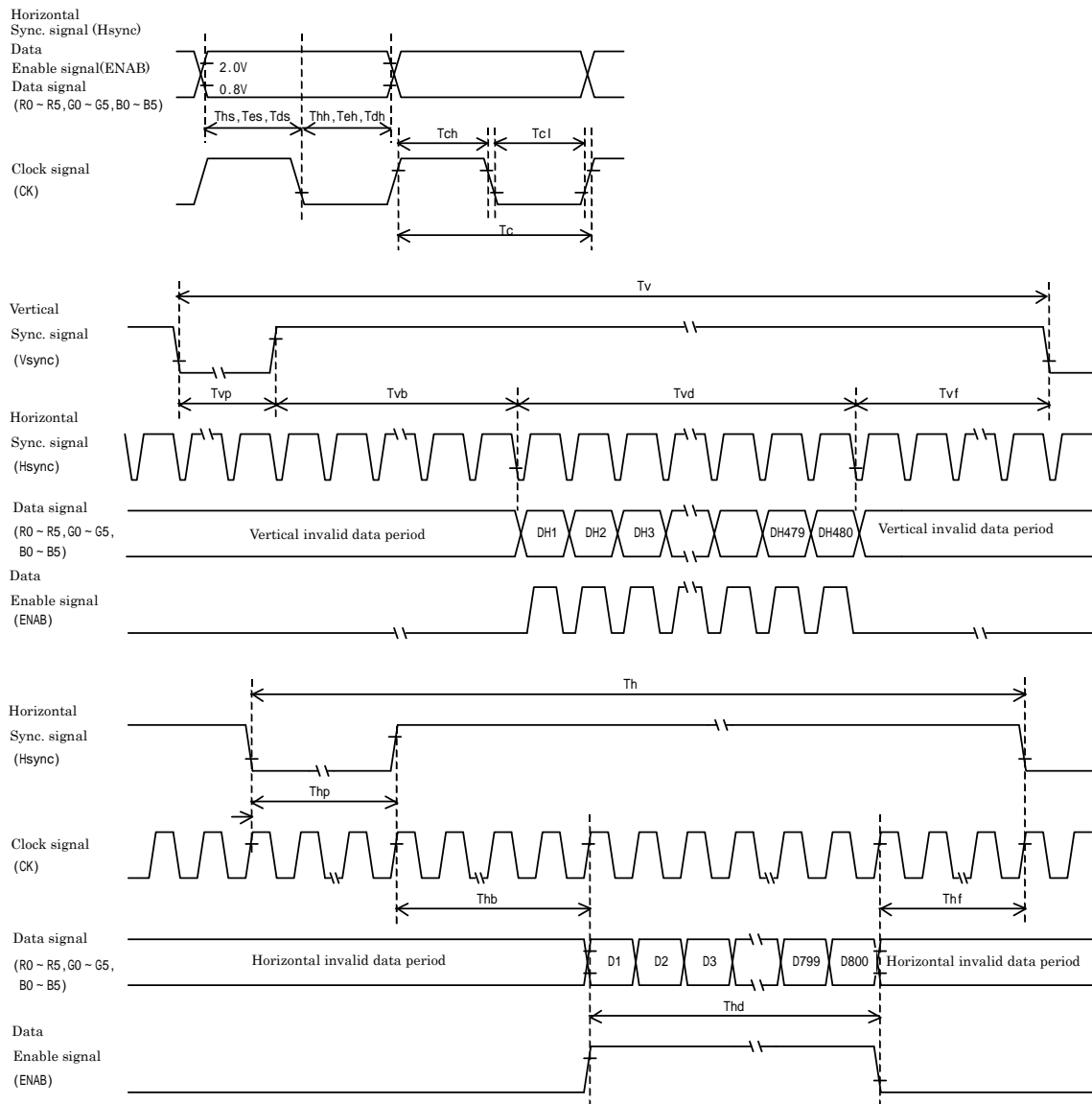
8-1. CM : High or Open (Necessity of V_HSYNC)

