

Product Catalogue

Pressure transmitter

Pressure level transmitter

Pressure switch

Pressure measuring cells

Flow sensor

Force cells

Digital indicating devices



Since 1945 your qualified partner



- 1945 Huba Control AG founded
- 1974 Taken over by Stäfa Control System AG
- 1990 Concentration on pressure measurement technology
- 1995 ISO 9001 Certification
- 2005 Automotive standard ISO/TS 16949 Accreditation
Accreditation acc. ISO/IEC 17025
- 2006 Factory Extension Completed
- 2008 Automotive standard ISO/TS 16949 certification
- 2010 Certification acc. ISO 14001
- 2012 Certification acc. ISO 18001 (Management of employment protection)

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Huba Control AG develops, manufactures and markets components designed exclusively for the measurement of pressure and flow.

1 mbar ... 1000 bar
0.5 ... 240 l/min

View the latest data sheets, operating instructions and certificates at

www.hubacontrol.com

Market performance

With its clear focus on pressure measurement technology Huba Control is able to develop innovative products across a very broad spectrum, covering an extensive range of applications for the optimisation of machine, system and plant processes.

Sales engineers at the headquarters in Switzerland, in our own branch offices in Germany, France, United Kingdom and Netherlands as well as representatives all over the world guarantee the optimum in technical advice.

Production competence

Huba Control production department is designed for the assembly, setting and adjustment of pressure switches and pressure transmitters. The individual stages of the process are carried out with varying degrees of rationalisation. A key strength is our expertise in complex automated production processes, including automatic adjustment.

Quality - Security - Environment

We achieve the requirements for the conversion of our strategy, company policy and targets with our integrated process orientated management system complying to the legal obligations in force and further demands.

With well managed processes and our skilled employees we master the quality, environment and security demands.

The philosophy of our employees is:

«I steadily improve and aspire to make no mistakes.»

Certifications

ISO 9001 Certification

ISO/TS 16949 Certification

ISO/IEC 17025 Accreditation

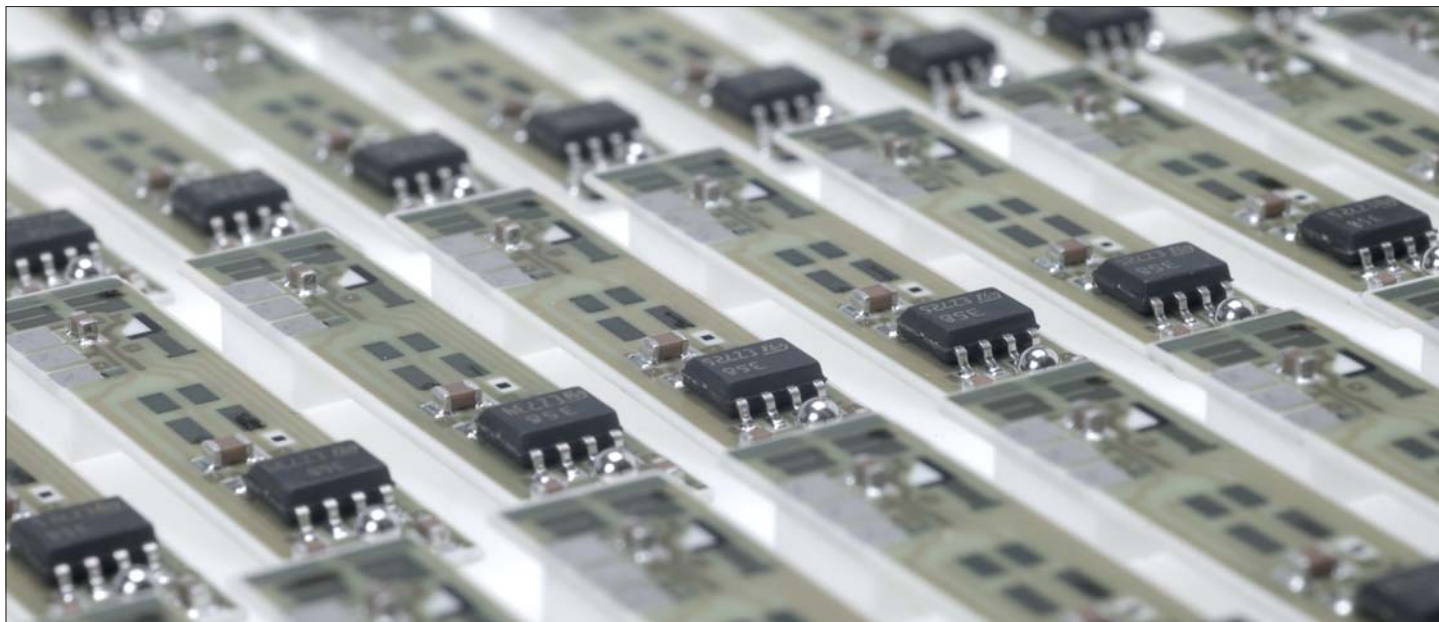
ISO 14001 Certification

OHSAS 18001 Certification



Cantilevered ceramic beam technology from Huba Control

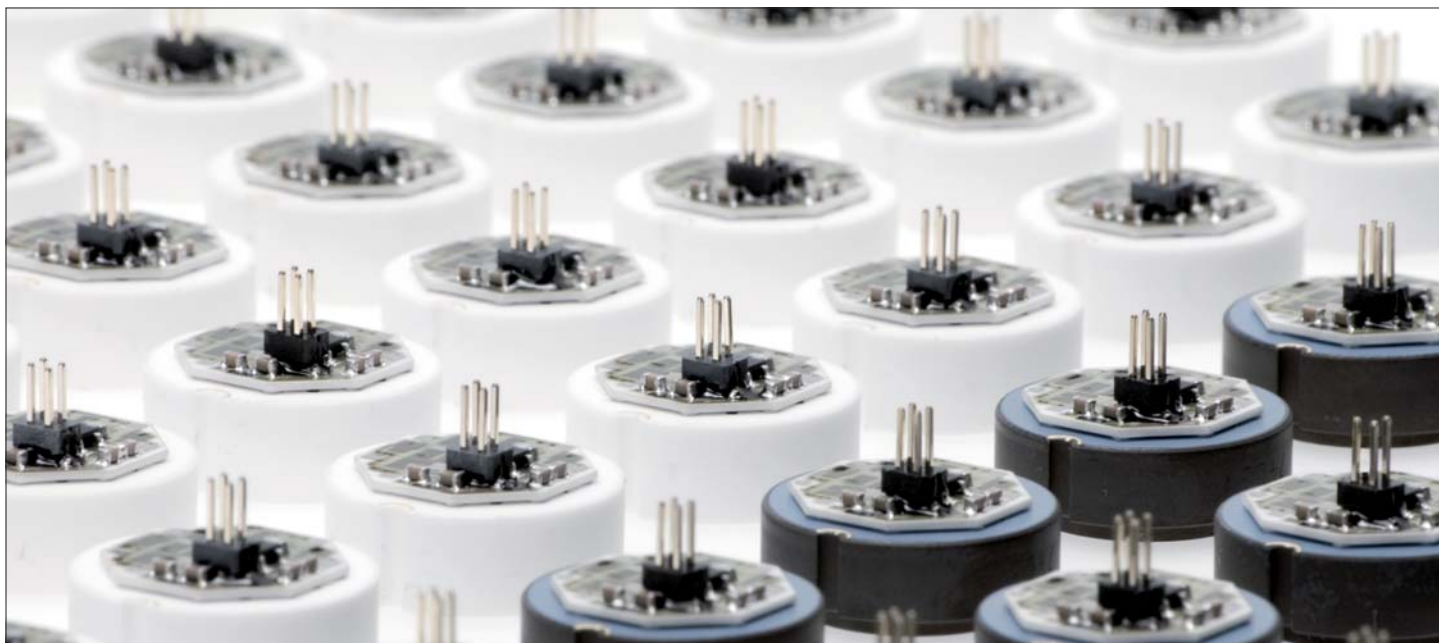
The excellent synergy of our unique diaphragm in combination with our ceramic cantilever beam sensors allow us to produce transmitters with long term stability for very fine measurement in the Pascal range. This technology has been proven on millions of sensors in many different applications.



Pressure measuring cell technology from Huba Control

The in-house development and production of pressure measuring cells in combination with the excellent electronic design allows the production of innovative pressure transmitters. Huba Control draws on over 20 years experience in the use of ceramic technology.

The products are proven millionfold in various applications.



OEM Relative pressure transmitter type 400

Pressure range
0 ... 10 – 100 mbar



The type 400 pressure transmitter, with its proven ceramic lever technology, has adjusted temperature compensated sensor signals and is available with a voltage output. The voltage output (VDC) is an amplified, linear signal suitable for direct processing in electronic control systems. The sensors are ideal for continuous level measurement in washing machines, dishwashers etc.

- Robust construction, sensor element has no contact with media
- Special design developed for large scale manufacture at an attractive price
- Fully automated manufacture, including in-line adjustment of zero point and full scale value
- Special snap mounting bracket for easy single handed mounting in sheet steel of varying thicknesses

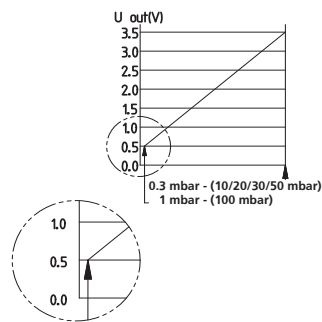
Technical Overview

Pressure range ¹⁾						
Relative		0 ... 10 – 100 mbar				
Operating conditions						
Medium		Liquids and neutral gases				
Temperature	Medium / ambient	0 ... +70 °C				
	Storage	-10 ... +70 °C				
Tolerable overload		200 mbar				
Rupture pressure		500 mbar				
Leak rate		< 0.2 cm ³ /h (Air)				
Materials in contact with the medium						
Cover		Polypropylene				
Diaphragm		Thermoplastic elastomer				
Electrical overview						
Output / Power supply ²⁾	ratiom. 10 ... 70%	5 VDC ±5%				
Load		> 50 kOhm / < 10 nF				
Current consumption	At nominal voltage with 50 kOhm load	< 3 mA				
Polarity reversal protection		mechanically protected				
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.					
Dynamical response						
Response time		< 10 ms				
Load cycle		< 10 Hz				
Protection standard						
IP 00						
Electrical connections						
3-pole plug connector RAST 2.5						
Pressure connection						
Pipe Ø 6.2 mm						
Mounting instruction						
Installation arrangement	Diaphragm horizontal (Recommendation) Diaphragm vertical (on request)	Pressure connection and electrical connections downward To be agreed, signal is approx. 0.3 mbar higher than real pressure ³⁾				
Mounting		Snap mounting in sheet steel from 0.9 to 1.5 mm				
Weight						
~ 17 g						
Packaging						
Cardboard boxes with blister pack inserts (35 pcs)						
Ordering batches quantities / Transport volumes						
Pieces	Execution	Length (cm)	Width (cm)	Height (cm)	Weight (kg)	Blister (35 pcs)
2520	12 boxes per Euro-pallet	120	80	93	103	72
210	1 box	59	39	26	6.9	6

Accuracy

Linearity

Parameter	Unit	10 mbar	20 mbar	30 mbar	50 mbar	100 mbar
Tolerance zero point ⁴⁾	max. % fs	–	± 1.5	± 1.5	± 1.5	± 1.5
Tolerance at 0.5 mbar	max. % fs	± 1.5	–	–	–	–
Tolerance full scale ⁴⁾	max. % fs	± 2.5	± 2.5	± 1.5	± 1.5	± 1.5
Resolution	% fs	0.1	0.1	0.1	0.1	0.1
Total of linearity, hysteresis and repeatability at 0.3 mbar (10 ... 50 mbar) and 1 mbar (100 mbar)	% fs	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5
Long term stability acc. to DIN IEC 60770	% fs	± 1.0	± 1.0	± 0.5	± 0.5	± 0.5
TC zero point ⁵⁾	typ. % fs/10K	± 0.2	± 0.2	± 0.2	± 0.2	± 0.2
TC zero point ⁵⁾	max. % fs/10K	± 0.4	± 0.4	± 0.4	± 0.4	± 0.4
TC sensibility ⁵⁾	max. % fs/10K	± 0.2	± 0.2	± 0.2	± 0.2	± 0.4
Positional error ⁴⁾	mbar	~ 0.3	~ 0.3	~ 0.3	~ 0.3	~ 0.3
Ratiometric error	typ. % fs	0.5	0.5	0.5	0.5	0.5
Ratiometric error	max. % fs	1.0	1.0	1.0	1.0	1.0



Test conditions: 25 °C, 45% rF, Power supply 5 VDC
TK0 / TKE: 0 ... +70 °C

¹⁾ other pressure ranges on request

²⁾ Other supply voltages and outputs on request.

³⁾ In Case of condensed water, auto-zero significant.

⁴⁾ For changing diaphragm position from horizontal to vertical, approx. 0.3 mbar.

⁵⁾ TC = Temperature coefficient

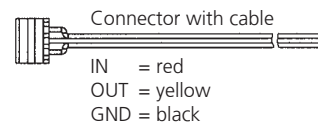
Order code selection table		Order number								
Pressure range	0 ... 10 mbar	4	0	0	.	9	1	1	0	0
	0 ... 20 mbar	4	0	0	.	9	2	1	0	0
	0 ... 30 mbar	4	0	0	.	9	3	1	0	0
	0 ... 50 mbar	4	0	0	.	9	5	1	0	0
	0 ... 100 mbar	4	0	0	.	9	7	1	0	0

▲ Full scale signal at these pressure

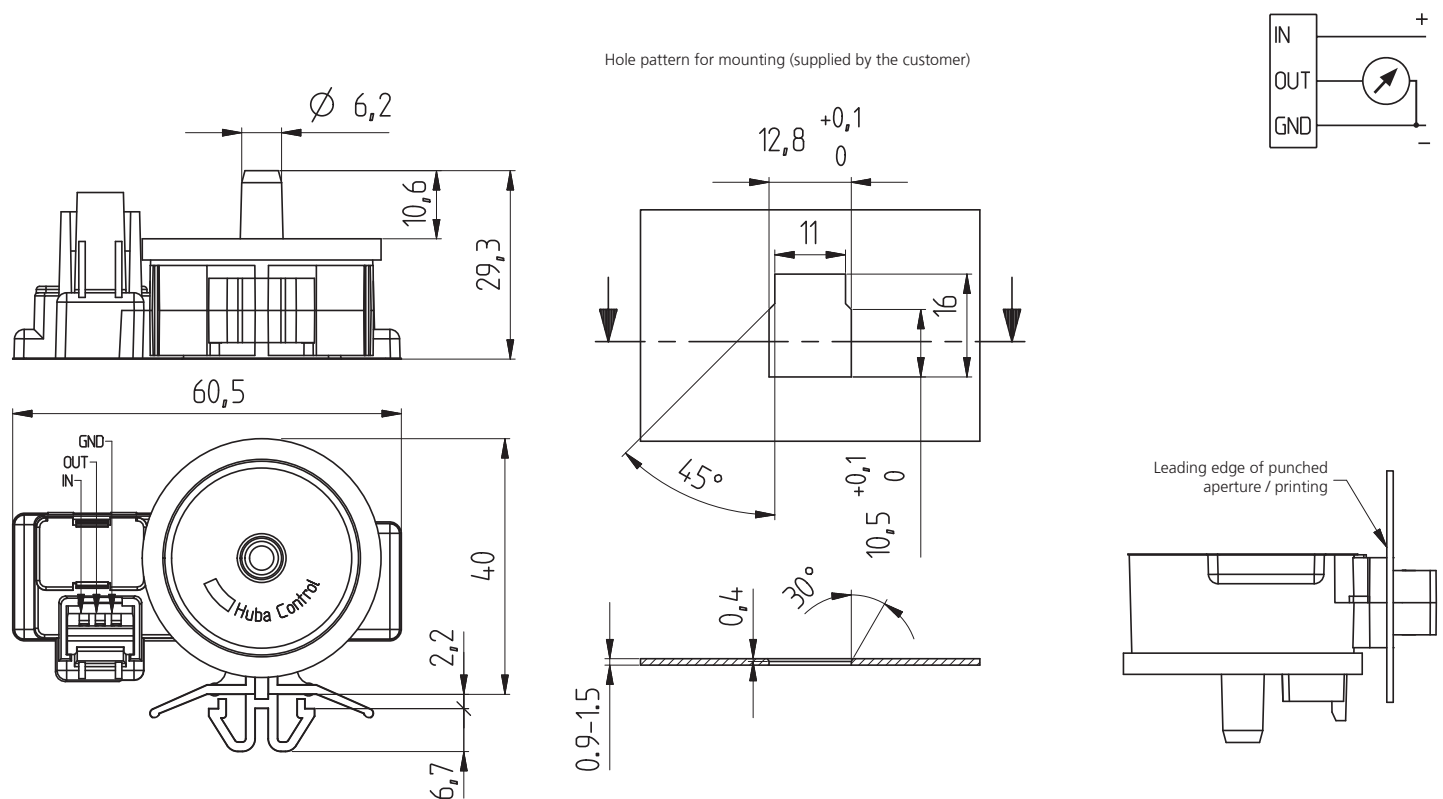
Accessories ¹⁾

		Order number
Connector RAST 2.5 with cable 30 cm		111668
Connector RAST 2.5 with cable 110 cm		101817
Connector RAST 2.5 with cable 150 cm		112282
Calibration certificat		104551

AMP Connector ²⁾	Manufacturer's Part No.	Colour	for flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²



Dimensions in mm / Electrical connections



¹⁾ Accessories supplied loose ²⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049.

OEM Relative and absolute pressure transmitter type 501

Pressure ranges
-1 ... 0 – 60 bar



Type 501 pressure transmitters, with partially automated production processes, are suitable for larger quantity industrial OEM applications.

Various pressure and electrical connections, together with several standardised output signals, provide suitability for a wide variety of applications.

- Compact construction
- Automated manufacture in large quantities for ideal price / performance ratio
- Robust ceramic sensor technology
- High resistance to extremetemperatures
- No mechanical creepage

Technical overview

Pressure range

Relative	-1 ... 0 – 60 bar
Absolute	0 ... 2.5 – 16 bar

Operating conditions

Medium	Liquids and gases	
Temperature	Medium / ambient	-15 ... +80 °C
	Storage	-40 ... +80 °C
Tolerable overload	2 x fs (max. 80 bar)	
Rupture pressure	3 x fs (max. 90 bar)	

Materials

Case	PA6	
Materials in contact with the medium	Sensor	Ceramic Al ₂ O ₃ (96%)
	Pressure connection	Stainless steel 1.4305 / AISI 303
	Sealing material	FPM, EPDM, NBR, MVQ

Electrical overview

	Output	Power supply	Load	Current consumption ¹⁾
2 wire	4 ... 20 mA	8.0 ... 33 VDC	$< \frac{\text{Supply voltage} - 8 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
	4 ... 20 mA	10.0 ... 33 VDC	$< \frac{\text{Supply voltage} - 10 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
	0 ... 5 V	9.0 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
3 wire	1 ... 6 V	10.4 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
	0 ... 10 V	16.2 ... 33 VDC	> 10 kOhm / < 100 nF	< 6 mA
	ration. 10 ... 90%	5 VDC ±5%	> 10 kOhm / < 100 nF	< 3 mA

Polarity reversal protection Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.

Dynamic response

Response time	< 5 ms
Load cycle	< 50 Hz

Protection standard

IP 65

Electrical connection

Cable 1.5 m
Connector DIN EN 175301-803-A
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)
Connector M12x1

Pressure connection

Inside thread	G ¼ mit O-Ring sealing
	¼ -18 NPT
	G ¼, sealed at back, DIN 3852-E
Outside thread	R ¼ EN 10226
	G ¼, sealed at back and manometer (combi)
	G ½, sealed at back and manometer (combi)

Installation arrangement

Recommended: Pressure connection downwards
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Tests / Admissions

Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
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Weight

With inside thread	~ 95 g
With outside thread	~ 110 g
With cable 1.5 m additional	~ 40 g

Packaging (Please state on order)

Single packaging in cardboard
Multiple packaging in cardboard per 25 pcs.

Accuracy

Parameter		Unite	
Tolerance zero point	max.	% fs	± 1.0
Tolerance full scale	max.	% fs	± 1.0
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability	max.	% fs	± 0.5
Long term stability acc. to DIN EN 60770		% fs	± 1.0
TC zero point ²⁾	max.	% fs/10K	± 0.4
TC sensitivity ²⁾	typ.	% fs/10K	- 0.15
TC sensitivity ²⁾	max.	% fs/10K	- 0.3

Test conditions: 25 °C, 45% RH, power supply 24 VDC
TC z.p. / TC s. -40 ... +80 °C

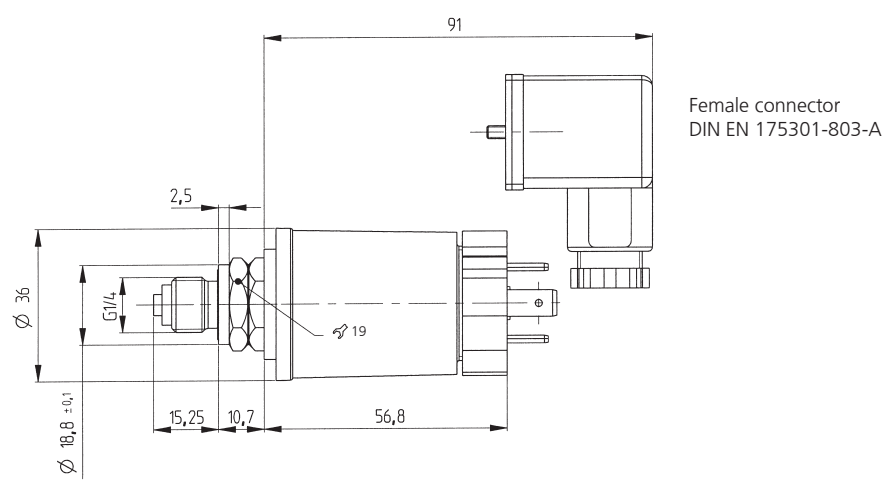
¹⁾ At nominal pressure

²⁾ TC = Temperature coefficient

Order code selection table		1	2	3	4	5	6	7	8	9	10	
		501.	X	X	X	X	X	X	X	X	X	
Pressure mode	Relative	9										
	Absolute	8										
Pressure range	-1 ... 0 bar	9	0	0								
	0 ... 1 bar	9	1	1								
	0 ... 1.6 bar	9	1	2								
	0 ... 2.5 bar		1	4								
	0 ... 4 bar		1	5								
	0 ... 6 bar		1	7								
	0 ... 10 bar		3	0								
	0 ... 16 bar		3	1								
	0 ... 25 bar	9	3	2								
	0 ... 40 bar	9	3	3								
	0 ... 60 bar	9	4	0								
▲ Full scale signal at these pressures												
Sealing material ¹⁾	FPM Fluoro elastomer					0						
	EPDM Ethylene propylene					1						
	NBR Butadiene Acrylonitrile					2						
	MVQ Silicone polymer					3						
Adjustment	Factory						0					
	0 ... 5 V 9.0 ... 33 VDC							1				
Output / power supply	1 ... 6 V 10.4 ... 33 VDC							6				
	0 ... 10 V 16.2 ... 33 VDC							2				
	4 ... 20 mA 10.0 ... 33 VDC							3				
	4 ... 20 mA 8.0 ... 33 VDC							8				
	ration. 10 ... 90% 5 VDC ±5%							4				
Electrical connection	Cable 1.5 m								0			
	Connector ²⁾	DIN EN 175301-803-A							1			
		DIN EN 175301-803-C (industrial standard 9.4 mm)							2			
		M12x1 plastic thread							3			
Pressure connection	Inside thread	G 1/4 with O-Ring seal								1		
		1/4 - 18 NPT									3	
	Outside thread	G 1/4, sealed at back, DIN 3852-E									4	
		R 1/4 EN 10226									7	
		G 1/4, sealed at back and manometer (combi)									5	
G 1/2, sealed at back and manometer (combi)										8		
Pressure tip orifice	Without										1	
	With										2	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 9bar/OUT1...9V)										W	

Storage versions

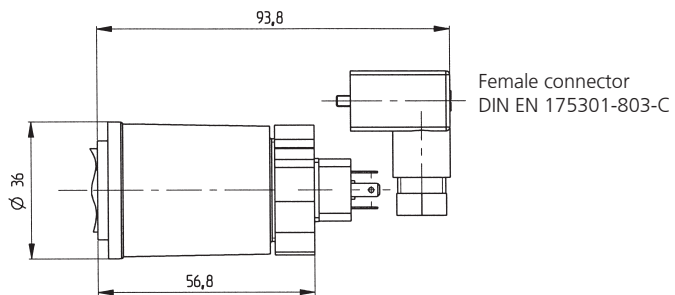
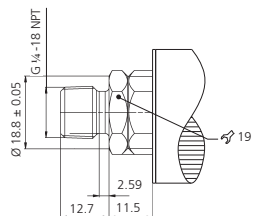
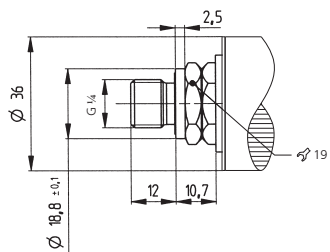
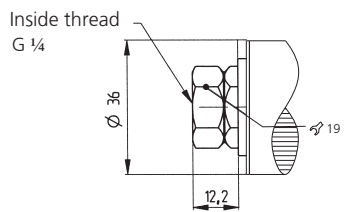
	Output	4 ... 20 mA	Pressure range	Order number
Power supply	10 ... 33 VDC		-1 ... 0 bar	501.914023151W - 1...0 bar (high overload protection)
Electrical connection ²⁾	Connector DIN EN 175301-803-A, IP 65		0 ... 10 bar	501.930023151
Pressure connection	G 1/4 sealed at back and manometer		0 ... 25 bar	501.932023151
Sealing material	FPM - Fluoro elastomer			
Colour of cover	black			



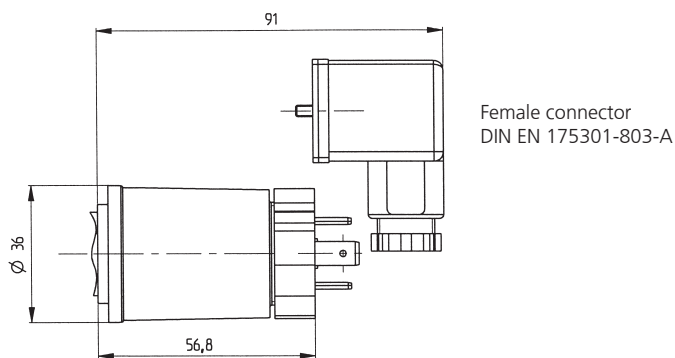
Accessories ³⁾

	Order number
Female connector DIN EN 175301-803-A with seal (IP 65, when installed and latched)	103510
Female connector DIN EN 175301-803-C with seal (IP 65, when installed and latched)	104244
Female connector M12x1	106975
Calibration certificate	104551

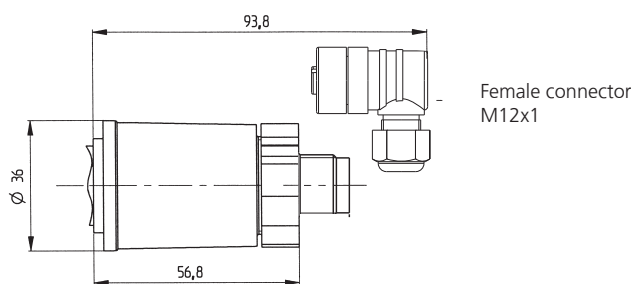
¹⁾ According to ISO standard R 1629, other sealing materials on request ²⁾ Without female connector ³⁾ Accessories supplied loose



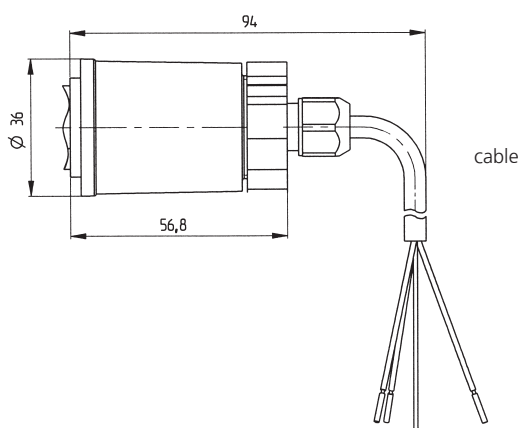
Female connector
DIN EN 175301-803-C



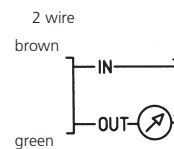
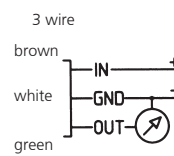
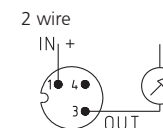
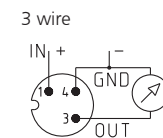
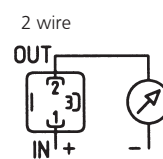
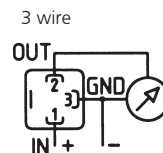
Female connector
DIN EN 175301-803-A



Female connector
M12x1



cable



OEM Relative pressure transmitter type 503

Pressure range
0 ... 2.5 – 25 bar



Type 503 pressure transmitters, with their excellent price / performance ratio, are specially designed for industrial OEM applications.

Partially automated production techniques allow us to produce high quantities, yet retaining the flexibility to offer different versions.

- Partial automatic production, giving ideal price / performance ratio.
- Ideal for use as a control element, owing as a result of a small hysteresis
- Incorporates all the benefits of ceramics technology for industrial applications

Technical overview

Pressure range				
Relative	0 ... 2.5 – 25 bar			
Operating conditions				
Medium				
Temperature	Medium	+2 ... +90 °C		
	Ambient	+10 ... +60 °C		
	Storage	-30 ... +85 °C		
Overload admissible	2 x fs			
Rupture pressure	3 x fs (max. 50 bar)			
Materials				
Housing material	ABS for cover with connector RAST 2.5	ABS		
	PA 6 for cover with connector DIN or cable	PA 6		
Materials in contact with the medium	Sensor	Ceramic Al ₂ O ₃ (96%)		
	Pressure connector	Grivory GV 5H or Noryl GTX 20% GF		
	Sealing material	FPM, EPDM, NBR		
Electrical overview				
2 wire	Output	Power supply	Load	Current consumption
	4 ... 20 mA	10.0 ... 33 VDC	$< \frac{\text{supply voltage} - 10 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
3 wire	0 ... 5 V	9.0 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
	0 ... 10 V	16.2 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
	ratiom. 10 ... 90%	5 VDC ±5%	> 10 kOhm / < 100 nF	< 5 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. For connector versions mechanical protection only. The correct wiring acc. to the scheme has to be guaranteed by the OEM-customer.			
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.			
Dynamic response				
Response time	< 5 ms			
Load cycle	< 50 Hz			
Protection standard				
With connector RAST 2.5	IP 00			
With DIN connector or cable 1.5 m	IP 54			
Electrical connections				
DIN connector EN 175301-803-A				
Cable 1.5 m				
Connector RAST 2.5				
Pressure connections				
Outside thread	G ½ seal at front	Grivory GV 5H		
	G ¾ seal at back	Grivory GV 5H		
	G 1¼ seal at back	Grivory GV 5H		
Plug connector	(to max. 6 bar nominal pressure)	Grivory GV 5H		
Mounting instructions				
Installation arrangement	Unrestricted			
Starting torque G ¾	min. 0.4 Nm / max. 0.8 Nm		Destruction > 30 Nm	
Weight				
With connector RAST 2.5	~ 41 g			
With connector DIN	~ 55 g			
With cable	~ 95 g			
Packaging				
Multiple packaging Cardboard boxes with blister pack inserts			per 240 pcs. per 600 pcs.	

Accuracy

Parameter		Unit	
Tolerance zero point	max.	% fs	± 1.5
Tolerance full scale	max.	% fs	± 1.5
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability		% fs	± 1.0
Long term stability acc. DIN EN 60770		% fs	± 0.5
TC zero point ¹⁾	max.	% fs/10K	± 0.6
TC sensitivity ¹⁾	max.	% fs/10K	± 0.15

Test conditions: 25 °C, 45% RH, power supply 24 VDC / 5 VDC
TKO / TKE 2 ... 85 °C

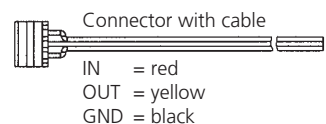
¹⁾ TC = Temperature coefficient

			1	2	3	4	5	6	7	8	9
Order code selection table			503. X X X X X X X X X								
Pressure range ¹⁾	0 ... 2.5 bar		9	1	4						
	0 ... 4 bar		9	1	5						
	0 ... 6 bar		9	1	7						
	0 ... 10 bar		9	3	0						
	0 ... 16 bar		9	3	1						
	0 ... 25 bar		9	3	2						
▲ Fullscale signal at these pressures											
Sealing material ²⁾	FPM	Fluoro-elastomer					0				
	EPDM	Ethylene propylene					1				
	NBR	Butadiene Acrylonitrile					2				
Adjustment	Factory						0				
Output / power supply	0 ... 5 V	9.0 ... 33 VDC							3		
	0 ... 10 V	16.2 ... 33 VDC							4		
	4 ... 20 mA	10.0 ... 33VDC							5		
	ratiom. 10 ... 90%	5 VDC ±5%							6		
Electrical connection ³⁾	Connector	RAST 2.5 DIN EN 175301-803-A								6	0
	Cable 1.5 m									1	2
Pressure connection	Outside thread	G 3/8, seal at front	Grivory GV 5H	1							0
		G 3/8, seal at back	Grivory GV 5H								1
		G 1/4, seal at back	Grivory GV 5H	3							3
	Plug connector	(to max. 6 bar measuring range)	Noryl GV 5H	1			1				2
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 9bar/OUT1...9V)										W

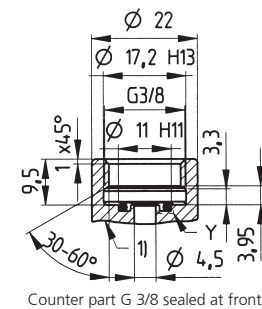
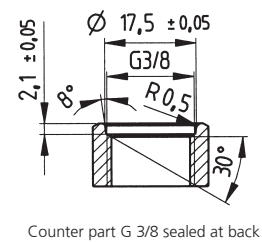
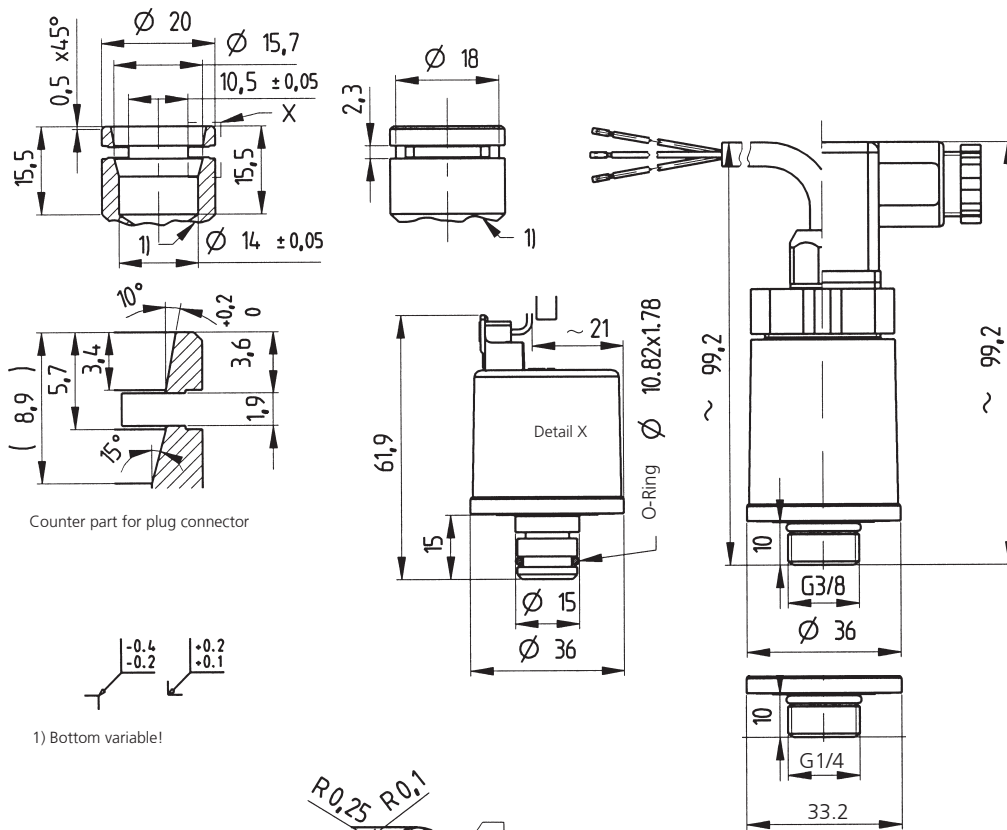
Accessories ⁴⁾

	Order number
Safety spring for plug connector	105883
Female connector DIN EN 175301-803-A with sealing	103510
Female connector RAST 2.5 with cable 1450 mm	103167
Calibration Certificate	104551

AMP connector ⁵⁾	Manufacturer's Part No.	Colour	For flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²

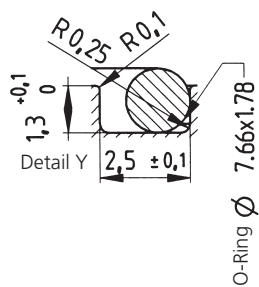
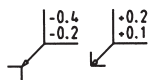


¹⁾ Other pressure ranges on request ²⁾ According to ISO standard R 1629, other sealing materials on request ³⁾ Delivery without female connector
⁴⁾ Accessories supplied loose ⁵⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049

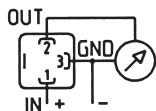


Counter part for plug connector

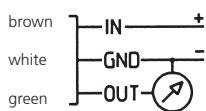
1) Bottom variable!



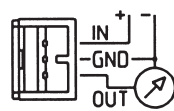
3 wire



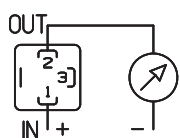
3 wire



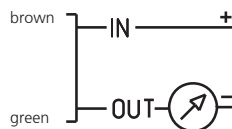
3 wire



2 wire



2 wire



OEM relative pressure transmitter type 505

Pressure range
0 ... 4 – 16 bar



Type 505 pressure transmitters are particularly suitable for measuring water pressure rates in heating and industrial circular flow.

Due to partially automated manufacturing we are able to handle customer orders in high quantities.

- Best price / performance ratio through:
 - electronic integrated in measuring element
 - optimised mounting concept
 - automatic production
- Ideal for use as a control element, owing to small hysteresis
- The measuring element includes the well proven ceramic technology of Huba Control AG.

