

SMT TG series

Surface mount tiny washable slide switches

Distinctive features and specifications

UG1006-A

- ❑ **Entirely designed for surface mount**
- ❑ **Tape and reel packaging**
- ❑ **Reflow solderable**
 - High temperature plastic materials
 - Tin plated ground plate
 - Terminal coating : tin-lead alloy over nickel plating
 - Terminals turned to the outside, preventing the shadow effect in infrared soldering and permitting visual inspection of solder joints
 - Distance between case and circuit : 0,55 mm (.021)
 - End stackable with 10,16 mm (.40) pitch
 - Available with positioning pins to ensure switch orientation during the reflow process and increasing switch mechanical resistance
- ❑ **Washable**
Construction withstands cleaning processes, including hot water under pressure

ELECTRICAL SPECIFICATIONS

- Max. current/voltage rating with resistive load :
0,4VA 20V max. AC or DC
- Minimum load : 10mA 50mV or 10µA 5VDC
- Initial contact resistance : 20 mΩ max
- Insulation resistance : 1.000 MΩ min. at 500VDC
- Dielectric strength : 1.000 Vrms. 50 Hz min. between terminals and frame
500 Vrms. 50 Hz min. between terminals
- Electrical life at full load :
 - 2 position switches : 60.000 cycles
 - 3 position switches : 30.000 cycles

GENERAL SPECIFICATIONS

- Actuator travel : 2,60 mm (.102)
- Operating temperature : -40°C to +85°C
- Moisture resistance : 21 days per IEC 512-6 test 11c
- Vibration resistance : 10-500 Hz / 10 g per IEC 512-4 test 6d
- Shock resistance : 50 g per IEC 512-4 test 6c

MATERIALS

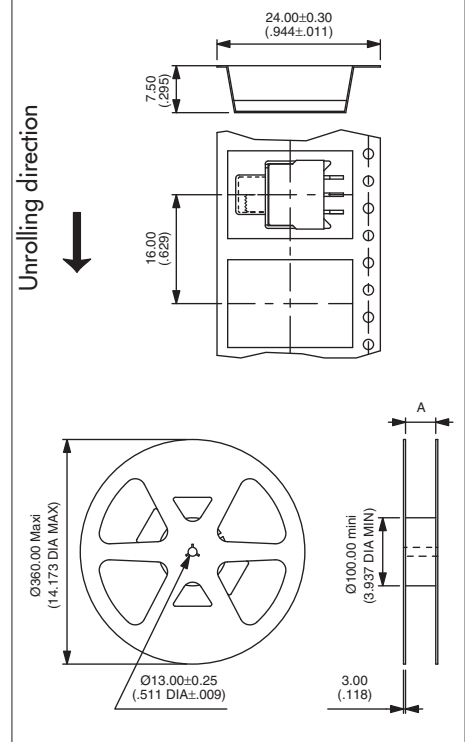
- Case : high temperature plastic material UL94-V0
- Actuator : high temperature plastic material UL94-V0
- Ground plate and positioning pins : steel, tin plated
- Contacts : brass, gold plated
- Terminals : brass, with pure tin plating over nickel barrier
- Rubber seal : silicone, transparent

SOLDERING AND CLEANING

- Reflow soldering : infrared, vapor phase or infrared convection
- Washable per IEA-RS448-2 :
 - water + detergent - preferred
 - solvents
- Further information on reflow soldering : see end of catalogue.

Dimensions : First dimensions are in mm while inches are shown as bracketted numbers.