8-1-1. Timing characteristics

Item		Symbol	Min.	Typ.	Max.	Unit	Note
Clock	Frequency	Fck	29.88	33.2	36.52	MHz	
	Period	Tc	27.4	30.1	33.5	ns	
	High time	Tch	12	-	-	ns	
	Low time	Tcl	12	-	-	ns	
Data	Set up time	Tds	5	-	-	ns	
	Hold time	Tdh	10	-	-	ns	
Data Enable	Set up time	Tes	5	-	-	ns	
	Hold time	Teh	10	-	-	ns	
Horizontal sync. signal	Set up time	Ths	5	-	-	ns	
	Hold time	Thh	10	-	-	ns	
	Period	Th	944	1056	1088	Tc	
			-	31.8	-	μs	
	Pulse width	Thp	4	128	-	Tc	
	Front porch	Thf	-	40	-	Tc	
	Back porch	Thb	7	88	-	Tc	
Horizontal display period		Thd	800			Tc	
Vertical sync. signal	Period	Tv	516	525	534	Th	
			14.7	16.6	17.4	ms	
	Pulse width	Tvp	1	2	-	Th	
	Front porch	Tvf	-	11	-	Th	
	Back porch	Tvb	4	32	-	Th	
Vertical display period		Tvd	480			Th	

- 1) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.
- 2) If CK is fixed to "H" or "L" level for certain period while ENAB is supplied, the panel may be damaged.
- 3) When dimming LED by PWM, please adjust LCD operating signal timing and LED driving frequency, to optimize the display quality. There is a possibility that flicker is observed by the interference of LCD operating signal timing and LED driving condition (especially driving frequency), even if the condition satisfies above timing specification.
- 4) Do not make Tv, Th, and Thp fluctuate.
- 5) CK count of each Horizontal Scanning Time should be always the same.
Vertical invalid data period should be "n" X "Horizontal Scanning Time" . (n: integer)
Frame period should be always the same.

8-1-2. Input timing characteristics



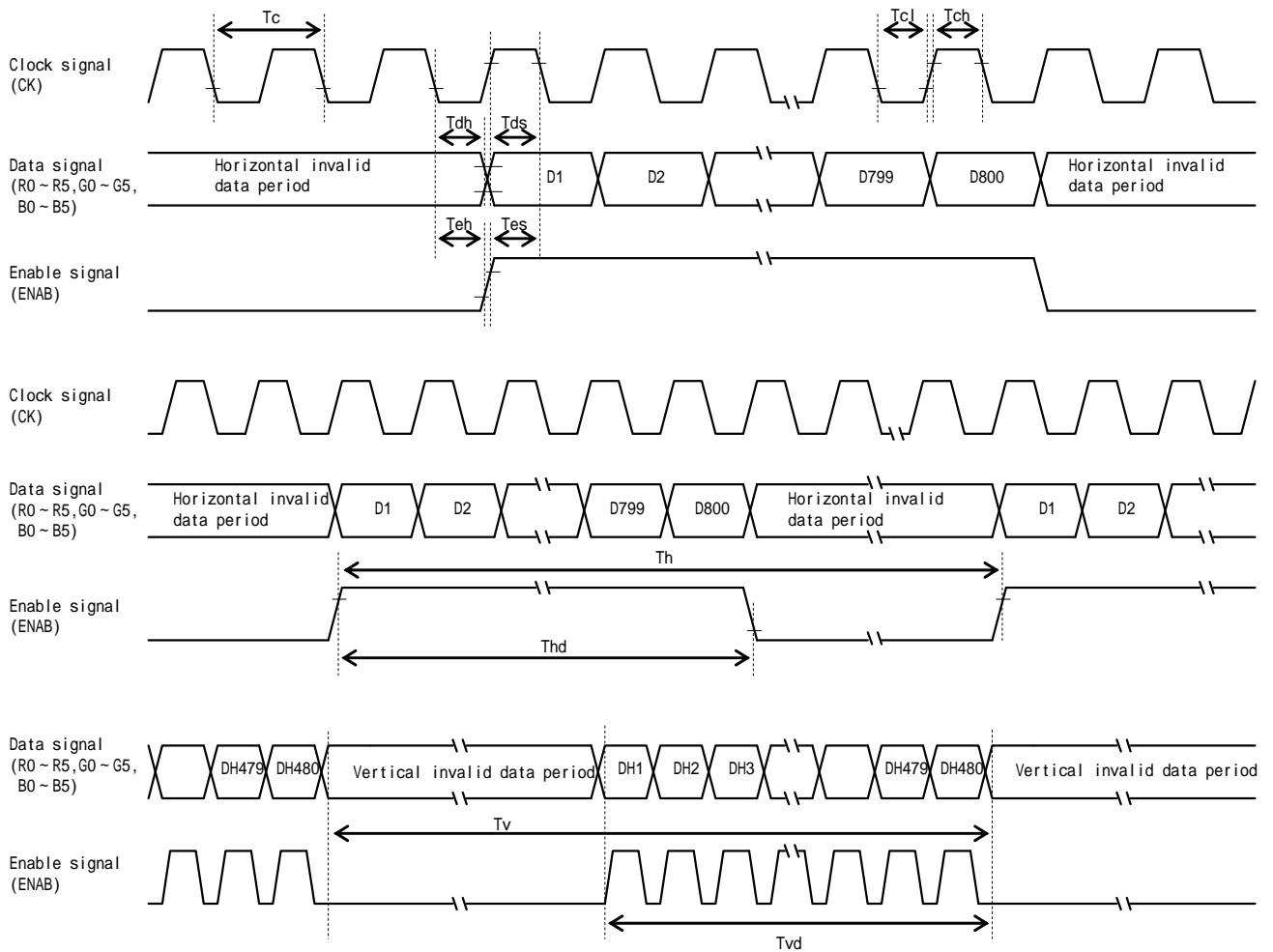
8-2 . CM : GND (Uunecessity of V• Hsync)