Technical overview

Pressure range

Relative 0 ... 4 – 16 bar

Operating conditions

Medium		Liquids and not aggressive gases
Temperature	Medium	+2 ... +90 °C
	Ambient	+2 ... +85 °C
	Storage	-30 ... +85 °C
Tolerable overload	≤ 4 bar	8 bar
	> 4 bar	20 bar
Rupture pressure	≤ 4 bar	12 bar
	> 4 bar	25 bar

Materials

Case		Plastic thermoplast
Materialien in contact with the medium	Pressure connection	Fibre reinforced plastic
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Sealing material	EPDM (Ethylene propylene)

Electrical overview

Output	Power supply	Load	Current consumption ¹⁾
0.5 ... 3.5 V	8.5 ... 30 VDC	> 10 kOhm / < 100 nF	< 7 mA
Ratiom. 10 ... 70%	5 VDC ±5%	> 10 kOhm / < 100 nF	< 4 mA
Ratiom. 10 ... 50%	5 VDC ±5%	> 10 kOhm / < 100 nF	< 4 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.		
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.		

Dynamic response

Response time	< 5 ms
Load cycle	< 50 Hz

Protection standard

IP 00

Pressure connection

Connection plug fitting		Standard
		Form 2
		Form 3
		Form 4
Outside thread	G ¼	without orifice
	G ⅜	
	G ½	material admission for portable water ≤ 85 °C
	G ⅝	with bedstop for plug value
	G ¾	without orifice
	G 1	with bedstop for plug value without orifice

Electrical connection

Connector RAST 2.5

Installation arrangement

Recommended: Electrical connection upwards

Tests / Admissions

Shock acc. to DIN IEC 60068-2-27	40 g, 11 ms half sine wave, all directions. Free fall from 1 m on concrete.
Vibration acc. to DIN IEC 60068-2-6	5 g, 2 ... 2000 Hz

Weight

~ 30 g

Packaging

Bulk cargo in cardboard boxes on Euro pallet (500 pcs.)

Accuracy

Parameter		Unit	
Tolerance zero point	max.	% FS	± 1.5
Tolerance full scale	max.	% FS	± 1.5
Resolution		% FS	0.1
Total of linearity, hysteresis and repeatability	max.	% FS	± 1.0
Long term stability acc. to DIN EN 60770		% FS	± 0.5
TC zero point ³⁾	typ.	% FS/10K	± 0.6 ⁴⁾
TC sensitivity ³⁾	typ.	% FS/10K	± 0.15
Ratiometric error ⁵⁾	typ.	% FS	± 0.5

Test conditions: 25 °C, 45% RH, power supply 24 VDC / 5 VDC
TC z.p. / TC s. 2 ... +80 °C

¹⁾ At nominal pressure
⁴⁾ ≥10 bar = max. ±1.0 % FS/10K

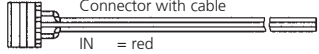
²⁾ Ratiometric version only through the electrical connector mechanically protected.
⁵⁾ At ratiometric version only

³⁾ TC = Temperature coefficient

Variantenplan		1	2	3	4	5
		505. X X X X X				
Pressure range ¹⁾	0 ... 4 bar	9	1	5		
	0 ... 10 bar	9	3	0	7,B	2
	0 ... 12 bar	9	3	B	7,B	
	0 ... 16 bar	9	3	1	7,B	
▲ Full scale signal at this pressure						
Pressure connection	Connection plug fitting standard			5	3	
	Connection plug fitting standard without orifice			5	9	
	Connection plug fitting form 2			5	2	
	Connection plug fitting form 3			5	1	
	Connection plug fitting form 4 without orifice			5	A	
	Outside thread G 3/8			5	4	
	Outside thread G 3/8 material admission for drinking water ≤ 85 °C			5	5	
	Outside thread G 3/8 with needle valve			5	6	
	Outside thread G 3/8 without orifice					7
	Outside thread G 3/8 with with needle valve without orifice			5	8	
Output / power supply	Outside thread G 1/4 without orifice				B	
	0.5 ... 3.5 V					0
	8.5 ... 30 VDC					1
	ration. 10 ... 70%					2
	5 VDC ±5%					
	5 VDC ±5%					

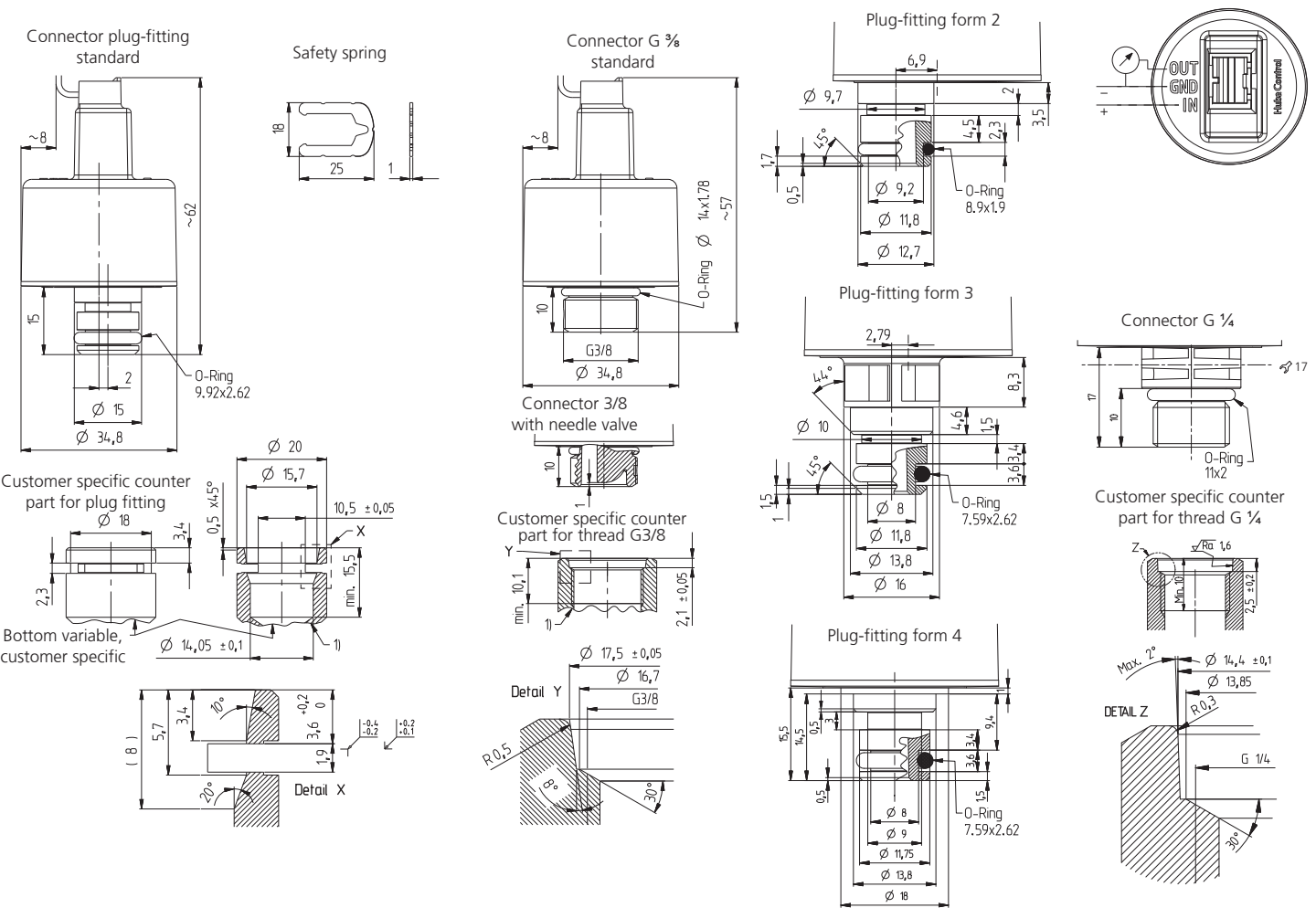
Accessories ²⁾	Order number
Safety spring for plug connector standard	105883
Female connector RAST 2.5 with cable 1450 mm	103167
Calibration certificate	104551

AMP Connector ⁴⁾	Manufacturer's Part No.	Colour	For flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²



Connector with cable
IN = red
OUT = yellow
GND = black

Dimensions in mm / Electrical connections



¹⁾ Other pressure ranges on request
²⁾ Accessories supplied loose
³⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049

OEM relative pressure transmitter type 506



Pressure range

-0.5 ... 7 bar / 0 ... 10 – 60 bar



Type 506 pressure transmitters are suitable for different applications in the field of industrial refrigeration due to its application specific pressure connections.

Partially automated manufacturing allows the efficient production of large quantities, resulting in an excellent price / performance ratio.

- Compact construction
- Automated manufacture in large quantities for ideal price / performance ratio
- Robust ceramic sensor technology
- High resistance to extreme temperatures
- No mechanical creepage

Technical overview

Pressure range				
Relative		-0.5 ... 7 bar / 0 ... 10 – 60 bar		
Operating conditions				
Medium		Refrigerants		
Temperature	Medium / ambient	-40 ... +80 °C		
	Storage	-40 ... +80 °C		
Tolerable overload		2 x fs (max. 80 bar)		
Rupture pressure		3 x fs (max. 90 bar)		
Materials				
Case		PA6, red		
Materials in contact with the medium		Sensor	Ceramic Al ₂ O ₃ (96%)	
		Pressure connection	Stainless steel 1.4305 / AISI 303	
		Sealing material	CR (chlorine caoutchouc)	
Electrical overview				
2 wire	Output	Power supply	Load	Current consumption ¹⁾
	4 ... 20 mA	8.0 ... 33 VDC	< $\frac{\text{supply voltage} - 8\text{ V}}{0.02\text{ A}}$ [Ohm]	< 20 mA
3 wire	4 ... 20 mA	10.0 ... 33 VDC	< $\frac{\text{supply voltage} - 10\text{ V}}{0.02\text{ A}}$ [Ohm]	< 20 mA
	0 ... 5 V	9.0 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
	1 ... 6 V	10.4 ... 33 VDC	> 10 kOhm / < 100 nF	< 5 mA
	0 ... 10 V	16.2 ... 33 VDC	> 10 kOhm / < 100 nF	< 6 mA
	ration. 10 ... 90%	5 VDC ±5%	> 10 kOhm / < 100 nF	< 3 mA
	Polarity reversal protection		Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.	
Dynamic response				
Response time		< 5 ms		
Load cycle		< 50 Hz		
Protection standard				
IP 65				
Electrical connection				
Cable 1.5 m				
Connector DIN EN 175301-803-A				
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)				
Connector M12x1 (pastic)				
Pressure connection				
Inside thread		7/16 - 20 UNF Schrader		
Outside thread		7/16 - 20 UNF		
		1/4 -18 NPT		
Installation arrangement				
Recommended: Pressure connection downwards				
Tests / Admissions				
Electromagnetic compatibility		CE conformity acc. EN 61326-2-3		
Weight				
With inside thread		~ 95 g		
With outside thread		~ 110 g		
With cable 1.5 m additional		~ 40 g		
Packaging (Please state on order)				
Single packaging in cardboard				
Multiple packaging in cardboard per 25 pcs.				

Accuracy

Parameter	Unit	0 ... 10 bar	> 10 ... 60bar
Tolerance zero point	max. % fs	± 1.0	± 1.0
Tolerance full scale	max. % fs	± 1.0	± 1.0
Resolution	% fs	0.1	0.1
Total of linearity, hysteresis and repeatability	max. % fs	± 1.0	± 0.5
Long term stability acc. to DIN EN 60770	% fs	± 1.0	± 1.0
TC zero point ²⁾	max. % fs/10K	± 0.4	± 0.4
TC sensitivity ²⁾	typ. % fs/10K	- 0.15	- 0.15
TC sensitivity ²⁾	max. % fs/10K	- 0.3	- 0.3

Test conditions: 25 °C, 45% RH, power supply 24 VDC
 TC z.p. / TC s. -40 ... +80 °C

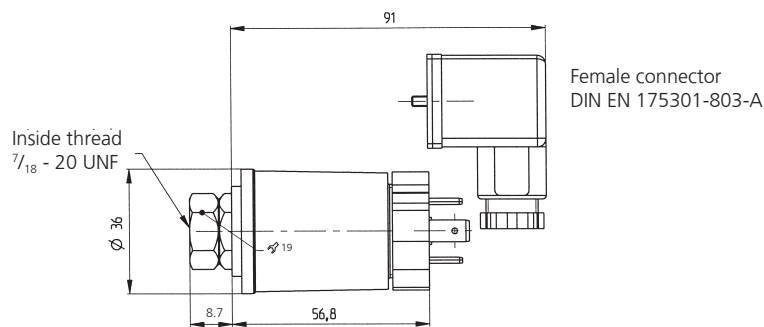
¹⁾ At nominal pressure

²⁾ TC = Temperature coefficient

			1	2	3	4	5	6	7	8	9	10
Order code selection table			506. X X X X X X X X X X									
Pressure range	0 ... 10 bar		9	3	0							
	0 ... 16 bar		9	3	1							
	0 ... 25 bar		9	3	2							
	0 ... 40 bar		9	3	3							
	0 ... 60 bar		9	4	0							
▲ Full scale signal at these pressures												
Sealing material ¹⁾	CR							A				
Adjustment	Factory							0				
Output / power supply	0 ... 5 V	9.0 ... 33 VDC							1			
	1 ... 6 V	10.4 ... 33 VDC							6			
	0 ... 10 V	16.2 ... 33 VDC							2			
	4 ... 20 mA	10.0 ... 33 VDC							3			
		8.0 ... 33 VDC							8			
Electrical connection	ratiom. 10 ... 90%	5 VDC ±5%							4			
	Cable 1.5 m									0		
	Connector ²⁾	DIN EN 175301-803-A								1		
		DIN EN 175301-803-C (industrial standard 9.4 mm)								2		
		M12x1 (plastic)								3		
Pressure connection	Inside thread	7/16 - 20 UNF Schrader									0	1
	Outside thread	7/16 - 20									2	
		1/4 - 18 NPT									3	
Pressure tip orifice	without											1
	with											2
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0...8bar/Out1...8V)											W

Storage versions

		Pressure range	Order number
Output	4 ... 20 mA	-0.5 ... 7 bar	506.930A23101W-0.5...7bar
Power supply	10 ... 33 VDC	0 ... 25 bar	506.932A23101W0...25bar
Electrical connection ²⁾	Connector DIN EN 175301-803-A, IP 65		
Pressure connection	Inside thread 7/16-20 UNF		
Sealing material	CR (chlorine caoutchouc)		
Colour of cover	black		



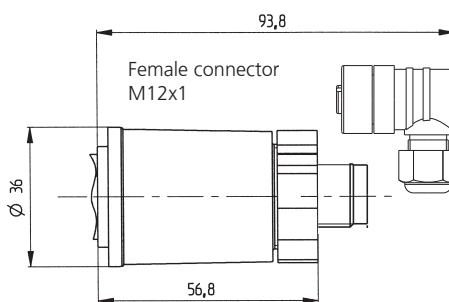
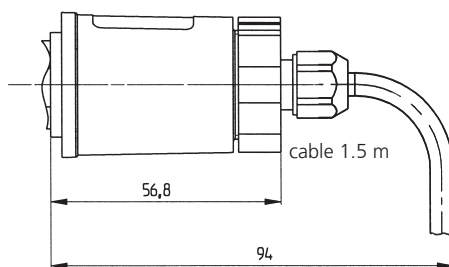
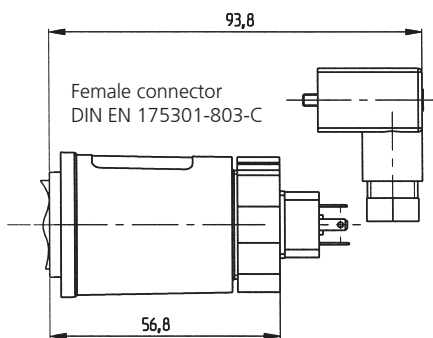
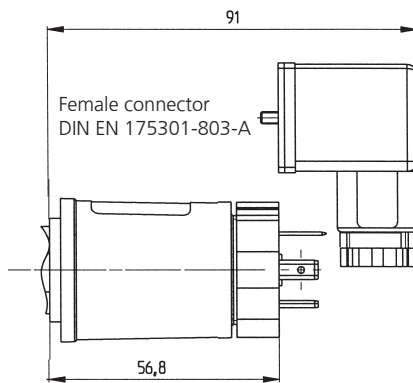
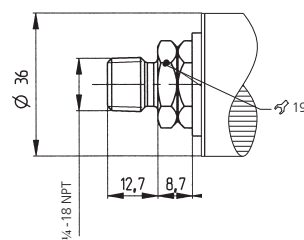
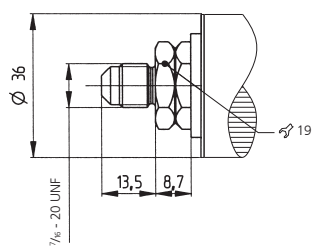
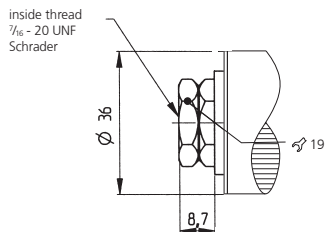
Accessories ³⁾

	Order number
Female connector DIN EN 175301-803-A with seal (IP 65, when installed and latched)	103510
Female connector DIN EN 175301-803-C with seal (IP 65, when installed and latched)	104244
Female connector M12x1	103524
Calibration certificate	104551

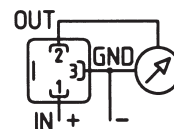
¹⁾ According to ISO standard R 1629, other sealing materials on request

²⁾ Without female connector

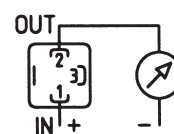
³⁾ Accessories supplied loose



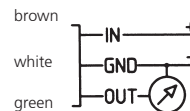
3 wire



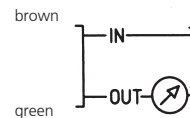
2 wire



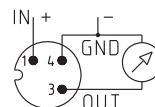
3 wire



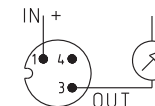
2 wire



3 wire



2 wire



OEM relative and absolute pressure transmitter type 511

Pressure range
-1 ... 0 – 600 bar



Type 511 pressure transmitters meet the highest specifications for longevity, accuracy, temperature stability and EMC characteristics, making them suitable for an extremely wide range of demanding industrial applications.

- Compact, rugged construction for highest operational reliability
- No media egress when exceeding rupture pressure
- Negligible temperature influence on accuracy
- Excellent EMC capacity
- Saving time by quick cable mounting by the customer with swift connector

Technical overview

Pressure range				
Relative		-1 ... 0 – 600 bar		
Absolute		0 ... 25 bar		
Operating conditions				
Medium		Liquids and gases		
Temperature		FPM	-15 ... +125 °C	
		EPDM	-25 ... +125 °C	
		NBR	-25 ... +85 °C	
		FPM spec.	-40 ... +150 °C (UL max. 125 °C)	
	Ambient ¹⁾	ration. output, AMP JPT all other versions	max. +125 °C max. +85 °C	
Tolerable overload / Rupture pressure ²⁾		< 6	3.0 x fs	
		≥ 6	2.5 x fs (max. 900 bar)	
Materials				
Case		Stainless steel 1.4305 / AISI 303		
		Pressure connection	Stainless steel 1.4305 / AISI 303	
Materials in contact with the medium		Sensor	Ceramic Al ₂ O ₃ (96%)	
		Media stop system	PPS	
		Sealing material	FPM, EPDM, NBR, FPM spec.	
Media stop system				
Huba-patented media stop system to prevent media egress when exceeding rupture pressure range (> 40 bar nominal value).				
Electrical overview				
2 wire	Output	Power supply	Load	Current consumption ⁴⁾
	4 ... 20 mA	8.0 ... 33 VDC	< $\frac{\text{supply voltage} - 8 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
3 wire	0 ... 5 V	8.0 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
	1 ... 6 V	8.0 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
	0 ... 10 V	11.4 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
	0 ... 10 V	24 VAC ±15%	>10 kOhm / < 100 nF	< 4 mA
Polarity reversal protection		Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.		
Insulation voltage		standard	500 VDC	
		optional	1000 VDC	
Dynamic response				
Response time		< 2 ms, typ. 1 ms		
Load cycle		< 100 Hz		
Protection standard				
With connector DIN EN 175301-803-C		IP 65		
All other versions		IP 67		
Electrical connection				
Cable 1.5 m				
Swift connector				
Connector AMP (Junior power time)				
Connector M12x1 plastic thread				
Connector M12x1 metal thread				
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)				
Pressure connection				
Inside thread	G ¼ with O-Ring seal			
	G ¼ sealed at back, DIN 3852-E			
	G ½ sealed at front			
	G ½ sealed at back and manometer (combi)			
Outside thread	¼ -18 NPT			
	R ¼ EN 10226			
	M12x1.5 sealed at back, DIN 3852-E			
	M14x1.5 sealed at back, DIN 3852-E			
Installation arrangement				
Unrestricted				
Tests / Admissions				
Electromagnetic compatibility		CE conformity acc. EN 61326-2-3		
UL		acc. Standard 61010-1		
Shock acc. IEC 60068-2-27		100 g, 11 ms half sine wave, all 6 directions. Free fall from 2 m on concrete (6x)		
Constant shock acc. IEC 60068-2-29		40 g for 6 ms, 1000x all 3 directions		
Vibration acc. IEC 60068-2-6		20 g, 2 ... 2000 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load		
Weight				
Version with inside thread		~ 85 g		
Version with outside thread		~ 95 g		
Packaging (Please state on order)				
Single packaging in cardboard		accessories integrated		
Multiple packaging in cardboard (25 pcs)		accessories integrated		

Accuracy

Parameter		Unit	
Tolerance zero point	max.	% fs	±0.3
Tolerance full scale	max.	% fs	±0.3
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability	max.	% fs	±0.3
Long term stability acc. DIN EN 60770		% fs	±1.0
TC zero point ⁴⁾	max.	% fs/10K	±0.15
TC sensitivity ⁴⁾	max.	% fs/10K	±0.15

Test conditions: 25 °C, 45% RH, power supply 24 VDC
TC z.p. / TC s. -40 ... +125 °C

¹⁾ Version until +150 °C on request

²⁾ higher overload and rupture pressure on request

³⁾ at nominal pressure

⁴⁾ TC = Temperature coefficient

Pressure transmitter

Order code selection table in bar		1	2	3	4	5	6	7	8	9	10	
		511.	X	X	X	X	X	X	X	X	X	
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	-1 ... 0 bar	9	0	0								
	0 ... 1 bar		1	1								
	0 ... 1.6 bar		1	2								
	0 ... 2.5 bar		1	4								
	0 ... 4 bar		1	5								
	0 ... 6 bar		1	7								
	0 ... 10 bar		3	0								
	0 ... 16 bar		3	1								
	0 ... 25 bar		3	2								
	0 ... 40 bar	9	3	3							2	
	0 ... 60 bar	9	4	0							2	
	0 ... 100 bar	9	4	1							2,5	
	0 ... 160 bar	9	4	2							2,5	
	0 ... 250 bar	9	4	3							2,5	
	0 ... 400 bar (FPM spec. seal only)	9	5	4	6						2,5	
	0 ... 600 bar (FPM spec. seal only)	9	5	5	6						2,5	
	▲ Full scale signal at these pressures											
Sealing material ²⁾	FPM Fluoro elastomer					0						
	EPDM Ethylene propylene					1						
	NBR Butadiene Acrylonitrile					2						
	FPM spec. Fluoro elastomer spec.					6						
Adjustment	Factory					0						
Output / power supply	0 ... 5 V	8.0 ... 33 VDC IN=1 / OUT=3 / GND=4								1		
		8.0 ... 33 VDC IN=1 / OUT=4 / GND=3								F	5,7	
	1 ... 6 V	8.0 ... 33 VDC IN=1 / OUT=3 / GND=4								6		
		8.0 ... 33 VDC IN=1 / OUT=4 / GND=3								G	5,7	
	0 ... 10 V	11.4 ... 33 VDC IN=1 / OUT=3 / GND=4								2		
		11.4 ... 33 VDC IN=1 / OUT=4 / GND=3								H	5,7	
	4 ... 20 mA	8.0 ... 33 VDC								7	1,0	
ration. 10 ... 90%	5 VDC ±5%								3			
Electrical connection	Cable 1.5 m									4		
	Swift connector									0		
	Connector	AMP JPT ³⁾									1	
		M12x1 plastic thread ³⁾									2	
		M12x1 metal thread ³⁾									5	
DIN EN 175301-803-C		2 w: IN=3 / OUT=1 3 w: IN=3 / OUT=2 / GND=1								7		
	DIN EN 175301-803-C	2 w: IN=1 / OUT=2 3 w: IN=1 / OUT=3 / GND=2								8		
										9		
Pressure connection ⁴⁾	Inside thread	G ¼ with O-Ring seal (no pressure tip orifice possible)									1	1,2
		G ¼ sealed at back, DIN 3852-E									4	
		G ½ sealed at front									9	
	Outside thread	G ½ sealed at back and manometer (combi)									8	
		¼ -18 NPT									3	
		R ¼, EN 10226									7	
		M12x1.5 sealed at back, DIN 3852-E									5	
	M14x1.5 sealed at back, DIN 3852-E									6		
Version	Stainless steel without media stopper (≤ 60 bar)										1	
	Stainless steel with media stopper (standard ≥ 40 bar)										2	
	Stainless steel with pressure tip orifice (≥ 100 bar)										5	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 8bar/OUT1...6V)										W	

Accessories		Order number
Female connector for connector M12x1		106975
Female connector AMP (Junior power timer) 2-wire		110442
Female connector AMP (Junior power timer) 3-wire		108767
Female connector swift connector	(included in delivery)	107359
Female connector		104244
Calibration certificate		104551

¹⁾ Other pressure range on request ²⁾ Other sealing material on request ³⁾ Delivery without female connector ⁴⁾ Other pressure connection on request

Order code selection table in psi		1	2	3	4	5	6	7	8	9	10	
		511.	X	X	X	X	X	X	X	X	X	
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	-30 ... 0"hg	9	A	0								
	0 ... 15 psi		B	1								
	0 ... 30 psi		B	4								
	0 ... 60 psi		B	5								
	0 ... 100 psi		B	7								
	0 ... 200 psi		C	1								
	0 ... 300 psi		C	2								
	0 ... 500 psi	9	C	3							2	
	0 ... 750 psi	9	D	0							2	
	0 ... 1000 psi	9	D	1							2,5	
	0 ... 2000 psi	9	D	2							2,5	
	0 ... 3000 psi	9	D	3							2,5	
	0 ... 5000 psi (FPM spec. seal only)	9	E	4	6						2,5	
	0 ... 7500 psi (FPM spec. seal only)	9	E	5	6						2,5	
	▲ Full scale signal at these pressures											
Sealing material ²⁾	FPM Fluoro elastomer					0						
	EPDM Ethylene propylene					1						
	NBR Butadiene Acrylonitrile					2						
	FPM spec. Fluoro elastomer spec.					6						
Adjustment	Factory						0					
								1				
Output / power supply	0 ... 5 V	8.0 ... 33 VDC	IN=1 / OUT=3 / GND=4									
		8.0 ... 33 VDC	IN=1 / OUT=4 / GND=3						F	5,7		
	1 ... 6 V	8.0 ... 33 VDC	IN=1 / OUT=3 / GND=4							6		
		8.0 ... 33 VDC	IN=1 / OUT=4 / GND=3							G	5,7	
	0 ... 10 V	11.4 ... 33 VDC	IN=1 / OUT=3 / GND=4								2	
		11.4 ... 33 VDC	IN=1 / OUT=4 / GND=3								H	5,7
		24 VAC ±15%									7	1,0
	4 ... 20 mA	8.0 ... 33 VDC									3	
ration. 10 ... 90%	5 VDC ±5%									4		
Electrical connection	Cable 1.5 m										0	
	Swift connector										1	
	Connector	AMP JPT ³⁾										2
		M12x1 plastic thread ³⁾										5
		M12x1 metal thread ³⁾										7
		DIN EN 175301-803-C	2 w: IN=3 / OUT=1 3 w: IN=3 / OUT=2 / GND=1									8
DIN EN 175301-803-C	2 w: IN=1 / OUT=2 3 w: IN=1 / OUT=3 / GND=2									9		
Pressure connection ⁴⁾	Inside thread	G ¼ mit O-Ring seal (no pressure tip orifice possible)									1	1,2
		G ¼ sealed at back, DIN 3852-E										4
		G ½ sealed at front										9
		G ½ sealed at back and manometer (combi)										8
	Outside thread	¼ -18 NPT										3
		R ¼, EN 10226										7
		M12x1.5 sealed at back, DIN 3852-E										5
	M14x1.5 sealed at back, DIN 3852-E										6	
Version	Stainless steel without media stopper (< 700 psi)											1
	Stainless steel with media stopper (standard ≥ 500 psi)											2
	Stainless steel with pressure tip orifice (≥ 1000 psi)											5
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 120psi/OUT1...6V)										W	

¹⁾ Other pressure range on request

²⁾ Other sealing material on request

³⁾ Delivery without female connector

⁴⁾ Other pressure connection on request

Pressure transmitter

		1	2	3	4	5	6	7	8	9	10	
Order code selection table in MPa		511. X X X X X X X X X X										
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	-0.1 ... 0 MPa	9	F	0								
	0 ... 0.1 MPa		G	1								
	0 ... 0.16 MPa		G	2								
	0 ... 0.25 MPa		G	4								
	0 ... 0.4 MPa		G	5								
	0 ... 0.6 MPa		G	7								
	0 ... 1 MPa		H	0								
	0 ... 1.6 MPa		H	1								
	0 ... 2.5 MPa		H	2								
	0 ... 4 MPa	9	H	3							2	
	0 ... 6 MPa	9	K	0							2	
	0 ... 10 MPa	9	K	1							2,5	
	0 ... 16 MPa	9	K	2							2,5	
	0 ... 25 MPa	9	K	3							2,5	
	0 ... 40 MPa (FPM spec. seal only)	9	L	4	6						2,5	
	0 ... 60 MPa (FPM spec. seal only)	9	L	5	6						2,5	
▲ Full scale signal at these pressures												
Sealing material ²⁾	FPM Fluoro elastomer					0						
	EPDM Ethylene propylene					1						
	NBR Butadiene Acrylonitrile					2						
	FPM spec. Fluoro elastomer spec.					6						
Adjustment	Factory					0						
Output / power supply	0 ... 5 V	8.0 ... 33 VDC IN=1 / OUT=3 / GND=4							1			
		8.0 ... 33 VDC IN=1 / OUT=4 / GND=3							F	5,7		
	1 ... 6 V	8.0 ... 33 VDC IN=1 / OUT=3 / GND=4							6			
		8.0 ... 33 VDC IN=1 / OUT=4 / GND=3							G	5,7		
	0 ... 10 V	11.4 ... 33 VDC IN=1 / OUT=3 / GND=4							2			
		11.4 ... 33 VDC IN=1 / OUT=4 / GND=3							H	5,7		
		24 VAC ±15%							7	1,0		
	4 ... 20 mA	8.0 ... 33 VDC							3			
ration. 10 ... 90%	5 VDC ±5%							4				
Electrical connection	Cable 1.5 m									0		
	Swift connector									1		
	Connector	AMP JPT ³⁾									2	
		M12x1 plastic thread ³⁾									5	
		M12x1 metal thread ³⁾									7	
		DIN EN 175301-803-C 2w: IN=3 / OUT=1 3w: IN=3 / OUT=2 / GND=1									8	
DIN EN 175301-803-C 2w: IN=1 / OUT=2 3w: IN=1 / OUT=3 / GND=2									9			
Pressure connection ⁴⁾	Inside thread	G ¼ with O-Ring seal (no pressure tip orifice possible)								1	1,2	
		G ¼ sealed at back, DIN 3852-E								4		
	Outside thread	G ½ sealed at front									9	
		G ½ sealed at back and manometer (combi)									8	
		¼ -18 NPT									3	
		R ¼, EN 10226									7	
		M12x1.5 sealed at back, DIN 3852-E									5	
M14x1.5 sealed at back, DIN 3852-E									6			
Version	Stainless steel without media stopper (≤ 6 MPa)										1	
	Stainless steel with media stopper (standard ≥ 4 MPa)										2	
	Stainless steel with pressure tip orifice (≥ 10 MPa)										5	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 0.8MPa/OUT1...6V)										W	

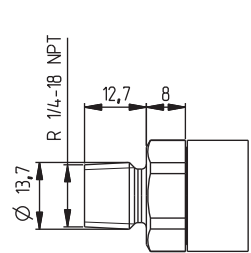
¹⁾ Other pressure range on request

²⁾ Other sealing material on request

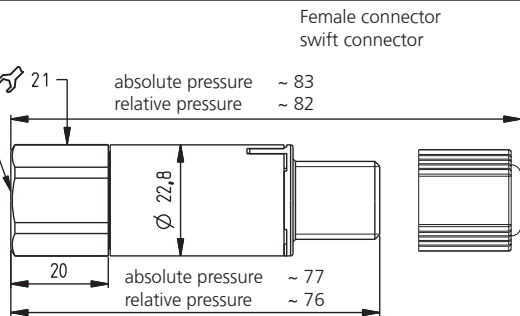
³⁾ Delivery without female connector

⁴⁾ Other pressure connection on request

Dimensions in mm / Electrical connections

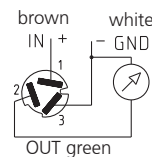
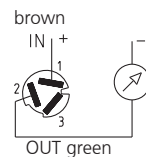


G 1/4
Inside thread

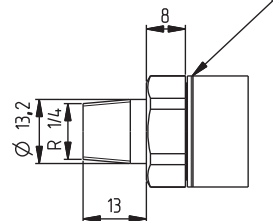


2 wire
(4 ... 20 mA)

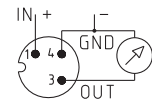
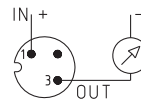
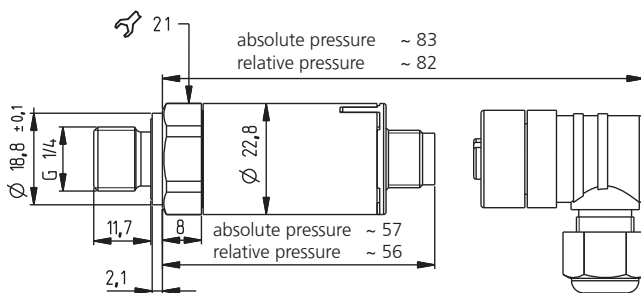
3 wire



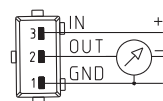
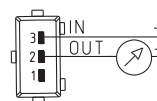
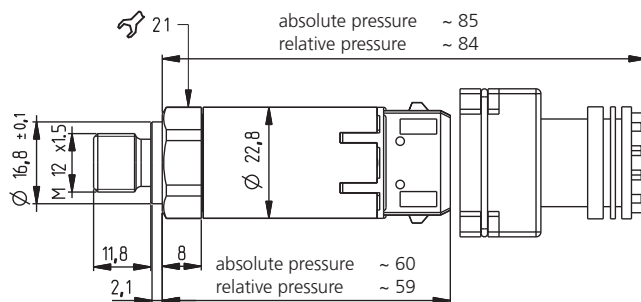
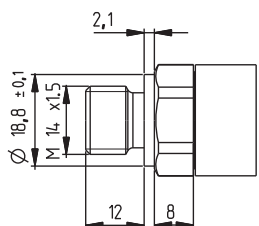
All absolute versions are especially marked with an indentation.



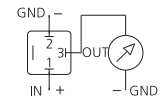
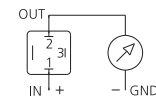
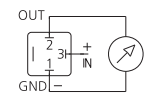
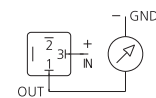
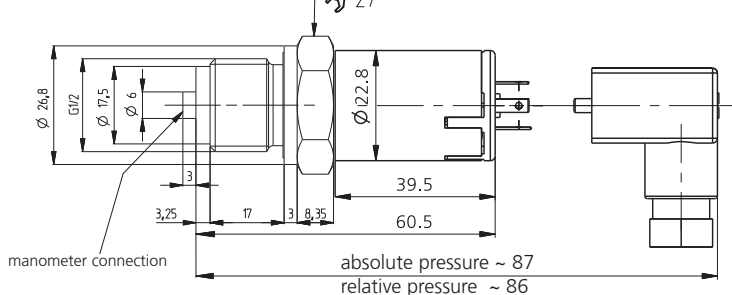
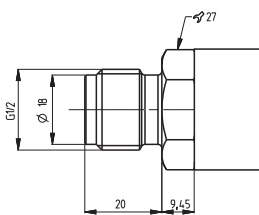
Female connector M12x1



Female connector AMP JPT



Female connector
DIN EN 175301-803-C



Relative pressure transmitter type 512 for mobile hydraulic

Pressure range
0 ... 60 – 1000 bar



The pressure transmitter type 512 with cable connection meets the highest demands of industrial and mobile hydraulic applications. This sensor is available with protection standard IP69K. The standard pressure orifice prevents damage due to pressure peaks.

The compact and rugged design meets the requirement of shock- and vibration stability according to Kfz-norm ISO 16750. The pressure transmitter type 512 guarantees highest EMC stability according to various Kfz regulations with test level up to 100V/m.

The measuring cell is based upon the Huba Control developed thick film technology on stainless steel and is fully hermetically welded.

