


UM 18 Double Sheet Detector

Ultrasonic Sensors



1.6 in ±0.12 in (40 mm ±3 mm) 
detection range

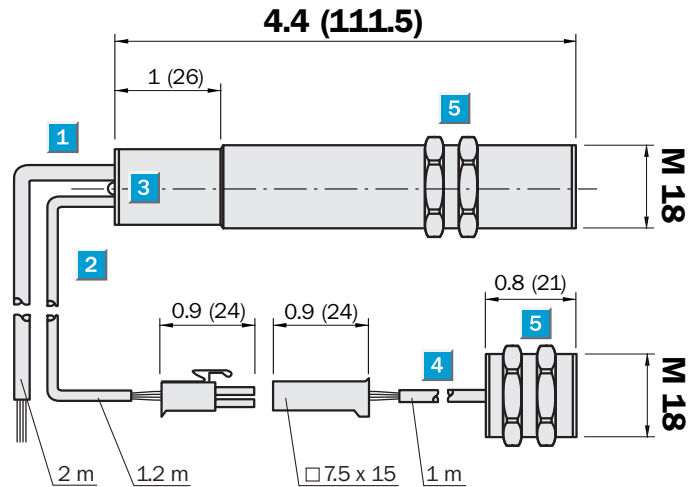
Highlights

- Double-sheet detection of foils, metal sheets and ultra-fine corrugated cardboard
- Plug & Play
- 2 PNP outputs for double and mis-fed-sheets
- Automatic adjustment, no Teach-in necessary
- Color-independent

UM 18

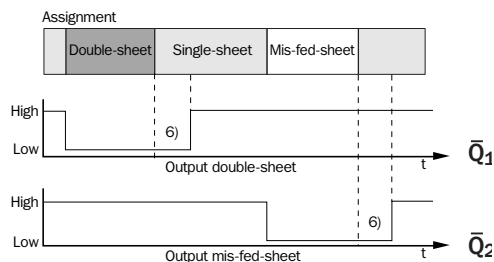


Dimensional Drawing



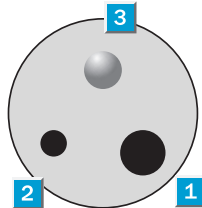
dimensions in inches (mm)

Detection Range



Adjustments

UM 18-20012



- 1 Connection cable 2 m (receiver)
- 2 Connection cable 1.2 m, 2-pin sender and receiver
- 3 2-color LED indicator, receiver
- 4 Connection cable 1 m, 2-pin sender and receiver
- 5 Fastening nuts, width across 24 mm

Order information

Type	Part no.
UM 18-20012	6 025 670

Accessories

	page
Cables and connectors	925, 926
Mounting systems	909

Installation distance

sender – receiver	1.6 in ±0.12 in (40 mm ± 3 mm)	
Blind zone	0.3 in (7 mm), each time before sender and receiver	
Permissible angle deviation	± 45° perpendicular to sheet	
Ultrasonic frequency	400 kHz	
Resolution	Double-sheets not completely glued together	

Operational area

Paper grams per square meter	20 ... 1200 g/m ²	
Metal-laminated sheets and films	≤ 0.4 mm thickness	
Self-adhesive films, metal sheets	≤ 0.3 mm	
Ultra-fine corrugated cardboard		

Supply voltage V_S

Supply voltage V _S	12 ... 30 V DC ¹⁾	
Ripple	± 10%	
Current consumption ²⁾	≤ 45 mA	

Double-sheet switching/Q₁³⁾ PNP, V_S –2 V, I_{max} = 500 mA

Misfed sheet switching output/Q₂³⁾ PNP, V_S –2 V, I_{max} = 500 mA

Response time ⁴⁾	2.5 ms or 6.5 ms	
Off delay	10 ms	
V _S at control unit ⁴⁾	Response time 6.5 ms: V _S > 9 V DC Response time 2.5 ms: V _S < 5 V DC	
Standby delay	300 ms	

Connection type

Connection type	Cable PVC, 2 m; 5 x 0.25 mm ²	
Sender cable ⁵⁾	PVC, 1.2 m with 2-pin plug	
Receiver cable ⁵⁾	PVC, 1 m with 2-pin plug	

Enclosure rating

Enclosure rating	IP 65	
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Ambient temperature

Ambient temperature	Operation 41...140°F (5...60°C) Storage -40...185°F (-40...85°C)	
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Approximate weight

Approximate weight	9.9 oz (280 g)	
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Housing material

Housing material	Nickel-plated brass	
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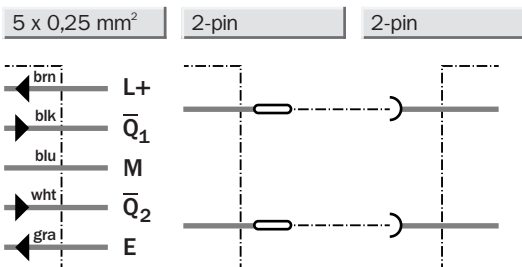
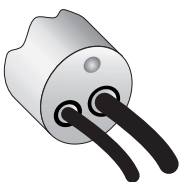
1) Limit values
2) Without load
3) Outputs short-circuit protected, Opener; no switching hysteresis
4) If the control line is laid against a ground, the response time is 2.5 ms. If the control line is laid against L+, the response time is 6.5 ms.
5) Not reverse-polarity protected

Connection Diagram

UM 18-20012^{*)}

Receiver

Sender



*) Sender/receiver pair:
Individual components on request