8-2-1. Timing characteristics

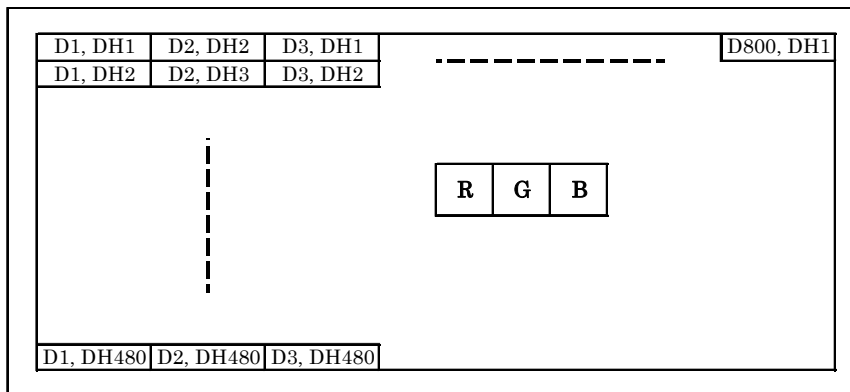
	Item	Symbol	Min.	Typ.	Max.	Unit	Note
Clock	Frequency	Fck	29.88	33.2	36.52	MHz	
	Period	Tc	27.4	30.1	33.5	ns	
	High time	Tch	12	-	-	ns	
	Low time	Tcl	12	-	-	ns	
Data	Set up time	Tds	5	-	-	ns	
	Hold time	Tdh	10	-	-	ns	
Enable	Set up time	Tes	5	-	-	ns	
	Hold time	Teh	10	-	-	ns	
	Period	Th	1024	1056	1088	Tc	
			-	31.8	-	μs	
	Horizontal display period	Thd	800			Tc	
	Period	Tv	487	525	550	Th	
			14.7	16.6	17.4	ms	
Vertical display period	Tvd	480			Th		

- 1) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.
- 2) If CK is fixed to "H" or "L" level for certain period while ENAB is supplied, the panel may be damaged.
- 3) When dimming LED by PWM, please adjust LCD operating signal timing and LED driving frequency, to optimize the display quality. There is a possibility that flicker is observed by the interference of LCD operating signal timing and LED driving condition (especially driving frequency), even if the condition satisfies above timing specification.
- 4) Do not make Tv, Th, and Thp fluctuate.
- 5) CK count of each Horizontal Scanning Time should be always the same.
Vertical invalid data period should be "n" X "Horizontal Scanning Time" . (n: integer)
Frame period should be always the same.

8-2-2. Input timing characteristics



8-3. Input Data Signals and Display position on the screen



9. Backlight characteristics

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Forward current 1)	IF	-	60	-	mA	Ta=-20 ~ 70°C
Forward voltage 1)	VF	-	18.9	22.1	V	IF=60mA, Ta=-20
		-	18.0	21.2	V	IF=60mA, Ta=25
		-	17.4	20.7	V	IF=60mA, Ta=70
Operating life time 2), 3)	T	-	70,000	-	h	IF=60mA, Ta=25

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.
The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data. (Condition : IF=60mA, Ta=25 in chamber).
- 4) An input current below 15mA may reduce the brightness uniformity of the LED backlight.
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.

10. Design guidance for analog touch panel

10-1. Electrical (In customer's design, please remember the following considerations.)

