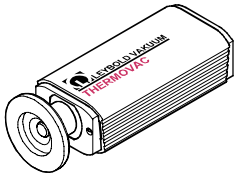
LEYBOLD VAKUUM

GA 09.222/1.02

Thermovac Transmitter

TTR 91
TTR 91 S

Catalog numbers
230035
230036
230037
230038
230040
230041
230042
230043

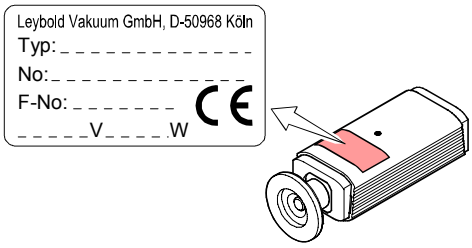


CE

Operating Manual
Incl. Declaration of Conformity

Product Identification

In all communications with Leybold Vakuum, please specify the information on the product nameplate. For convenient reference copy that information into the space provided below.



Validity

This document applies to products with the following catalog numbers:

TTR 91	TTR 91 S		
230035	230040	(DN 16 ISO-KF)	
230036	230041	(DN 16 CF-R)	
230038	230043	(⅛" NPT)	
230037	230042	(DN 16 CF-R	long tube)

The catalog number (No) can be taken from the product nameplate.

If not indicated otherwise in the legends, the illustrations in this document correspond to transmitters with DN 16 ISO-KF vacuum connections. They apply other vacuum connections by analogy.

We reserve the right to make technical changes without prior notice.

All dimensions in mm.

Intended Use

The Thermovac Transmitter TTR 91, TTR 91 S has been designed for vacuum measurement of gases in the pressure range of 5×10^{-4} … 1000 mbar.

The transmitter must not be used for measuring flammable or combustible gases which react in air.

It can be operated in connection with a Leybold Vakuum controller or with another controller.

Safety

Symbols Used

DANGER

Information on preventing any kind of physical injury.

WARNING

Information on preventing extensive equipment and environmental damage.

Caution

Information on correct handling or use. Disregard can lead to malfunctions or minor equipment damage.

Personnel Qualifications

Skilled personnel

All work described in this document may only be carried out by persons who have suitable technical training and the necessary experience or who have been instructed by the end-user of the product.

General Safety Instructions

- Adhere to the applicable regulations and take the necessary precautions for the process media used.
  Consider possible reactions between the materials and the process media.
  Consider possible reactions of the process media due to the heat generated by the product (e.g. explosion).
- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Communicate the safety instructions to all other users.

Liability and Warranty

Leybold Vakuum assumes no liability and the warranty becomes null and void if the end-user or third parties

- disregard the information in this document
- use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories not listed in the product documentation.

The end-user assumes the responsibility in conjunction with the process media used.

Technical Data

Measurement principle		thermal conductance according to Pirani
Measurement range (air, O_2, CO, N_2)		5×10^{-4} … 1000 mbar
Accuracy (N_2)		
1×10^{-3} … 100 mbar		±15% of reading
5×10^{-4} … 1×10^{-3} mbar		±50% of reading
100 … 1000 mbar		±50% of reading
Resolution		1% of reading
Repeatability		
1×10^{-3} … 100 mbar		2% of reading

Output signal (measurement signal)		
Voltage range	VDC	0 … +10.3
Measurement range	VDC	+1.9 … +10.0
Voltage vs. pressure		logarithmic 1.286 V/decade
Error signal	V	0 … +0.5 (filament rupture)

Output impedance	Ω	2×4.7
Minimum loaded impedance	kΩ	10, short-circuit proof
Response time	ms	80

Transmitter identification	27.0 kΩ, referenced to supply common

Adjustment	One tactile switch for ATM and HV adjustment

Switching functions	SP1, SP2
Threshold value indication and setting	One tactile switch at measurement value output. Press briefly for threshold indication. Keep pressing or press repeatedly for threshold setting.
Setting range	2×10^{-3} … 500 mbar
Hysteresis	10% above lower threshold
Relay contact closed open	30 V, 0.5 ADC, floating at low pressure (lamp is lit) at high pressure, error, missing supply

Supply

DANGER

The transmitter may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded extra-low voltage (SELV-E according to EN 61010). The connection to the transmitter has to be fused [1].