- Compact and rugged construction for highest operational reliability
- Welded construction – no elastomer seals
- Negligible temperature influence on accuracy
- Excellent EMC-capacity
- Rugged PUR cable with IP 69K

Technical Overview

Pressure range			
Relative		0 ... 60 – 1000 bar	
Operating conditions			
Medium		Liquids and gases	
Temperature		Medium	-40 ... +125 °C
		Ambient	-40 ... +100 °C
		Storage	-40 ... +100 °C
Tolerable overload		≤ 400 bar	3 x FS
		> 400 bar	2.5 x FS (max. 1500 bar)
Rupture pressure		≤ 400 bar	6 x FS
		> 400 bar	4 x FS (max. 2500 bar)
Materials			
Case		Stainless steel 1.4404 / AISI 316 L	
Cable		PUR	
Materials in contact with the medium		Pressure connection	Stainless steel 1.4404 / AISI 316 L
		Sensor	Stainless steel
Electrical overview			
	Output	Power supply	Load
2 wire	4 ... 20 mA	9.5 ... 33 VDC	$\frac{\text{Power supply} - 9.5 \text{ V}}{0.02 \text{ A}}$ [Ohm]
	0 ... 5 V	7.5 ... 33 VDC	>10 kOhm / < 100 nF
3 wire	1 ... 6 V	8.5 ... 33 VDC	>10 kOhm / < 100 nF
	0 ... 10 V	12.5 ... 33 VDC	>10 kOhm / < 100 nF
	ratiom. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF
Insulation voltage			1000 VDC
Polarity reversal protection		Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.	
Protection class			
Protection class III			
Dynamic response			
Response time		< 2 ms (10... 90%, typ. 1 ms)	
Load cycle		< 100 Hz	
Protection standard			
IP 69K			
Electrical connection			
Cable PUR 1.5 m			
Pressure connection			
Outside thread		$\frac{1}{16}$ - 20 UNF $\frac{1}{4}$ - 18 NPT G $\frac{1}{4}$ sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C) M14x1.5 sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C) R $\frac{1}{4}$ EN 10226	
Installation arrangement			
Unrestricted			
Tests / Admissions			
Electromagnetic compatibility	Noise immunity / Noise emission	Noise immunity automotive guideline	Noise emission automotive guideline
	ISO 13766 - earth-moving equipment	ISO 11452-2, HF (Field), 100 V/m (200 ... 2000 MHz)	CISPR25
	DIN EN 13309 - construction equipment	ISO 11452-4, HF (BCI), 100 mA (20 ... 400 MHz)	
	DIN ISO 14982 - agriculture and forestry	ISO 10605, ESD, ±8 kV contact, ±15 kV air	
	Automotive guideline ECE R10 ¹⁾	ISO 7637-2, puls ²⁾ , test level 4 ³⁾	
Environmental test	Automotive guideline 2004/104/EG ¹⁾	ISO 16750-2, Load Dump, 155 V (1 Ω, 300 ms)	
Shock acc. IEC 68-2-27	EN 61326-2-3 - pressure transducer		
Vibration acc. ISO 16750-3	ISO 16750-Z-J-O-Z IP69K		
cULus	50 g, 11 ms, half sine wave, 1000x / axis		
	Test VI (12 g, sinusoidal 18 g random vibration)		
	acc. 61010-1		
Weight			
~ 176 g			
Packaging (Please state on order)			
Single packaging in cardboard			
Multiple packaging in cardboard (2 pcs)			
Multiple packaging in cardboard (25 pcs)			

Accuracy

Parameter	Unit	
Characteristic line acc. IEC 61298-2 ^{4),5)}	% fs	± 0.5
Resolution	% fs	0.1
Thermal characteristic ⁶⁾	max. % fs/10K	± 0.2
Long term stability acc. IEC 61298-2	max. % fs	± 0.25

¹⁾ E1 approval for customer specific type on request ²⁾ Puls 1, 2a, 2b, 3a, 3b ³⁾ Pressure sensor for 12 V and 24 V power system (0 ... 5 V, 0 ... 10 V / 1 ... 6 V and 4 ... 20 mA)
⁴⁾ incl. zero point, full scale, linearity, hysteresis and repeatability ⁵⁾ Considering EMC interference < ±1.5% fs ⁶⁾ -15 ... 85 °C

Pressure transmitter

Order code selection table in bar			512.	X	X	X	X	X	X	X	X	X	X	X	X
			1	2	3	4	5	6	7	8	9	10	11		
Pressure range ¹⁾	0 ... + 60 bar		9	4	0	S	0								
	0 ... + 100 bar		9	4	1	S	0								
	0 ... + 160 bar		9	4	2	S	0								
	0 ... + 250 bar		9	4	3	S	0								
	0 ... + 400 bar		9	5	4	S	0								
	0 ... + 600 bar		9	5	5	S	0								
	0 ... + 1000 bar		9	5	7	S	0								
Output / Power supply	0 ... 5 V	7.5 ... 33 VDC							1						
	0 ... 10 V	12.5 ... 33 VDC							2						
	1 ... 6 V	8.5 ... 33 VDC							6						
	4 ... 20 mA	9.5 ... 33 VDC							3						
	10 ... 90% ratiom.	5VDC ±10%							7						
Electrical connection	Cable 1.5 m								L						
	Pressure connection ¹⁾	Outside thread	7/16 -20 UNF								2	2	1		
1/4 -18 NPT										3	2	1			
G 1/4 sealed at back DIN 3852-E with profile seal FPM											4	2	1		
M14x1.5 sealed at back DIN 3852-E with profile seal FPM											6	2	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 300bar/Out1...8V)														W

Order code selection table in psi			512.	X	X	X	X	X	X	X	X	X	X	X	X
			1	2	3	4	5	6	7	8	9	10	11		
Pressure range ¹⁾	0 ... + 1000 psi		9	D	1	S	0								
	0 ... + 1500 psi		9	D	2	S	0								
	0 ... + 2000 psi		9	D	3	S	0								
	0 ... + 3000 psi		9	D	4	S	0								
	0 ... + 5000 psi		9	E	4	S	0								
	0 ... + 6000 psi		9	E	5	S	0								
	0 ... + 8700 psi		9	E	6	S	0								
Output / Power supply	0 ... 5 V	7.5 ... 33 VDC							1						
	0 ... 10 V	12.5 ... 33 VDC							2						
	1 ... 6 V	8.5 ... 33 VDC							6						
	4 ... 20 mA	9.5 ... 33 VDC							3						
	10 ... 90% ratiom.	5VDC ±10%							7						
Electrical connection	Cable 1.5 m								L						
	Pressure connection ¹⁾	Outside thread	7/16 -20 UNF								2	2	1		
1/4 -18 NPT										3	2	1			
G 1/4 sealed at back DIN 3852-E with profile seal FPM											4	2	1		
M14x1.5 sealed at back DIN 3852-E with profile seal FPM											6	2	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 4000psi/Out1...8V)														W

Order code selection table in MPa			512.	X	X	X	X	X	X	X	X	X	X	X	X
			1	2	3	4	5	6	7	8	9	10	11		
Pressure range ¹⁾	0 ... + 6 MPa		9	K	0	S	0								
	0 ... + 10 MPa		9	K	1	S	0								
	0 ... + 16 MPa		9	K	2	S	0								
	0 ... + 25 MPa		9	K	3	S	0								
	0 ... + 40 MPa		9	L	4	S	0								
	0 ... + 60 MPa		9	L	5	S	0								
	0 ... + 100 MPa		9	L	7	S	0								
Output / Power supply	0 ... 5 V	7.5 ... 33 VDC							1						
	0 ... 10 V	12.5 ... 33 VDC							2						
	1 ... 6 V	8.5 ... 33 VDC							6						
	4 ... 20 mA	9.5 ... 33 VDC							3						
	10 ... 90% ratiom.	5VDC ±10vc%							7						
Electrical connection	Cable 1.5 m								L						
	Pressure connection ¹⁾	Outside thread	7/16 -20 UNF								2	2	1		
1/4 -18 NPT										3	2	1			
G 1/4 sealed at back DIN 3852-E with profile seal FPM											4	2	1		
M14x1.5 sealed at back DIN 3852-E with profile seal FPM											6	2	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 30MPa/Out1...8V)														W

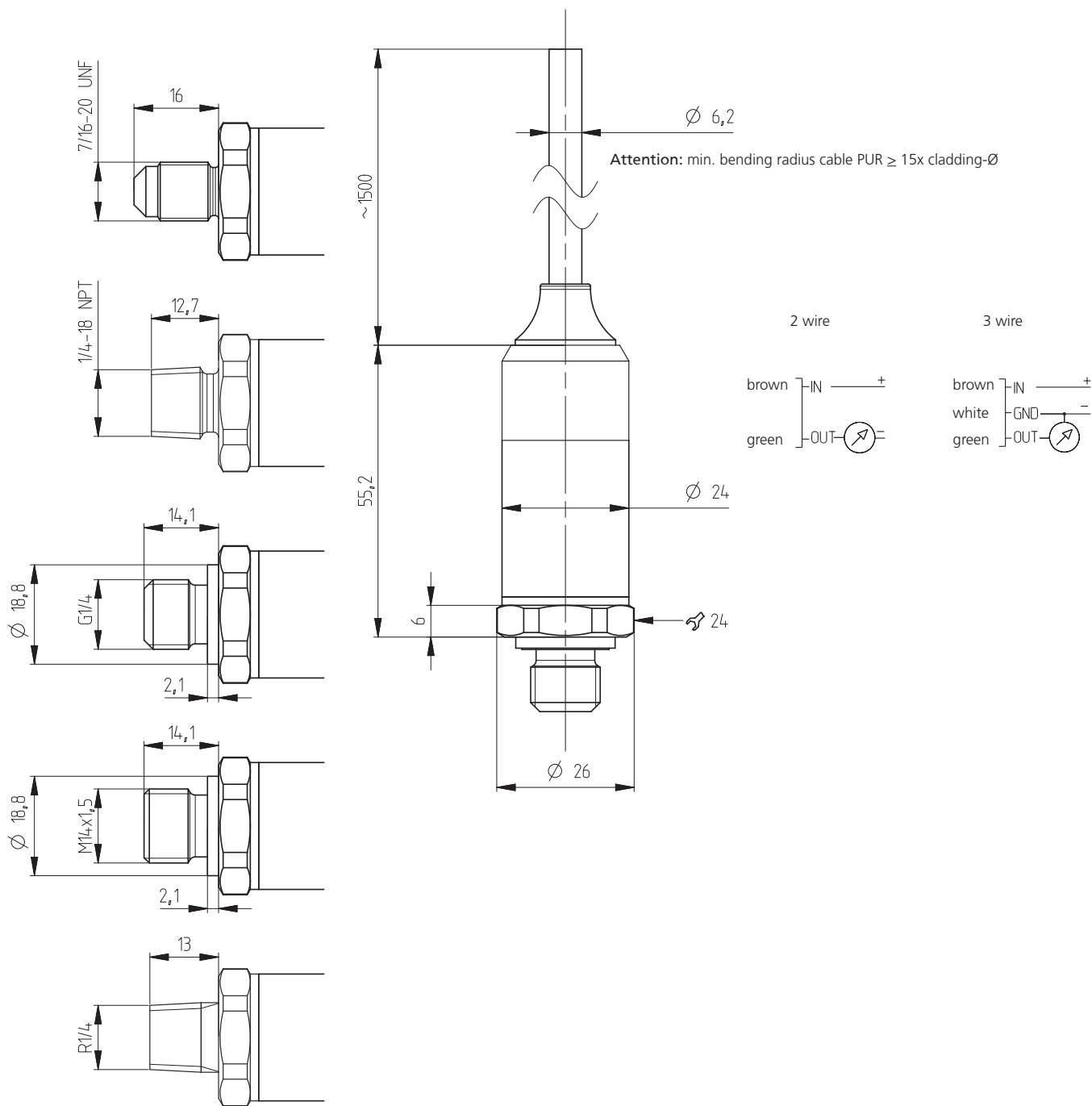
Accessories

Calibration certificate (not possible with pressure range 0 ... 1000 bar)

Order number
104551

¹⁾ Other pressure range or pressure connection on request

Dimensions in mm / Electrical connections



OEM Relative and absolute pressure transmitter type 515

Pressure range
-1 ... 0 – 600 bar



Type 515 pressure transmitter with cable connection meets the highest demands for industry and vehicle manufacturing applications.

The compact and robust mechanical design incorporating protection standard IP69K allows the use in stringent conditions.

- Compact, rugged construction for highest operational reliability
- Negligible temperature influence on accuracy
- Excellent EMC capacity

Technical overview

Pressure range ¹⁾

Relative	-1 ... 0 – 600 bar
Absolute	0 ... 25 bar

Operating conditions

Medium	Liquids	
Temperature	FPM	-15 ... +125 °C
	EPDM	-25 ... +125 °C
	NBR	-25 ... +85 °C
	FPM spec.	-40 ... +150 °C
	Ambient	max. +85 °C
Tolerable overload / Rupture pressure ²⁾	< 6	3.0 x fs
	≥ 6	2.5 x fs (max. 900 bar)

Materials

Case	Stainless steel 1.4305 / AISI 303	
Materials in contact with the medium	Pressure connection	Stainless steel 1.4305 / AISI 303
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Media stop system	PPS
	Sealing material	FPM, EPDM, NBR, FPM spec.

Media stop system

Patented media stop system to prevent media egress when exceeding rupture pressure range (> 40 bar nominal value).

Electrical overview

	Output	Power supply	Load	Current consumption ³⁾
2 wire	4 ... 20 mA	8.0 ... 33 VDC	< $\frac{\text{supply voltage} - 8V}{0.02A}$ [Ohm]	< 20 mA
	0 ... 5 V	8.0 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
3 wire	1 ... 6 V	8.0 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
	0 ... 10 V	11.4 ... 33 VDC	>10 kOhm / < 100 nF	< 4 mA
	0 ... 10 V	24 VAC ±15%	>10 kOhm / < 100 nF	< 4 mA
	ration. 10 ... 90%	5 VDC ±5%	>10 kOhm / < 100 nF	< 4 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			
Insulation voltage			standard	500 VDC
			optional	1000 VDC

Dynamic response

Response time	< 2 ms, typ. 1 ms
Load cycle	< 100 Hz

Protection standard

IP 69K

Electrical connection

Cable PUR 1.5 m

Pressure connection

Inside thread	G ¼, with O-Ring seal
	G ¼, sealed at back, DIN 3852-E
	G ½, sealed at front
	G ½, sealed at back and manometer (combi)
	¼, -18 NPT
	R ¼, EN 10226
Outside thread	M12x1.5 sealed at back, DIN 3852-E
	M14x1.5 sealed at back, DIN 3852-E

Installation arrangement

Unrestricted

Tests / Admissions

Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
Shock acc. IEC 60068-2-27	40 g, 6 ms half sine wave, all 3 directions. Free fall from 2 m on concrete (6x)
Constant shock acc. IEC 60068-2-29	40 g for 6 ms, 1000 x all 3 directions
Vibration acc. IEC 60068-2-6	25 g, 2 ... 2000 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load

Weight

With thread G ½	~ 225 g
All other versions	~ 180 g

Packaging (Please state on order)

Single packaging in cardboard
Multiple packaging in cardboard per 25 pcs.

Accuracy

Parameter		Unit
Tolerance zero point	max.	% fs ± 0.3
Tolerance full scale	max.	% fs ± 0.3
Resolution		% fs 0.1
Total of linearity, hysteresis and repeatability	max.	% fs ± 0.3
Long term stability acc. DIN EN 60770		% fs ± 0.5
TC zero point ⁴⁾	max.	% fs/10K ± 0.15
TC sensitivity ⁴⁾	max.	% fs/10K 0/-0.3

Test conditions: 25 °C, 45% RH, power supply 24 VDC
TC z.p. / TC s. -25 ... +85 °C

¹⁾ Other pressure range on request

²⁾ Other overload and Rupture pressure on request

³⁾ At nominal pressure

⁴⁾ TC = Temperature coefficient

Pressure transmitter

Order code selection table in bar		1	2	3	4	5	6	7	8	9	10
		515.	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9									
	Absolute	8									
Pressure range ¹⁾	-1 ... 0 bar	9	0	0							
	0 ... 1 bar		1	1							
	0 ... 1.6 bar		1	2							
	0 ... 2.5 bar		1	4							
	0 ... 4 bar		1	5							
	0 ... 6 bar		1	7							
	0 ... 10 bar		3	0							
	0 ... 16 bar		3	1							
	0 ... 25 bar		3	2							
	0 ... 40 bar	9	3	3							2
	0 ... 60 bar	9	4	0							2
	0 ... 100 bar	9	4	1							2,5
	0 ... 160 bar	9	4	2							2,5
	0 ... 250 bar	9	4	3							2,5
	0 ... 400 bar	9	5	4	6						2,5
0 ... 600 bar	9	5	5	6						2,5	
▲ Full scale signal at these pressures											
Sealing material ²⁾	FPM Fluoro elastomer				0						
	EPDM Ethylene propylene				1						
	NBR Butadiene Acrylonitrile				2						
	FPM spec. Fluoro elastomer spec.				6						
Adjustment	Factory					0					
Output / power supply	0 ... 5 V 8.0 ... 33 VDC						1				
	1 ... 6 V 8.0 ... 33 VDC						6				
	0 ... 10 V 11.4 ... 33 VDC						2				
	4 ... 20 mA 8.0 ... 33 VDC						3				
	ration. 10 ... 90% 5 VDC ±5%						4				
Electrical connection	Cable 1.5 m PUR							0			
Pressure connection ³⁾	Inside thread	G ¼ mit O-Ring seal								1	
		G ¼ sealed at back, DIN 3852-E								4	
		G ½ sealed at front								9	
	Outside thread	G ½ sealed at back and manometer (combi)								8	
		¼ -18 NPT								3	
		R ¼, EN 10226								7	
		M12x1.5 sealed at back, DIN 3852-E								5	
M14x1.5 sealed at back, DIN 3852-E								6			
Version	Stainless steel	without media stopper									1
		with media stopper (standard from 40 bar)									2
		with pressure tip orifice (from 100 bar on)									5
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 8bar/OUT1...9V)										W

Order code selection table in psi		1	2	3	4	5	6	7	8	9	10
		515.	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9									
	Absolute	8									
Pressure range ¹⁾	-30 ... 0"hg	9	A	0							
	0 ... 15 psi		B	1							
	0 ... 30 psi		B	4							
	0 ... 60 psi		B	5							
	0 ... 100 psi		B	7							
	0 ... 200 psi		C	1							
	0 ... 300 psi		C	2							
	0 ... 500 psi	9	C	3							2
	0 ... 750 psi	9	D	0							2
	0 ... 1000 psi	9	D	1							2,5
	0 ... 2000 psi	9	D	2							2,5
	0 ... 3000 psi	9	D	3							2,5
	0 ... 5000 psi	9	E	4	6						2,5
	0 ... 7500 psi	9	E	5	6						2,5
	▲ Full scale signal at these pressures										
Sealing material ²⁾	FPM Fluoro elastomer				0						
	EPDM Ethylene propylene				1						
	NBR Butadiene Acrylonitrile				2						
	FPM spec. Fluoro elastomer spec.				6						
Adjustment	Factory					0					
Output / power supply	0 ... 5 V 8.0 ... 33 VDC						1				
	1 ... 6 V 8.0 ... 33 VDC						6				
	0 ... 10 V 11.4 ... 33 VDC						2				
	4 ... 20 mA 8.0 ... 33 VDC						3				
	ration. 10 ... 90% 5 VDC ±5%						4				
Electrical connection	Cable 1.5 m PUR							0			
Pressure connection ³⁾	Inside thread	G ¼ mit O-Ring seal								1	
		G ¼ sealed at back, DIN 3852-E								4	
		G ½ sealed at front								9	
	Outside thread	G ½ sealed at back and manometer (combi)								8	
		¼ -18 NPT								3	
		R ¼, EN 10226								7	
		M12x1.5 sealed at back, DIN 3852-E								5	
M14x1.5 sealed at back, DIN 3852-E								6			
Version	Stainless steel	without media stopper									1
		with media stopper (standard from 750 psi)									2
		with pressure tip orifice (from 2000 psi on)									5
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 120psi/OUT1...9V)										W

¹⁾ Other pressure ranges on request

²⁾ Other sealing material on request

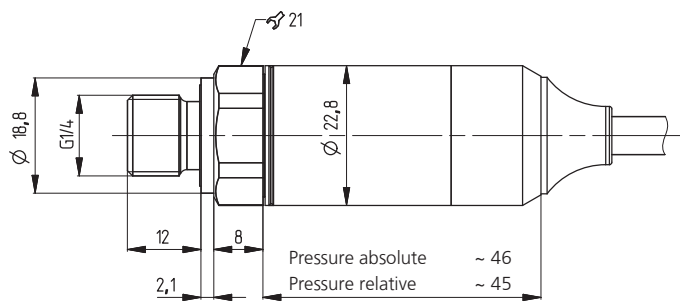
³⁾ Other pressure connection on request

Order code selection table in MPa		1	2	3	4	5	6	7	8	9	10
		515.	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9									
	Absolute	8									
Pressure range ¹⁾	-0.1 ... 0 MPa	9	F	0							
	0 ... 0.1 MPa		G	1							
	0 ... 0.16 MPa		G	2							
	0 ... 0.25 MPa		G	4							
	0 ... 0.4 MPa		G	5							
	0 ... 0.6 MPa		G	7							
	0 ... 1 MPa		H	0							
	0 ... 1.6 MPa		H	1							
	0 ... 2.5 MPa		H	2							
	0 ... 4 MPa	9	H	3							2
	0 ... 6 MPa	9	K	0							2
	0 ... 10 MPa	9	K	1							2,5
	0 ... 16 MPa	9	K	2							2,5
	0 ... 25 MPa	9	K	3							2,5
	0 ... 40 MPa	9	L	4	6						2,5
	0 ... 60 MPa	9	L	5	6						2,5
▲ Full scale signal at these pressures											
Sealing material ²⁾	FPM Fluoro elastomer				0						
	EPDM Ethylene propylene				1						
	NBR Butadiene Acrylonitrile				2						
	FPM spec. Fluoro elastomer spec.				6						
Adjustment	Factory					0					
	0 ... 5 V 8.0 ... 33 VDC							1			
Output / power supply	1 ... 6 V 8.0 ... 33 VDC							6			
	0 ... 10 V 11.4 ... 33 VDC							2			
	4 ... 20 mA 8.0 ... 33 VDC							3			
	ration. 10 ... 90% 5 VDC ±5%							4			
Electrical connection	Cable 1.5 m PUR								0		
	Pressure connection ³⁾	Inside thread									1
G ¼ mit O-Ring seal										4	
G ¼ sealed at back, DIN 3852-E										9	
G ½ sealed at front										8	
G ½ sealed at back and manometer (combi)										3	
Outside thread										7	
Version	Stainless steel										1
	without media stopper										2
	with media stopper (standard from 4 MPa)										5
	with pressure tip orifice (from 10 MPa on)										
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 0.8MPa/OUT1...9V)										W

¹⁾ Other pressure ranges on request

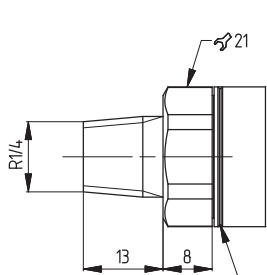
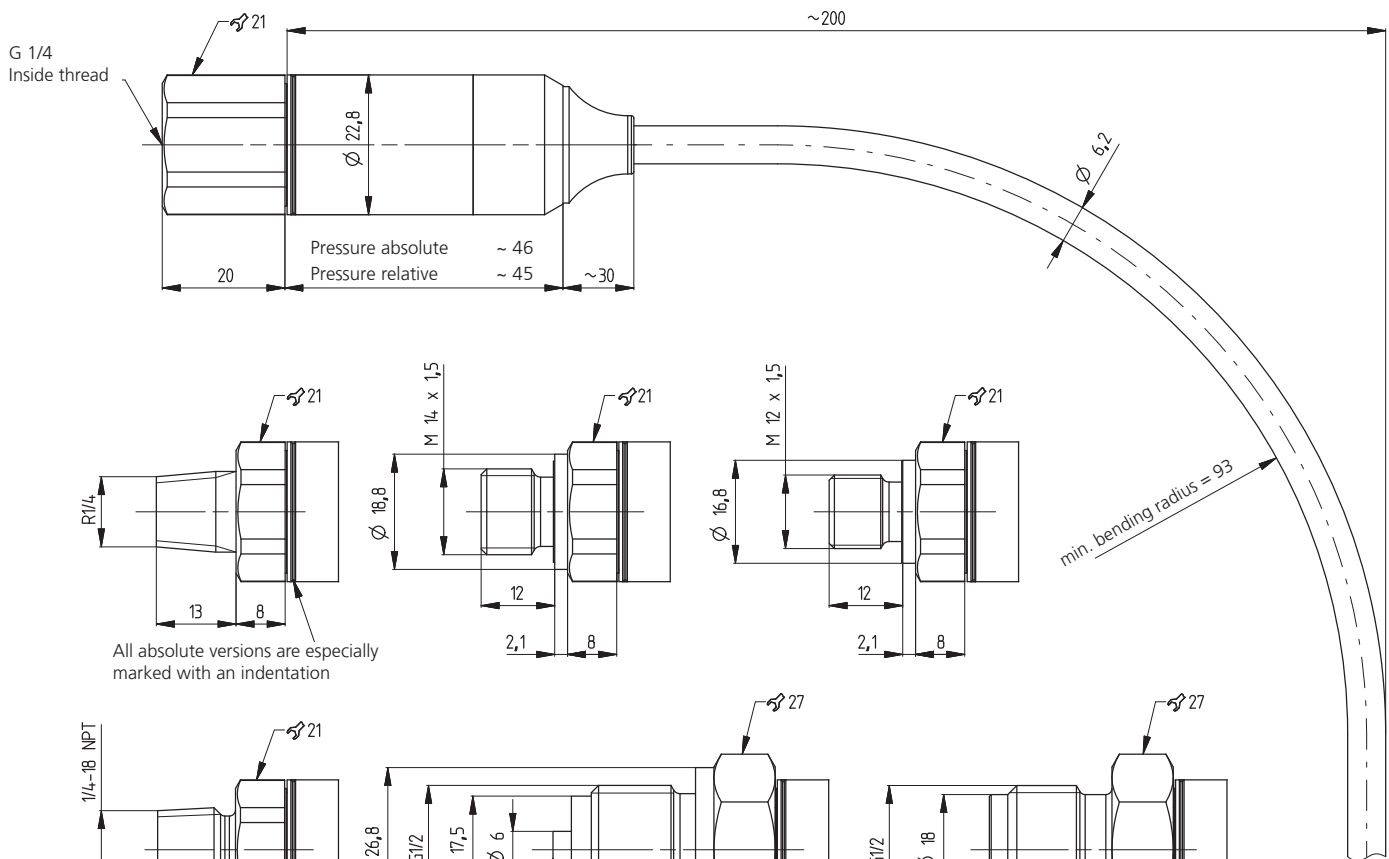
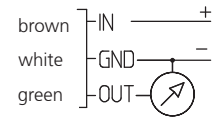
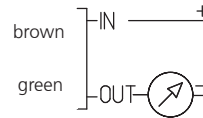
²⁾ Other sealing material on request

³⁾ Other pressure connection on request

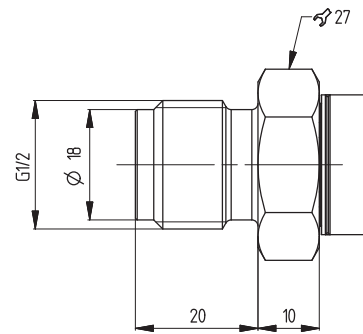
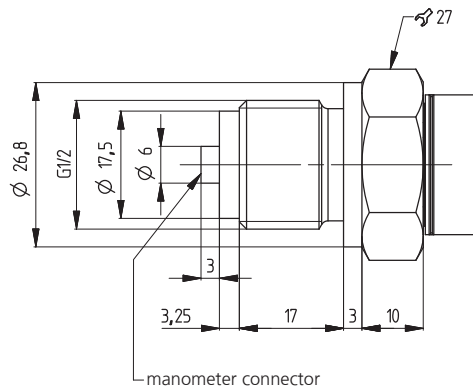
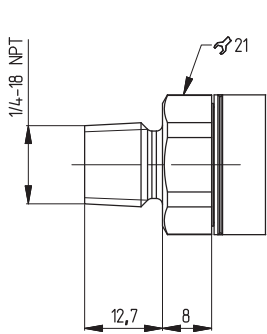
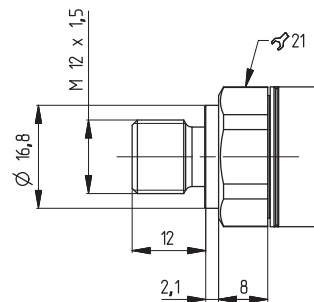
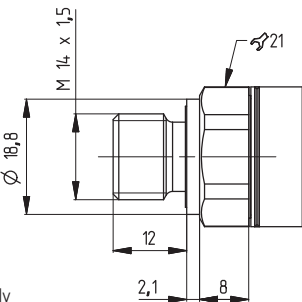


2-wire
(4 ... 20 mA)

3-wire



All absolute versions are especially marked with an indentation



OEM Relative and absolute pressure transmitter type 516

Pressure range
-1 ... 0 – 16 bar



Used in combination with a unique integrated electronic design the type 516 gives a high degree of accuracy for all temperature ranges.

This technology, with its amplified ratiometric output signal, allows direct assembly without the need of user temperature or pressure adjustment.

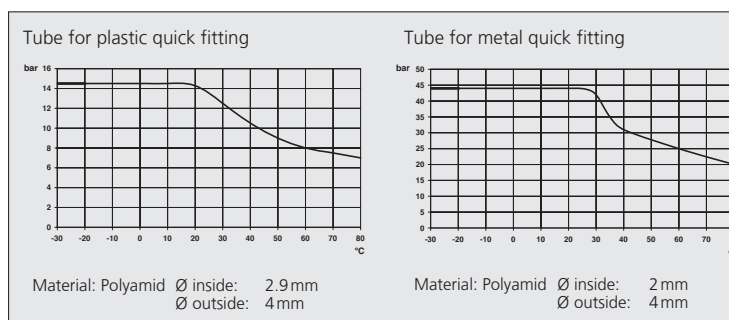
- Integrated amplifier electronics
- No customer specific adjustment necessary
- Excellent EMC capacity by reinforcement on measuring cell
- Easy and quick fitting on PCB
- Negligible temperature influence on accuracy

Technical overview

Pressure range				
Relative				-1 ... 0 – 16 bar
Absolute				0 ... 1 – 16 bar
Barometric sensor				0.8 ... 1.4 bar
Operating conditions				
Medium				Liquids and gases
Temperature *	Medium / ambient		NBR	-25 ... +80 °C
			FPM spec.	-30 ... +80 °C
	Storage		in packaging	-40 ... +65 °C
			without packaging	-40 ... +80 °C
Overload / rupture pressure*			< 6	3.0 x fs
			≥ 6	2.5 x fs
Materials				
Case				PA
Materials in contact with medium			Pressure connection	PA / Stainless steel 1.4305
			Sensor	Ceramic Al ₂ O ₃ (96%)
			Sealing material	NBR, FPM spec.
Elektrical overview				
With full scale adjustment	Output ratiom. 10 ... 90%	Power supply 5 VDC ±5%	Load > 10 kOhm / < 100 nF	Current consumption < 4 mA
Without full scale adjustment	ratiom. 10 ... 60% ±1.2 V	5 VDC ±5%	> 10 kOhm / < 100 nF	< 4 mA
ESD handling				Necessary
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.			
Dynamic response				
Response time				< 2 ms, typ. 1 ms
Load cycle				< 100 Hz
Protection standard				
IP 00				
Electrical connection				
Flexible connector				(Prevent repeated bending)
Contact spacing Rast 2.54 (100 mil)				
Pressure connection				
Plastic quick fitting				
Metal quick fitting				
Installation arrangement				
Unrestricted				
Tests / Admissions				
Vibration acc. DIN IEC 600-68-2-6			20 g, 2 ... 2000 Hz with amplitude ± 15 mm, 10 Octave/min. all 3 directions, 3 constant load.	
Weight				
With plastic quick fitting				~ 15 g
With metal quick fitting				~ 25 g
Packaging				
Multiple packaging 4 blisters in covering box (140 pcs)				

* Please note:

Max. admissible pressure and temperature can be limited with the applied tube (see diagram). It is essential to consider the manufacturers' instruction for the tube.



Accuracy

Parameter	Unit	-1 ... 0 – 16 bar	barometric sensor
Tolerance zero point ¹⁾	max. % fs	±0.5	±0.5
Tolerance full scale ¹⁾	max. % fs	±0.5	±0.5
Resolution	% fs	0.1	0.1
Total of linearity, hysteresis and repeatability	% fs	±0.5	±0.8
Long term stability acc. to DIN EN 60770	% fs	±0.5	±0.5
TC zero point ²⁾	max. % fs/10K	±0.3	±0.3
TC sensitivity ²⁾	max. % fs/10K	±0.2	±0.2

Test conditions:
25 °C, 45% RH, Power supply 24 VDC
TC z.p. / TC s. -15 ... +80 °C

¹⁾ Versions with full scale adjustment, only

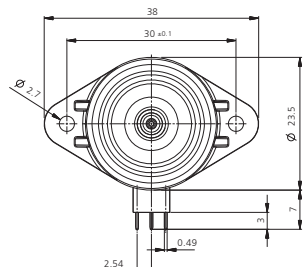
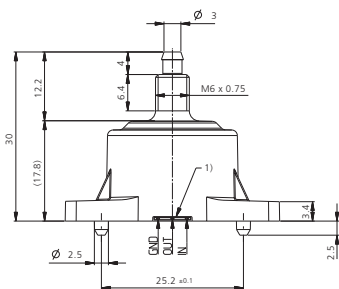
²⁾ TC = Temperature coefficient

		1	2	3	4	5	6	7
Order code selection table		516. X X X X X X X						
Pressure mode	Relative	9						
	Absolute	8						
Pressure range	-1 ... + 0 bar	9	0	0				
	0.8 ... + 1.4 bar barometric Sensor	8	1	0				
	0 ... + 1 bar		1	1				
	0 ... + 1.6 bar		1	2				
	0 ... + 2.5 bar		1	4				
	0 ... + 4 bar		1	5				
	0 ... + 6 bar		1	7				
	0 ... + 10 bar		3	0				
	0 ... + 16 bar		3	1				
▲ Full scale signal at these pressures								
Sealing material/ Pressure connection	O-Ring NBR					2		
	Plastic quick fitting					3		
	Metal quick fitting					6		
	O-Ring FPM spec.					7		
Adjustment / Output	Factory adjustment zero point and fullscale						0	4
	Factory adjustment zero point only						1	8
Pressure range variation ¹⁾ (Optional)	Indicate W and state range on order (e.g.: W0... + 8 bar/OUT0.5...4.5V)	9					0	4 W

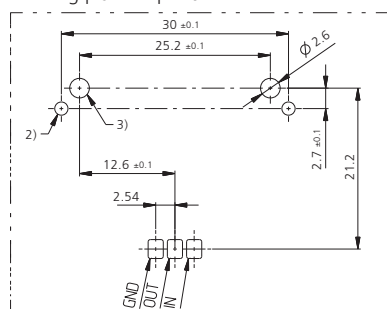
Accessories ²⁾

		Order number
Self tapping filister head screw WN 1412	KA22x8	108436
Mounting set for 35 pieces (screws, serrated look washers, nuts)	M2.5x10	111423
Calibration certificate		104551

Dimensions in mm / Electrical connections



Drilling plan for print

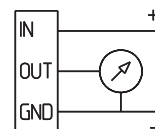
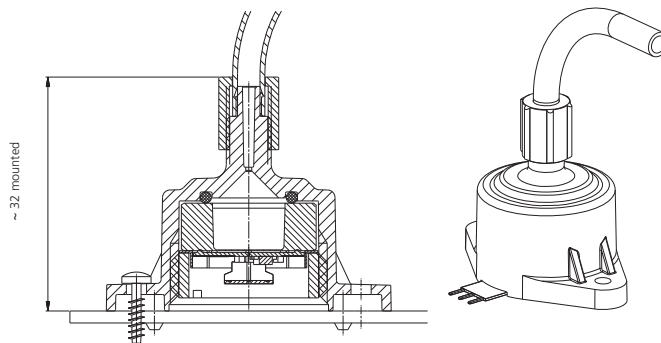


¹⁾ Keep the space at the flex cable open for relative pressure for the pressure compensation. Do not seal or cover it.

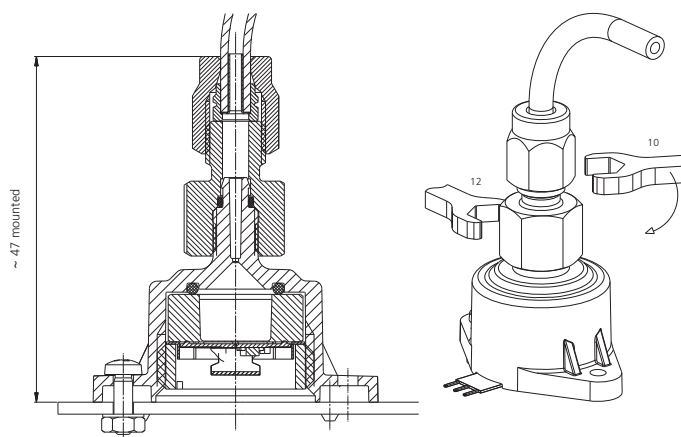
²⁾ Securing holes
 - for self tapping screw (K22) Ø 1.75 mm
 - for metric screw (M2.5) Ø 2.7 mm
 We recommend metric screws with nut instead of self tapping screws for higher pressure or eventual mechanical loads.
 (see accessories mounting set)

³⁾ Positioning holes

Pressure connection: Plastic quick fitting (standard)



Pressure connection: Metal quick fitting for higher pressure / higher temperature



Installation advice for metal screwing

1. It is essential to connect the tube to the sensor before mounting on the pcb.
2. Assemble finger tight, final adjustment 1.5 turn with spanner 10.

¹⁾ Versions with full scale adjustment, only

²⁾ Accessories supplied loose

Relative pressure transmitter type 520



Pressure range

-1 ... 9 bar / 0 ... 2.5 – 1000 bar



The compact type 520 pressure transmitter is based upon the Huba Control developed thick film technology where the pressure measuring cell is fully welded. This transmitter meets the high burst protection demands and is suitable for the use in all types of refrigerants including ammonia.