- 1) Do not use the current regulated circuit.
- 2) Keep the current limit with top and bottom layer. (Please refer to "Electrical absolute maximum ratings" for details.)
- 3) Analog touch panel can not sense two points touching separately.
- 4) A contact resistance is appeared at the touch point between top and bottom layer. After this resistance has stable read of the touch panel position data.
- 5) Because noise of inverter or peripheral circuits may interfere signal of touch panel itself it is necessary to design carefully in advance to avoid these noise problem.

10-2. Software

- 1) Do the "User Calibration".
- 2) "User Calibration" may be needed with long term using. Include "User Calibration" menu in your software.
- 3) When drawing a line with a stylus, there may be a slight discontinuity when the stylus passes over a spacer-dot. If necessary, please provide a compensation feature within your software.

10-3. Mounting on display and housing bezel

- 1) Do not use an adhesive tape to bond it on the front of touch panel and hang it to the housing bezel.
- 2) This touch panel has an airtight but not watertight structure. Please not to use it for the applications requiring watertight or under the environments occurred condensation. If it is expected to be exposed to the environments that vapor, moisture or other liquids may seep inside a bezel, please be sure to take some measurements for drip-proof or waterproof by using sealing materials on the bezel.
- 3) Please mount the touch panel so that it does not move or slide relative to the LCD, even when vibration or shock is applied and even when high humidity or high temperature may weaken the mounting adhesive.

11. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

TCG070WVLPBAGC-NA50 - □□ - □□ - □ MADE IN □□□□□
 ↓↓ ↓ ↓ ↓ ↓
 1 2 3 4 5

No1. - No5. above indicate
 1. Year code
 2. Month code
 3. Date
 4. Version Number
 5. Country of origin (Japan or China)

Year	2011	2012	2013	2014	2015	2016
Code	1	2	3	4	5	6

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z

12. Warranty

12-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

12-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

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13. Precautions for use

13-1. Installation of the LCD

- 1) The LCD shall be installed so that there is no pressure on the LSI chips.
- 2) The LCD shall be installed flat, without twisting or bending.
- 3) Must maintain a gap between inside of bezel and touch panel to avoid malfunction or electrode damage of touch panel.
- 4) A transparent protection sheet is attached to the touch panel. Please remove the protection film slowly before use, paying attention to static electricity.