Supply voltage		
At transmitter	VDC	+14 … +30
Ripple	V_{pp}	≤1
Current consumption	mA	<500 (max. starting current)
Power consumption	W	≤1
Fuse required [1]	AT (slow)	1

Electrical connection	FCC 68 / RJ45 appliance connector, 8 poles, male
Sensor cable	8 poles plus shielding
Cable length	≤100 m (8×0.14 mm²)

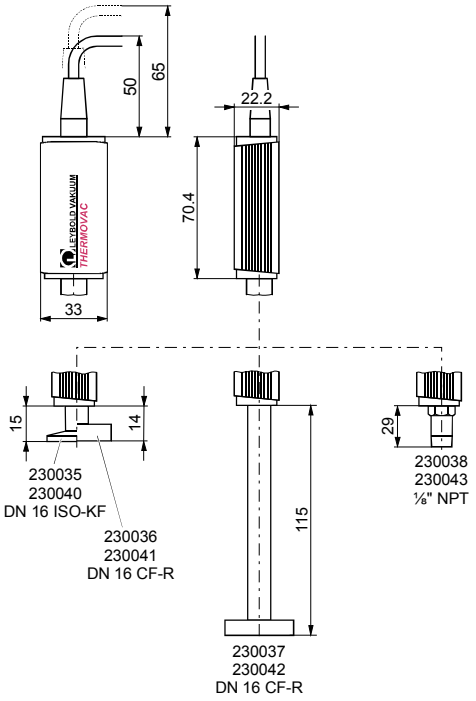
Grounding concept	→ "Electrical Connection"
Vacuum connection to signal common	connected via 1 MΩ (voltage difference <50 V)
Supply common to signal common	conducted separately, for differential measurement

Materials exposed to vacuum	DIN 1.4301, DIN 1.4305, DIN 1.4435, glass, Ni, NiFe
Filament	W

[1] Leybold Vakuum controllers fulfill these requirements.

Internal volume		
230035, 230040	cm^3	≈1.5
230036, 230041	cm^3	≈1.5
230038, 230043	cm^3	≈2
230037, 230042	cm^3	≈10
Admissible pressure	bar (abs.)	10, limited to inert gases
Admissible temperatures		
Operation	°C	+5 … +60
Vacuum connection		
230035, 230040	°C	80 } in horizontal mounting orientation
230036, 230041	°C	80
230038, 230043	°C	80
230037, 230042	°C	250
Filament	°C	110
Storage	°C	–20 … +65
Relative humidity	%	≤80 at temperatures up to ≤+31 °C, decreasing to 50 at +40 °C
Use		indoors only, altitude up to 2000 m NN
Mounting orientation		any
Protection category		IP40

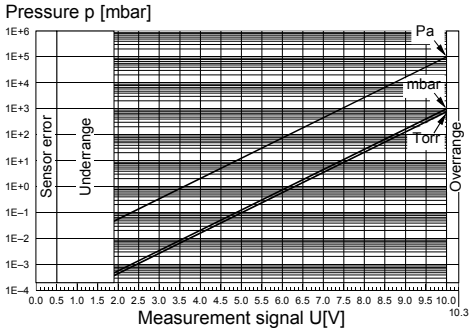
Dimensions mm



Weight		
230035, 230040	g	80
230036, 230041	g	100
230038, 230043	g	70
230037, 230042	g	140

Measurement Signal vs. Pressure

Pressure p [mbar]



$p = 10^{((U-c)/1.286)} \Leftrightarrow U = c + 1.286 \times \log_{10} p$

valid in the range 5×10^{-4} mbar <p< 1000 mbar
3.75×10^{-4} Torr <p< 750 Torr
5×10^{-2} Pa <p< 1×10^{5} Pa