- Compact, rugged construction
- Welded without sealing parts, no elastomer seals
- Large selection of connections available.
- Saving time by quick cable mounting by the customer with swift connector

Technical overview

Pressure range	
Relative	-1 ... 9 bar / 0 ... 2.5 – 1000 bar
Operating conditions	
Medium	Liquids, gases and refrigerants (incl. ammonia)
Temperature	Medium -40 ... +135 °C (⊕) -30 ... +120 °C Ambient -30 ... +85 °C (⊕) -25 ... +85 °C Storage -50 ... +100 °C
Tolerable overload	≤ 6 bar 5 x fs > 6 bar 3 x fs (max. 1500 bar)
Rupture pressure	≤ 6 bar 10 x fs > 6 bar 6 x fs (max. 2500 bar)

Materials	
Cover	Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only)
Plug accommodation	Polyarylamide 50% GF UL 94 V-0
Materials in contact with medium	Pressure connection Sensor Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only) Stainless steel

Electrical overview				
2 wire	Output	Power supply	Load	Current consumption
	4 ... 20 mA (⊕)	7 ... 33 VDC	< $\frac{\text{supply voltage} - 7V}{0.02 A}$ [Ohm]	< 23 mA
	4 ... 20 mA	10 ... 30 VDC	< $\frac{\text{supply voltage} - 10V}{0.02 A}$ [Ohm]	< 23 mA
3 wire	0 ... 5 V	7 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	1 ... 6 V	8 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	0 ... 10 V	12 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	0 ... 10 V	12 ... 33 VDC / 24 VAC ± 15%	>10 kOhm / < 100 nF	< 7 mA
	ration. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF	< 7 mA
	⊕ ratiom. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF	< 7 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			
Insulation voltage	standard			500 VDC

Protection class	
Protection class III	

Dynamic response	
Response time	< 2 ms, 1 ms typ.
Load cycle	< 100 Hz

Protection standard	
Connector DIN EN 175301-803, Braids	IP 65
Connector RAST 2.5	IP 00
Swift connector, Metri Pack, Connector M12x1	IP 67

Electrical connection	
Swift connector with or without cable 1.5 / 2.0 / 3.0 / 5.0 m (PVC spec.)	
Connector DIN EN 175301-803-A	
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)	
Metri Pack Serie 150	
Connector M12x1	
Braids	
Connector RAST 2.5 (3 wire only)	

Pressure connection		
Inside thread	1/16 - 20 UNF	without or with Schrader
	1/2 -14 NPT	(≤ 60 bar)
	G 1/4	with O-Ring seal FPM (-30 ... +135 °C)
	1/16 - 20 UNF	sealed at front or sealing cone
Outside thread	1/4 -18 NPT	
	G 1/4	sealed at back DIN 3852-E with profile seal ring in FPM (-30 ... +135 °C)
	G 1/4	sealed at back and manometer (combi) with profile seal ring in FPM (-30 ... +135 °C) (≤ 60 bar)
	R 1/4	EN 10226
	G 1/2	sealed at back and manometer (combi) with profile seal ring in FPM (-30 ... +135 °C)
	1/8 - 27 NPT	(≤ 60 bar)
	G 1/8	sealed at front (≤ 60 bar)
	G 1/8	sealed at back, with profile seal ring in FPM (-30 ... +135 °C) (≤ 60 bar)
	M10x1	sealed at back with Profile seal ring in FPM (-30 ... +135 °C) (≤ 60 bar)
	M20x1.5	sealed at front and manometer (combi)
	G 1/2	sealed at front

Installation arrangement	
Unrestricted	

Tests / Admissions	
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
Raised noise resistancy	EN 50121-3-2
Shock acc. IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load
UL	ANSI/UL 61010-1 acc. E325110
Drinking water approval	NSF/ANSI 61/372 acc. MH60087

Protection against explosion (⊕)		ratiom. 10 ... 90%	4 ... 20 mA
Intrinsic safety "i"		Ex II 1/2 G Ex ia IIC T4 Ga/Gb	Ex II 1/2 G Ex ia IIC T4 Ga/Gb
EC type examination certificate		Ex II 1/2 D Ex ia IIC T125°C Da/Db	Ex II 1/2 D Ex ia IIC T125°C Da/Db
Connection to certified intrinsically safe resistive circuits with maximum values		SEV 15 ATEX 0173	SEV 10 ATEX 0145
Effective internal inductance and capacitance for versions with plugs complying with EN 175301-803-A or M12x1		Ui ≤ 15 VDC; li ≤ 200 mA; Pi ≤ 750 mW	Ui ≤ 30 VDC; li ≤ 100 mA; Pi ≤ 750 mW
		Li = 0 nH; Ci ≤ 150 nF	Li = 0 nH; Ci = 0 nF

Weight	
~ 90 g	

Packaging (Please state on order)	
Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Pressure transmitter

Accuracy

Parameter	Unit	
Characteristic line ¹⁾	% fs	± 0.3
Resolution	% fs	0.1
Thermal characteristic ²⁾	max. % fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max. % fs	± 0.25

Test conditions: 25 °C, 45% RH, power supply 24 VDC

Order code selection table in bar

		1	2	3	4	5	6	7	8	9	10	11	
		520. X X X X X X X X X X X X											
Pressure range ³⁾	-1 ... 9 bar	9	0	6									
	0 ... 2.5 bar	9	1	4									
	0 ... 4 bar	9	1	5									
	0 ... 6 bar	9	1	7									
	0 ... 10 bar	9	3	0									
	0 ... 16 bar	9	3	1									
	0 ... 25 bar	9	3	2									
	0 ... 40 bar	9	3	3									
	0 ... 60 bar	9	4	0									
	0 ... 100 bar	9	4	1									
	0 ... 160 bar	9	4	2									
	0 ... 250 bar	9	4	3									
	0 ... 400 bar	9	5	4									
0 ... 600 bar	9	5	5										
0 ... 1000 bar	9	5	7										
Application	standard					S	0						
	for oxygen applications					S	1			0			
	with drinking water approval NSF 61					S	4			0	1		
Output / power supply	0 ... 5 V							1					
	1 ... 6 V							6					
	0 ... 10 V							2					
								8					
	ration. 10 ... 90%							7					
							0,4	9	3		1		
	4 ... 20 mA							3					
Electrical connection	10 ... 30 VDC Ex protection							A					
	7 ... 33 VDC							0,4	4	1,3		1	
	10 ... 30 VDC Ex protection							0,4	4	1,3		1	
	Connector ⁴⁾	DIN EN 175301-803-A									1		
		DIN EN 175301-803-C (industrial standard 9.4 mm)									2		
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3									3		
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4									M		
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3									P		
		RAST 2.5						0,4	7		4		
	Braids	Metri Pack Serie 150 ⁵⁾						0,4			5		
		80 ±10 mm									6		
		290 ±10 mm									7		
		480 ±10 mm									8		
730 ±10 mm										9			
											0		
Swift connector	without cable									L			
	with cable 1.5 m									N			
	with cable 2.0 m									Q			
	with cable 3.0 m									R			
	with cable 5.0 m												
Pressure connection ³⁾	Inside thread	7/16-20 UNF sealing cone with schrader									0	0	N
		7/16-20 UNF sealing cone									K		1
		1/2-14 NPT ⁶⁾									D		1
		G 1/4 with O-Ring seal FPM									1		1
		7/16-20 UNF sealing cone									2		1
	Outside thread	1/4-18 NPT									3		1
		G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM									4		1
		G 1/4 sealed at back and manometer with profile seal ring in FPM									5	0	1
		R 1/4 acc. to EN 10226									7		1
		G 1/2 sealed at back and manometer with profile seal ring in FPM						0,1			8		1
		7/16-20 UNF sealed at front									G		1
		1/8-27 NPT ⁶⁾									A		1
		G 1/8 sealed at front ⁶⁾									M		1
		G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM ⁶⁾						0,1			H		1
		M10x1 sealed at back with profile seal ring in FPM ⁶⁾						0,1			F		1
M20x1.5 sealed at front and manometer (combi)									E		1		
G 1/2 sealed at front									9		1		
Pressure orifice	without (inclusive pressure tip orifice from 100 bar on)										0		
	with										2		
Material	Stainless steel 1.4305 / AISI 303											N	
pressure connection	Stainless steel 1.4404 / AISI 316L											1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT0...5V)											W	

Accessories

	Order number
Swift connector	107359
Female connector DIN EN 175301-803-A with seal	103510
Female connector DIN EN 175301-803-C with seal	104244
Corner-wire box for connector M12x1	106975
Corner-wire box for connector M12x1 with cable 2.0 m	114604
Straight-wire box for connector M12x1	114570
Straight-wire box for connector M12x1 with cable 2.0 m	114605
Mounting bracket with screw	118716
Calibration certificate (not possible with pressure range 0 ... 1000 bar)	104551

¹⁾ typ. ; max. 0.5% fs (incl. zero point, full scale, linearity, hysteresis and repeatability)
⁵⁾ For pressure ranges ≤ 10 bar only possible if deaeration through the cable is assured

²⁾ -15 ... 85 °C
⁶⁾ (≤ 60 bar)

³⁾ Other pressure ranges or pressure connections on request

⁴⁾ Delivery without female connector

Order code selection table in psi		1	2	3	4	5	6	7	8	9	10	11	
		520.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾	-15 ... 130 psi	9	A	6									
	0 ... 30 psi	9	B	4									
	0 ... 60 psi	9	B	4									
	0 ... 100 psi	9	B	7									
	0 ... 200 psi	9	C	1									
	0 ... 300 psi	9	C	2									
	0 ... 500 psi	9	C	3									
	0 ... 750 psi	9	D	0									
	0 ... 1000 psi	9	D	1									
	0 ... 2000 psi	9	D	2									
	0 ... 3000 psi	9	D	3									
	0 ... 5000 psi	9	E	4									
	0 ... 7500 psi	9	E	5									
0 ... 14500 psi	9	E	7										
Application	standard					S	0						
	for oxygen applications					S	1			0			
	with drinking water approval NSF 61					S	4			0	1		
Output / power supply	0 ... 5 V								1				
	1 ... 6 V								6				
	0 ... 10 V								2				
		12 ... 33 VDC							8				
		12 ... 33 VDC / 24 VAC ±15% (not possible with M12x1, metri Pack, RAST, braids)							7				
	ration. 10 ... 90%	5VDC ±10% 5VDC ±10% Ex protection						0,4	9	3		1	
4 ... 20 mA	7 ... 33 VDC								3				
	7 ... 33 VDC Raised noise resistantcy (not possible with Braids)								A				
	10 ... 30 VDC Ex protection						0,4	4	1,3		1		
Electrical connection	Connector ²⁾	DIN EN 175301-803-A								1			
		DIN EN 175301-803-C (industrial standard 9.4 mm)								2			
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3									3		
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4										M	
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3										P	
		RAST 2.5						0,4	7	4			
	Braids	Metri Pack Serie 150 ³⁾						0,4	5				
		80 ±10 mm								6			
		290 ±10 mm								7			
	Swift connector	480 ±10 mm								8			
		730 ±10 mm								9			
		without cable								0			
		with cable 1.5 m								L			
with cable 2.0 m									N				
with cable 3.0 m									Q				
Pressure connection ¹⁾	Inside thread	with cable 5.0 m							R				
		7/16-20 UNF sealing cone with schrader								0	0	N	
		7/16-20 UNF sealing cone									K	1	
		1/2 -14 NPT ⁴⁾									D	1	
		G 1/4 with O-Ring seal FPM									1	1	
	Outside thread	7/16-20 UNF sealing cone									2	1	
		1/4 -18 NPT									3	1	
		G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM									4	1	
		G 1/4 sealed at back and manometer with profile seal ring in FPM									5	0 1	
		R 1/4 acc. to EN 10226									7	1	
		G 1/2 sealed at back and manometer with profile seal ring in FPM						0,1			8	1	
		7/16-20 UNF sealed at front									G	1	
		1/8 - 27 NPT ⁴⁾									A	1	
Pressure orifice	G 1/8 sealed at front ⁴⁾									M	1		
	G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM ⁴⁾						0,1			H	1		
	M10x1 sealed at back with profile seal ring in FPM ⁴⁾						0,1			F	1		
	M20x1.5 sealed at front and manometer (combi)									E	1		
	G 1/2 sealed at front									9	1		
	without (inclusive pressure tip orifice from 750 psi on)										0		
with										2			
Material	Stainless steel 1.4305 / AISI 303										N		
pressure connection	Stainless steel 1.4404 / AISI 316L										1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 400psi/OUT0...5V)											W	

¹⁾ Other pressure ranges or pressure connections on request ²⁾ Delivery without female connector ³⁾ For pressure ranges ≤ 150 psi only possible if deaeration through the cable is assured ⁴⁾ (≤ 870 psi)

Pressure transmitter

		1	2	3	4	5	6	7	8	9	10	11	
Order code selection table in MPa		520. X X X X X X X X X X X X											
Pressure range ¹⁾	-0.1 ... 0.9 MPa	9	F	6									
	0 ... 0.25 MPa	9	G	4									
	0 ... 0.4 MPa	9	G	5									
	0 ... 0.6 MPa	9	G	7									
	0 ... 1 MPa	9	H	0									
	0 ... 1.6 MPa	9	H	1									
	0 ... 2.5 MPa	9	H	2									
	0 ... 4 MPa	9	H	3									
	0 ... 6 MPa	9	K	0									
	0 ... 10 MPa	9	K	1									
	0 ... 16 MPa	9	K	2									
	0 ... 25 MPa	9	K	3									
	0 ... 40 MPa	9	L	4									
0 ... 60 MPa	9	L	5										
0 ... 100 MPa	9	L	7										
Application	standard					S	0						
	for oxygen applications					S	1				0		
	with drinking water approval NSF 61					S	4				0	1	
Output / power supply	0 ... 5 V								1				
	1 ... 6 V								6				
	0 ... 10 V								2				
		12 ... 33 VDC							8				
		12 ... 33 VDC / 24 VAC ±15% (not possible with M12x1, metri Pack, RAST, braids)							7				
	ration. 10 ... 90%	5VDC ±10%							0,4	9	3		1
Electrical connection	Connector ²⁾	7 ... 33 VDC							3				
		5VDC ±10% Ex protection							0,4	4	1,3		1
		7 ... 33 VDC								A			
	Braids	4 ... 20 mA	7 ... 33 VDC Raised noise resistantcy (not possible with braids)							0,4	4		
			10 ... 30 VDC Ex protection										
			DIN EN 175301-803-A										
Pressure connection ¹⁾	Inside thread	DIN EN 175301-803-C (industrial standard 9.4 mm)											
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3											
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4											
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3											
		RAST 2.5							0,4	7			
	Outside thread	Metri Pack Serie 150 ³⁾							0,4				
		80 ±10 mm											
		290 ±10 mm											
		480 ±10 mm											
		730 ±10 mm											
Pressure orifice	Without cable	without cable											
		with cable 1.5 m											
		with cable 2.0 m											
		with cable 3.0 m											
		with cable 5.0 m											
	With cable	without cable											
		with cable 1.5 m											
		with cable 2.0 m											
		with cable 3.0 m											
		with cable 5.0 m											
Material	Pressure connection	without (inclusive pressure tip orifice from 10 MPa on)										0	
		with										2	
		Stainless steel 1.4305 / AISI 303											N
		Stainless steel 1.4404 / AISI 316L											1
		Indicate W and state range on order (e.g.: W0... + 0.3MPa/OUT0...5V)											W

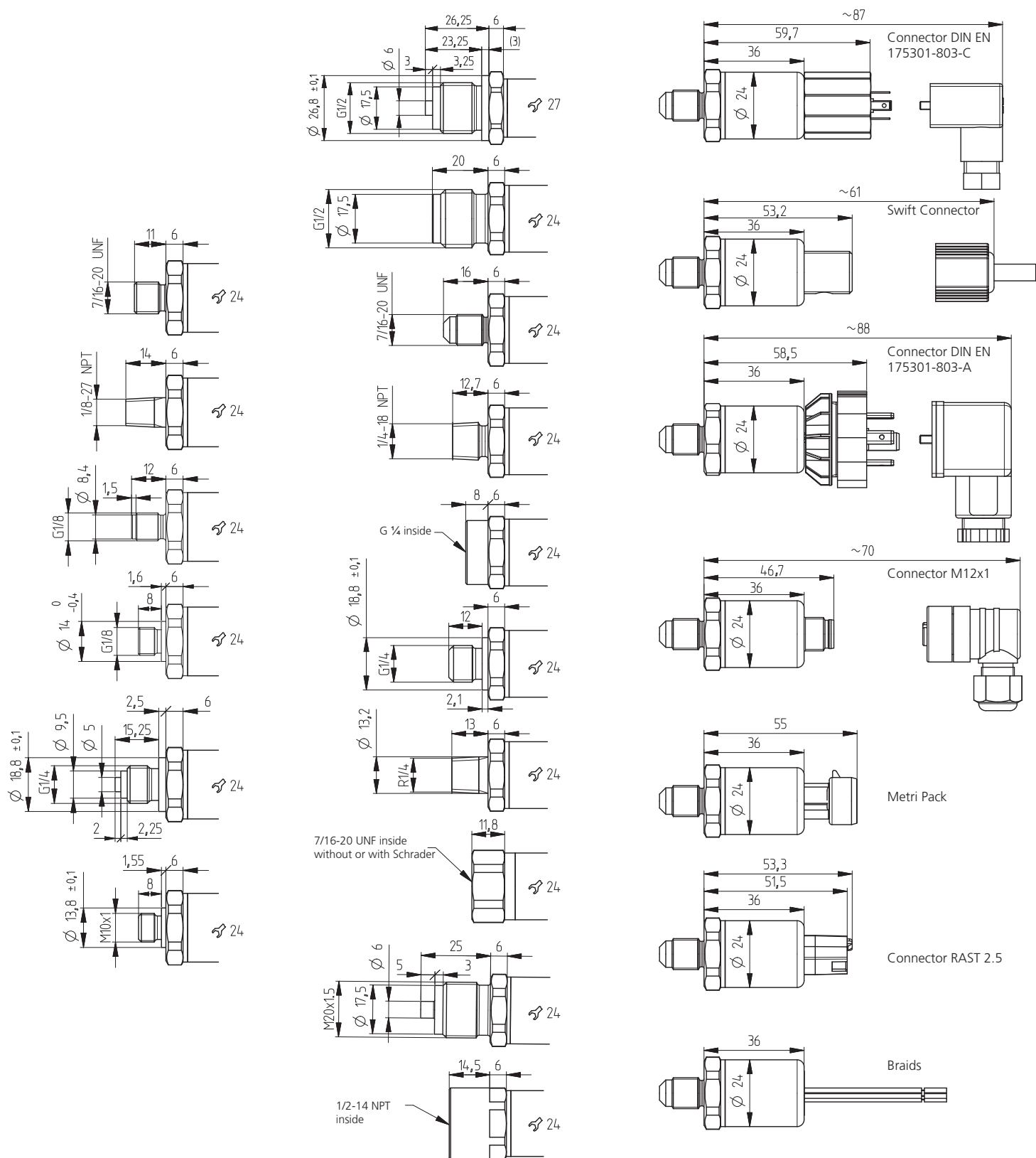
¹⁾ Other pressure ranges or pressure connections on request

²⁾ Delivery without female connector

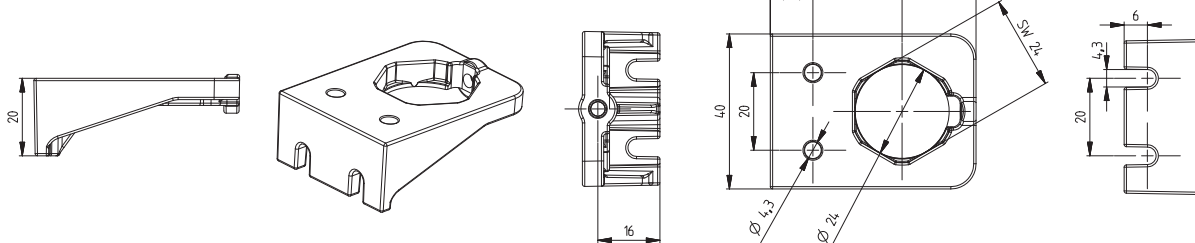
³⁾ For pressure ranges ≤ 1 MPa only possible if deaeration through the cable is assured

⁴⁾ (≤ 6 MPa)

Dimensions in mm



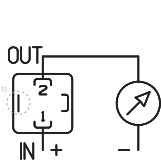
Mounting bracket



Electrical connections

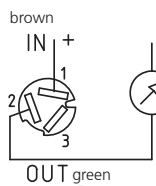
2 wire

Connector DIN
EN 175301-803-A or C



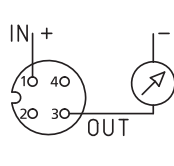
1 (IN) 2 (OUT)

Swift connector



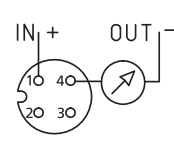
1 (IN) 2 (OUT)

Connector M12x1



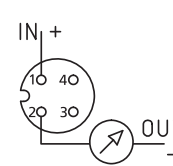
1 (IN) 3 (OUT)

Connector M12x1



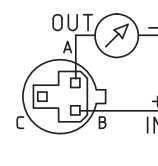
1 (IN) 4 (OUT)

Connector M12x1



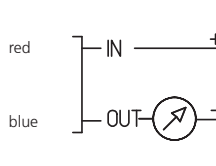
1 (IN) 2 (OUT)

Metri Pack Serie 150



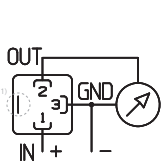
B (IN) A (OUT)

Braids



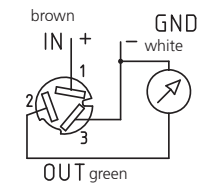
3 wire

Connector DIN
EN 175301-803-A or C



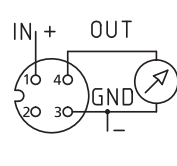
1 (IN) 2 (OUT) 3 (GND)

Swift connector



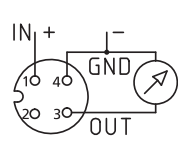
1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



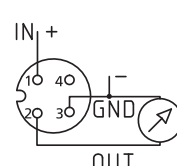
1 (IN) 4 (OUT) 3 (GND)

Connector M12x1



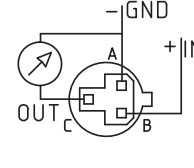
1 (IN) 3 (OUT) 4 (GND)

Connector M12x1



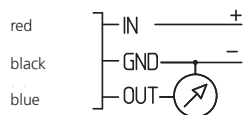
1 (IN) 2 (OUT) 3 (GND)

Metri Pack Serie 150

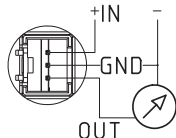


B (IN) C (OUT) A (GND)

Braids

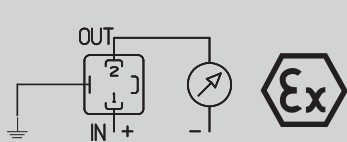


Connector RAST 2.5



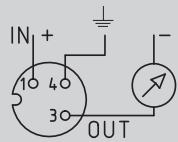
Device design with explosion protection: 4 ... 20 mA
The grounding connection is conductively connected to the transmitter housing.

Connector DIN
EN 175301-803-A



1 (IN) 2 (OUT) ↓

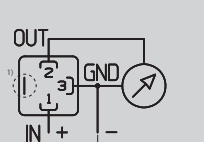
Connector M12x1



1 (IN) 3 (OUT) 4 (↓)

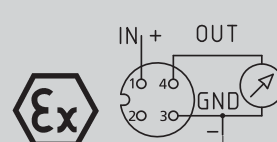
Device design with explosion protection: ratiom. 10 ... 90%
The electronic GND is connected with a 1MΩ resistor to the transmitter housing.

Connector DIN
EN 175301-803-A



1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



1 (IN) 3 (GND) 4 (OUT)

¹⁾ Not connected with transmitter housing

Relative pressure transmitter type 522 for shipbuilding



Pressure range
0 ... 2.5 – 600 bar



The compact type 522 pressure transmitter for shipbuilding is based upon the Huba Control developed thick film technology where the pressure measuring cell is fully welded.

The pressure measuring cell incorporates a fully welded construction within the transducer housing. Highest requirements in various applications concerning burst can be met.

All pressure transmitters of type 522 have the most important certifications for the shipbuilding industry.

- Compact, rugged construction
- Welded without sealing parts
- Certified for shipbuilding with:
 - Germanischer Lloyd
 - American Bureau of Shipping
 - Bureau Veritas
 - Det Norske Veritas
 - Lloyd's Register

Technical overview

Pressure range	
Relative	0 ... 2.5 – 600 bar
Operating conditions	
Medium	Liquids, gases and refrigerants (incl. ammonia)
Temperature	Medium -40 ... +135 °C (6x) -30 ... +120 °C
	Ambient -30 ... +85 °C (6x) -25 ... +85 °C
	Storage -50 ... +100 °C
Tolerable overload	≤ 6 bar 5 x FS
	> 6 bar 3 x FS (max. 1500 bar)
Rupture pressure	≤ 6 bar 10 x FS
	> 6 bar 6 x FS (max. 2500 bar)
Materials	
Cover	Stainless steel 1.4404 / AISI 316L
Plug accommodation	Polyarylamide 50% GF UL 94 V-0
Materials in contact with medium	Pressure connection Stainless steel 1.4404 / AISI 316L
	Sensor Stainless steel
Electrical overview	
	Output Power supply Load Current consumption
2 wire	4 ... 20 mA 7 ... 33 VDC < $\frac{\text{supply voltage} - 7\text{V}}{0.02\text{A}}$ [Ohm] < 23 mA
	(6x) 4 ... 20 mA 10 ... 30 VDC < $\frac{\text{supply voltage} - 10\text{V}}{0.02\text{A}}$ [Ohm] < 23 mA
3 wire	0 ... 10 V 12 ... 33 VDC > 10 kOhm / < 100 nF < 7 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.
Protection class	
Protection class III	
Dynamic response	
Response time	< 2 ms, 1 ms typ.
Load cycle	< 100 Hz
Protection standard	
Connector DIN EN 175301-803-A	IP 65
Swift connector, Connector M12x1	IP 67
Electrical connection	
Swift connector with cable 1.5 m (PVC spec.)	
Connector DIN EN 175301-803-A	
Connector M12x1	
Pressure connection	
Inside thread	$\frac{7}{16}$ - 20 UNF
	$\frac{1}{2}$ - 14 NPT (≤ 60 bar)
Outside thread	$\frac{7}{16}$ - 20 UNF
	$\frac{1}{4}$ - 18 NPT
	G $\frac{1}{4}$ sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
	G $\frac{1}{2}$ sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	M20x1.5 sealed at front and manometer (combi)
	G $\frac{1}{2}$ sealed at front
Installation arrangement	
Unrestricted	
Tests / Admissions	
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
Shock acc. IEC IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load
Shipbuilding	Germanischer Lloyd
	American Bureau of Shipping
	Bureau Veritas
	Det Norske Veritas
	Lloyd's Register
Protection against explosion	
Intrinsic safety "i" (with current output only)	Ex II 1/2 G Ex ia IIC T4 Ga/Gb Ex II 1/2 D Ex ia IIC T125°C Da/Db
EC type examination certificate	SEV 10 ATEX 0145
Connection to certified intrinsically safe resistive circuits with maximum values	Ui = 30 VDC; Ii = 100 mA = Pi = 0.75 W
Effective internal inductance and capacitance for versions with plugs complying with EN 175301-803-A or M12x1	Li = 0 nH; Ci = 0 nF
Weight	
~ 90 g	
Packaging (Please state on order)	
Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Accuracy

Parameter		Unit	
Characteristic line ¹⁾		% fs	± 0.3
Resolution		% fs	0.1
Thermal characteristic ²⁾	max.	% fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max.	% fs	± 0.25

Test conditions: 25 °C, 45% RH, power supply 24 VDC

¹⁾ typ. ; max. 0.5% fs (incl. zero point, full scale, linearity, hysteresis and repeatability)

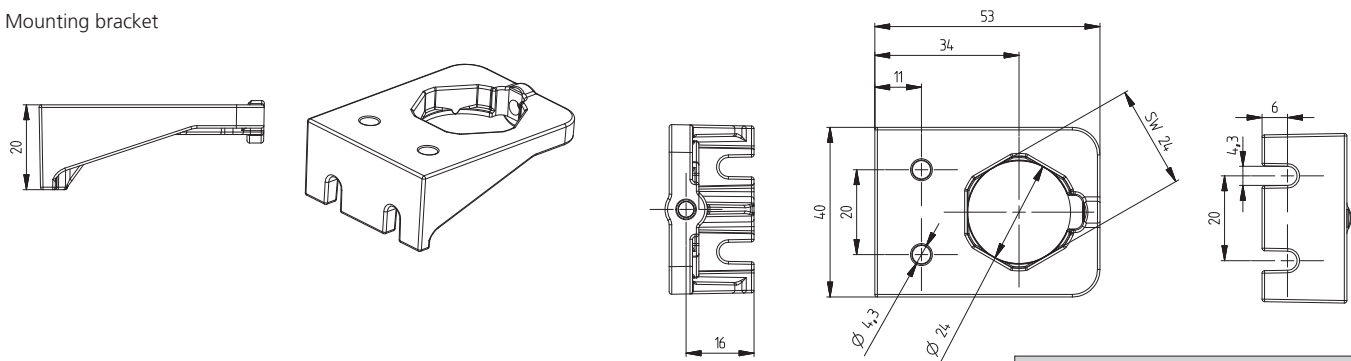
²⁾ -15 ... 85 °C

Order code selection table in bar			1	2	3	4	5	6	7	8	9	10	11	
			522.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾	0 ... 2.5 bar		9	1	4	S	0							
	0 ... 4 bar		9	1	5	S	0							
	0 ... 6 bar		9	1	7	S	0							
	0 ... 10 bar		9	3	0	S	0							
	0 ... 16 bar		9	3	1	S	0							
	0 ... 25 bar		9	3	2	S	0							
	0 ... 40 bar		9	3	3	S	0							
	0 ... 60 bar		9	4	0	S	0							
	0 ... 100 bar		9	4	1	S	0							
	0 ... 160 bar		9	4	2	S	0							
	0 ... 250 bar		9	4	3	S	0							
	0 ... 400 bar		9	5	4	S	0							
	0 ... 600 bar		9	5	5	S	0							
Output / power supply	0 ... 10 V	12 ... 33 VDC							2					
	4 ... 20 mA	7 ... 33 VDC							3					
Electrical connection	Connector	10 ... 30 VDC Ex protection							4	1,3				
		DIN EN 175301-803-A ²⁾								1				
		M12x1 ²⁾ 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3									3			
		M12x1 ²⁾ 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4									M			
Pressure connection	Inside thread	Swift connector with cable 1.5 m								L				
		7/16 - 20 UNF									K	0	1	
	1/2 - 14 NPT (≤ 60 bar)										D	0	1	
	Outside thread	7/16 - 20 UNF										2	0	1
		1/4 - 18 NPT										3	0	1
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM										4	0	1
G 1/2 sealed at back and manometer with Profile seal ring in FPM											8	0	1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT0...5V)	M20x1.5 sealed at front and manometer (combi)									E	0	1	
		G 1/2 sealed at front										9	0	1

Accessories

	Order number
Female connector DIN EN 175301-803-A with seal	103510
Corner-wire box for connector M12x1 3-pole	106975
Mounting bracket with screw	118716
Calibration certificate	104551

Mounting bracket



Order code selection table in psi			1	2	3	4	5	6	7	8	9	10	11	
			522.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾	0 ... 30 psi		9	B	4	S	0							
	0 ... 60 psi		9	B	5	S	0							
	0 ... 100 psi		9	B	7	S	0							
	0 ... 200 psi		9	C	1	S	0							
	0 ... 300 psi		9	C	2	S	0							
	0 ... 500 psi		9	C	3	S	0							
	0 ... 750 psi		9	D	0	S	0							
	0 ... 1000 psi		9	D	1	S	0							
	0 ... 2000 psi		9	D	2	S	0							
	0 ... 3000 psi		9	D	3	S	0							
	0 ... 5000 psi		9	E	4	S	0							
	0 ... 7500 psi		9	E	5	S	0							
	Output / power supply	0 ... 10 V	12 ... 33 VDC							2				
4 ... 20 mA		7 ... 33 VDC							3					
Electrical connection	Connector	10 ... 30 VDC Ex protection							4	1,3				
		DIN EN 175301-803-A ²⁾								1				
		M12x1 ²⁾ 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3									3			
		M12x1 ²⁾ 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4									M			
Pressure connection	Inside thread	Swift connector with cable 1.5 m								L				
		7/16 - 20 UNF									K	0	1	
	1/2 - 14 NPT (≤ 750 psi)										D	0	1	
	Outside thread	7/16 - 20 UNF										2	0	1
		1/4 - 18 NPT										3	0	1
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM										4	0	1
G 1/2 sealed at back and manometer with Profile seal ring in FPM											8	0	1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 400psi/OUT0...5V)	M20x1.5 sealed at front and manometer (combi)									E	0	1	
		G 1/2 sealed at front										9	0	1

¹⁾ Other pressure ranges on request ²⁾ Delivery without female connector

Relative and absolute pressure transmitter type 527 for shipbuilding

Pressure range
0 ... 1 – 60 bar



The compact type 527 pressure transmitter is based upon the well proven ceramic technology developed by Huba Control over 20 years ago.

These transmitters are suitable for applications across a broad spectrum of industries and shipbuilding.

- Compact, rugged construction
- Negligible temperature influence on accuracy
- Certified for shipbuilding with:
 - Germanischer Lloyd
 - American Bureau of Shipping
 - Bureau Veritas
 - Det Norske Veritas
 - Lloyd's Register

Technical overview

Pressure range

Relative	0 – 60 bar
Absolute	0 ... 1 – 16 bar

Operating conditions

Medium	Liquids and gases	
Temperature	Medium	FPM -15 ... +125 °C (Ⓢ) -15 ... +120 °C
		EPDM -40 ... +125 °C (Ⓢ) -30 ... +120 °C
		NBR -20 ... +100 °C
	Ambient	-30 ... +85 °C (Ⓢ) -25 ... +85 °C
Tolerable overload / Rupture pressure	≤ 4 bar	3.0 x fs
	> 4 bar	2.5 x fs

Materials

Cover	Stainless steel 1.4404 / AISI 316L	
Plug accommodation	Polyarylamid 50% GF UL 94 V-0	
Materials in contact with medium	Pressure connection	Stainless steel 1.4404 / AISI 316L
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Sealing material	FPM, EPDM, NBR

Electrical overview

	Output	Power supply	Load	Current consumption
2 wire	4 ... 20 mA	7 ... 33 VDC	< $\frac{\text{supply voltage} - 7V}{0.02 A}$ [Ohm]	< 23 mA
	(Ⓢ) 4 ... 20 mA	10 ... 30 VDC	< $\frac{\text{supply voltage} - 10 V}{0.02 A}$ [Ohm]	< 23 mA
3 wire	0 ... 10 V	12 ... 33 VDC	> 10 kOhm / < 100 nF	< 7 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			

Protection class

Protection class III

Dynamic response

Response time	< 2 ms, 1 ms typ.
Load cycle	< 100 Hz

Protection standard

Connector DIN EN 175301-803-A	IP 65
Swift connector, Connector M12x1	IP 67

Electrical connection

Swift connector with cable 1.5 m (PVC spec.)
 Connector DIN EN 175301-803-A
 Connector M12x1

Pressure connection

Inside thread	$\frac{3}{16}$ - 20 UNF	
	$\frac{1}{2}$ - 14 NPT	
Outside thread	$\frac{3}{16}$ - 20 UNF	
	$\frac{1}{4}$ - 18 NPT	
	G $\frac{3}{4}$	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
	G $\frac{1}{2}$	sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	M20x1.5	sealed at front and manometer (combi)
	G $\frac{1}{2}$	sealed at front

Installation arrangement

Unrestricted

Tests / Admissions

Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
Shock acc. IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load
Shipbuilding	Germanischer Lloyd
	American Bureau of Shipping
	Bureau Veritas
	Det Norske Veritas Lloyd's Register

Protection against explosion

Intrinsic safety «i» (with current output only)	Ex II 1/2 G Ex ia IIC T4 Ga/Gb Ex II 1/2 D Ex ia IIC T125°C Da/Db
EC type examination certificate	SEV 10 ATEX 0145
Connection to certified intrinsically safe resistive circuits with maximum values	Ui = 30 VDC; Ii = 100 mA = Pi = 0.75 W
Effective internal inductance and capacitance for versions with plugs complying with EN 175301-803 or M12x1	Li = 0 nH; Ci = 0 nF

Weight

~ 90 g

Packaging (Please state on order)

Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Accuracy

Parameter	Unit	
Characteristic line ¹⁾	% fs	± 0.3
Resolution	% fs	0.1
Thermal characteristic ²⁾	max. % fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max. % fs	± 0.25

Test conditions: 25 °C, 45% RH, power supply 24 VDC

¹⁾ typ. ; max. 0.5% fs (incl. zero point, full scale, linearity, hysteresis and repeatability) ²⁾ -15 ... 85 °C

Order code selection in bar		1	2	3	4	5	6	7	8	9	10	11	
		527.	X	X	X	X	X	X	X	X	X	X	
Pressure mode	Relative	9											
	Absolute	8											
Pressure range ¹⁾	0 ... 1 bar		1	1									
	0 ... 1.6 bar		1	2									
	0 ... 2.5 bar		1	4									
	0 ... 4 bar		1	5									
	0 ... 6 bar		1	7									
	0 ... 10 bar		3	0									
	0 ... 16 bar		3	1									
	0 ... 25 bar	9	3	2									
	0 ... 40 bar	9	3	3									
	0 ... 60 bar	9	4	0									
Sealing material	FPM Fluoro elastomer					0	0						
	EPDM Ethylene propylene					1	0						
	NBR Butadiene Acrylonitrile					2	0						
Output / power supply	0 ... 10 V 12 ... 33 VDC							2					
	4 ... 20 mA 7 ... 33 VDC							3					
	10 ... 30 VDC Ex protection							4	1,3				
Electrical connection	Connector	DIN EN 175301-803-A ²⁾								1			
	M12x1 ²⁾	2w: IN=1 / OUT=3	3w: IN=1 / OUT=4 / GND=3							3			
	M12x1 ²⁾	2w: IN=1 / OUT=4	3w: IN=1 / OUT=3 / GND=4							M			
	Swift connector with cable 1.5 m									L			
Pressure connection	Inside thread	1/16 - 20 UNF								K	1	1	
		1/2 - 14 NPT								D	1	1	
	Outside thread	1/16 - 20 UNF									2	1	1
		1/4 - 18 NPT									3	1	1
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM									4	1	1
		G 1/2 sealed at back and manometer with Profile seal ring in FPM									8	1	1
		M20x1.5 sealed at front and manometer (combi)									E	1	1
G 1/2 sealed at front									9	1	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT0...5V)												

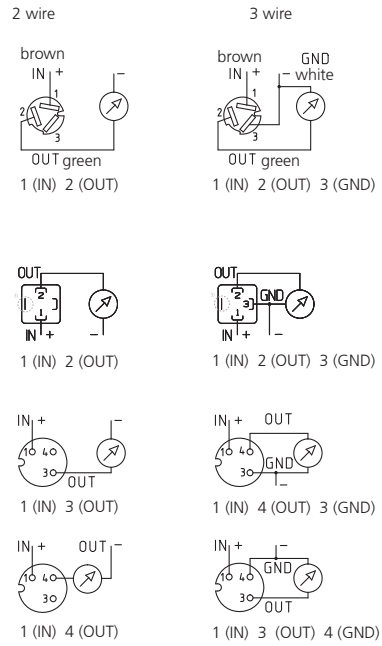
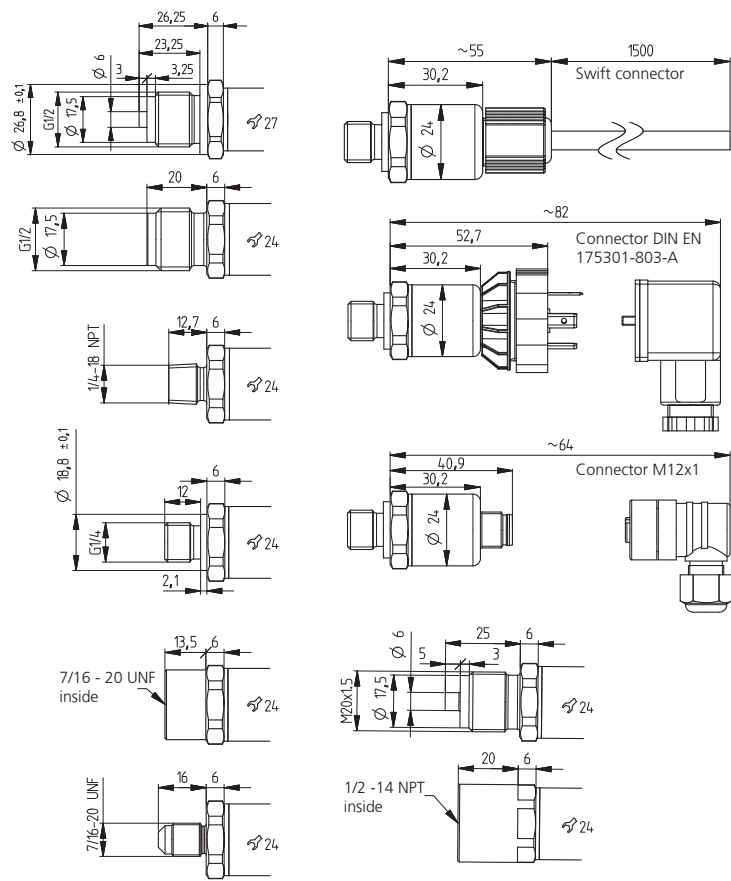
Accessories		Order number
Female connector DIN EN 175301-803-A with seal		103510
Corner-wire box for connector M12x1	3-pole	106975
Mounting bracket with screw		118716
Calibration certificate		104551

Order code selection in psi		1	2	3	4	5	6	7	8	9	10	11	
		527.	X	X	X	X	X	X	X	X	X	X	
Pressure mode	Relative	9											
	Absolute	8											
Pressure range ¹⁾	0 ... 15 psi		B	1									
	0 ... 20 psi		B	2									
	0 ... 30 psi		B	4									
	0 ... 60 psi		B	5									
	0 ... 100 psi		B	7									
	0 ... 150 psi		C	0									
	0 ... 200 psi		C	1									
	0 ... 300 psi	9	C	2									
	0 ... 500 psi	9	C	3									
	0 ... 750 psi	9	D	0									
Sealing material	FPM Fluoro elastomer					0	0						
	EPDM Ethylene propylene					1	0						
	NBR Butadiene Acrylonitrile					2	0						
Output / power supply	0 ... 10 V 12 ... 33 VDC							2					
	4 ... 20 mA 7 ... 33 VDC							3					
	10 ... 30 VDC Ex protection							4	1,3				
Electrical connection	Connector	DIN EN 175301-803-A ²⁾								1			
	M12x1 ²⁾	2w: IN=1 / OUT=3	3w: IN=1 / OUT=4 / GND=3							3			
	M12x1 ²⁾	2w: IN=1 / OUT=4	3w: IN=1 / OUT=3 / GND=4							M			
	Swift connector with cable 1.5 m									L			
Pressure connection	Inside thread	1/16 - 20 UNF								K	1	1	
		1/2 - 14 NPT								D	1	1	
	Outside thread	1/16 - 20 UNF									2	1	1
		1/4 - 18 NPT									3	1	1
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM									4	1	1
		G 1/2 sealed at back and manometer with Profile seal ring in FPM									8	1	1
		M20x1.5 sealed at front and manometer (combi)									E	1	1
G 1/2 sealed at front									9	1	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 16psi/OUT0...5V)												

¹⁾ Other pressure ranges on request ²⁾ Delivery without female connector

Order code selection in MPa		1	2	3	4	5	6	7	8	9	10	11	
		527. X X X X X X X X X X X X											
Pressure mode	Relative	9											
	Absolute	8											
Pressure range ¹⁾	0 ... 0.1 MPa		G	1									
	0 ... 0.16 MPa		G	2									
	0 ... 0.25 MPa		G	4									
	0 ... 0.4 MPa		G	5									
	0 ... 0.6 MPa		G	7									
	0 ... 1 MPa		H	0									
	0 ... 1.6 MPa		H	1									
	0 ... 2.5 MPa	9	H	2									
	0 ... 4 MPa	9	H	3									
	0 ... 6 MPa	9	K	0									
Sealing material	FPM Fluoro elastomer				0	0							
	EPDM Ethylene propylene				1	0							
	NBR Butadiene Acrylonitrile				2	0							
Output / power supply	0 ... 10 V 12 ... 33 VDC							2					
	4 ... 20 mA 7 ... 33 VDC							3					
Electrical connection	10 ... 30 VDC Ex protection							4	1,3				
	Connector	DIN EN 175301-803-A ²⁾								1			
	Swift connector with cable 1.5 m	M12x1 ²⁾ 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3 M12x1 ²⁾ 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4									3		
Pressure connection	Inside thread	7/16 - 20 UNF									K	1 1	
		1/2 - 14 NPT									D	1 1	
	Outside thread	7/16 - 20 UNF										2	1 1
		1/4 - 18 NPT										3	1 1
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM										4	1 1
		G 1/2 sealed at back and manometer with Profile seal ring in FPM										8	1 1
		M20x1.5 sealed at front and manometer (combi)										E	1 1
G 1/2 sealed at front										9	1 1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 0.3MPa/OUT0...5V)												

Dimensions in mm / Electrical connections

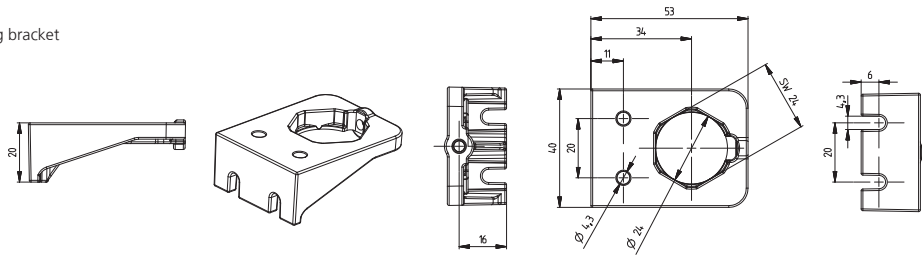


Ex Device design with explosion protection: 4 ... 20 mA
The grounding connection is conductively connected to the transmitter housing.