13-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

13-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

13-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

13-5. Usage

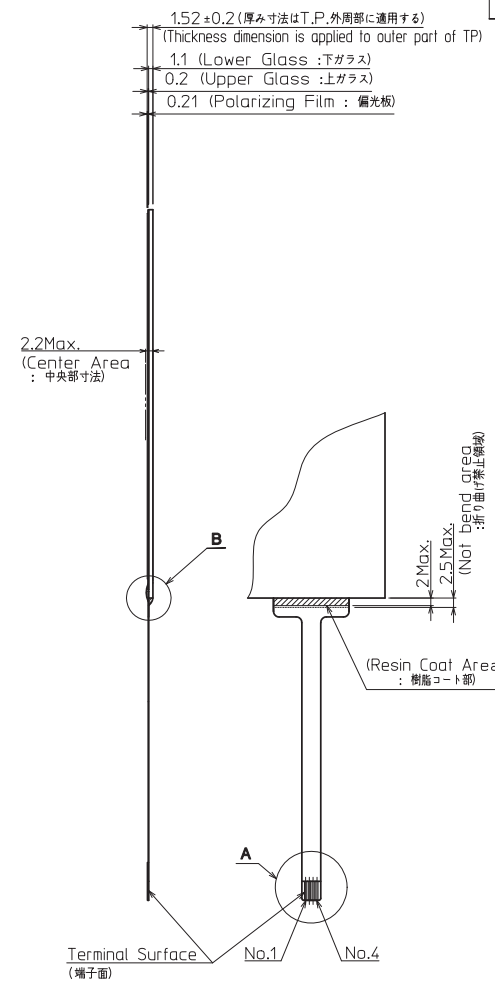
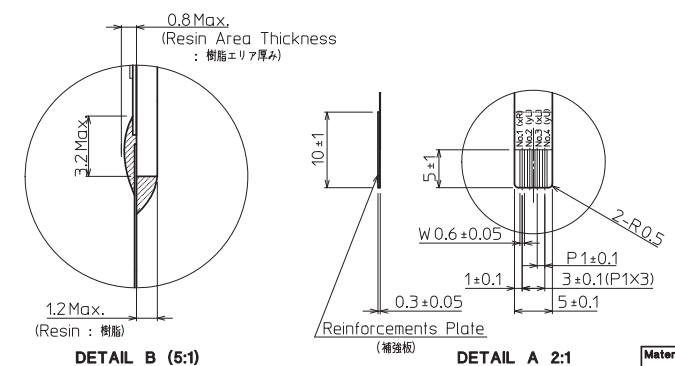
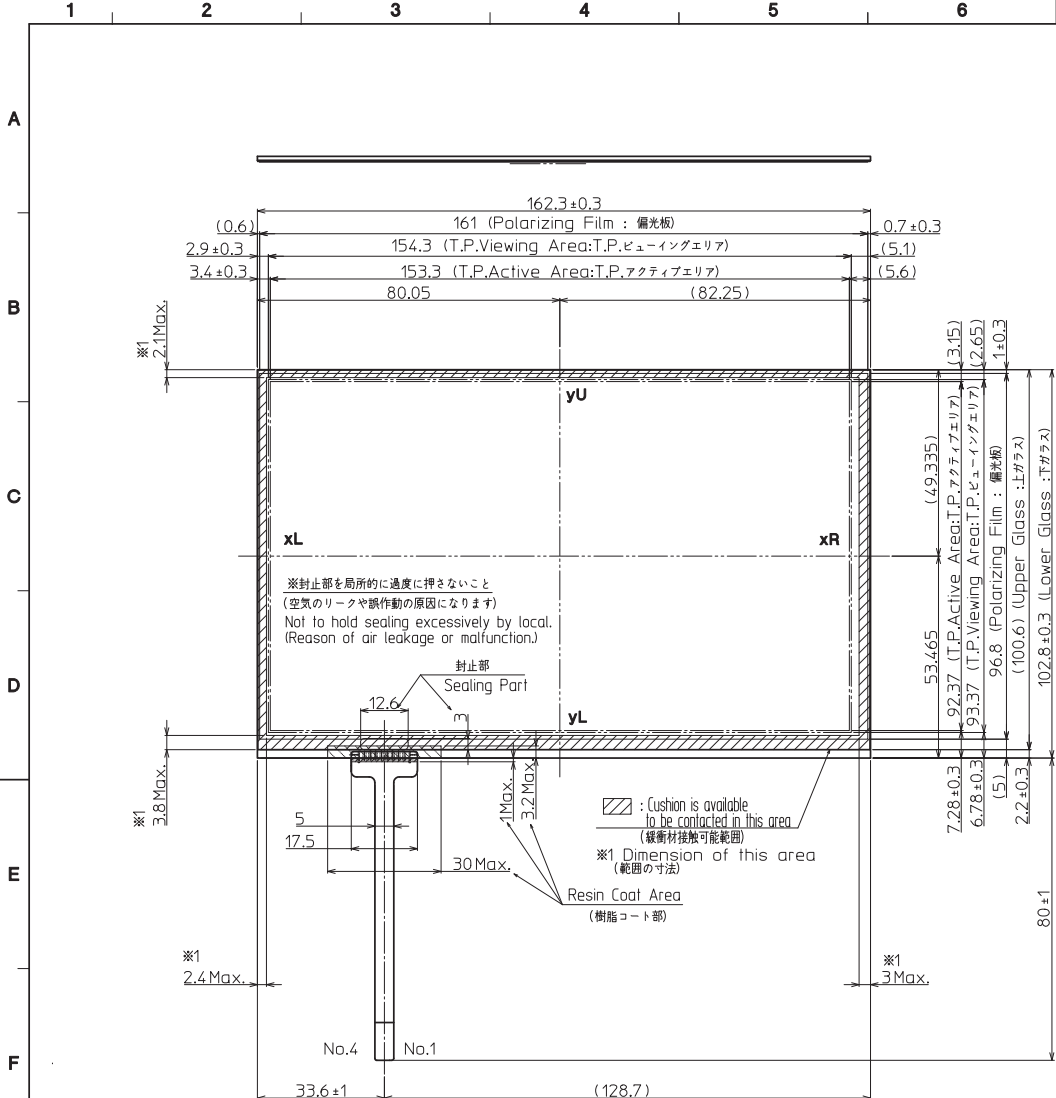
- 1) **DO NOT** store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) Do not push or rub the touch panel's surface with hard to sharp objects such as knives, or the touch panel may be scratched.
- 3) When the touch panel is dirty, gently wipe the surface with a soft cloth, sometimes moistened by mild detergent or alcohol. If a hazardous chemical is dropped on the touch panel by mistake, wipe it off right away to prevent human contact.
- 4) The touch panel is made of glass. It may break when dropped, or vibrated excessively. Usually there is a film on the surface of the glass which would prevent broken glass from scattering, but nevertheless handle it carefully during assembly and treat it gently during use.
- 5) Touch panel edges are sharp, so they have a possibility of cutting your body, for example your finger. Handle the touch panel with enough care to prevent cuts. When you hold the touch panel, put on the protector, for example the gloves which have a strength enough to stand sharpness of touch panel edges.
- 6) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 7) Do not disassemble LCD because it will result in damage.
- 8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.