U	p	c
[V]	[mbar]	6.143
[V]	[µbar]	2.287
[V]	[Torr]	6.304
[V]	[mTorr]	2.448

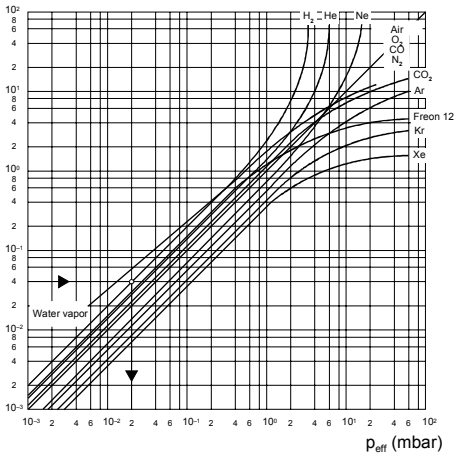
U	p	c
[V]	[micron]	2.448
[V]	[Pa]	3.572
[V]	[kPa]	7.429

where p pressure
U measurement signal
c constant (depending on pressure unit)

Gas Type Dependence

Pressure reading (transmitter adjusted for air)

p (mbar)



Calibration factors for the pressure range below 1 mbar

$p_{eff} = C \times$ pressure reading

Gas type	Calibration factor C	Gas type	Calibration factor C
He	0.8	H_2	0.5
Ne	1.4	air, O_2, CO, N_2	1.0
Ar	1.7	CO_2	0.9
Kr	2.4	water vapor	0.5
Xe	3.0	freon 12	0.7

Installation

Vacuum Connection

DANGER

Caution: overpressure in the vacuum system >1 bar

Injury caused by released parts and harm caused by escaping process gases can result if clamps are opened while the vacuum system is pressurized.

Do not open any clamps while the vacuum system is pressurized. Use the type of clamps which are suited to overpressure.

DANGER

Caution: overpressure in the vacuum system >4 bar

KF connections with elastomer seals (e.g. O-rings) cannot withstand such pressures. Process media can thus leak and possibly damage your health.

Use O-rings provided with an outer centering ring.

DANGER

Caution: protective ground

Incorrectly grounded products can be extremely hazardous in the event of a fault.

The transmitter must be electrically connected to the grounded vacuum chamber. This connection must conform to the requirements of a protective connection according to EN 61010:

- CF and NPT connections fulfill this requirement.
- For transmitters with a KF connection, use a conductive metallic clamping ring.

Caution

Caution: vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.

Caution

Caution: dirt sensitive area

Touching the product or parts thereof with bare hands increases the desorption rate.

Always wear clean, lint-free gloves and use clean tools when working in this area.

The transmitter may be mounted in any orientation. To keep condensates and particles from getting into the measuring chamber preferably choose a horizontal to upright position and possibly use a seal with a centering ring and filter. If adjustment should be possible after the transmitter has been installed, be sure to install it so that the button can be accessed with a pin (→ "Adjusting the Transmitter").

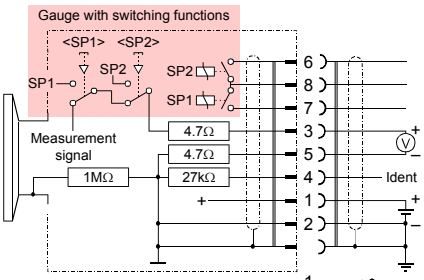
Remove the protective lid and install the product to the vacuum system.

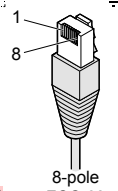
Keep the protective lid.

Electrical Connection

Make sure the vacuum connection is properly made (→ "Vacuum Connection").

❶ If no sensor cable is available, make one according to the following diagram.





8-pole FCC-68 connector

Electrical connection

Pin 1	Supply
Pin 2	Supply common, GND
Pin 3	Measurement signal or thresholds SP1/2
Pin 4	Transmitter identification
Pin 5	Signal common
Pin 6, 8	Relay SP2, closing contact
Pin 7, 8	Relay SP1, closing contact

❷ Connect the sensor cable to the transmitter and the controller.

Operation

When the supply voltage is applied, the measurement signal is available between pins 2 and 3 (relationship between measurement signal and pressure → "Technical Data").

Allow a stabilization period of at least 10 minutes. It is advisable to operate the transmitter continuously, irrespective of the pressure.

Gas Type Dependence

The measurement value is gas dependent. The pressure reading applies to dry air, O_2, CO and N_2. For other gases, it has to be corrected (→ "Technical Data").

If the transmitter is operated with a Leybold Vakuum controller for transmitters, a calibration factor for correction of the actual reading can be applied (→ 🕮 of the corresponding controller).