Connector DIN EN 175301-803-A

Connector M12x1

Mounting bracket



¹⁾ Other pressure ranges on request ²⁾ Delivery without female connector ³⁾ Not connected with transmitter housing

Relative and absolute pressure transmitter type 528

Pressure range
-1 ... 0 – 60 bar



The compact type 528 pressure transmitter is based upon the well proven ceramic technology developed by Huba Control over 20 years ago.

These transmitters are suitable for applications across a broad spectrum of industries.

- Compact, rugged construction
- Negligible temperature influence on accuracy
- Large selection of connections available
- Saving time by quick cable mounting by the customer with swift connector

Technical overview

Pressure range	
Relative	-1 ... 0 – 60 bar
Absolute	0 ... 1 – 16 bar

Operating conditions		
Medium	Liquids and gases	
Temperature	Medium	
	FPM	-15 ... +125 °C (⊕ -15 ... +120 °C)
	EPDM	-40 ... +125 °C (⊕ -30 ... +120 °C)
	NBR	-20 ... +100 °C
	MVQ	-40 ... +125 °C (⊕ -30 ... +120 °C)
	FPM	-40 ... +125 °C (⊕ -30 ... +120 °C)
Ambient	-30 ... +85 °C (⊕ -25 ... +85 °C)	
Storage	-50 ... +100 °C	
Tolerable overload / Rupture pressure	≤ 4 bar	3.0 x fs
	> 4 bar	2.5 x fs

Materials		
Cover	Stainless steel 1.4404 / AISI 316L	
Plug accommodation	Polyarylamide 50% GF UL 94 V-0	
Materials in contact with medium	Pressure connection	Stainless steel 1.4404 / AISI 316L
	Sensor	PVDF
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Sealing material	FPM, EPDM, NBR, MVQ

Electrical overview				
	Output	Power supply	Load	Current consumption
2 wire	4 ... 20 mA	7 ... 33 VDC	< $\frac{\text{supply voltage} - 7 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 23 mA
	⊕ 4 ... 20 mA	10 ... 30 VDC	< $\frac{\text{supply voltage} - 10 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 23 mA
	0 ... 5 V	7 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	1 ... 6 V	8 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
3 wire	0 ... 10 V	12 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	0 ... 10 V	12 ... 33 VDC / 24 VAC ± 15%	>10 kOhm / < 100 nF	< 7 mA
	⊕ ratiom. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF	< 7 mA
	⊕ ratiom. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF	< 7 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			
Insulation voltage				500 VDC

Protection class	
Protection class III	

Dynamic response	
Response time	< 2 ms, 1 ms typ.
Load cycle	< 100 Hz

Protection standard	
Connector DIN EN 175301-803, Braids	IP 65
Connector RAST 2.5	IP 00
Swift connector, Metri Pack, Connector M12x1	IP 67

Electrical connection	
Swift connector with or without cable 1.5 / 2.0 / 3.0 / 5.0 m (PVC spec.)	
Connector DIN EN 175301-803-A	
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)	
Metri Pack Serie 150	
Connector M12x1	
Braids	
Connector RAST 2.5 (3 wire, only)	

Pressure connection		
Inside thread	7/16 - 20 UNF	
	1/2 -14 NPT	
	G 1/4	with O-Ring seal FPM (-30 ... +135 °C)
	7/16 - 20 UNF	sealed at front or sealing cone
	1/4 -18 NPT	
	G 1/4, G 1/2, G 3/8	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
Outside thread	G 1/4, G 1/2	sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	R 1/4	EN 10226
	1/8 - 27 NPT	
	G 1/8	sealed at front or sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	M10x1	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
	M20x1.5	sealed at front and manometer (combi)
	G 1/4, G 1/2	sealed at front

Installation arrangement	
Unrestricted	

Tests / Admissions	
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
Raised noise resistancy	EN 50121-3-2
Shock acc. IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load
UL	ANSI/UL 61010-1 acc. E325110
Drinking water approval	NSF/ANSI 61/372 acc. MH60087

Protection against explosion ⊕		ratiom. 10 ... 90%	4 ... 20 mA
Intrinsic safety «i»		Ex II 1/2 G Ex ia IIC T4 Ga/Gb	Ex II 1/2 G Ex ia IIC T4 Ga/Gb
		Ex II 1/2 D Ex ia IIC T125°C Da/Db	Ex II 1/2 D Ex ia IIC T125°C Da/Db
EC type examination certificate		SEV 15 ATEX 0173	SEV 10 ATEX 0145
Connection to certified intrinsically safe resistive circuits with maximum values		Ui ≤ 15 VDC; Ii ≤ 200 mA; Pi ≤ 750 mW	Ui ≤ 30 VDC; Ii ≤ 100 mA; Pi ≤ 750 mW
Effective internal inductance and capacitance for versions with plugs complying with EN 175301-803-A or M12x1		Li = 0 nH; Ci ≤ 150 nF	Li = 0 nH; Ci = 0 nF

Weight	
- 90 g	

Packaging (Please state on order)	
Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Accuracy

Parameter	Unit	
Characteristic line ¹⁾	% fs	± 0.3
Resolution	% fs	0.1
Thermal characteristic ²⁾	max. % fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max. % fs	± 0.25

Test conditions: 25 °C, 45% RH, power supply 24 VDC

Order code selection in bar 1 2 3 4 5 6 7 8 9 10 11
528. X X X X X X X X X X X

Pressure range (relative) ³⁾	-1 ... 0 bar	9	0	1																		
	0 ... 1 bar	9	1	1																		
	0 ... 1.6 bar	9	1	2																		
	0 ... 2.5 bar	9	1	4			0,4															
	0 ... 4 bar	9	1	5			0,4															
	0 ... 6 bar	9	1	7			0,4															
	0 ... 10 bar	9	3	0			0,4															
	0 ... 16 bar	9	3	1			0,4															
	0 ... 25 bar	9	3	2			0,4													1		
	0 ... 40 bar	9	3	3			0,4													1		
0 ... 60 bar	9	4	0			0,4													1			
Pressure range (absolute) ³⁾	0 ... 1 bar	8	1	1																		
	0 ... 1.6 bar	8	1	2																		
	0 ... 2.5 bar	8	1	4																		
	0 ... 4 bar	8	1	5																		
	0 ... 6 bar	8	1	7																		
	0 ... 10 bar	8	3	0																		
	0 ... 16 bar	8	3	1																		
Sealing material	FPM	Fluoro elastomer	(-15 ... +120 °C)				0															
	EPDM	Ethylene propylene	(-30 ... +120 °C)				1															
	NBR	Butadiene Acrylonitrile					2															
	MVQ	Silicone polymer	(-30 ... +120 °C)				3															
	FPM	Fluoro elastomer	(-30 ... +120 °C)				5															
Application	standard						0															
	for oxygen applications						0	1											1	1		
	with drinking water approval NSF 61						0	4											1	1		
Output / power supply	0 ... 5 V	7 ... 33 VDC																				
	1 ... 6 V	8 ... 33 VDC																				
	0 ... 10 V	12 ... 33 VDC																				
		12 ... 33 VDC / 24 VAC ±15% (not possible with M12x1, metri Pack, RAST, braids)																				
	ratiom. 10 ... 90%	5VDC ±10%																				
		5VDC ±10% Ex protection						0,4	9	3											1	
	4 ... 20 mA	7 ... 33 VDC																				
7 ... 33 VDC Raised noise resistantcy ((not possible with Braids)																						
10 ... 30 VDC Ex protection							0,4	4	1,3											1		
Electrical connection	Connector ⁴⁾	DIN EN 175301-803-A																				
		DIN EN 175301-803-C (industrial standard 9.4 mm)																				
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3																				
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4																				
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3																				
		RAST 2.5						0,4	7	4												
	Braids	Metri Pack Serie 150 ⁵⁾						0,4		5												
		80 ±10 mm								6												
		290 ±10 mm								7												
		480 ±10 mm								8												
	Swift connector	730 ±10 mm								9												
		without cable								0												
		with cable 1.5 m								L												
		with cable 2.0 m								N												
		with cable 3.0 m								Q												
Pressure connection ³⁾	Inside thread	with cable 5.0 m							R													
		7/16-20 UNF sealing cone																			K	
		1/2 -14 NPT																			D	
	Outside thread	G 1/4 with O-Ring seal FPM																				1
		7/16 -20 UNF sealing cone																				1
		1/4 -18 NPT																				3
		G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM																				4
		G 1/4 sealed at back and manometer with profile seal ring in FPM																				5
		R 1/4 acc. to EN 10226																				7
		G 1/2 sealed at back and manometer with profile seal ring in FPM							0,1													8
		7/16-20 UNF sealed at front																				G
		1/8 - 27 NPT																				A
		G 1/8 sealed at front																				M
		G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM							0,1													H
		G 1/4 sealed at front																				J
G 1/2 sealed at back and manometer with profile seal ring in FPM							0,1													C		
M10x1 sealed at back with profile seal ring in FPM spec							0,1													F		
M20x1.5 sealed at front and manometer (combi)																				E		
G 1/2 sealed at front																				9		
Pressure orifice	without																				1	
	with																				2	
Material	Stainless steel 1.4404 / AISI 316L																				1	
pressure connection	PVDF outside thread	sealed at front G 1/4, G 1/2																			2	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT0...5V)																			W		

¹⁾ typ. ; max. 0.5% fs (incl. zero point, full scale, linearity, hysteresis and repeatability) ²⁾ -15 ... 85 °C ³⁾ Other pressure ranges or pressure connections on request ⁴⁾ Delivery without female connector ⁵⁾ For pressure ranges ≤ 10 bar (relative) only possible if deaeration through the cable is assured

Pressure transmitter

Order code selection in psi			1	2	3	4	5	6	7	8	9	10	11	
			528.	X	X	X	X	X	X	X	X	X	X	
Pressure range (relative) ¹⁾	-30 ... 0" hg		9	B	0									
	0 ... 15 psi		9	B	1									
	0 ... 20 psi		9	B	2									
	0 ... 30 psi		9	B	4		0,4							
	0 ... 60 psi		9	B	5		0,4							
	0 ... 100 psi		9	B	7		0,4							
	0 ... 150 psi		9	C	0		0,4							
	0 ... 200 psi		9	C	1		0,4							
	0 ... 300 psi		9	C	2		0,4						1	
	0 ... 500 psi		9	C	3		0,4						1	
0 ... 750 psi		9	D	0		0,4						1		
Pressure range (absolute) ¹⁾	0 ... 15 psi		8	B	1									
	0 ... 20 psi		8	B	2									
	0 ... 30 psi		8	B	4									
	0 ... 60 psi		8	B	5									
	0 ... 100 psi		8	B	7									
	0 ... 150 psi		8	C	0									
	0 ... 200 psi		8	C	1									
Sealing material	FPM	Fluoro elastomer					0							
	EPDM	Ethylene propylene					1							
	NBR	Butadiene Acrylonitrile					2							
	MVQ	Silicone polymer					3							
	FPM	Fluoro elastomer					5							
Application	standard						0							
	for oxygen applications						0	1				1	1	
	with drinking water approval NSF 61						0	4				1	1	
Output / power supply	0 ... 5 V	7 ... 33 VDC						1						
	1 ... 6 V	8 ... 33 VDC						6						
	0 ... 10 V	12 ... 33 VDC						2						
		12 ... 33 VDC / 24 VAC ±15% (not possible with M12x1, metri Pack, RAST, braids)						8						
	ration. 10 ... 90%	5VDC ±10%						7						
		5VDC ±10% Ex protection						0,4	9	3			1	
		7 ... 33 VDC						3						
	4 ... 20 mA	7 ... 33 VDC Raised noise resistanctcy (not possible with Braids)						A						
		10 ... 30 VDC Ex protection						0,4	4	1,3			1	
	Electrical connection	Connector ²⁾	DIN EN 175301-803-A										1	
DIN EN 175301-803-C (industrial standard 9.4 mm)													2	
M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3													3	
M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4													M	
M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3													P	
RAST 2.5								0,4	7				4	
Braids		Metri Pack Serie 150 ³⁾						0,4					5	
		80 ±10 mm											6	
		290 ±10 mm											7	
		480 ±10 mm											8	
		730 ±10 mm											9	
Swift connector		without cable											0	
		with cable 1.5 m											L	
		with cable 2.0 m											N	
		with cable 3.0 m											Q	
	with cable 5.0 m											R		
Pressure connection ³⁾	Inside thread	7/16-20 UNF sealing cone										K	1	
		1/2-14 NPT										D	1	
		G 1/4 with O-Ring seal FPM											1	1
		7/16-20 UNF sealing cone											2	1
		1/4-18 NPT											3	1
	Outside thread	G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM											4	1
		G 1/4 sealed at back and manometer with profile seal ring in FPM											5	1 1
		R 1/4 acc. to EN 10226											7	1
		G 1/2 sealed at back and manometer with profile seal ring in FPM						0,1					8	1
		7/16-20 UNF sealed at front											G	1
		1/8-27 NPT											A	1
		G 1/8 sealed at front											M	1
		G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM						0,1					H	1
		G 1/4 sealed at front											J	1 2
		G 1/2 sealed at back and manometer with profile seal ring in FPM						0,1					C	1
M10x1 sealed at back with profile seal ring in FPM						0,1					F	1		
M20x1.5 sealed at front and manometer (combi)											E	1		
G 1/2 sealed at front											9			
Pressure orifice	without											1		
	with											2		
Material	Stainless steel 1.4404 / AISI 316L												1	
pressure connection	PVDF outside thread	sealed at front G 1/4, G 1/2											2	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 16psi/OUT0...5V)												W	

Accessories	Order number
Swift connector	107359
Female connector DIN EN 175301-803-A with seal	103510
Female connector DIN EN 175301-803-C with seal	104244
Corner-wire box for connector M12x1	106975
Corner-wire box for connector M12x1 with cable 2.0 m	114604
Straight-wire box for connector M12x1	114570
Straight-wire box for connector M12x1 with cable 2.0 m	114605
Mounting bracket with screw	118716
Calibration certificate	104551

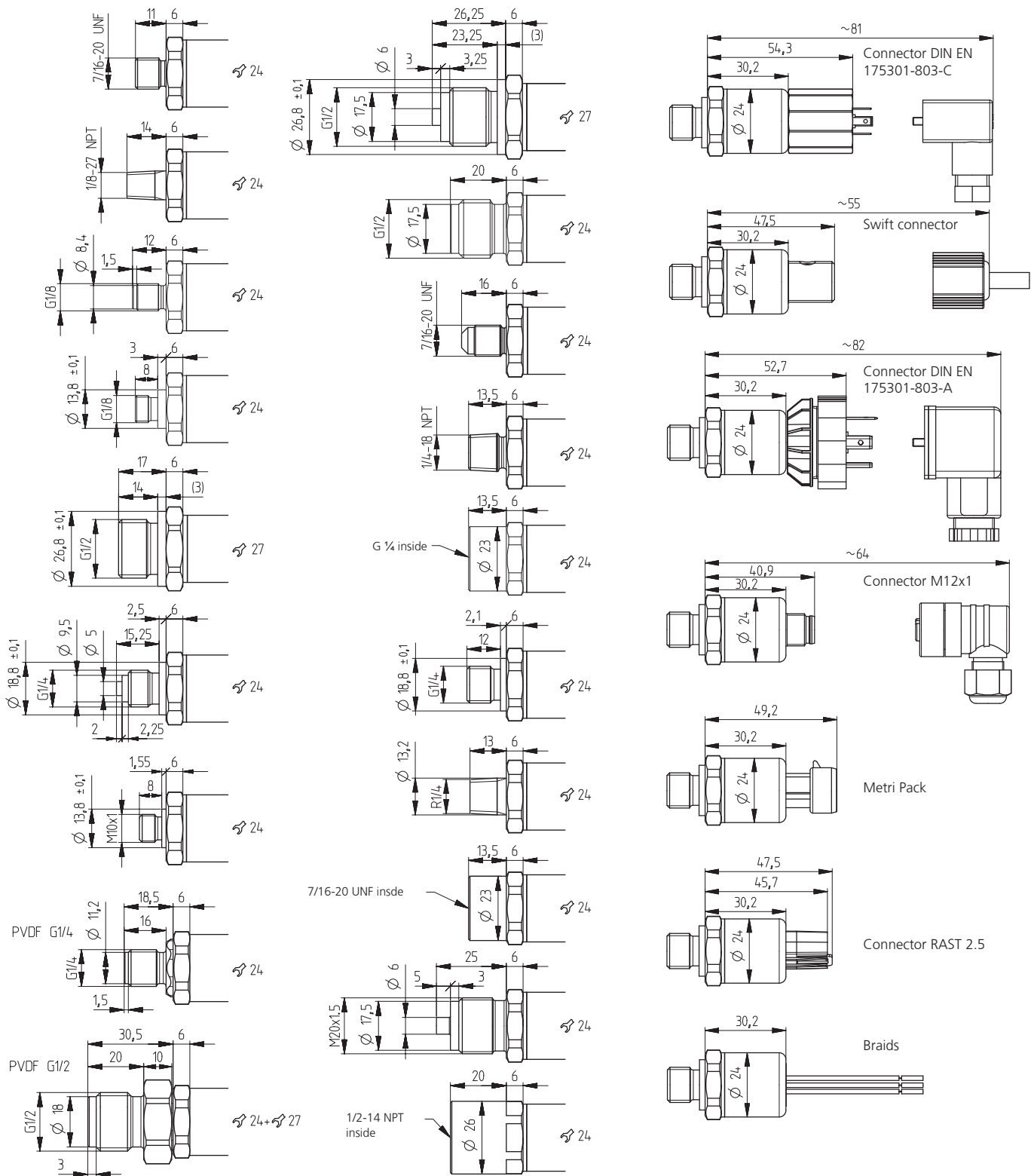
¹⁾ Other pressure ranges or pressure connections on request ²⁾ Delivery without female connector ³⁾ For pressure ranges ≤ 150 psi (relative) only possible if deaeration through the cable is assured

Order code selection in MPa			1	2	3	4	5	6	7	8	9	10	11	
			528.	X	X	X	X	X	X	X	X	X	X	
Pressure range (relative) ¹⁾	-0.1 ... 0 MPa		9	G	0									
	0 ... 0.1 MPa		9	G	1									
	0 ... 0.16 MPa		9	G	2									
	0 ... 0.25 MPa		9	G	4		0,4							
	0 ... 0.4 MPa		9	G	5		0,4							
	0 ... 0.6 MPa		9	G	7		0,4							
	0 ... 1 MPa		9	H	0		0,4							
	0 ... 1.6 MPa		9	H	1		0,4							
	0 ... 2.5 MPa		9	H	2		0,4						1	
	0 ... 4 MPa		9	H	3		0,4						1	
0 ... 6 MPa		9	K	0		0,4						1		
Pressure range (absolute) ¹⁾	0 ... 0.1 MPa		8	G	1									
	0 ... 0.16 MPa		8	G	2									
	0 ... 0.25 MPa		8	G	4									
	0 ... 0.4 MPa		8	G	5									
	0 ... 0.6 MPa		8	G	7									
	0 ... 1 MPa		8	H	0									
0 ... 1.6 MPa		8	H	1										
Sealing material	FPM	Fluoro elastomer	(\ominus -15 ... +120 °C)				0							
	EPDM	Ethylene propylene	(\ominus -30 ... +120 °C)				1							
	NBR	Butadiene Acrylonitrile					2							
	MVQ	Silicone polymer	(\ominus -30 ... +120 °C)				3							
	FPM	Fluoro elastomer	(\ominus -30 ... +120 °C)				5							
Application	standard						0							
	for oxygen applications						0	1			1	1		
	with drinking water approval NSF 61						0	4			1	1		
Output / power supply	0 ... 5 V	7 ... 33 VDC						1						
	1 ... 6 V	8 ... 33 VDC						6						
	0 ... 10 V	12 ... 33 VDC						2						
		12 ... 33 VDC / 24 VAC \pm 15% (not possible with M12x1, metri Pack, RAST, braids)						8						
	ration. 10 ... 90%	5VDC \pm 10%						7						
		5VDC \pm 10% Ex protection					0,4	9	3			1		
		7 ... 33 VDC						3						
4 ... 20 mA	7 ... 33 VDC Raised noise resistanctcy (not possible with Braids)						A							
	10 ... 30 VDC Ex protection					0,4	4	1,3				1		
Electrical connection	Connector ²⁾	DIN EN 175301-803-A										1		
		DIN EN 175301-803-C (industrial standard 9.4 mm)										2		
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3											3	
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4											M	
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3											P	
		RAST 2.5					0,4	7	4					
	Braids	Metri Pack Serie 150 ³⁾					0,4		5					
		80 \pm 10 mm							6					
		290 \pm 10 mm							7					
		480 \pm 10 mm							8					
	Swift connector	730 \pm 10 mm							9					
		without cable							0					
		with cable 1.5 m							L					
with cable 2.0 m								N						
with cable 3.0 m								Q						
	with cable 5.0 m							R						
Pressure connection ³⁾	Inside thread	1/16-20 UNF sealing cone										K	1	
		1/2 -14 NPT										D	1	
		G 1/4 with O-Ring seal FPM										1	1	
	Outside thread	1/16-20 UNF sealing cone											2	1
		1/4 -18 NPT											3	1
		G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM											4	1
		G 1/4 sealed at back and manometer with profile seal ring in FPM											5	1
		R 1/4 acc. to EN 10226											7	1
		G 1/2 sealed at back and manometer with profile seal ring in FPM					0,1						8	1
		1/16-20 UNF sealed at front											G	1
		1/8 - 27 NPT											A	1
		G 1/8 sealed at front											M	1
		G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM					0,1						H	1
		G 1/4 sealed at front											J	1
		G 1/2 sealed at back and manometer with profile seal ring in FPM					0,1						C	1
M10x1 sealed at back with profile seal ring in FPM					0,1						F	1		
M20x1.5 sealed at front and manometer (combi)											E	1		
G 1/2 sealed at front											9			
Pressure orifice	without												1	
	with												2	
Material	Stainless steel 1.4404 / AISI 316L												1	
pressure connection	PVDF outside thread	sealed at front G 1/4, G 1/2											2	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 0.3MPa/OUT0...5V)												W	

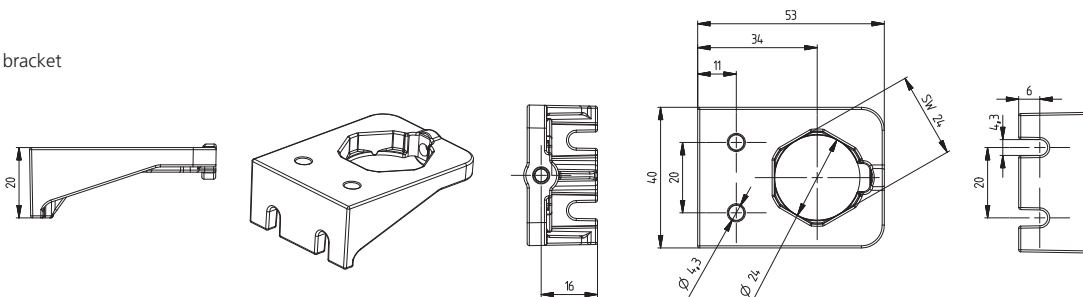
¹⁾ Other pressure ranges or pressure connections on request

²⁾ Delivery without female connector

³⁾ For pressure ranges \leq 1 MPa (relative) only possible if deaeration through the cable is assured



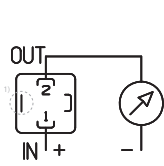
Mounting bracket



Electrical connections

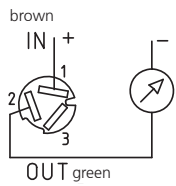
2 wire

Connector DIN EN 175301-803-A or C



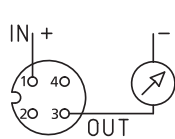
1 (IN) 2 (OUT)

Swift connector



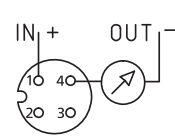
1 (IN) 2 (OUT)

Connector M12x1



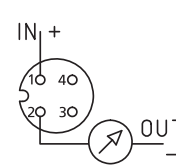
1 (IN) 3 (OUT)

Connector M12x1



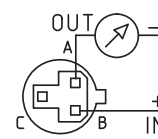
1 (IN) 4 (OUT)

Connector M12x1



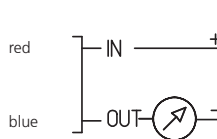
1 (IN) 2 (OUT)

Metri Pack Serie 150



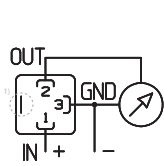
B (IN) A (OUT)

Braids



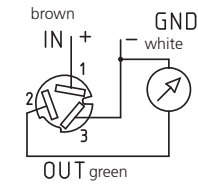
3 wire

Connector DIN EN 175301-803-A or C



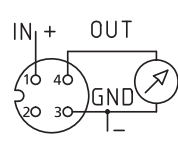
1 (IN) 2 (OUT) 3 (GND)

Swift connector



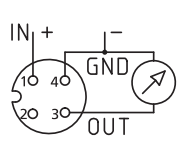
1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



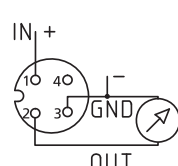
1 (IN) 4 (OUT) 3 (GND)

Connector M12x1



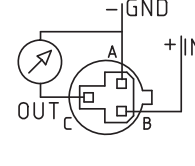
1 (IN) 3 (OUT) 4 (GND)

Connector M12x1



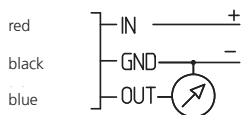
1 (IN) 2 (OUT) 3 (GND)

Metri Pack Serie 150

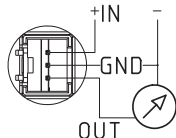


B (IN) C (OUT) A (GND)

Braids

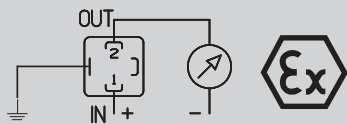


Connector RAST 2.5



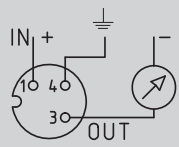
Device design with explosion protection: 4 ... 20 mA
The grounding connection is conductively connected to the transmitter housing.

Connector DIN EN 175301-803-A



1 (IN) 2 (OUT) ↓

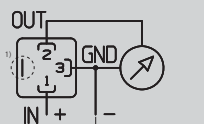
Connector M12x1



1 (IN) 3 (OUT) 4 (↓)

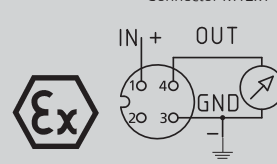
Device design with explosion protection: ratiom. 10 ... 90%
The electronic GND is connected with a 1MΩ resistor to the transmitter housing.

Connector DIN EN 175301-803-A



1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



1 (IN) 3 (GND) 4 (OUT)

¹⁾ Not connected with transmitter housing

Pressure transmitter type 540 with display and programmable switching outputs

Pressure range
0 ... 60 – 600 bar



The μ P-regulated, programmable pressure transmitter type 540 has a robust industry design. The parameters are easily adjustable with two function keys in the configuration menu which disposes of up to two programmable switching points.

All systems are equipped with a diagnostic function. The large 4 digit LED display assures a good accuracy of reading. The pressure switch type 540 is based upon the Huba Control developed thick film technology where the pressure measuring cell is fully welded.

- Compact, rugged construction
- High over pressure
- Clearly readable display
- Sensitive operation keys
- Diagnostic function
- with analogue signal available
- by up to 2 programmable switching outputs

Technical overview

Pressure range		
Relative		0 ... 60 – 600 bar
Operating conditions		
Medium		Liquids and gases
Temperature	Medium / Ambient	-20 ... +80 °C
	Storage	-40 ... +80 °C
Overload		3 x fs (max. 1500 bar)
Rupture pressure		6 x fs (max. 2500 bar)
Materials		
Case		Polyarylamid 50% GF black
Materials in contact with medium	Sensor	Stainless steel
	Pressure connection	Stainless steel 1.4404 / AISI 316L
Electrical overview		
Output		0 ... 10 V
		4 ... 20 mA
Power supply		Open-collector switching output for max. 250 mA, contact NO or contact NC
Load		17 ... 33 VDC
		> 10 kOhm
Current consumption		< 500 Ohm
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.	max. 50 mA
Response time		≤ 5 ms
Protection class		
Protection class III		
Displays (rotatable by 180°)		
7 Segment LED, 4 digits for the indication of pressure measuring values and parameter values.		
Point-LED for state indication of switching points.		
Point-LED for indication of programmed measuring unit.		
Programming		
All settings can made in unpressurised state or during the operation. Ex works with standard setting.		
Analogue output: characteristic line adjustable of 75 ... 125% FS		
Digital output: Measuring range		
rising pressure	8 ... 100% fs	
falling pressure	5 ... 97% fs	
P or N-switching, open-close-contact, rise delay time eligible Rise delay time 0 – 50 s, Switch off delay time 0 – 50 s, Response time 5 ... 500 ms.		
Diagnostic function		
Manual operation with keyboard: Test of sensor circuit and of stainless steel cell. Version available with diagnostic function.		
Version with diagnostic input (shunt-cal): feed-back with 50% fs signal 12 mA or 5 V.		
Protection standard		
IP 65 and IP 67 acc. IEC 60529		
Electrical connection		
Connector M12x1		
Pressure connection		
Inside thread	G 1/4	with O-Ring sealing FPM spez.
	7/16 - 20 SAE	
	1/4 -18 NPT	
Outside thread	1/4 -18 NPT	sealed at back DIN 3852-E with profile seal ring FPM spez.
	G 1/4	EN 10226
	R 1/4	
	7/16 - 20 UNF	
Installation arrangement		
Unrestricted (Electrical connection not recommended down)		
Tests / Admissions		
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3	
UL acc. 61010-1		
Shock acc. IEC IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)	
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load	
Weight		
~ 120 g		
Packaging		
Single packaging in cardboard		

Accuracy

Parameter		Unit	
Characteristic line ¹⁾		% fs	± 1.0
Thermal characteristic ²⁾	max.	% fs/10K	± 0.65
Long term stability acc. IEC EN 60770-1	max.	% fs	± 0.3

Test conditions: 25 °C, 45% RH, power supply 24 VDC

¹⁾ typical; (incl. zero point, full scale, linearity, hysteresis and repeatability)

²⁾ -15 ... 85 °C

Pressure transmitter

Order code selection table				1	2	3	4	5	6	7	8	9	10
				540.	X	X	X	X	X	X	X	X	X
Pressure range ¹⁾ (adjustment in bar)	bar	psi	MPa										
	0 ... 60	0 ... 870	0 ... 6	9	4	0	S						
	0 ... 100	0 ... 1450	0 ... 10	9	4	1	S						
	0 ... 160	0 ... 2320	0 ... 16	9	4	2	S						
	0 ... 250	0 ... 3625	0 ... 25	9	4	3	S						
	0 ... 400	0 ... 5800	0 ... 40	9	5	4	S						
0 ... 600	0 ... 8700	0 ... 60	9	5	5	S							
Pressure range ¹⁾ (adjustment in psi)	psi	bar	MPa										
	0 ... 750	0 ... 52	0 ... 5.17	9	D	0	S						
	0 ... 1000	0 ... 69	0 ... 6.90	9	D	1	S						
	0 ... 2000	0 ... 138	0 ... 13.79	9	D	2	S						
	0 ... 3000	0 ... 207	0 ... 20.69	9	D	3	S						
	0 ... 5000	0 ... 345	0 ... 34.48	9	E	4	S						
0 ... 7500	0 ... 517	0 ... 51.72	9	E	5	S							
Pressure indication	bar	factory calibration in bar						0					
	psi	factory calibration in bar						1					
	MPa	factory calibration in bar						3					
Output	1 analogue output	4 ... 20 mA	diagnostic input					0	0				
		0 ... 10 V	diagnostic input					1	0				
		4 ... 20 mA	1 digital output					2	1,2				
		0 ... 10 V	1 digital output					3	1,2				
	2 digital outputs							4	1,2				
	2 digital outputs	4 ... 20 mA	1 analogue output					5	1,2				
	0 ... 10 V	1 analogue output					6	1,2					
Electrical connection ²⁾	without digital output							0					
	M12x1 NPN							1					
	M12x1 PNP							2					
Pressure connection	Inside thread	7/16 -20 SAE								A	0	1	
		G 1/4 with O-ring sealing FPM spez.								1	0	1	
		1/4 -18 NPT								D	0	1	
	Outside thread	7/16 -20 UNF								2	0	1	
		1/4 -18 NPT								3	0	1	
		G 1/4 sealed at back DIN 3852-E with profile seal ring FPM spez. R 1/4 acc. EN 10226								4	0	1	
								7	0	1			

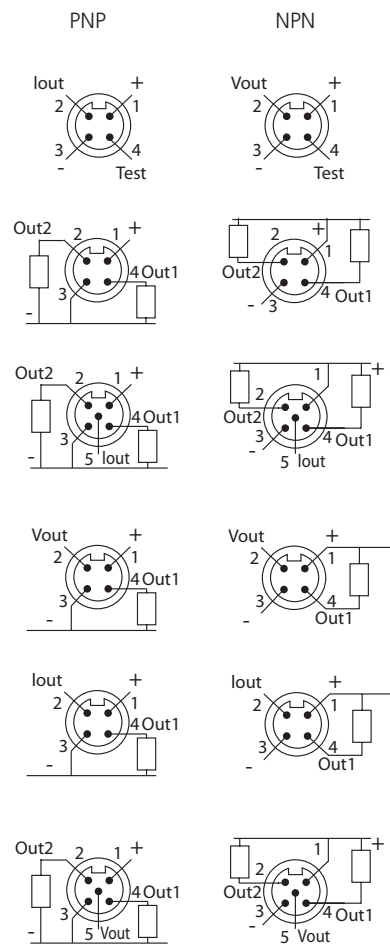
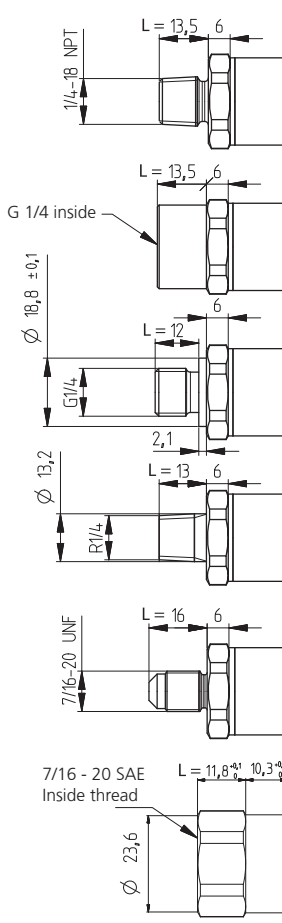
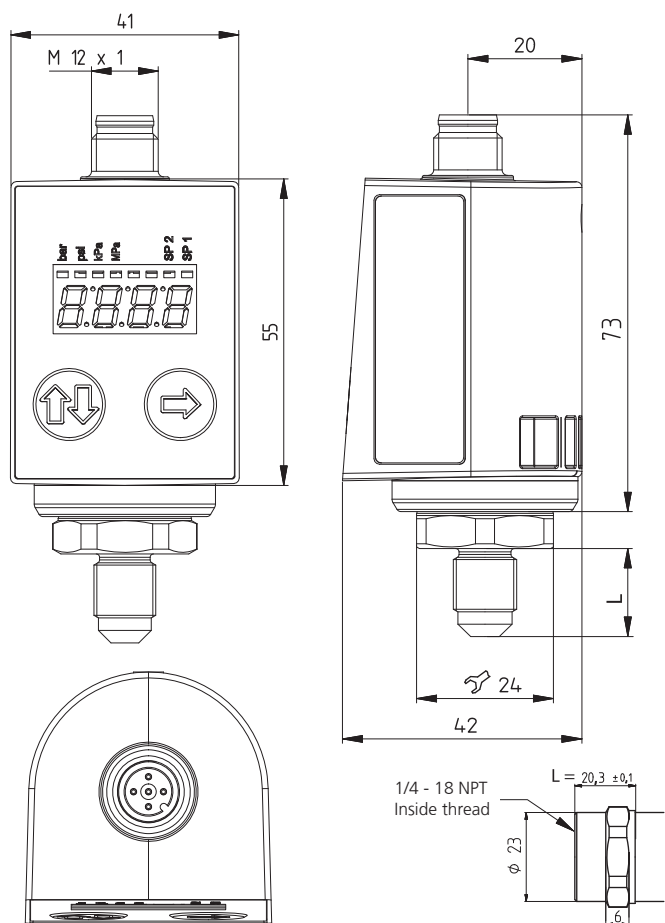
Accessories ³⁾				Order Number
Mounting bracket with screw				118716
Heat sink with outside thread G 1/2 - inside thread G 1/4				105073
Heat sink with outside thread G 1/4 - inside thread G 1/4				105074
Straight-wire box for connector M12x1 with cable		5-pole	200 cm	114564
Straight-wire box for connector M12x1 with cable (with UL-admission)		5-pole	200 cm	118099
Calibration certificate (available for analogue output, only)				104551

¹⁾ Other pressure on request

²⁾ Delivery without female connector

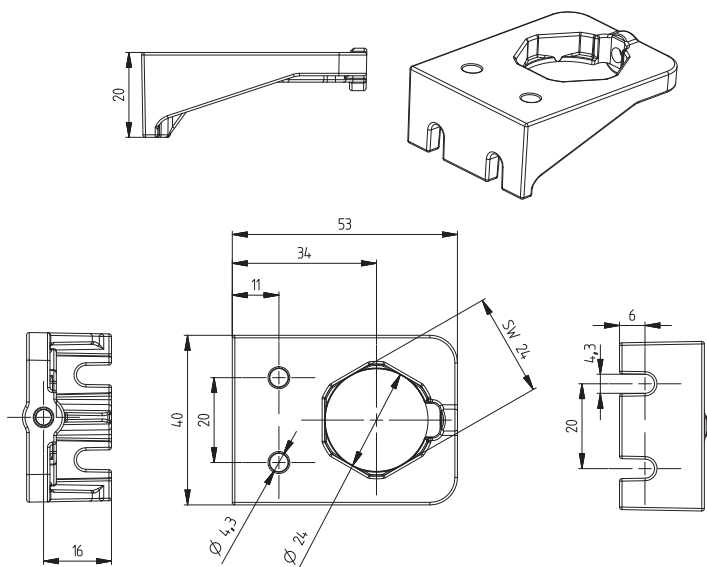
³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections

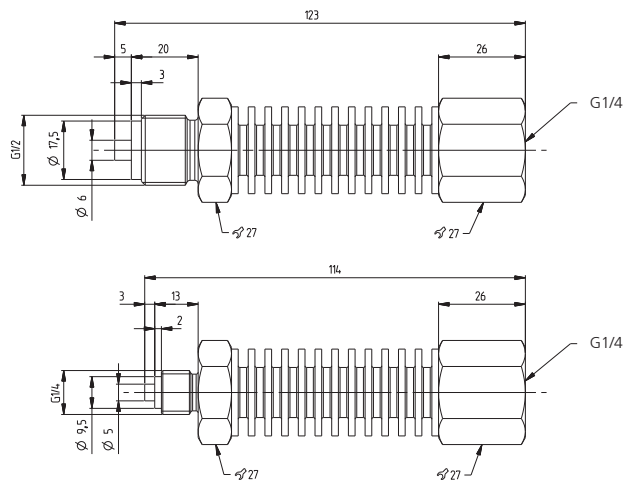


Pin	Colour
1	brown
2	white
3	blue
4	black
5	grey

Mounting bracket



Heat sink



Pressure transmitter type 548 with display and programmable switching outputs

Pressure range
-1 ... 0 – 40 bar



The μ P-regulated, programmable pressure transmitter type 548 has a robust industry design. The parameters are easily adjustable with two function keys in the configuration menu which disposes of up to two programmable switching points.