- 9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

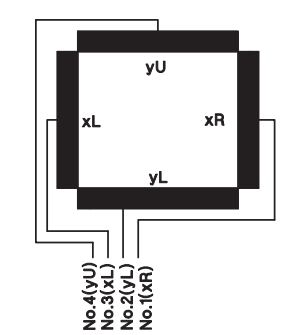
14. Reliability test data

Test item	Test condition	Test time	Judgement
High temp. atmosphere	80°C	240h	Display quality : No defect Current consumption : No defect Appearance : No defect
Low temp. atmosphere	-30°C	240h	Display quality : No defect Current consumption : No defect Appearance : No defect
High temp. humidity atmosphere	40°C 90% RH	240h	Display quality : No defect Current consumption : No defect Appearance : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display quality : No defect Current consumption : No defect Appearance : No defect
High temp. operation	70°C	500h	Display quality : No defect Current consumption : No defect Appearance : No defect
Point Activation 1)	Silicon rubber, Tip : R = 6.0 Hardness 60° Hitting force 2.45N Hitting speed 2 time/s	one million times	Terminal resistance : No defect Actuation Force : No defect No appearance defect which affects touch panel function. 2)
Sliding 1)	Polyacetal resin, Tip : R = 0.8 Load 2.45N Input length 10mm Input speed 50mm/s	100 thousand times 3)	Terminal resistance : No defect Actuation Force : No defect No appearance defect which affects touch panel function. 2)

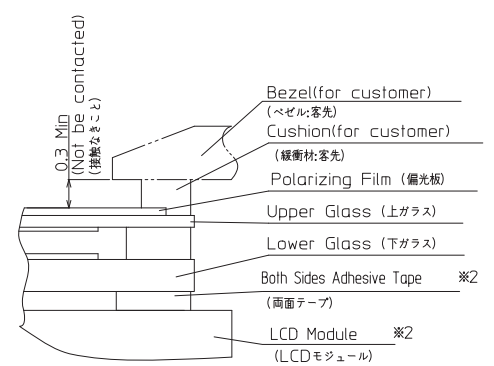
- 1) Test in center of active area.
- 2) Dents, blurs and marks on surface film: neglected.
- 3) 10mm sliding (back and forth) counts as 2 times.
- 4) Temp. cycle test (Heat shock included): the LCD shall be tested after leaving it stabilize at room temperature for 2 hours after the last cycle.
- 5) An operational test was performed after the following conditions. First, the touch panel was left for a certain time under 5V voltages applied (without touch), Then it was left at room temperature (No VDC applied) for 2 hours.
- 6) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 7) The LCD is tested in circumstances in which there is no condensation.
- 8) The reliability test is not an out-going inspection.
- 9) The result of the reliability test is for your reference purpose only.
The reliability test is conducted only to examine the LCD's capability.



No	Description	Drawn	Checked	Checked	Approved



Touch Panel Pin-assign
(Pin-assign from Touch side)
(タッチパネル ピンアサイン。
タッチ面側からのピンアサイン)



(NTS)

Precaution in use of touch panel.
(タッチパネル使用上の注意事項)
※2 In case of assemble to the LCD
(LCDに取り付ける場合)
1. Fix touch panel at LCD module and the rear side of touch panel.
(タッチパネルの固定はLCDモジュール側とタッチパネル裏面とで行なうこと)
2. Must maintain a gap between inside of bezel and touch panel to avoid malfunction or electrode damage of touch panel.
(ベゼル内側とタッチパネルの接触厳禁。誤動作や電極破損の原因となります。)
3. Tolerance without indication: ±0.5
(指示無き公差)

Note. (注記)

Name (名称)	Explanation (説明)
1 T.P. (タッチパネル)	Touch panel
2 T.P. Active Area (T.P. アクティブエリア)	Operating area of touch panel (タッチパネルの動作範囲)
3 T.P. Viewing Area (T.P. ビューイングエリア)	Warranty area of touch panel's appearance (タッチパネルの外観(傷・異物等)保証範囲)

By giving pressure between the active area and the viewing area of the touch panel, there is a possibility that the touch panel will operate.
(タッチパネルアクティブエリアとタッチパネルビューイングエリア間は荷重をかけた場合は、タッチパネルが動作する可能性があります。)