Adjusting the Transmitter

The transmitter is factory calibrated. Due to long time operation or contamination, a zero drift could occur. Periodically check the zero and adjust it if necessary.

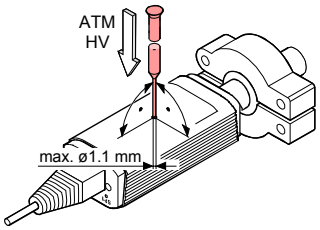
For adjusting the zero, operate the transmitter under the same ambient conditions and in the same mounting orientation as normally.

The transmitter is adjusted to default values. However, it can also be adjusted to other pressure values, if the exact pressure value is known (reference measurement).

❶ If you are using a seal with centering ring and filter, check that they are clean or replace them if necessary (→ "Deinstallation").

❷ Activate the transmitter and operate it at atmospheric pressure for at least 10 minutes.

❸ Press the button with a pin (max. ø1.1 mm) and the ATM adjustment is carried out: The transmitter is adjusted to 1000 mbar by default. By pressing the button >5 s the pressure value is increased towards 1200 mbar (or, by pressing it again, decreased towards 500 mbar) until the button is released or the limit is reached.

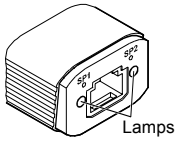


❹ Evacuate to $p \ll 10^{-4}$ mbar (recommended) or to a pressure in the range of 10^{-4} … 10^{-2} mbar and wait at least 2 minutes.

❺ Press the button with a pin and the HV adjustment is carried out: The transmitter is adjusted to 1×10^{-4} mbar by default. By pressing the button >5 s the pressure value is increased toward 1×10^{-2} mbar until the button is released or the limit is reached.

Switching Functions (TTR 91 S only)

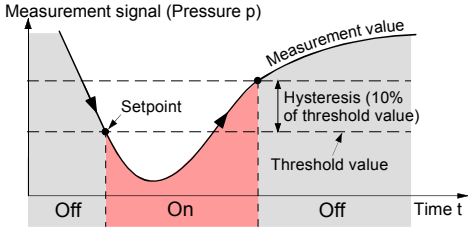
The setpoints are adjustable within a pressure range of 2×10^{-3} … 500 mbar (voltage range of 2.67 … 9.61 V). Each switching function provides a floating relay contact (→ "Electrical Connection").



The status of the switching function is indicated by a lamp.

Status	Lamp	Relay
off	dark	deenergized
on	lit	energized

Measurement signal (Pressure p)



Adjusting the Setpoints

DANGER

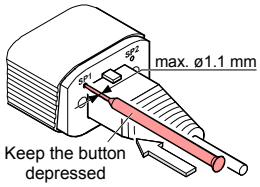
Caution: malfunction

If processes are controlled via the signal output, keep in mind that by pressing a button <SP> the measurement signal is suppressed and the corresponding threshold value is output instead. This can cause malfunctions.

Press a button <SP> only if you are sure that no damages can arise from a malfunction.

The status of the relay and lamp is not affected by pressing the button.

❶ Press the button <SP1> with a pin (max. ø1.1 mm):
The transmitter changes to the switching function mode and outputs the current lower threshold value at the measurement value output for about 5 s. When the button is kept depressed for more than 5 s, the threshold setting is modified until the button is released or until the limit of the setting range is reached.



The upper threshold is 10% above the lower one (hysteresis).

❷ When the button is pressed again within 5 s the threshold setting is adjusted in the reverse direction.

❸ Release the button. The transmitter resumes operation after 5 s and the connected controller displays the current measurement value.

The adjustment procedure for <SP2> is the same as described for <SP1>.

Deinstallation

DANGER

Caution: contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Caution

Caution: vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.

Caution

Caution: dirt sensitive area

Touching the product or parts thereof with bare hands increases the desorption rate.

Always wear clean, lint-free gloves and use clean tools when working in this area.

❶ Vent the vacuum system.

❷ Turn the transmitter off.

❸ Unplug the sensor cable.

❹ Remove the transmitter from the vacuum system and install the protective lid.

Maintenance, Repair

In case of severe contamination or a malfunction, the sensor can be replaced.

Transmitter failures due to contamination are not covered by the warranty.