All systems are equipped with a diagnostic function. The large 4 digit LED display assures a good accuracy of reading. The pressure switch type 548 is based upon the well proven ceramic technology developed by Huba Control over 20 years ago.

- Compact, rugged construction
- High over pressure
- Clearly readable display
- Sensitive operation keys
- Diagnostic function
- with analogue signal available
- by up to 2 programmable switching outputs

Technical overview

Pressure range

Relative -1 ... 0 bar / 0 ... 40 bar

Operating conditions

Medium		Liquids and gases
Temperature	Medium / ambient	-20 ... +80 °C
	Storage	-40 ... +80 °C
Overload / Rupture pressure	≤ 10 bar	4.0 x FS
	> 10 bar	3.5 x FS

Materials

Case		Polyarylamid 50% GF black
Materials in contact with medium	Sensor	ceramic Al ₂ O ₃ (96%)
	Pressure connection	Stainless steel 1.4404 / AISI 316L
	Sealing material	FPM

Electrical overview

Output	0 ... 10 V	
	4 ... 20 mA	
Power supply	Switching output for max. 250 mA, contact NO or contact NC	
		17 ... 33 VDC
Load	0 ... 10 V	> 10 kOhm
	4 ... 20 mA	< 500 Ohm
Current consumption		max. 50 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.	
Response time		≤ 5 ms

Protection class

Protection class III

Displays (rotatable by 180°)

7 Segment LED, 4 digits for the indication of pressure measuring values and parameter values.
 Point-LED for state indication of switching points.
 Point-LED for indication of programmed measuring unit.

Programming

All settings can be made in unpressurised state or during the operation. Ex works with standard setting.

Analogue output: characteristic line adjustable of 75 ... 125% FS

Digital output: Measuring range

rising pressure	8 ... 100% fs
falling pressure	5 ... 97% fs

P or N-switching, open-close-contact, rise delay time eligible Rise delay time 0 – 50 s, Switch off delay time 0 – 50 s, Response time 5 ... 500 ms.

Diagnostic function

Manual operation with keyboard: Test of sensor circuit and of ceramic cell. Version available with diagnostic function.
 Version with diagnostic input (shunt-cal): feed-back with 50% fs signal 12 mA or 5 V.

Protection standard

IP 65 and IP 67 acc. IEC 60529

Electrical connection

Connector M12x1

Pressure connection

Inside thread	G 1/4	with O-Ring sealing FPM spec.
	7/16 - 20 SAE	
	1/4 - 18 NPT	
Outside thread	1/4 - 18 NPT	
	G 1/4	sealed at back DIN 3852-E with profile seal ring FPM spec.
	R 1/4	EN 10226
	7/16 - 20 UNF	

Installation arrangement

Unrestricted (Electrical connection not recommended down)

Tests / Admissions

Electromagnetic compatibility	CE conformity acc. EN 61326-2-3
UL acc. 61010-1	
Shock acc. IEC IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load

Weight

~ 120 g

Packaging

Single packaging in cardboard

Accuracy

Parameter		Unit	
Characteristic line ¹⁾		% fs	± 1.0
Thermal characteristic ²⁾	max.	% fs/10K	± 0.65
Long term stability acc. IEC EN 60770-1	max.	% fs	± 0.3

Test conditions: 25 °C, 45% RH, power supply 24 VDC

¹⁾ typical; (incl. zero point, full scale, linearity, hysteresis and repeatability)

²⁾ -15 ... 85 °C

Pressure transmitter

Order code selection table					1	2	3	4	5	6	7	8	9	10	
					548.	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾ (adjustment in bar)	bar	psi	kPa	MPa											
	-1 ... 0	-14.5 ... 0.00	-100 ... 0	-0.1 ... 0.00	9	0	1	0							
	0 ... 1	0 ... 14.50	0 ... 100	0 ... 0.10	9	1	1	0							
	0 ... 2.5	0 ... 36.25	0 ... 250	0 ... 0.25	9	1	4	0							
	0 ... 6	0 ... 87.00	0 ... 600	0 ... 0.60	9	1	7	0							
	0 ... 10	0 ... 145.00	0 ... 1000	0 ... 1.00	9	3	0	0							
	0 ... 16	0 ... 232.00	0 ... 1600	0 ... 1.60	9	3	1	0							
	0 ... 25	0 ... 362.50	0 ... 2500	0 ... 2.50	9	3	2	0							
0 ... 40	0 ... 580.00	0 ... 4000	0 ... 4.00	9	3	3	0								
Pressure range ¹⁾ (adjustment in psi)	psi	bar	kPa	MPa											
	-14.5 ... 0	-1 ... 0.00	-100 ... 0	-0.1 ... 0.00	9	A	1	0							
	0 ... 15	0 ... 1.03	0 ... 103	0 ... 0.10	9	B	1	0							
	0 ... 30	0 ... 2.07	0 ... 207	0 ... 0.21	9	B	4	0							
	0 ... 100	0 ... 6.90	0 ... 690	0 ... 0.69	9	B	7	0							
	0 ... 145	0 ... 10.00	0 ... 1000	0 ... 1.00	9	C	0	0							
	0 ... 200	0 ... 13.79	0 ... 1379	0 ... 1.38	9	C	1	0							
	0 ... 300	0 ... 20.69	0 ... 2069	0 ... 2.07	9	C	2	0							
0 ... 500	0 ... 34.48	0 ... 3448	0 ... 3.45	9	C	3	0								
Pressure indication	bar	factory calibration in bar											0		
	psi	factory calibration in bar											1		
	kPa	factory calibration in bar											2		
	MPa	factory calibration in bar											3		
Output	1 analogue output	4 ... 20 mA	diagnostic input										0	0	
		0 ... 10 V	diagnostic input										1	0	
		4 ... 20 mA	1 digital output										2	1,2	
		0 ... 10 V	1 digital output										3	1,2	
	2 digital outputs											4	1,2		
	2 digital outputs	4 ... 20 mA	1 analogue output									5	1,2		
	0 ... 10 V	1 analogue output									6	1,2			
Electrical connection ²⁾	M12x1 without digital output												0		
	M12x1 NPN												1		
	M12x1 PNP												2		
Pressure connection	Inside thread	$\frac{7}{16}$ -20 SAE											A	0 1	
		G $\frac{1}{4}$ with O-ring sealing FPM spez.												1	0 1
		$\frac{1}{4}$ -18 NPT												D	0 1
	Outside thread	$\frac{7}{16}$ -20 UNF												2	0 1
		$\frac{1}{4}$ -18 NPT												3	0 1
		G $\frac{1}{4}$ sealed at back DIN 3852-E with profile seal ring FPM spez.												4	0 1
		R $\frac{1}{4}$ acc. EN 10226												7	0 1

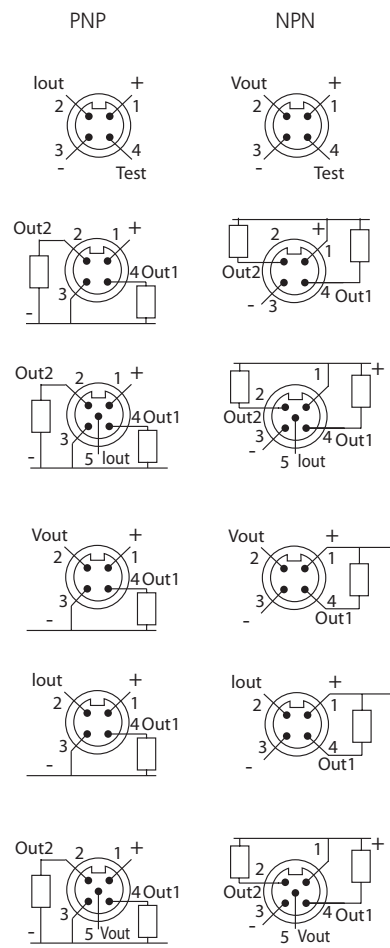
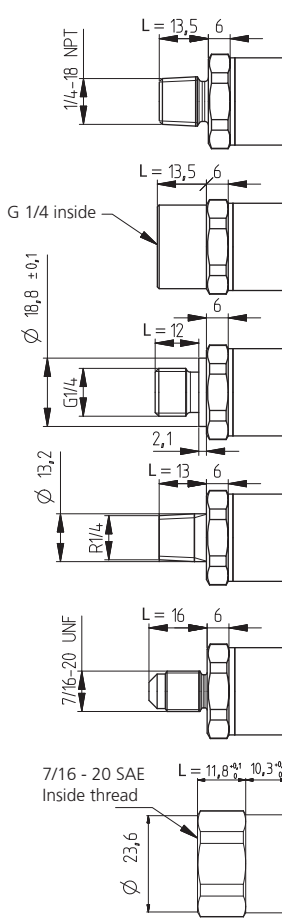
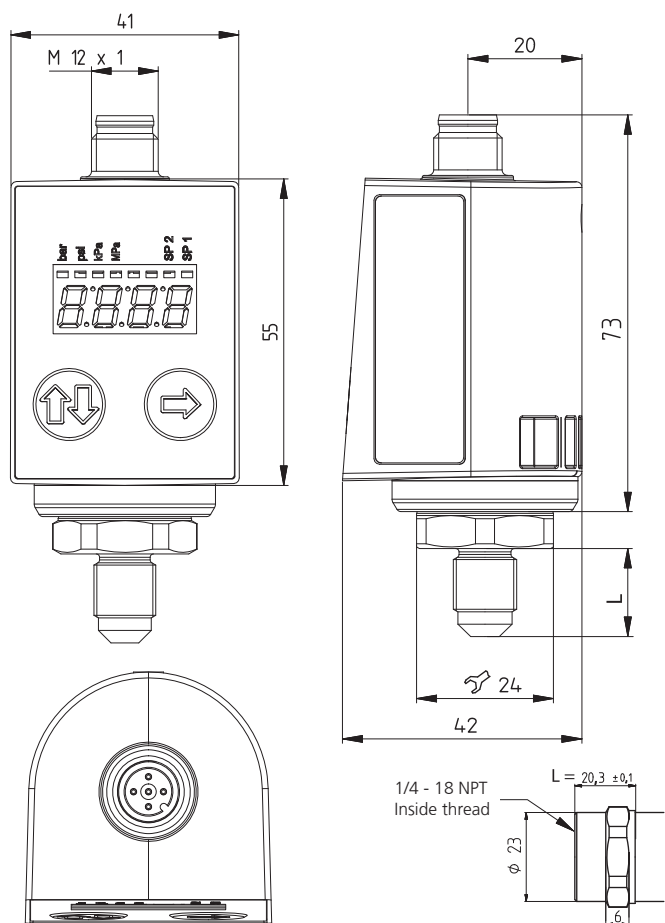
Accessories ³⁾				Order Number
Mounting bracket with screw				118716
Heat sink with outside thread G $\frac{1}{2}$ - inside thread G $\frac{1}{4}$				105073
Heat sink with outside thread G $\frac{1}{4}$ - inside thread G $\frac{1}{4}$				105074
Straight-wire box for connector M12x1 with cable		5-pole	200 cm	114564
Straight-wire box for connector M12x1 with cable (with UL-admission)		5-pole	200 cm	118099
Calibration certificate (available for analogue output, only)				104551

¹⁾ Other pressure on request

²⁾ Delivery without female connector

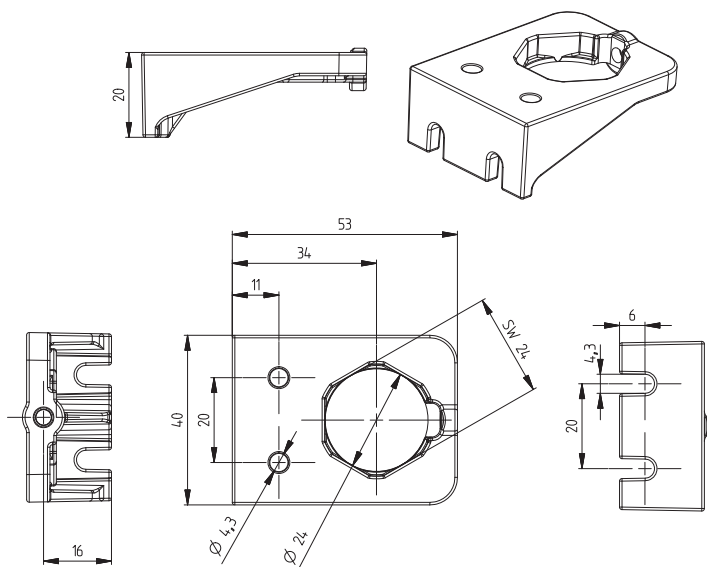
³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections

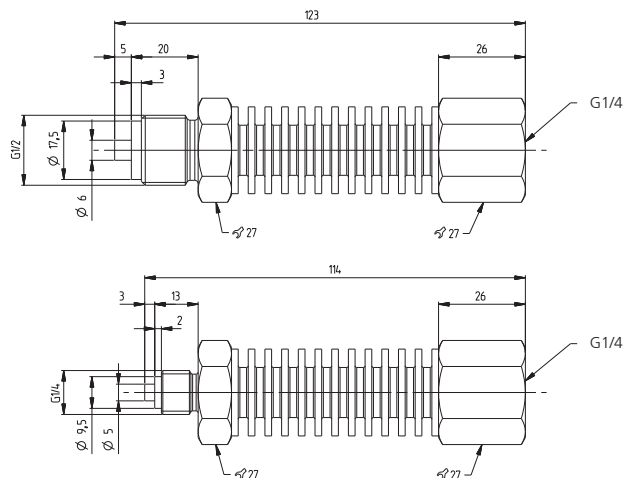


Pin	Colour
1	brown
2	white
3	blue
4	black
5	grey

Mounting bracket



Heat sink



Relative pressure transmitter type 550 for mobile hydraulic

Pressure range
0 ... 100 – 600 bar



The pressure transmitter type 550 meets the highest requirements for mobile hydraulic applications. This sensor is available with protection standard IP67 or IP69K. The standard pressure orifice prevents damage due to pressure peaks.

The compact and rugged design meets the requirement of shock- and vibration stability according Kfz-norm ISO 16750. The pressure transmitter type 550 guarantees highest EMC stability according to various Kfz regulations with test level up to 100V/m.

The measuring cell is based upon the Huba Control developed thick film technology on stainless steel and is fully hermetically welded .

- Compact and rugged construction for high operating reliability
- Welded construction – no elastomer seals
- Excellent EMC capacity
- Negligible temperature influence on accuracy

Technical Overview

Pressure range				
Relative	0 ... 100 – 600 bar			
Operating conditions				
Medium	Liquids and gases			
Temperature	Medium	-40 ... +125 °C		
	Ambient	-40 ... +100 °C		
	Storage	-50 ... +100 °C		
Tolerable overload	≤ 400 bar	3 x fs		
	600 bar	2.5 x fs		
Rupture pressure	≤ 400 bar	6 x fs		
	600 bar	4 x fs		
Materials				
Case	Stainless steel 1.4404 / AISI 316 L			
Plug accommodation	Polyarylamide 50% GF UL 94 V-0			
Materials in contact with the medium	Pressure connection	Stainless steel 1.4404 / AISI 316 L		
	Sensor	Stainless steel		
Elektrical overview				
2 wire	Output	Power supply	Load	Current consumption
	4 ... 20 mA	7.5 ... 33 VDC	$\frac{\text{supply voltage} - 7.5 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 23 mA
3 wire	0 ... 5 V	7 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	0 ... 10 V	12 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
Polarity reversal protection	ratiom. 10 ... 90%			< 7 mA
Insulation voltage	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			500 VDC
Protection class				
Protection class III				
Dynamic response				
Response time	< 2 ms (10 ... 90%, typ. 1 ms)			
Load cycle	< 100 Hz			
Elektrical connection			Protection standard	
Kostal SLK 2.8 coding A			IP 69K	
AMP-JPT			IP 67	
AMP Superseal 1.5			IP 67	
Deutsch DT04-3P			IP 67	
Metri Pack 150 P2S Series			IP 67	
M12x1			IP 67	
Pressure connection				
Outside thread	7/16 - 20 UNF			
	1/4 - 18 NPT			
	G1/4 sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C)			
	M14x1.5 sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C)			
R 1/4 acc. EN 10226				
Installation arrangement				
Unrestricted				
Tests / Admissions				
Electromagnetic compatibility	<u>Noise immunity / Noise emission</u>		<u>Noise immunity automotive guideline</u>	<u>Noise emission automotive guideline</u>
	ISO 13766 - earth-moving equipment		ISO 11452-2, HF (Field), 100 V/m (200 ... 2000 MHz)	CISPR25
	DIN EN 13309 - construction equipment		ISO 11452-4, HF (BCI), 100 mA (20 ... 400 MHz)	
	DIN ISO 14982 - agriculture and forestry		ISO 10605, ESD, ±8 kV contact, ±15 kV air	
	Automotive guideline ECE R10 ¹⁾		ISO 7637-2, puls ²⁾ , test level 4 ³⁾	
	Automotive guideline 2004/104/EG ¹⁾		ISO 16750-2, Load Dump, 155 V (1 Ω, 300 ms)	
Shock acc. ISO 16750-3	50 g, 11 ms, half sine wave, 1000x / axis			
Vibration acc. ISO 16750-3	Test VI (12 g, sinusoidal 18 g random vibration)			
cULus	acc. 61010-1			
Weight				
~ 90 g				
Packaging (Please state on order)				
Single packaging in cardboard			accessories integrated	
Multiple packaging in cardboard (25 pcs)				

Accuracy

Parameter		Unit	
Characteristic line acc. IEC 61298-2 ^{4),5)}		% fs	± 0.5
Resolution		% fs	0.1
Thermal characteristic ⁶⁾	max.	% fs/10K	± 0.2
Long term stability acc. IEC 61298-2	max.	% fs	± 0.5

Test conditions: 25 °C, 45% rF

¹⁾ E1 approval for customer specific type on request

²⁾ Puls 1, 2a, 2b, 3a, 3b

³⁾ Pressure sensor for 12 V and 24 V power system (0 ... 5 V, 0 ... 10 V and 4 ... 20 mA)

⁴⁾ incl. zero point, full scale, linearity, hysteresis and repeatability

⁵⁾ Considering EMC interference < ±1.5% fs

⁶⁾ -15 ... 85 °C

Pressure transmitter

Order code selection table in bar		550.	X	X	X	X	X	X	X	X	X	X	X	X
Pressure range ¹⁾	0 ... 100 bar	9	4	1	S	0								
	0 ... 160 bar	9	4	2	S	0								
	0 ... 250 bar	9	4	3	S	0								
	0 ... 400 bar	9	5	4	S	0								
	0 ... 600 bar	9	5	5	S	0								
▲ Full scale signal at these pressure														
Output / power supply	0 ... 5 V 7 ... 33 VDC									1				
	0 ... 10 V 12 ... 33 VDC									2				
	4 ... 20 mA 7.5 ... 33 VDC									3				
	10 ... 90% ratiom. 5VDC ±10%									7				
	Kostal SLK 2.8 coding A									7	1			
Electrical connection ²⁾	AMP-JPT										2			
	AMP Superseal 1.5										3			
	Deutsch DT04-3P										4			
	Metri Pack 150 P2S Series										5			
	M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3										S			
											M			
Pressure connection ¹⁾	Outside thread											2	2	1
												3	2	1
												4	2	1
												6	2	1
												7	2	1
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 50bar/Out1...8V)													W

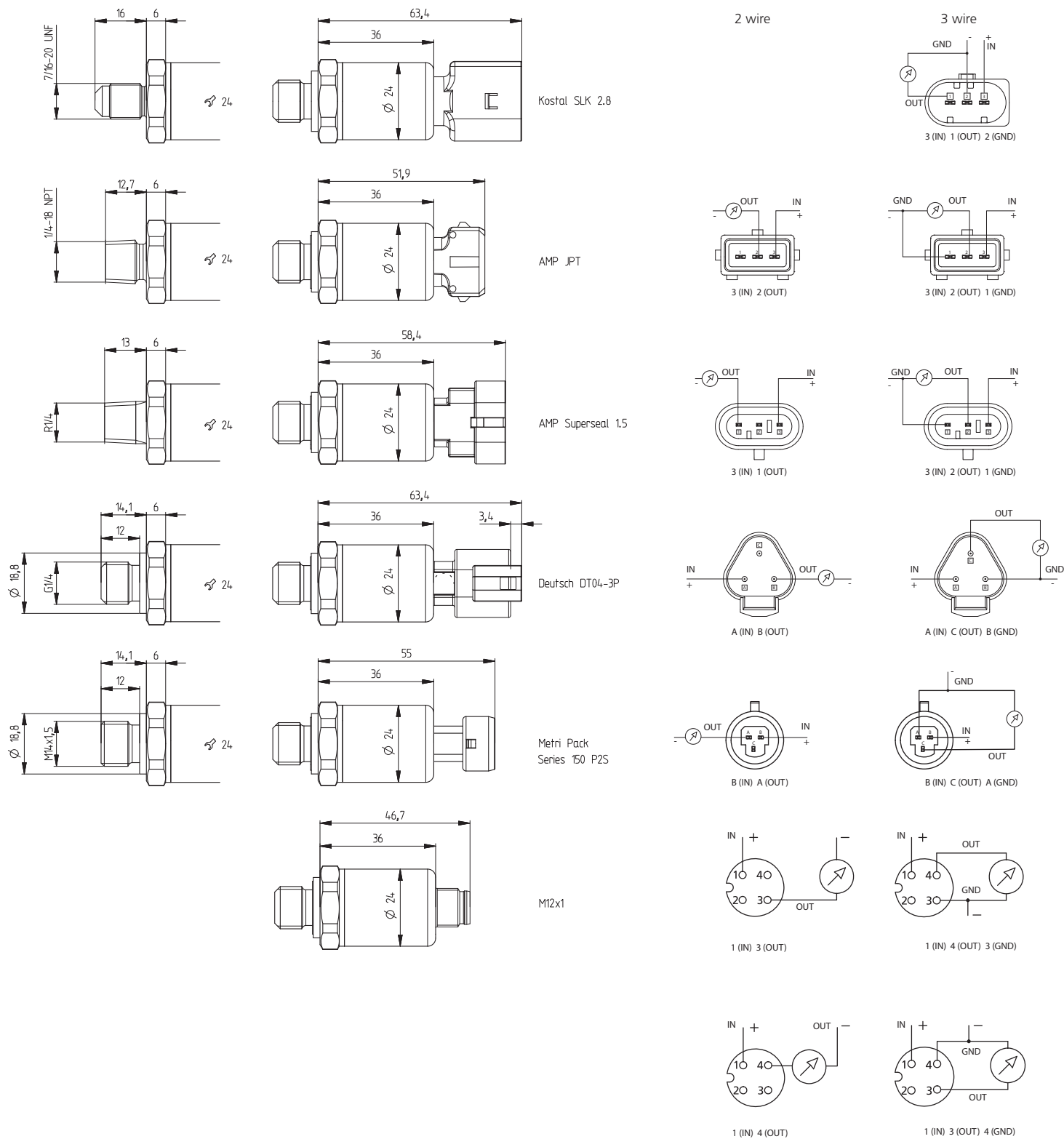
Order code selection table in psi		550.	X	X	X	X	X	X	X	X	X	X	X	X
Pressure range ¹⁾	0 ... 1000 psi	9	D	1	S	0								
	0 ... 2000 psi	9	D	2	S	0								
	0 ... 3000 psi	9	D	3	S	0								
	0 ... 5000 psi	9	E	4	S	0								
	0 ... 7500 psi	9	E	5	S	0								
▲ Full scale signal at these pressure														
Output / power supply	0 ... 5 V 7 ... 33 VDC										1			
	0 ... 10 V 12 ... 33 VDC										2			
	4 ... 20 mA 7.5 ... 33 VDC										3			
	10 ... 90% ratiom. 5VDC ±10%										7			
	Kostal SLK 2.8 coding A										7	1		
Electrical connection ²⁾	AMP-JPT											2		
	AMP Superseal 1.5											3		
	Deutsch DT04-3P											4		
	Metri Pack 150 P2S Series											5		
	M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3											S		
												M		
Pressure connection ¹⁾	Outside thread											2	2	1
												3	2	1
												4	2	1
												6	2	1
												7	2	1
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 650psi/Out1...8V)													W

Order code selection table in MPa		550.	X	X	X	X	X	X	X	X	X	X	X	X
Pressure range ¹⁾	0 ... 10 MPa	9	K	1	S	0								
	0 ... 16 MPa	9	K	2	S	0								
	0 ... 25 MPa	9	K	3	S	0								
	0 ... 40 MPa	9	L	4	S	0								
	0 ... 60 MPa	9	L	5	S	0								
▲ Full scale signal at these pressure														
Output / power supply	0 ... 5 V 7 ... 33 VDC											1		
	0 ... 10 V 12 ... 33 VDC											2		
	4 ... 20 mA 7.5 ... 33 VDC											3		
	10 ... 90% ratiom. 5VDC ±10%											7		
	Kostal SLK 2,8 coding A											7	1	
Electrical connection ²⁾	AMP-JPT												2	
	AMP Superseal 1.5												3	
	Deutsch DT04-3P												4	
	Metri Pack 150 P2S Series												5	
	M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3												S	
													M	
Pressure connection ¹⁾	Outside thread												2	2
													3	2
													4	2
													6	2
													7	2
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 5MPa/Out1...8V)													W

Accessories	Accessories supplied loose
Set - Female connector AMP JPT 2 wire (3 wire with 1 dummy plug)	Order Number 110442
Set - Female connector AMP JPT 3 wire	108767
Calibration certificate	104551

¹⁾ Other pressure ranges and pressure connections on request ²⁾ Delivery without female connector

Dimensions in mm / Electrical connections



Relative and absolute pressure transmitter type 558 for mobile application

Pressure range
0 ... 6 – 60 bar



The pressure transmitter type 558 meets the highest requirements for the industry and vehicle manufacturing. This sensor is available with protection standard IP67 or IP69K. The optional pressure orifice prevents damage due to pressure peaks.

The compact and rugged design meets the requirement of shock- and vibration stability according Kfz-norm ISO 16750. The pressure transmitter type 558 guarantees highest EMC stability according to various Kfz regulations with test level up to 100V/m.

This sensor utilises a ceramic technology, developed by Huba Control and for the last 20 years, in millions of applications.

- Compact and rugged construction for high operating reliability
- Wide choice of connections available
- Excellent EMC capacity
- Negligible temperature influence on accuracy

Technical Overview

Pressure range	
Relative	0 ... 10 – 60 bar
Absolute	0 ... 6 bar

Operating conditions		
Medium	Liquids and gases	
Temperature	Medium	FPM -40 ... +125 °C
		EPDM -40 ... +125 °C
		NBR -20 ... +125 °C
	Ambient	-40 ... +100 °C
	Storage	-50 ... +100 °C
Zulässige Überlast / Berstdruck	2.5 x FS	

Materials		
Pressure connection	Stainless steel 1.4404 / AISI 316L	
Plug accommodation	Polyarylamide 50% GF UL 94 V-0	
Materials in contact with the medium	Pressure connection	Stainless steel 1.4404 / AISI 316L
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Sealing material	EPDM, NBR, FPM

Elektrical overview				
	Output	Power supply	Load	Current consumption
2 wire	4 ... 20 mA	7.5 ... 33 VDC	$< \frac{\text{supply voltage} - 7.5 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 23 mA
	0 ... 5 V	7 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
3 wire	0 ... 10 V	12 ... 33 VDC	>10 kOhm / < 100 nF	< 7 mA
	ration. 10 ... 90%	5 VDC ± 10%	>10 kOhm / < 100 nF	< 7 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			
Insulation voltage				500 VDC

Protection class	
Protection class III	

Dynamic response	
Response time	< 2 ms (10 ... 90%, typ. 1 ms)
Load cycle	< 100 Hz

Elektrical connection		Protection standard
Kostal SLK 2.8 Codierung A		IP 69K
AMP-JPT		IP 67
AMP Superseal 1.5		IP 67
Deutsch DT04-3P		IP 67
Metri Pack 150 P2S Series		IP 67
M12x1		IP 67

Pressure connection	
Outside thread	7/16 - 20 UNF
	1/4 - 18 NPT
	G1/4 sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C)
	M14x1.5 sealed at back DIN 3852-E with profile seal FPM (-30 ... +135 °C)
	R 1/4 acc. EN 10226

Installation arrangement	
Unrestricted	

Tests / Admissions			
Electromagnetic compatibility	Noise immunity / Noise emission	Noise immunity automotive guideline	Noise emission automotive guideline
	ISO 13766 - earth-moving equipment	ISO 11452-2, HF (Field), 100 V/m (200 ... 2000 MHz)	CISPR25
	DIN EN 13309 - construction equipment	ISO 11452-4, HF (BCI), 100 mA (20 ... 400 MHz)	
	DIN ISO 14982 - agriculture and forestry	ISO 10605, ESD, ±8 kV contact, ±15 kV air	
	Automotive guideline ECE R10 ¹⁾	ISO 7637-2, puls ²⁾ , test level 4 ³⁾	
	Automotive guideline 2004/104/EG ¹⁾	ISO 16750-2, Load Dump, 155 V (1 Ω, 300 ms)	
Shock acc. ISO 16750-3	EN 61326-2-3 - pressure transducer		
Vibration acc. ISO 16750-3	50 g, 11 ms, half sine wave, 1000x / axis		
cULus	Test VI (12 g, sinusoidal 18 g random vibration)		
	acc. 61010-1		

Weight	
~ 90 g	

Packaging (Please state on order)	
Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Accuracy

Parameter		Unit	
Characteristic line acc. IEC 61298-2 ^{4),5)}		% fs	± 0.5
Resolution		% fs	0.1
Thermal characteristic ⁶⁾	max.	% fs/10K	± 0.2
Long term stability acc. IEC 61298-2	max.	% fs	± 0.5

Test conditions: 25 °C, 45% rF

¹⁾ E1 approval for customer specific type on request

²⁾ Puls 1, 2a, 2b, 3a, 3b

³⁾ Pressure sensor for 12 V and 24 V power system (0 ... 5 V, 0 ... 10 V and 4 ... 20 mA)

⁴⁾ incl. zero point, full scale, linearity, hysteresis and repeatability

⁵⁾ Considering EMC interference < ±1.5% fs

⁶⁾ -15 ... 85 °C

Pressure transmitter

Order code selection table in bar		1	2	3	4	5	6	7	8	9	10	11
		558.	X	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	0 ... 6 bar	8	1	7								
	0 ... 10 bar	9	3	0								
	0 ... 16 bar	9	3	1								
	0 ... 25 bar	9	3	2								
	0 ... 40 bar	9	3	3								
	0 ... 60 bar	9	4	0								
	Sealing material	EPDM Ethylene propylene					1	0				
NBR Butadiene Acrylonitrile						2	0					
FPM Fluoro elastomer						5	0					
Output / Power supply	0 ... 5 V 7 ... 33 VDC							1				
	0 ... 10 V 12 ... 33 VDC							2				
	4 ... 20 mA 7.5 ... 33 VDC							3				
	10 ... 90% ratiom. 5VDC ±10%							7				
								7	1			
Electrical connection ²⁾	Kostal SLK 2.8 coding A								2			
	AMP-JPT								3			
	AMP Superseal 1.5								4			
	Deutsch DT04-3P								5			
	Metri Pack 150 P2S Series ³⁾								S			
	M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3								M			
Pressure connection ¹⁾	Outside thread 7/16-20 UNF									2		
	1/4-18 NPT									3		
	G 1/4 sealed at back DIN 3852-E with profile seal FPM									4		
	M14x1.5 sealed at back DIN 3852-E with profile seal FPM									6		
	R 1/4 acc. EN 10226									7		
Pressure orifice	without									0	1	
	with									2	1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 50bar/Out1...8V)											W