Material 材質	Treatment 処理	Approved 承認	Checked 確認	Checked 確認	Drawn 描画	Scale 縮尺	Title 品名	Year-Month-Day 年-月-日	Size 寸数
Quantity 製作数	Description 備考	*11.01.08 徳森		*11.01.08 今村	木口	Scale 1:1(2:1, 5:1, NTS)	KTP070DGAB-A01 T.P. Outline Dimensions	*10.12.14	2
Drawing No. 図面番号								121A8039600	

Spec No.	TQ3C-8EAF0-E2YAA32-00
Date	June 23, 2011

KYOCERA INSPECTION STANDARD

TYPE : TCG070WVLPBAGC-NA50

KYOCERA CORPORATION
SHIGA YASU PLANT
LCD DIVISION

Original Issue Date	Designed by : Engineering dept.			Confirmed by : QA dept.	
	Prepared	Checked	Approved	Checked	Approved
June 23, 2011	M. Yamamoto	<i>Y. Ikeda</i>	M. Fujitani	<i>I. Hamada</i>	<i>T. Ishi</i>

Spec No.
TQ3C-8EAF0-E2YAA32-00

Part No.
TCG070WVLPBAGC-NA50

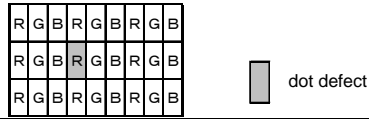
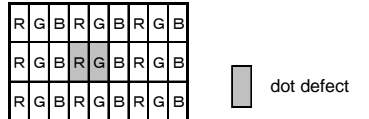
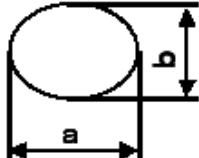
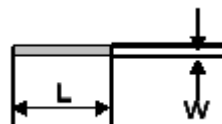
Page
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Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.	
		Prepared	Checked	Approved	Checked	Approved
Rev.No.	Date	Page	Descriptions			

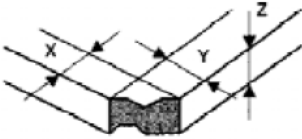
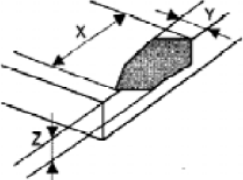

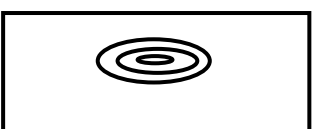
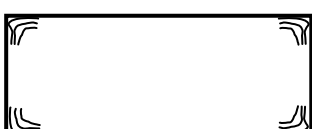
Visuals specification

1) Note

		Note
General		<p>1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</p> <p>2. This inspection standard about the image quality shall be applied to any defect within the effective viewing area and shall not be applicable to outside of the area.</p> <p>3. Inspection conditions</p> <p>Luminance : 500 Lux min.</p> <p>Inspection distance : 300 mm.</p> <p>Temperature : 25 ± 5</p> <p>Direction : Directly above</p>
Definition of inspection item	Dot defect	<p>Bright dot defect</p> <p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen. Inspection tool: 5% Transparency neutral density filter. Count dot: If the dot is visible through the filter. Don't count dot: If the dot is not visible through the filter.</p> 
		<p>Black dot defect</p> <p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.</p>
		<p>Adjacent dot</p> <p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p> 
	External inspection	<p>Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)</p> <p>Visible operating (all pixels “Black” or “White”) and non operating.</p>
		<p>Appearance inspection</p> <p>Does not satisfy the value at the spec.</p>
	Others	<p>LED wires</p> <p>Damaged to the LED wires, connector, pin, functional failure or appearance failure.</p>
Definition of size	<p>Definition of circle size</p>  <p>$d = (a + b) / 2$</p> <p>Definition of linear size</p> 	