PACKAGING

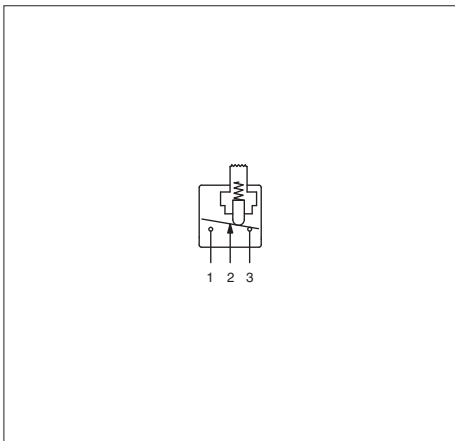


Tape width	24.00 (.944)	44.00 (1.732)
Reel (dimension A)	24.40+2.00/0.00 (.960+.078/.000)	44.40+2.00/0.00 (1.748+.078/.000)

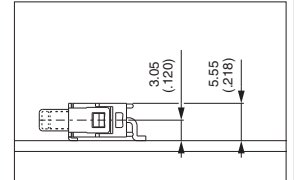
Standard packaging unit : 500 pieces
Tape meeting international standard IEC -
Publication 286-3 (EIA481A)
Start leader : 400 mm min.

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- With or without positioning pins
- Rubber seal removable after cleaning
- Single pole

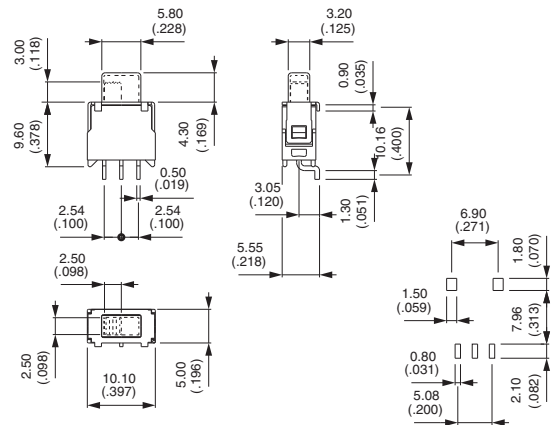


Slide switches



TG36WS80050
TG39WS80050

ON - ON
ON OFF ON

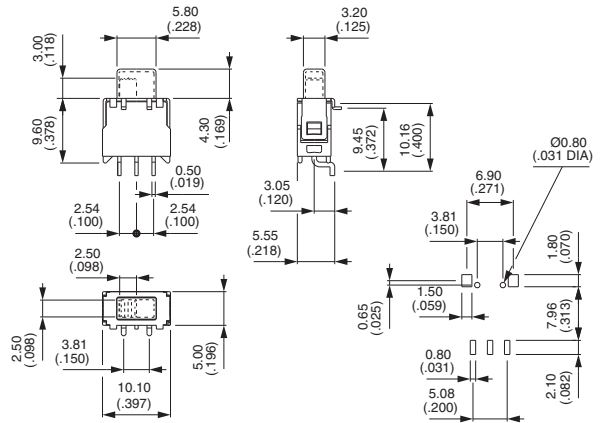


Slide switches - with positioning pins



TG36WS80065
TG39WS80065

ON - ON
ON OFF ON



Slide switches with flush actuator

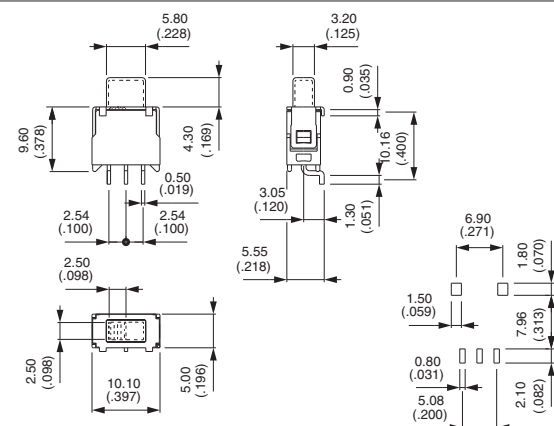


Without positioning pins
TG36WS81050
TG39WS81050

ON - ON
ON OFF ON

With positioning pins
TG36WS81065
TG39WS81065

ON - ON
ON OFF ON



Shown without positioning pins
(positioning pins same as above)