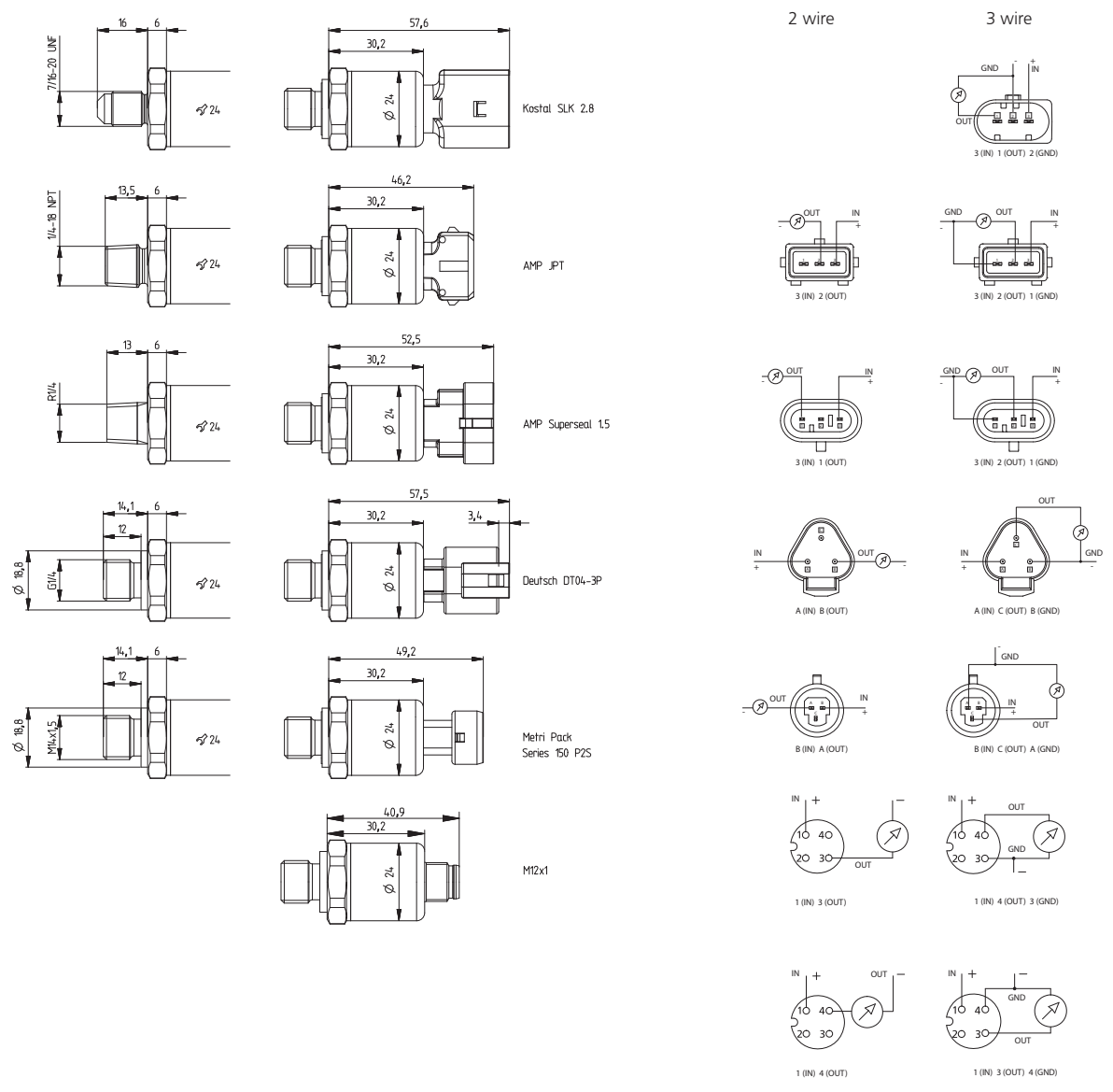
Order code selection table in psi		1	2	3	4	5	6	7	8	9	10	11
		558.	X	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	0 ... 100 psi	8	B	7								
	0 ... 150 psi	9	C	0								
	0 ... 200 psi	9	C	1								
	0 ... 300 psi	9	C	2								
	0 ... 500 psi	9	C	3								
	0 ... 750 psi	9	D	0								
	Sealing material	EPDM Ethylene propylene					1	0				
NBR Butadiene Acrylonitrile						2	0					
FPM Fluoro elastomer						5	0					
Output / Power supply	0 ... 5 V 7 ... 33 VDC							1				
	0 ... 10 V 12 ... 33 VDC							2				
	4 ... 20 mA 7.5 ... 33 VDC							3				
	10 ... 90% ratiom. 5VDC ±10%							7				
								7	1			
Electrical connection ²⁾	Kostal SLK 2.8 coding A								2			
	AMP-JPT								3			
	AMP Superseal 1.5								4			
	Deutsch DT04-3P								5			
	Metri Pack 150 P2S Series ³⁾								S			
	M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3								M			
Pressure connection ¹⁾	Outside thread 7/16-20 UNF									2		
	1/4-18 NPT									3		
	G 1/4 sealed at back DIN 3852-E with profile seal FPM									4		
	M14x1.5 sealed at back DIN 3852-E with profile seal FPM									6		
	R 1/4 acc. EN 10226									7		
Pressure orifice	without									0	1	
	with									2	1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 650psi/Out1...8V)											W

Accessories		Accessories supplied loose	
Set - Female connector AMP JPT 2 wire (3 wire with 1 dummy plug)		Order Number	110442
Set - Female connector AMP JPT 3 wire			108767
Calibration certificate			104551

¹⁾ Other pressure ranges and pressure connections on request ²⁾ Delivery without female connector ³⁾ For pressure ranges ≤ 16 bar (200psi, 1.6 MPa / relative) only possible if deaeration through the cable is assured

Order code selection table in MPa		1	2	3	4	5	6	7	8	9	10	11
		558.	X	X	X	X	X	X	X	X	X	X
Pressure mode	Relative	9										
	Absolute	8										
Pressure range ¹⁾	0 ... 0.6 MPa	8	G	7								
	0 ... 1 MPa	9	H	0								
	0 ... 1.6 MPa	9	H	1								
	0 ... 2.5 MPa	9	H	2								
	0 ... 4 MPa	9	H	3								
	0 ... 6 MPa	9	K	0								
Sealing material	EPDM Ethylene propylene				1	0						
	NBR Butadiene Acrylonitrile				2	0						
	FPM Fluoro elastomer				5	0						
Output / Power supply	0 ... 5 V 7 ... 33 VDC						1					
	0 ... 10 V 12 ... 33 VDC						2					
	4 ... 20 mA 7.5 ... 33 VDC						3					
	10 ... 90% ratiom. 5VDC ±10%						7					
Electrical connection ²⁾	Kostal SLK 2.8 coding A						7	1				
	AMP-JPT							2				
	AMP Superseal 1.5							3				
	Deutsch DT04-3P							4				
	Metri Pack 150 P2S Series ³⁾								5			
	M12x1	2w: IN=1 / OUT=3 2w: IN=1 / OUT=4 3w: IN=1 / OUT=4 / GND=3 3w: IN=1 / OUT=3 / GND=4								S		
Pressure connection ¹⁾	Outside thread								2			
	7/16-20 UNF								3			
	1/4-18 NPT								4			
	G 1/4 sealed at back DIN 3852-E with profile seal FPM								6			
	M14x1.5 sealed at back DIN 3852-E with profile seal FPM R 1/4 acc. EN 10226								7			
Pressure orifice	without								0	1		
	with								2	1		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 5MPa/Out1...8V)											W

Dimensions in mm / Electrical connections



¹⁾ Other pressure ranges and pressure connections on request ²⁾ Delivery without female connector ³⁾ For pressure ranges ≤ 16 bar (200psi, 1.6 MPa / relative) only possible if deaeration through the cable is assured

Relative and absolute pressure transmitter type 680

Pressure range
0 ... 0.1 – 1000 bar



The pressure transmitters of type 680 with piezoresistive measuring elements have compensated, calibrated and amplified sensor signals which are available as standard voltage or current outputs.

The transmitter housing is available with various pressure and electrical connections.

Manufactured from stainless steel, its welded construction provides a watertight seal. With its sophisticated building block system, individual designs to meet specific applications are possible.

- Effective overload protection due to chemically etched chip diaphragm and specially designed glass gland
- Fast and affordable customer specific solutions due to building block system, even for small quantities
- Compact construction with SMD technology enhances operational reliability in the presence of shock and vibration
- Welded construction provides 100% sealing against media

Technical overview

Pressure type ¹⁾			
Relative and absolute			0 ... 25 bar
Overpressure			> 25 ... 1000 bar
Overload			
At Pressure ranges 0.1 ... 2 bar			3x pressure range, min. 3 bar
At Pressure ranges > 2 ... 600 bar			3x pressure range, max. 850 bar
At Pressure ranges > 600 ... 1000 bar			1500 bar
Rupture pressure			
At Pressure ranges 0.1 ... 2 bar			> 200 bar
At Pressure ranges > 2 ... 600 bar			> 850 bar
At Pressure ranges > 600 ... 1000 bar			> 1500 bar
Medium			
Permissible medium			liquids and gases
Material			
Pressure connection, diaphragm, case			stainless steel 1.4435 (316L) (Titanium or Hastelloy C on request)
Sealing material			FPM (other on request)
Temperature ²⁾			
Medium temperature			-40 ... +150 °C
Ambient temperature			-40 ... +125 °C
Storage temperature			-40 ... +125 °C
Output and power supply ^{3) 4)}			
	output	power supply	permissible load ⁵⁾
3-wire	0 ... 5 V	12 ... 30 VDC	> 10 kOhm
	0 ... 10 V	12 ... 30 VDC	> 10 kOhm
2-wire	4 ... 20 mA	9 ... 33 VDC	$\frac{\text{supply voltage} - 9V}{0.02 A}$ [Ohm] max.
2-wire (Ex)	4 ... 20 mA	9 ... 28 VDC	$\frac{\text{supply voltage} - 9V}{0.02 A}$ [Ohm] max.
Ex-Version		gas	rust
Ex-Admission (Depending on execution, see valid ATEX certificate)		II 1G Ex ia IIB/IIC T3 ... T6	II 1D Ex iaD 20 IP6x T145 ... T70 °C
Standards		EN 60079-0 / EN 60079-11	EN 61241-0 / EN 61241-11
Temperature class Ex-Version		T6	T4
Ambient temperature Ta		-40 ... +50 °C	-40 ... +85 °C
Medium temperature		-40 ... +50 °C	-40 ... +110 °C
			T3
			-40 ... +125 °C
			-40 ... +150 °C
Electrical connection			
Cable		PUR, PE or Teflon in variable lengths ⁶⁾	
Connector ⁷⁾		DIN EN 175301-803-A / Lumberg RSF 4 / RSF 50 / Binder 723	
Pressure connection			
Inside thread		G ¼ ¹⁾	
Outside thread		G ¼, G ½ ¹⁾	
Tests / Admissions			
	norm	character	level
Mechanical load	EN 60068-2-6	vibration	10 g (4 ... 2000 Hz, oscillation ± 10 mmpp)
	EN 60068-2-27	shock	100 g (pulse duration 6 ms)
Interference emit	EN 55022	emitted interference, class B	< 30 dBµV/m (0.03 ... 1 GHz)
	EN 61000-4-2	discharge static electricity	8 kV contact-, 15 kV air discharge
Interference resistance	EN 61000-4-3	electromagnetic radiation	10 V/m, 0.08 ... 2.7 GHz, 80% AM 1 kHz, 3s
	EN 61000-4-4	fast transients (burst)	4 kV
	EN 61000-4-5	impulse voltage (surge)	Line-Line 0.5 kV/42 Ohm, Line-Earth 1 kV/42 Ohm
	EN 61000-4-6	grid-bound electromagnetic blockage	10 V, 0.15 ... 80 MHz, 80% AM 1 kHz, 3s
Packaging			
Single packaging		carton padded cellular material	
Weight			
Cable version (2 m)		~ 250 g	
Connector version		~ 150 g	

Accuracy

	total error band ⁽¹⁾ [±%fs] per pressure ranges [bar]				
	0.1 ... 0.5	> 0.5 ... 2	> 2 ... 100	> 100 ... 600	> 600 ... 1000
Characteristic line deviation [±%FS] 0.25 or 0.1 (typ./ max.) 0 ... +70 °C	1.0 / 1.5	0.7 / 1.0	0.7 / 1.0	0.7 / 1.0	0.7 / 1.0
(typ./ max.) -25 ... +100 °C	2.0 / 2.5	1.0 / 1.5	1.0 / 1.5	1.0 / 1.5	1.0 / 1.5
Characteristic line deviation [±%FS] 0.05 (typ. / max.) 0 ... +70 °C	-	0.3 / 0.5	0.3 / 0.5	-	-
(typ. / max.) -25 ... +100 °C	-	0.75 / 1.0	0.75 / 1.0	-	-

⁽¹⁾ total error band incl. characteristic line deviation, temperature error zero point and operating range, hysteresis and repeatability at max. signal range.

¹⁾ See order code selection table. Other on request

²⁾ Compensated temperature range see order code selection table

³⁾ Short circuit proof with polarity reversal protection

⁴⁾ Influence from the supply voltage types < 0.05% fs

⁵⁾ Influence permissible load < 0.05% fs

⁶⁾ Standard length 2 m

⁷⁾ Delivery without female connector

Pressure transmitter

		1	2	3	4	5	6	7	8	9	10	
Order code selection table		680. X X X X X X X X X X										
Pressure type	Relative	8										
	Absolute	7										
Pressure range ¹⁾	Overpressure	6										
	0 ... 100 mbar		0	0								
	0 ... 160 mbar		0	1								
	0 ... 250 mbar		0	2								
	0 ... 400 mbar		0	3								
	0 ... 600 mbar		0	4								
	0 ... 1 bar		0	5								
	0 ... 1.6 bar		0	6								
	0 ... 2.5 bar		0	7								
	0 ... 4 bar		0	8								
	0 ... 6 bar		0	9								
	0 ... 10 bar		1	0								
	0 ... 16 bar		1	1								
	0 ... 25 bar		1	2								
	0 ... 40 bar	6	1	3								
	0 ... 60 bar	6	1	4								
	0 ... 100 bar	6	1	5								
	0 ... 160 bar	6	1	6								
	0 ... 250 bar	6	1	7								
	0 ... 400 bar	6	1	8								
0 ... 600 bar	6	1	9									
0 ... 1000 bar	6	2	0									
Output / power supply	0 ... 5 V 12 ... 30 VDC					0						
	0 ... 10 V 12 ... 30 VDC					1						
	4 ... 20 mA 9 ... 33 VDC					3						
	4 ... 20 mA 9 ... 28 VDC intrinsically safe version ^{2) 3)}					4						
Characteristic line deviation	≤ ± 0.25% fs						1					
	≤ ± 0.10% fs (≤ 600 bar fs)						2					
	≤ ± 0.05% fs (≥ 0.5 bar ... ≤ 100 bar fs)			3,4	3			0,1,2,3				
Temperature range	0 ... + 70 °C compensated, medium temperature permissible: -40 ... +125 °C							0				
	-25 ... + 100 °C compensated, medium temperature permissible: -40 ... +125 °C							1				
	-25 ... + 100 °C compensated, medium temperature permissible: -40 ... +150 °C							2				
	-40 ... + 125 °C compensated, medium temperature permissible: -40 ... +125 °C							3				
	Ex T6 (Ta: -40 ... +50 °C) 0 ... +70 °C compensated (medium temperature permissible: - 40 ... + 50 °C)			4				4				
	Ex T4 (Ta: -40 ... +85 °C) -25 ... +100 °C compensated (medium temperature permissible: - 40 ... + 110 °C)			4				5				
Electrical connection	Connector	Fig. 1 Binder 723 5 pin IP 67								0		
		Fig. 2 DIN EN 175301-803-A IP 65								1		
		Fig. 3 Lumberg 4 pin RSF 4 IP 20									2	
		Fig. 4 Lumberg 5 pin RSF 50 IP 68	6,7								3	
	Cable ⁴⁾	Fig. 5 PUR IP 67									4	
		Fig. 6 PUR with kink guard IP 67									5	
	Fig. 5 Teflon IP 67									9		
Pressure connection	Inside thread	Fig. 10 G ¼								0	0	
		Fig. 11 G ¼								0	1	
	Outside thread	Fig. 12 G ¼ manometer DIN 16288								0	2	
		Fig. 13 G ½								0	3	
		Fig. 14 G ½ diaphragm at front								0	4	
		Fig. 15 G ½ diaphragm flush with front								0	5	
Fig. 16 G ½ manometer DIN 16288								0	6			
Version											N	

¹⁾ Other pressure ranges on request

²⁾ II 1G Ex ia IIB/IIC T3...T6 / II 1D Ex iaD 20 IP6x T145...T70°C (Depending on execution, see valid ATEX certificate)

³⁾ Indicate correct medium

⁴⁾ Length of cable 2 m (other lengths on request)

Dimensions in mm / Electrical connections

Fig. 10

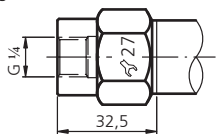


Fig. 11

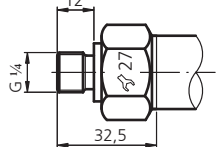
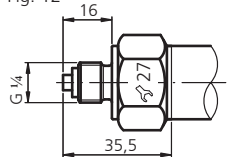


Fig. 12



Version for medium temperature up to +125 °C

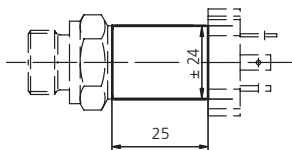
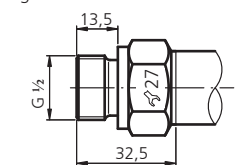


Fig. 13



Version for medium temperature > +125 ... max. +150 °C

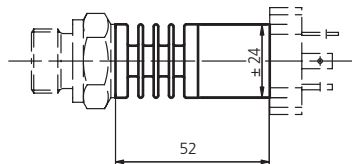


Fig. 14

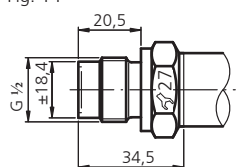


Fig. 15

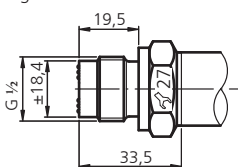


Fig. 16

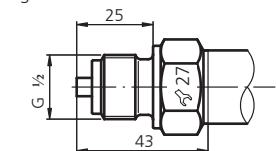


Fig. 1

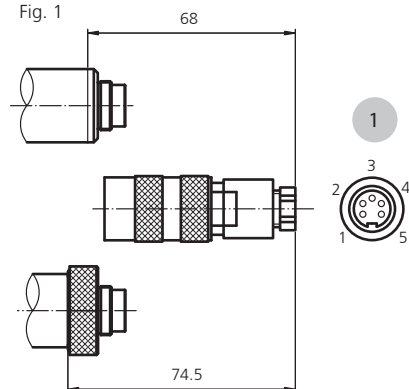


Fig. 2

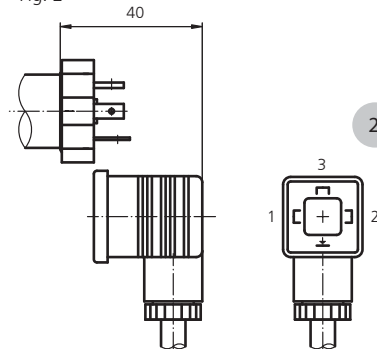


Fig. 3

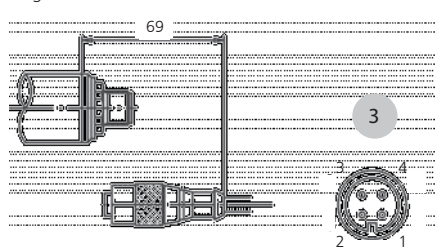


Fig. 4

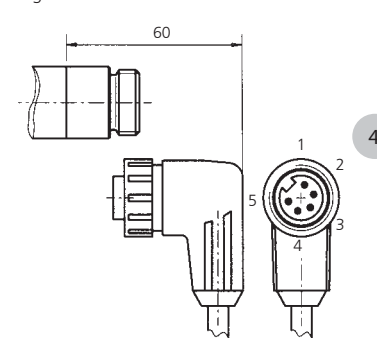


Fig. 5

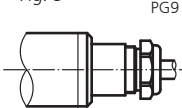
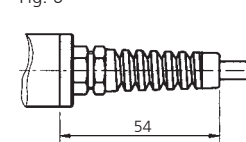


Fig. 6



	Pin / Colour	2-wire	3-wire
1	1	OUT	OUT
	3	IN	IN
	4		GND
2	1	IN	IN
	2	OUT	OUT
	3		GND
3	1		GND
	3	OUT	OUT
	4	IN	IN
4	1	OUT	OUT
	3	IN	IN
	4		GND
5	white	IN	IN
	yellow	OUT	GND
	brown		OUT

OEM Relative and differential pressure transmitter type 401

Pressure range
0 ... 3 – 8 mbar



Type 401 pressure transmitters sense ultra fine changes in air pressure and are designed to provide optimum control. The dual component diaphragm with it's unique geometry, gives highly sensitive operation and excellent repeatability, even in the range below 20 Pascal.

- Special development for optimize of combustion mixture in gas boilers
- With the special diaphragm geometry inherently stable
- Ideal dimensioning for high sensitivity and with long term stability
- Excellent repeatability even in the lower pressure range (< 20 Pascal)

Technical overview

Pressure range

Relative and differential 0 ... 3 – 8 mbar

Operating conditions

Medium		Air and neutral gases
Temperature	Medium / ambient	0 ... +70 °C
	Storage	-40 ... +70 °C
Tolerable overload on one side		25 mbar
		100 mbar short period at room temperature
Rupture pressure		200 mbar
Leak rate		< 5 cm ³ /h (Air), at nominal pressure

Materials in contact with the medium

Case	Polycarbonate (PC)
Diaphragm	LSR (Liquid Silicon Rubber)
Sensor	Ceramic Al ₂ O ₃

Electrical overview

Output	0.5 ... 4.5 V
Power supply	10.4 ... 18 VDC ¹⁾
Load	> 15 kOhm (to GND)
Current consumption	At nominal pressure without load < 8 mA
Polarity reversal protection	Mechanically protected
Electrical compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.

Dynamic response

Response time	< 10 ms
Load cycle	< 10 Hz

Protection standard

IP 00

Electrical connections

3 pole plug connector RAST 2.5

Pressure connection

Pipe Ø 6.2 mm

Mounting instruction

Installation arrangement	Diaphragm horizontal (recommend)	Pressure connections facing downward
	Diaphragm vertical (on request)	Pressure connections lateral, signal approx. 13 Pa below actual pressure
Mounting		Snap mounting in sheet steel (thickness 1 and 2 mm)
		Mounting bracket type A / type B

Tests / Admissions

DVGW according to DIN EN 1854 CE-0085BM0306

Weight

~ 45 g

Packaging

Cardboard boxes with blister pack inserts (returnable).

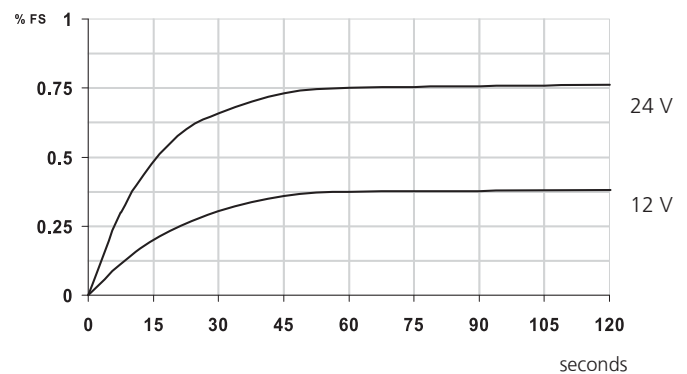
Ordering batches quantities / Transport volumes

Pieces	Variant	Length (cm)	Width (cm)	Height (cm)	Weight (kg)	Blister (20 pcs)
1440	12 Box on euro-palette	120	80	93	134	72
120	1 Box	59	39	26	9.5	6

Accuracy

Signal drift

Parameter		Unit	
Tolerance zero point ²⁾	max.	% fs	± 0.5
Tolerance full scale ²⁾	max.	% fs	-1.5 / +0.5
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability	max.	% fs	± 0.3
Long term stability acc. to DIN EN 60770		% fs	± 1.0
TC zero point ³⁾	typ.	% fs/10K	± 0.2
TC zero point ³⁾	max.	% fs/10K	± 0.3
TC sensitivity ³⁾	typ.	% fs/10K	± 0.1



¹⁾ Power supply possible up to 28 VDC (with higher Power up drift see diagram)

²⁾ For changing diaphragm position from horizontal to vertical, approx. -0.13 mbar.

³⁾ TC = Temperature coefficient

Differential pressure transmitter

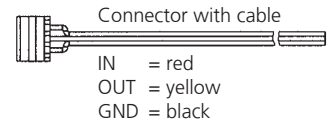
Order code selection table		Order number								
Pressure range	0 ... 3 mbar	4	0	1	.	9	3	0	0	0
	0 ... 5 mbar	4	0	1	.	9	5	0	0	0
	0 ... 8 mbar	4	0	1	.	9	8	0	0	0

▲ Full scale signal at these pressure

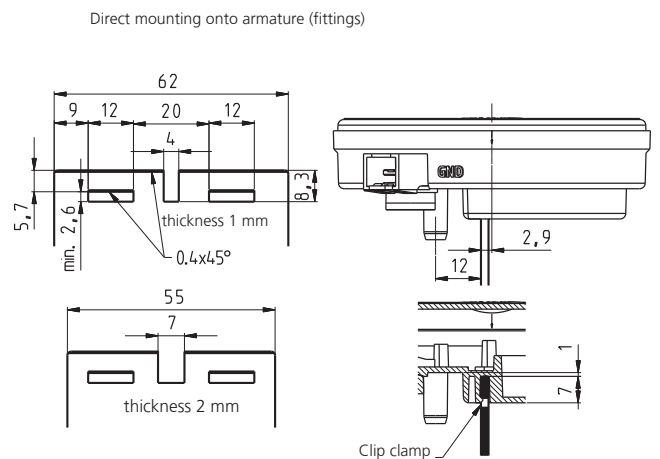
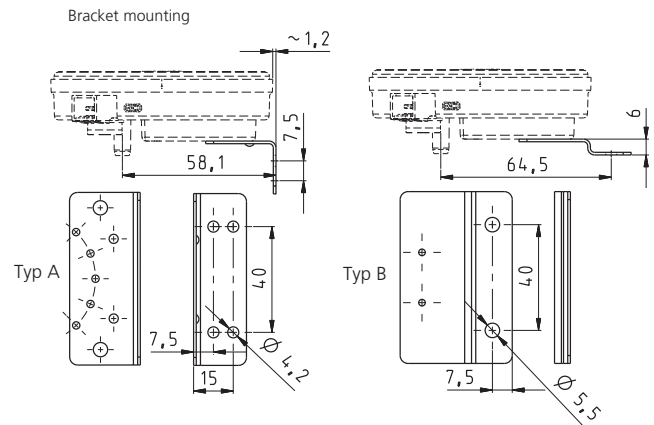
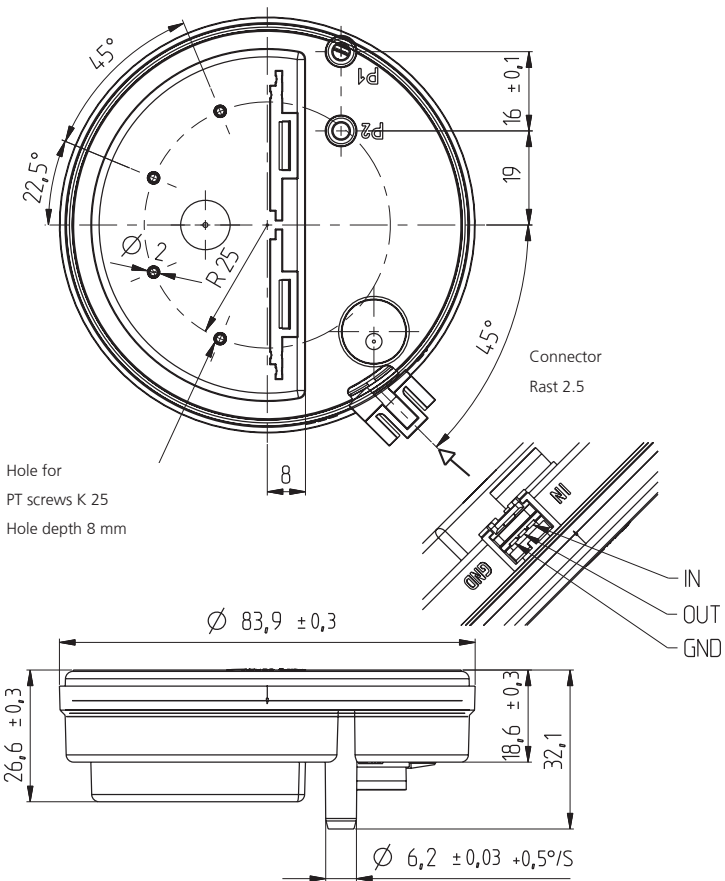
Accessories ¹⁾

		Order number
Bracket type A		100295
Bracket type B		100098
Special screws for fastening transmitter to bracket (2 screws per transmitter required)		102976
Orifice for pulsed pressure		100251
Connector with cable Rast 2.5	30 cm	111668
Connector with cable Rast 2.5	110 cm	101817
Connector with cable Rast 2.5	150 cm	112282
Calibration certificate		104551

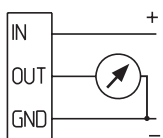
AMP connector ²⁾	Manufacture's Part No.	Colour	for flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²



Dimensions in mm / Electrical connections



Other dimensions as per «Thickness 1 mm»



¹⁾ Accessories supplied loose

²⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049.49 zu finden.

Relative and differential pressure transmitter type 402

Pressure range
0 ... 3 – 50 mbar



Type 402 pressure transmitters are ideally suited to measuring fine air flow in air conditioning systems, and fine pressures in the environmental / medical technology sectors. Individually ranged sensors ensure optimum accuracy and long term stability of measurement. Location is quick and easy, either via a mounting plate or directly onto a PCB.

- Attractive price / performance ratio
- Excellent synergy of diaphragm technology and ceramic elements
- Special adapter for top-hat rail mounting
- Direct pcb mounting with simple snap-on system

Differential pressure transmitter

Technical Overview

Pressure range		
Relative and differential		0 ... 3 – 50 mbar
Operating conditions		
Medium		Air and neutral gases
Temperature	Medium / ambient	0 ... +70 °C
	Storage	-30 ... +70 °C
Tolerable overload		100 mbar
Rupture pressure	at room temperature	200 mbar
	at 70 °C	150 mbar
Materials in contact with the medium		
Case construction		Polycarbonate (PC) / Polyamide (PA)
Diaphragm		Silicone
Sensor		Ceramic Al ₂ O ₃ (96%)
Electrical overview		
Output		0.5 ... 4.5 V
Power supply		10.2 ... 33.0 VDC
Load		> 15 kOhm (to GND)
Current consumption		< 8 mA
Polarity reversal protection	Connector and pcb version	mechanically protected
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.	
Dynamic response		
Response time		< 10 ms
Load cycle		< 10 Hz
Protection standard		
IP 00		
Electrical connections		
Solderable pin in circuit board		
3 pole connector RAST 2.5		
Adapter plate		Mounted and soldered
Pressure connection		
Pipe Ø 6.2 mm		
Mounting instruction		
Installation arrangement	Diaphragm vertical	Pressure connections facing downward
	Diaphragm horizontal	Pressure connection P1 upwards
Mounting		Snap fitting ¹⁾
		Adapter
		Mounting bracket
Weight		
~ 28 g		
Packaging		
Single packaging in cardboard boxes		
Multiple packaging in cardboard boxes with blister pack inserts		(25 pcs)

Accuracy

Parameter	Unit	0 ... 3 mbar	0 ... 5 mbar	0 ... 10 mbar	0 ... 30 mbar	0 ... 50 mbar
Tolerance zero point ²⁾	max. % fs	± 0.9	± 0.9	± 0.9	± 0.9	± 0.9
Tolerance full scale ²⁾	max. % fs	± 1.3	± 1.3	± 1.3	± 0.7	± 0.7
Resolution	% fs	0.1	0.1	0.1	0.1	0.1
Total of linearity, hysteresis and repeatability	max. % fs	± 1.0	± 1.0	± 0.6	± 0.6	± 0.6
Long term stability acc. to DIN EN 60770	% fs	± 1.0	± 1.0	± 1.0	± 1.0	± 1.0
TC zero point ³⁾	typ. % fs/10K	± 0.2	± 0.2	± 0.2	± 0.2	± 0.2
TC zero point ³⁾	max. % fs/10K	± 0.4	± 0.4	± 0.4	± 0.4	± 0.4
TC sensitivity ³⁾	typ. % fs/10K	+ 0.3	+ 0.3	+ 0.2	± 0.2	± 0.2
TC sensitivity ³⁾	max. % fs/10K	± 0.6	+ 0.5	+ 0.4	± 0.4	± 0.4

Test conditions: 25 °C, 45% RH, power supply 12 VDC
TC z.p. / TC s. 0 ... +70 °C

¹⁾ max. 1.6 mm thickness

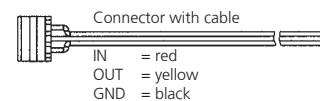
²⁾ For changing diaphragm position from horizontal to vertical, approx. -0.13 mbar.

³⁾ TC = Temperature coefficient

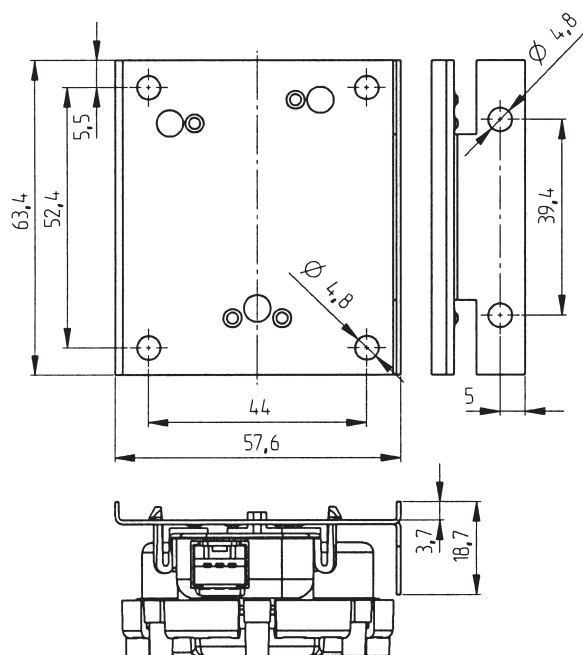
Order code selection table		1	2	3	4	5	6	7
		402. X X X X X X X						
Pressure range ¹⁾	0 ... 3 mbar	9	1					
	0 ... 5 mbar	9	2					
	0 ... 10 mbar	9	3					
	0 ... 30 mbar	9	4					
	0 ... 50 mbar	9	5					
▲ Full scale signal at these pressure								
Adjusting position ²⁾	Diaphragm vertical			0				
	Diaphragm horizontal			1				
Diaphragm	Silicone			0				
Output / power supply	0.5 ... 4.5 V 10.2 ... 33 VDC				0			
	Print version							1
Electrical connection	Connector version Rast 2.5							2
	Print version, mounted and soldered on adapter plate							3
Pressure connection	Pipe Ø 6.2 mm							1

Accessories ³⁾			Order number
Fixing screw for wall thickness 1 – 2 mm	Length of screw 6 mm (min. required 2 pcs)		102976
Fixing screw for wall thickness 4.1 – 6 mm	Length of screw 10 mm (min. required 2 pcs)		112213
Connector Rast 2.5 with cable (110 cm)			101817
Base plate for rail mounting suitable for bearing rail TS 35			110656
Bracket			108222
Calibration certificate			104551

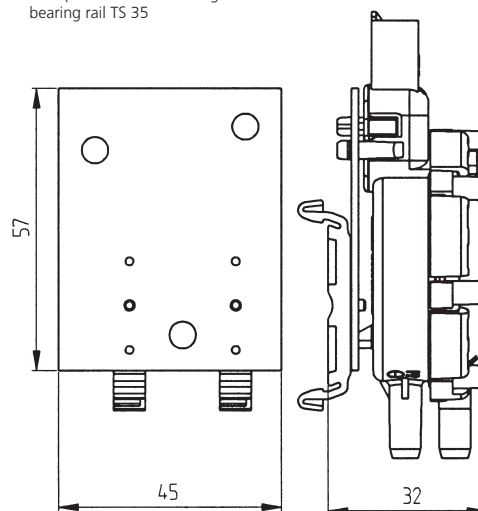
AMP connector ⁴⁾	Manufacturer's Part No.	Colour	for flexible wire	Order number
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²	
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²	



Mounting Bracket



Base plate for rail mounting suitable for bearing rail TS 35



¹⁾ Other pressure range on request

²⁾ For changing diaphragm position from horizontal to vertical, approx. -0.13 mbar.

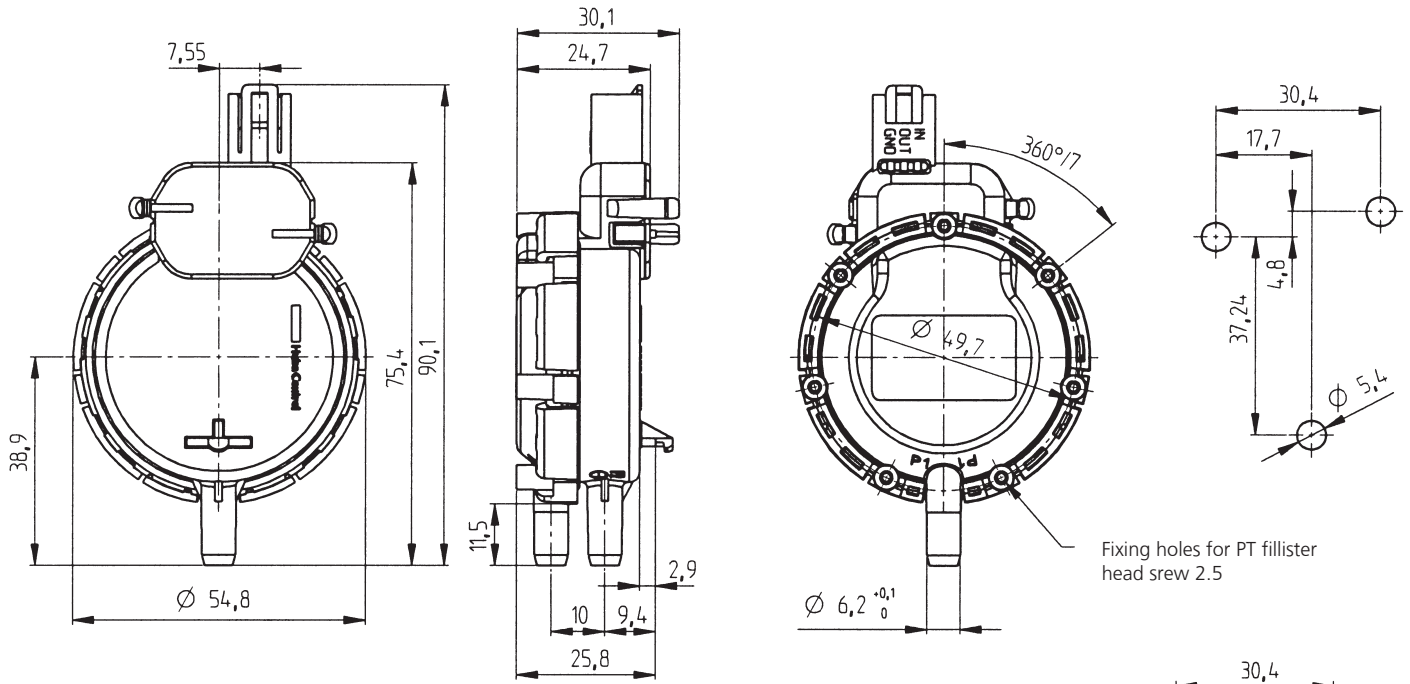
³⁾ Accessories supplied loose

⁴⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049.