Leybold Vakuum assumes no liability and the warranty becomes null and void if any repair work is carried out by the end-user or third parties.

Spare Parts

When ordering spare parts, always indicate:

- all information on the product nameplate
- description and ordering number according to the spare parts list

Sensor	Ordering number
for transmitter	
230035, 230040	230050
230036, 230041	230051
230038, 230043	230053
230037, 230042	230052

Returning the Product

WARNING

Caution: forwarding contaminated products

Contaminated products (e.g. radioactive, toxic, caustic or microbiological hazard) can be detrimental to health and environment.

Products returned to Leybold Vakuum should preferably be free of harmful substances. Adhere to the forwarding regulations of all involved countries and forwarding companies and enclose a duly completed declaration of contamination.

Products that are not clearly declared as "free of harmful substances" are decontaminated at the expense of the customer.

Products not accompanied by a duly completed declaration of contamination are returned to the sender at his own expense.

Disposal

DANGER

Caution: contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

WARNING

Caution: substances detrimental to the environment

Products or parts thereof (mechanical and electric components, operating fluids etc.) can be detrimental to the environment.

Dispose of such substances in accordance with the relevant local regulations.

Separating the components

After disassembling the product, separate its components according to the following criteria:

- Contaminated components

  Contaminated components (radioactive, toxic, caustic, or biological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.

- Other components

  Such components must be separated according to their materials and recycled.

Declaration of Contamination

The service, repair, and/or disposal of vacuum equipment and components will only be carried out if a correctly completed declaration has been submitted. Non-completion will result in delay.
This declaration may only be completed (in block letters) and signed by authorized and qualified staff.

1 Description of product

Type _____
Part number _____
Serial number _____

2 Reason for return

_____
_____
_____

3 Operating fluid(s) used

(Must be drained before shipping.)

_____
_____

4 Used in copper process

no ❑ yes ❑ → Seal product in plastic bag and mark it with a corresponding label.

5 Process related contamination of product:

toxic	no ❑ 1)	yes ❑
corrosive	no ❑ 1)	yes ❑
biological hazard	no ❑	yes ❑ 2)
explosive	no ❑	yes ❑ 2)
radioactive	no ❑	yes ❑ 2)
other harmful substances	no ❑ 1)	yes ❑

1) or not containing any amount of hazardous residues that exceed the permissible exposure limits

2) Products thus contaminated will not be accepted without written evidence of decontamination.

The product is free of any substances which are damaging to health. yes ❑

6 Harmful substances, gases and/or by-products

Please list all substances, gases, and by-products which the product may have come into contact with:

Trade/product name manufacturer	Chemical name (or symbol)

Precautions associated with substance	Action if human contact

7 Legally binding declaration:

We hereby declare that the information on this form is complete and accurate and that we will assume any further costs that may arise. The contaminated product will be dispatched in accordance with the applicable regulations.

Organization/company _____
Address _____
Post code, place _____
Phone _____ Fax _____
Email _____
Name _____
Company stamp

Date and legally binding signature

_____

This form can be downloaded from our website.
Copies: Original for addressee
1 copy for accompanying documents
1 copy for file of sender

Declaration of Conformity

CE

We, Leybold Vakuum, hereby declare that the equipment mentioned below complies with the provisions of the Directive relating to electrical equipment designed for use within certain voltage limits 73/23/EEC and the Directive relating to electromagnetic compatibility 89/336/EEC.

Thermovac Transmitter

TTR 91
TTR 91 S

Catalog numbers

230035	230040
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230038	230043
230037	230042

Standards

Harmonized and international/national standards and specifications:

- EN 61000-6-2 (Electromagnetic compatibility: generic immunity standard)
- EN 61000-6-3 (Electromagnetic compatibility: generic emission standard)
- EN 61010 (Safety requirements for electrical equipment for measurement, control and laboratory use)

Signatures

Leybold Vakuum GmbH, Köln

23 November 2004	23 November 2004
Marcus Eisenhuth	Harald Brinkmann
Product Development	Product Support Manager

LEYBOLD VAKUUM

Bonner Strasse 498 (Bayenthal)
D–50968 Köln
Deutschland
Tel +49 (0) 221 347-0
Fax +49 (0) 221 347-1250
documentation@leyboldvac.de

www.leyboldvac.de