2) Standard

Classification		Inspection item	Judgement standard																										
Defect (in LCD glass)	Dot defect	Bright dot defect	Acceptable number : 4 Bright dot spacing : 5 mm or more																										
		Black dot defect	Acceptable number : 5 Black dot spacing : 5 mm or more																										
		2 dot join	Bright dot defect	Acceptable number : 2																									
			Black dot defect	Acceptable number : 3																									
		3 or more dots join	Acceptable number : 0																										
		Total dot defects	Acceptable number : 5 Max																										
	Others	White dot, Dark dot (Circle)	<table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.4</td> <td>5</td> </tr> <tr> <td>0.4 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table>			Size (mm)		Acceptable number	d	0.2	(Neglected)	0.2 < d	0.4	5	0.4 < d	0.5	3	0.5 < d		0									
Size (mm)		Acceptable number																											
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0.4 < d	0.5	3																											
0.5 < d		0																											
External inspection (Defect on Polarizer or between Polarizer and LCD glass)	Polarizer (Scratch)	<table border="1"> <thead> <tr> <th colspan="2">Width (mm)</th> <th colspan="2">Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>W</td> <td>0.1</td> <td colspan="2">-</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="2">0.1 < W</td> <td rowspan="2">0.3</td> <td colspan="2">L 5.0</td> <td>(Neglected)</td> </tr> <tr> <td colspan="2">5.0 < L</td> <td>0</td> </tr> <tr> <td colspan="2">0.3 < W</td> <td colspan="2">-</td> <td>0</td> </tr> </tbody> </table>			Width (mm)		Length (mm)		Acceptable number	W	0.1	-		(Neglected)	0.1 < W	0.3	L 5.0		(Neglected)	5.0 < L		0	0.3 < W		-		0		
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	0.3 < W		-		0																								
	Polarizer (Bubble)	<table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.3</td> <td>5</td> </tr> <tr> <td>0.3 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table>			Size (mm)		Acceptable number	d	0.2	(Neglected)	0.2 < d	0.3	5	0.3 < d	0.5	3	0.5 < d		0										
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Foreign particle (Circular shape)	<table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.4</td> <td>5</td> </tr> <tr> <td>0.4 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table>			Size (mm)		Acceptable number	d	0.2	(Neglected)	0.2 < d	0.4	5	0.4 < d	0.5	3	0.5 < d		0											
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0.4 < d	0.5	3																											
0.5 < d		0																											
Foreign particle (Linear shape) Scratch	<table border="1"> <thead> <tr> <th colspan="2">Width (mm)</th> <th colspan="2">Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>W</td> <td>0.03</td> <td colspan="2">-</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="3">0.03 < W</td> <td rowspan="3">0.1</td> <td colspan="2">L 2.0</td> <td>(Neglected)</td> </tr> <tr> <td colspan="2">2.0 < L 4.0</td> <td>3</td> </tr> <tr> <td colspan="2">4.0 < L</td> <td>0</td> </tr> <tr> <td colspan="2">0.1 < W</td> <td colspan="2">-</td> <td>(According to circular shape)</td> </tr> </tbody> </table>			Width (mm)		Length (mm)		Acceptable number	W	0.03	-		(Neglected)	0.03 < W	0.1	L 2.0		(Neglected)	2.0 < L 4.0		3	4.0 < L		0	0.1 < W		-		(According to circular shape)
	Width (mm)		Length (mm)		Acceptable number																								
	W	0.03	-		(Neglected)																								
	0.03 < W	0.1	L 2.0		(Neglected)																								
			2.0 < L 4.0		3																								
4.0 < L			0																										
0.1 < W		-		(According to circular shape)																									

Inspection item	Judgement standard				
Scratch, Foreign particle (Touch screen portion)	$(W = \text{Width}, L = \text{Length}, D = \text{Diameter} = (\text{major axis} + \text{minor axis}) / 2)$				
	Item	Width(mm)		Length(mm)	Acceptable number
	Scratch	W 0.03		L 20	Neglected
		$0.03 < W$ 0.05		L 10	2pces within $\phi 20\text{mm}$
		$0.05 < W$ 0.08		L 6	2pces within $\phi 20\text{mm}$
		$0.08 < W$ 0.1		L 4	1pces within $\phi 30\text{mm}$
	Foreign (line like)	W 0.05		Neglected	Neglected
		$0.05 < W$ 0.1		L 5	2pces within $\phi 30\text{mm}$
Foreign (circle like)	D 0.2		Neglected		
	$0.2 < D$ 0.3		2pces within $\phi 30\text{mm}$		
Above are applied to the visible area. Unless there are foreign particle and damage affected seriously to the electrical performance out of the active area, we approve of this product.					
Glass crack (Touch screen portion)	Item	Size (mm)		Acceptable number	
	Conner crack			X 3	2 pcs /panel
				Y 3	
				Z $< t$	
Crack in other area than in corner			X 5	2 pcs /side	
			Y 1.5		
			Z $< t$		
Progressive crack			0 pcs (NG even 1pcs)		
Newton's ring	All Newton Rings in the center of the screen must be rejected. Border around the screen are permitted.				
	 NG		 OK		