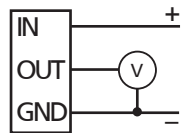
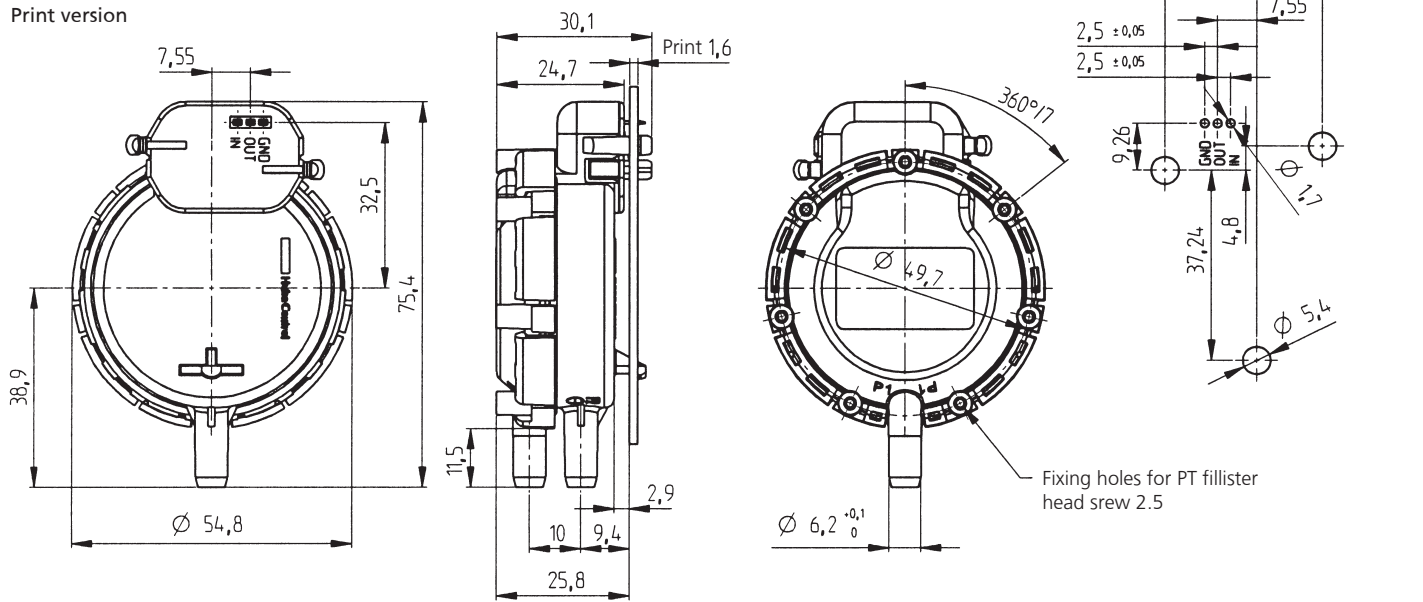
Differential pressure transmitter

Dimensions in mm / Electrical connections

Connector version



Print version



OEM Relative and differential pressure transmitter type 403

Pressure range
0 ... 3 – 8 mbar



Type 403 pressure transmitters sense ultra-fine changes in gas pressure for use in air / gas ratio control systems. All materials used are compatible with flammable gas. When used in combination with our type 401 pressure transmitter, the optimum air / gas ratio can be achieved.

- Special development for optimize of combustion mixture in gas boilers
- With the special diaphragm geometry inherently stable due to homogeneous manufacture
- Ideal dimensioning for high sensitivity and with long term stability
- Excellent repeatability even in the lower pressure range (< 20 Pascal)

Technical overview

Pressure range		
Relative and differential		0 ... 3 – 8 mbar
Operating conditions		
Medium		Air, neutral and burnable gases
Temperature	Medium / ambient	0 ... +70 °C
	Storage	-40 ... +70 °C
Tolerable overload on one side		25 mbar
Rupture pressure		100 mbar short period at room temperature
Leak rate		200 mbar
		< 5 cm ³ /h (Air), at measuring range

Materials in contact with the medium

Case		Polycarbonate (PC)
Diaphragm		NBR (NBR admission for burnable gas)
Sensor		Ceramic Al ₂ O ₃

Electrical overview

Output		0.5 ... 4.5 V
Power supply		10.4 ... 18 VDC ¹⁾
Load		> 15 kOhm (to GND)
Current consumption	At nominal voltage without load	< 8 mA
Polarity reversal protection		Mechanically protected
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.	

Dynamic response

Response time		< 10 ms
Load cycle		< 10 Hz

Protection standard

IP 00		
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Electrical connections

3 pole connector RAST 2.5		
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Pressure connection

Pipe Ø 6.2 mm		
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Mounting instruction

Installation arrangement	Diaphragm horizontal (Recommend)	Pressure connections facing downward
	Diaphragm vertical (on request)	Pressure connections lateral, signal approx. 13 Pa below actual pressure
Mounting		Snap mounting in sheet steel (thickness 1 and 2 mm)
		Mounting bracket type A / type B

Tests / Admissions

CE-0085BP0459 acc. EG gas equipment directive (2009/142/EG)
acc. norm DIN EN 1854 certificated by DVGW



Before initial operation resp. gas supply make sure that in case of breach of the pressure transmitters case at 1.5 fold max. admissible incoming pressure not more than 70 dm³/h will be able to leak!

Weight

~ 45 g		
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Packaging

Cardboard boxes with blister pack inserts (returnable).		
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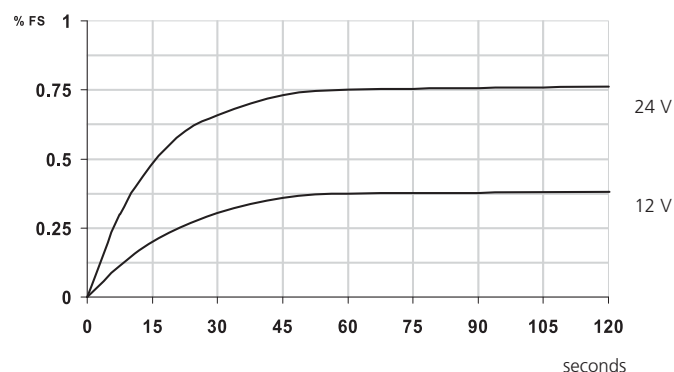
Ordering batches quantities / Transport volumes

Pieces	Varaint	Length (cm)	Width (cm)	Height (cm)	Weight (kg)	Blister (20 pcs)
1440	12 Box on euro-palette	120	80	93	134	72
120	1 Box	59	39	26	9.5	6

Accuracy

Signal drift

Parameter		Unit	
Tolerance zero point ²⁾	max.	% fs	± 0.5
Tolerance full scale ²⁾	max.	% fs	-1.5 /+0.5
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability	max.	% fs	± 0.3
Long term stability acc. to DIN EN 60770		% fs	± 1.0
TC zero point ³⁾	typ.	% fs/10K	± 0.2
TC zero point ³⁾	max.	% fs/10K	± 0.3
TC sensitivity ³⁾	typ.	% fs/10K	± 0.1



¹⁾ Power supply possible up to 28 VDC (with higher Power up drift see diagram)

²⁾ For changing diaphragm position from horizontal to vertical, approx. -0.13 mbar.

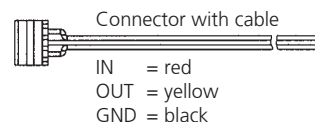
³⁾ TC = Temperature coefficient

Order code selection table		Order number								
Pressure range	0 ... 3 mbar	4	0	3	.	9	3	0	0	0
	0 ... 5 mbar	4	0	3	.	9	5	0	0	0
	0 ... 8 mbar	4	0	3	.	9	8	0	0	0

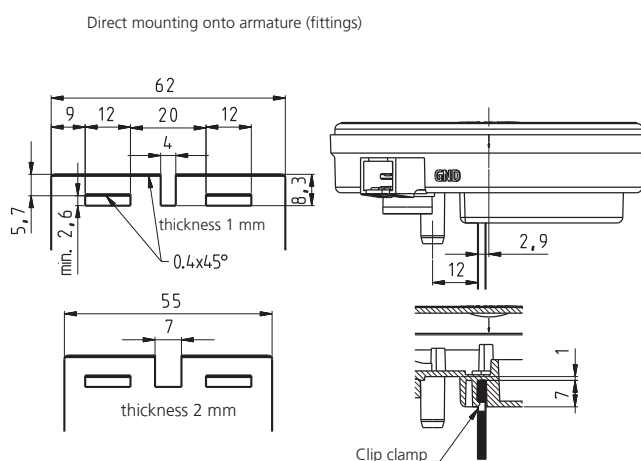
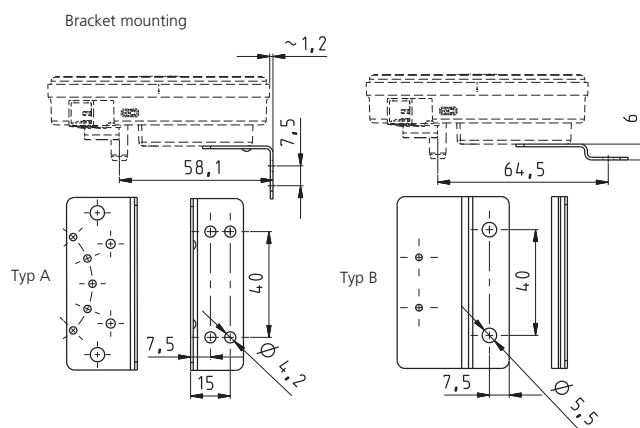
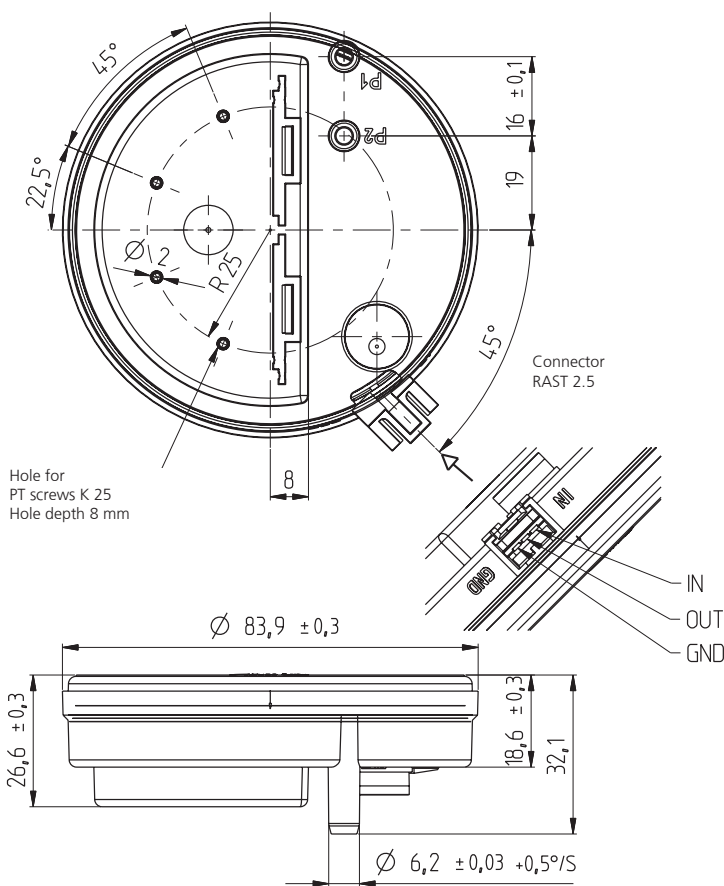
▲ Full scale signal at these pressure

Accessories ¹⁾		Order number
Bracket type A		100295
Bracket type B		100098
Special screws for fastening transmitter to bracket (2 screws per transmitter required)		102976
Orifice for pulsed pressure		100251
Connector with cable RAST 2.5	30 cm	111668
Connector with cable RAST 2.5	110 cm	101817
Connector with cable RAST 2.5	150 cm	112282
Calibration certificate		104551

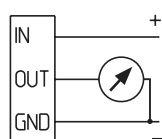
AMP connector ²⁾	Manufacture's Part No.	Colour	for flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ² or 12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²



Dimensions in mm / Electrical connections



Other dimensions as per «Thickness 1 mm»



¹⁾ Accessories supplied loose

²⁾ To be ordered separately from original manufacturer. Further information can be found in the manufacturer specification No. 114-18049.49

Relative and differential pressure transmitter type 652

Pressure range
0 ... 50 – 1000 mbar



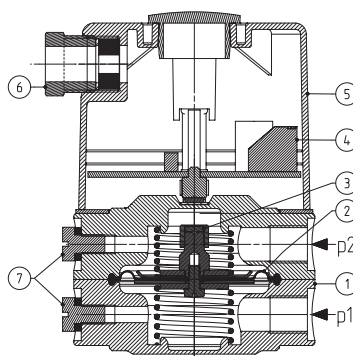
Type 652 pressure transmitters are ideally suited to the continuous monitoring of liquid or level, (especially in heating technology).

Their especially rugged construction allows a single port overpressure of up to 20 bar, depending upon pressure range.

- High overpressure safety margin 10/20 bar on P1
- 3 standardised output signals for direct Processing in control / monitoring systems
- Functionally simple, rugged mechanics with high operating reliability
- Attractive price / performance ratio
- Also for slightly aggressive liquids and gases

Technical overview

Pressure range			
Relative and differential		0 ... 50 – 1000 mbar	
Operating conditions			
Medium		Liquids and neutral gases	
Temperature	NBR-based	0 ... +80 °C	
	FPM	-10 ... +80 °C	
	EPDM	-10 ... +80 °C	
	Q (Silicone)	-40 ... +80 °C	
	Storage	-40 ... +80 °C	
Tolerable overload (P1 > P2)	≤ 200 mbar	10 bar	
	≥ 500 mbar	20 bar	
Rupture pressure		30 bar	
Materials in contact with the medium			
Diaphragm		NBR-based	
		EPDM	
		FPM	
		Silicon	
Case		Anodized aluminium	
		Brass	
		Brass chemical nickel-plated	
		X14CrMoS17	1.4104
Other components		X5CrNi18-10	1.4301
		X10CrNi18-8	1.4310
		X2CrNiMoN	1.4462
		Steel category A2 for screws	
		Polyacetate-C, Polyamide	
Electrical overview			
Output (3 wire)		0 ... 10 V	
		0 ... 20 mA	
Power supply		4 ... 20 mA	
		20 ... 30 VDC / 24 VAC +15% / -10%	
Load	Current load	≤ 300 Ohm	
	Voltage load	≥ 10 kOhm	
		35 mA	
Current consumption	0 ... 20 mA	max. 55 mA	
	4 ... 20 mA	max. 55 mA	
Polarity reversal protection		Short circuit proof and with polarity reversal protection	
Dynamic response			
Response time		< 10 ms	
Load cycle		< 10 Hz	
Protection standard			
With plastic cover (PG9)		IP 65	
Electrical connection			
Screw terminals			
Pressure connection (P1 > P2)			
Inside thread		G 1/8	
Straight screwed connection	Zinc plated steel with NBR seal for pipe (Ø 6 mm)	G 1/8	
Screwed Socket	CuZn nickel plated for tube(Ø 6 mm)	G 1/8	
Installation arrangement			
Unrestricted. Recommendation: The transmitter is calibrated in the factory with the diaphragm positioned vertically. In the case of liquid media vent screw up, i.e. pressure connection down			
Tests / Admissions			
Electromagnetic compatibility		CE conformity acc. EN 61326-2-3	
Weight			
With aluminium pressure case		~ 394 g	
With brass pressure case		~ 1030 g	
Packaging			
Single packaging in cardboard			



Legend to cross-section drawing

- 1 Pressure case
- 2 Diaphragm
- 3 Permanent magnet
- 4 Electronics
- 5 Cover
- 6 PG9 Union
- 7 Vent
- P1 Higher pressure / lower vacuum
- P2 Lower pressure / higher vacuum

Differential pressure transmitter

Accuracy

Parameter		Unit	
Tolerance zero point	max.	% fs	± 1.0
Tolerance full scale	max.	% fs	± 1.0
Resolution		% fs	0.2
Total of linearity, Hysteresis and repeatability	max.	% fs	± 1.5
TC zero point ¹⁾	max.	% fs/10 K	± 0.8
TC sensitivity ¹⁾	typ.	% fs/10 K	± 0.3
TC sensitivity ¹⁾	max.	% fs/10 K	± 0.6

Test conditions: 25 °C, 45% RH, power supply 24 VDC

Order code selection table

		1	2	3	4	5	6	7	8	9	10	11
		652.	X	X	X	X	X	X	X	X	X	X
Pressure ranges ²⁾	0 ... 50 mbar	9	0									
	0 ... 100 mbar	9	1									
	0 ... 200 mbar	9	2									
	0 ... 500 mbar	9	3									
	0 ... 1000 mbar	9	4									
Output ³⁾	0 ... 10 V			0								
	0 ... 20 mA			1								
	4 ... 20 mA			4								
Linearity	± 1.5% FS				1							
Power supply (IN)	20 ... 30 VDC / 24 VAC +15% / -10%					0						
Electrical connection	Screw terminals (Protection class with cover IP 65)						0					
	Inside thread G 1/4							0				
Pressure connections	Straight screwed connection G 1/4 for pipe (Ø 6 mm)							1				
	Screwed socket G 1/4 for tube (Ø 6 mm)							2				
Pressure case	Anodized aluminium black								0			
	Brass								1			
	Nickel-plated brass								2			
Diaphragm	NBR-based									0		
	FPM									1		
	EPDM									2		
	Q (Silicon)									3		
Mounting	Without mounting bracket										0	0
	With mounting bracket type A										0	1
	With mounting bracket type B										0	2

Accessories ⁴⁾

	Order number
Mounting bracket type A	100996
Mounting bracket type B	100997
Straight screwed connection G 1/4 for pipe (Ø 6 mm)	105860
Screwed Socket G 1/4 for tube (Ø 6 mm)	108239
Calibration certificate	104551

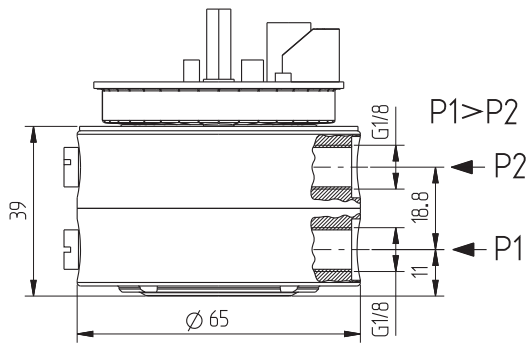
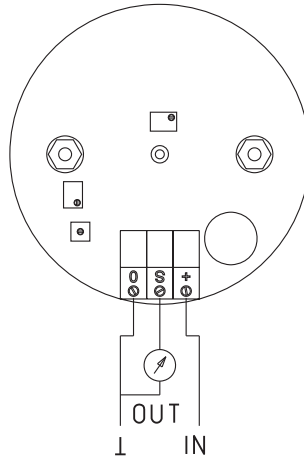
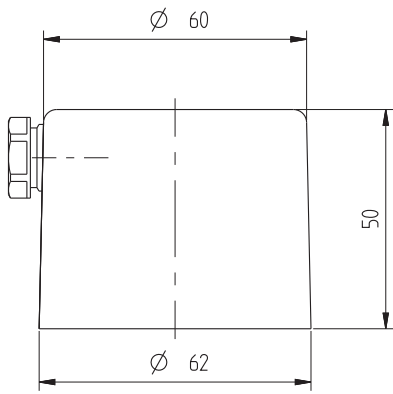
¹⁾ TC = Temperature coefficient

²⁾ Other pressure range on request

³⁾ Other output signals on request

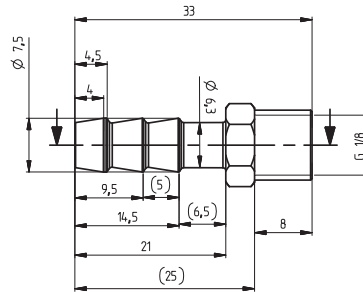
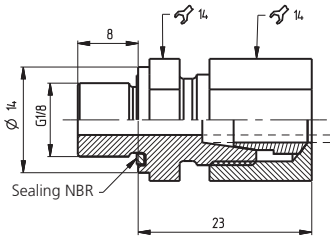
⁴⁾ Accessories supplied loose

Dimensions in mm / Electrical connections



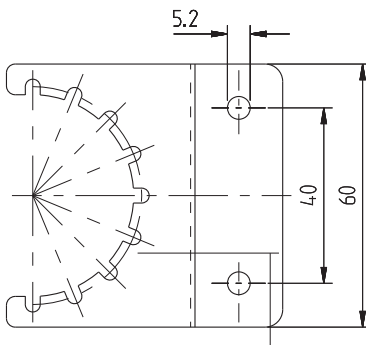
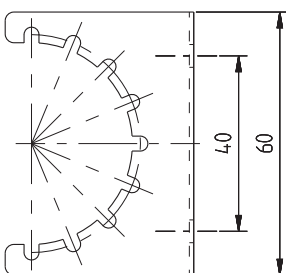
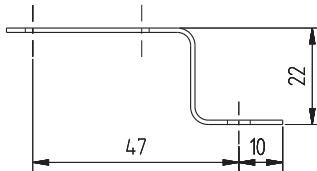
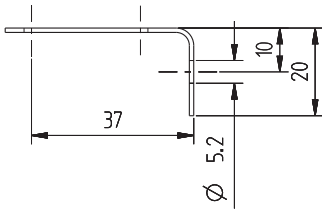
Straight screwed connector G 1/8

Screwed Socket G 1/8



Mounting bracket type A

Mounting bracket type B



Volume flow transmitter type 679

Measuring range

-1 ... 1 mbar / 0 ... 0.3 – 50 mbar



The volume flow transmitter type 679 have Bi-direction pressure ranges. Variable measurement of pressure, flow or velocity of flow is available.

Special sensors developed for each pressure range guarantee a physically precise and long term stable measurement. The diversity of versions ensure the use in many various applications in HVAC or for fine measurement in the industry or medical sector.

- With LCD-Display
- Adjustable measurement range
- Switchable output signals
- Resettable Zero Point (Reset button)
- Full scale adjustable
- Application at over and low pressure range possible
- Fast, easy mounting.
Housing incorporates integral bracket for wall or ceiling mounting
- Adjustable k-Factor for flow and velocity

Technical overview

Measuring range

Flow and velocity for following pressure ranges -1 ... 1 mbar / 0 ... 0.3 – 50 mbar

Operating conditions

Medium	Air and neutral gases		
Temperature	Medium / ambient	0 ... +70 °C	
	Storage	-10 ... +70 °C	
	No condensation		
Tolerable overload on one side	Application at over pressure range	≤ 3 mbar P1 = 50 mbar	P2 = 4 mbar
		> 3 mbar P1 = 100 mbar	P2 = 4 mbar
	Application at under pressure range	≤ 3 mbar P1 = -4 mbar	P2 = -50 mbar
		> 3 mbar P1 = -4 mbar	P2 = -100 mbar
Rupture pressure	ambient temperature	2 x overload	
	70 °C	1.5 x overload	

Materials in contact with medium

Sensor	Ceramic Al ₂ O ₃ (96%)
Diaphragm	Silicone
Housing	Polycarbonat PC

Electrical overview

2 wire	Output ¹⁾	Power supply ¹⁾	Load	Current consumption ²⁾
	4 ... 20 mA	8.0 ... 33 VDC	< $\frac{\text{supply voltage} - 8 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
3 wire	0 ... 10 V	13.5 ... 33 VDC / 24 VAC ±15%	> 10 kOhm	< 10 mA
	0 ... 20 mA	13.5 ... 33 VDC / 24 VAC ±15%	< 500 Ohm	< 30 mA
	4 ... 20 mA	13.5 ... 33 VDC / 24 VAC ±15%	< 500 Ohm	< 30 mA
	0 ... 5 V ³⁾	6.5 ... 33 VDC / 24 VAC ±15%	> 10 kOhm	< 10 mA
Filter	Response time switchable by			off / 0.2s / 1s / 5s / 20s
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			

Dynamic response

Response time	< 20 ms
Load cycle	< 10 Hz

Protection standard

Without cover	IP 00
	IP 54
With cover	IP 65

Display

LCD Display	Double spaced	per 8 digit alphanumeric
	At additional backlight LCD-Display 30 mA current consumption	

Ranges of adjustment

The zero point is adjustable by reset button.
The Full scale is adjustable by DIP-Switch and additional by the turbopot.
Display adjustable between flow and velocity.

Available units:	Pressure mbar, Pa, mmWS, kPa, hPa, inH ₂ O	Flow: m ³ /s, m ³ /h, cfm, L/s	Velocity: m/s, fpm
------------------	--	---	-----------------------

Parameters are adjustable by customer

Pressure ranges in grades; stepless adjustable with Turbo-Poti / output signals / Unit / Output signal and additional 0 ... 5 V / filter (off / 0.2s / 1s / 5s / 20s) / k-Factor adjustable 0.0001 ... 9999 / backlight (off / 5min / on)

Electrical connection

Screw terminals for wire and stranded conductors up to 1.5 mm²
Cable gland with built-in strain relief PG11

Pressure connection

Connection pipe	Ø 6.2 mm
-----------------	----------

Mounting instructions

Installation arrangement	Recommendation:	Vertical, with pressure connections downwards
Mounting		Mounting bracket (integrated in case)

Tests / Admissions

UL	
Electromagnetic compatibility	CE-conformity acc. EN 61326-2-3

Weight

~ 100 g

Packaging

Single packaging in cardboard	
Multiple packaging	20 / 40 / 120

Accuracy

Parameters	Unit	±0.5 mbar	0 ... 1 mbar	0 ... 3 mbar	0 ... 5 mbar	0 ... 10 - 50 mbar
Tolerance zero point	max. % FS	±1.0	±1.0	±0.7	±0.7	±0.7
Tolerance full scale	max. % FS	±1.0	±1.0	±0.7	±0.7	±0.7
Resolution	% FS	0.2	0.2	0.1	0.1	0.1
Total of linearity, hysteresis and repeatability	max. % FS	±1.0	±1.0	±1.0	±1.0	±0.6
Long term stability acc. DIN EN 60770	% FS	±1.0	±1.0	±1.0	±1.0	±1.0
TC-Zero point ⁴⁾	typ. % FS/10K	±0.2	±0.2	±0.2	±0.1	±0.1
TC-Zero point ⁴⁾	max. % FS/10K	±1.0	±1.0	±0.5	±0.4	±0.4
TC sensitivity ⁴⁾	typ. % FS/10K	±0.3	±0.3	±0.2	±0.1	±0.1
TC sensitivity ⁴⁾	max. % FS/10K	±0.6	±0.6	±0.5	±0.5	±0.2

- no additional root-extracted errors
- For changing diaphragm position, compensable with zero point reset

Test conditions: 25 °C, 45% rF, Power supply 24 VDC
TC z.p. / TC z.p. 0 ... 70 °C

¹⁾ Adjustable by DIP-Switch

²⁾ At nominal pressure

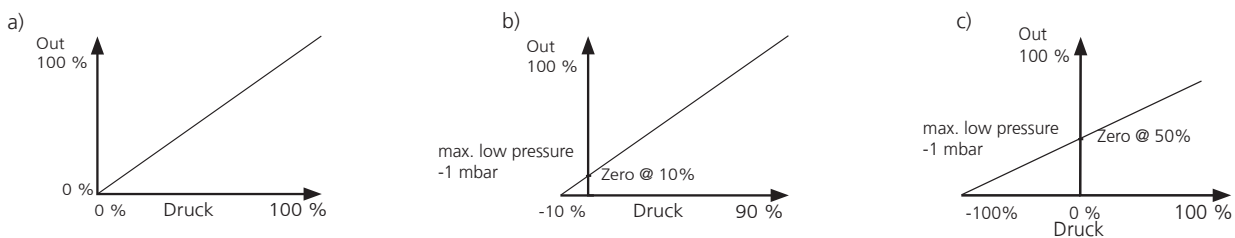
³⁾ Additional adjustable by software

⁴⁾ TC = Temperature coefficient

Differential pressure transmitter

				1	2	3	4	5	6	7	8	9	10	
Order code selection table				679. X X X X X X X X X X										
Pre-adjustment	max. range			9										
Signal range selectable	Pressure range of 0 % to 100% FS (diagram a)			1										
	Pressure range of -10 % to 90% FS (diagram b)			2										
	Pressure range of -100 % to 100% FS (diagram c)			3										
Pressure range selectable	mbar (hPa)	Pa	mmWS	inH₂O										
	0 ... 0.3/0.5	30/50	3/5	0.1/0.2	1)			0						
	0 ... 0.3/0.5/1	30/50/100	3/5/10	0.1/0.2/0.3	2)			1						
	0 ... 0.5/1/3	50/100/300	5/10/30	0.3/0.5/1	1)			2						
	0 ... 1/3/5	100/300/500	10/30/50	0.5/1/2	1)			3						
	0 ... 3/5/10	300/500/1000	30/50/100	1/2/3	1)			4						
	0 ... 5/10/16	500/1000/1600	50/100/160	2/3/5	1)			5						
	0 ... 10/16/25	1000/1600/2500	100/160/250	3/5/10	1)			6						
	0 ... 16/25/50	1600/2500/5000	160/250/500	5/10/20	1)			7						
Unit	mbar							0	2	6				
	Pa							2	2	6				
	mmWS							3	2	6				
	hPa							4	2	6				
	kPa							5	2	6				
	inH ₂ O							6	2	6				
	m ³ /s			mbar				8	3					
				Pa				9	3					
	m ³ /h			mbar				E	3					
				Pa				F	3					
	cfm			inH ₂ O				K	3					
	L/s			mbar				M	3					
				Pa				N	3					
	m/s			mbar				S	3					
				Pa				T	3					
fpm			inH ₂ O				Y	3						
Output signal	Linear with filter (transposable)							2	6					
	Square root extracted with filter (transposable)							3						
Output / power supply	0 ... 10 V			13.5 ... 33 VDC / 24 VAC ± 15 %	(3-Leiter)							1		
	0 ... 20 mA			13.5 ... 33 VDC / 24 VAC ± 15 %	(3-Leiter)							3		
	4 ... 20 mA			13.5 ... 33 VDC / 24 VAC ± 15 %	(3-Leiter)							4		
				8.0 ... 33 VDC	(2-Leiter)							5		
Option	at delivery no pre-adjustment								2	6				
	with display in pressure unit chosen above											1		
			with display in %fs									2		
Pressure connection / pressure orifices	Connection pipe Ø 6.2 mm			without pressure orifices									1	
				pressure orifices on P1										2
				pressure orifices on P2										3
				pressure orifices on P1 and P2										4
Accessories / connection Kit	IP 54	without											0	
		with connection kit (metal), 90° angled including tube 2 m long (Fig. 1)											1	
	with connection kit (plastic), straight including tube 2 m long (Fig. 2)												2	
	IP 65	without												3
		with connection kit (metal), 90° angled including tube 2 m long (Fig. 1)												4
with connection kit (plastic), straight including tube 2 m long (Fig. 2)												5		
Pressure range variation (optinal)	Indicate W and state range on order (e.g.: W0 ... + 8mbar/OUT1...6V)											1	W	

Range of characteristic line



Accessories ³⁾

	Bestellnummer
Connection kit for vent duct (metal), 90° angled including tube 2 m long (Fig. 1)	104312
Connection kit for vent duct (plastic), straight including tube 2 m long (Fig. 2)	100064
DIN-rail mounting adaptor (Fig. 3)	112854
Calibration certificate	104551

¹⁾ minimal operating pressure = -50 Pa

²⁾ minimal operating pressure = -100 Pa

³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections

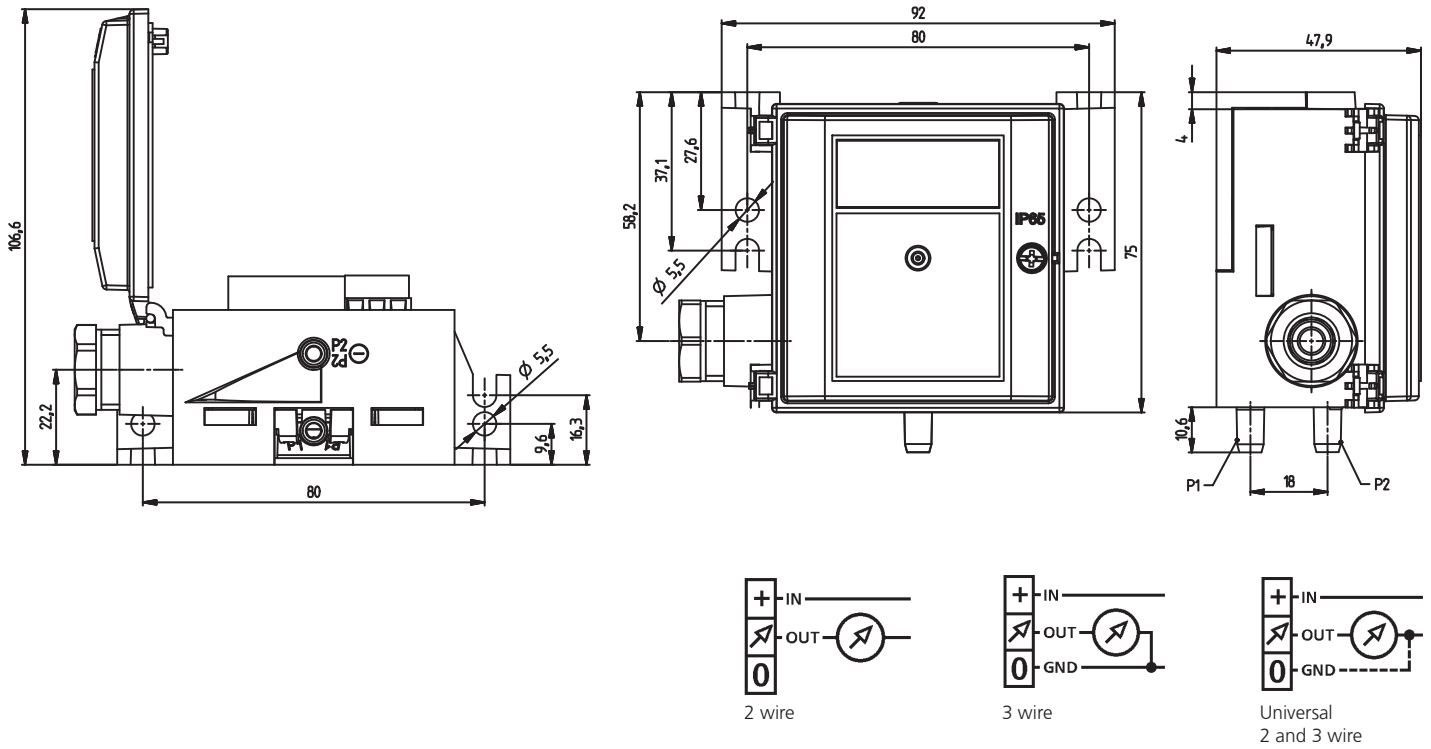


Fig. 1

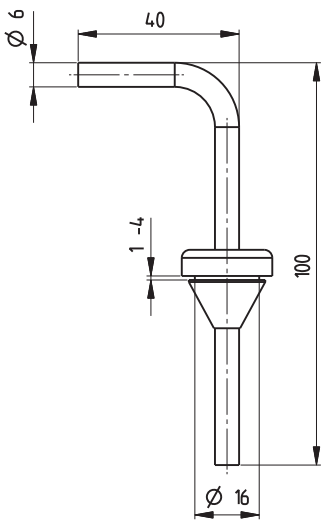


Fig. 2

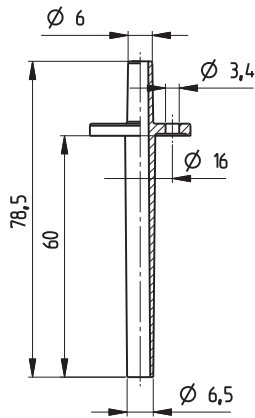
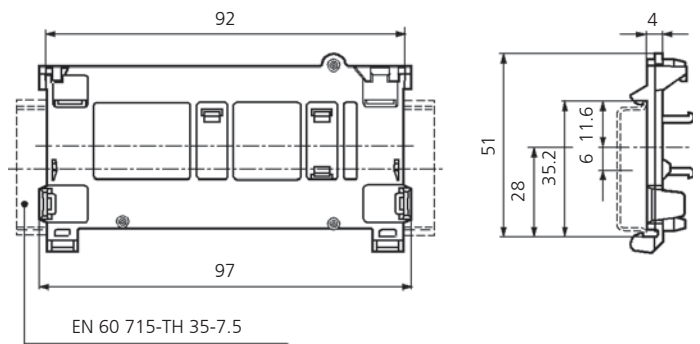


Fig. 3



Relative and differential pressure transmitter type 692

Pressure range
0 ... 0.1 – 25 bar

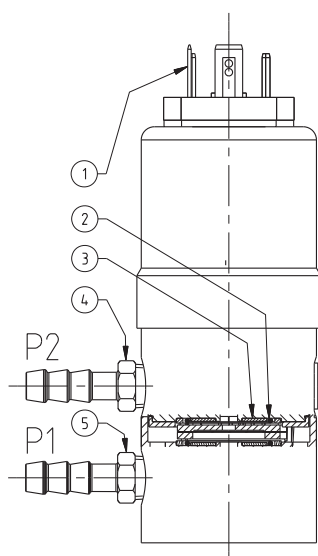


Type 692 pressure transmitters have a unique, well proven ceramic technology. There are variety of pressure and electrical connections available, together with several standardised output signals. The wide variety of options makes these transmitters ideal for applications across a broad spectrum of industries.

- Very low temperature sensitivity
- High resistance to extreme temperatures
- No mechanical creepage
- Modular system and choice of materials to suit individual applications

Technical overview

Pressure range		0 ... 0.1 – 25 bar		
Relative and differential				
Operating conditions				
Medium		Liquids and neutral gases		
Temperature		Medium / ambient	-15 ... +85 °C	
		Storage	-40 ... +85 °C	
Tolerable overload on one side		See order code selection table		
System pressure		≤ 6 bar	25 bar	
Rupture pressure		≥ 10 bar	50 bar	
		1.5x system pressure		
Materials				
Case		Stainless steel 1.4305 / AISI 303		
		Pressure connection	Stainless steel 1.4305 / AISI 303, PVDF, CuZn nickel plated	
Materials in contact with the medium		Sensor	ceramic Al ₂ O ₃ (96%)	
		Sealing material	FPM, EPDM, NBR, MVQ	
Electrical overview				
2 wire	Output	Power supply	Load	Current consumption (at nominal pressure)
	4 ... 20 mA	11 ... 33 VDC	$\frac{\text{supply voltage} - 11 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
3 wire	0 ... 5 V	11 ... 33 VDC / 24 VAC ±15%	>10 kOhm	< 5 mA
	0 ... 10 V	18 ... 33 VDC / 24 VAC ±15%	>10 kOhm	< 5 mA
Polarity reversal protection		ration. 10 ... 90%	5 VDC ±5%	>10 kOhm
Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.				
Dynamic response				
Response time		< 5 ms		
Load cycle		< 50 Hz		
Protection standard				
IP 65				
Electrical connection				
Connector DIN EN 175301-803-A				
Connector DIN EN 60130-9				
Cable 1.5 m		PG7		
Pressure connection				
Pressure tube tip		Ø 4 mm		
		Ø 6 mm		
Screw fitting		Ø 6 mm		
		Ø 8 mm		
Outside thread		1/16-20 UNF		
		G 1/8		
Inside thread		1/8-27 NPT		
		G 1/8		
Mounting instruction				
Installation arrangement		Unrestricted		
Mounting		Mounting bracket		
Tests / Admissions				
Electromagnetic compatibility		CE conformity acc. EN 61326-2-3		
Weight				
~ 430 g				
Packaging				
Single packaging in cardboard		accessories included		



Legend to cross-section drawing

- 1 Electrical connection
- 2 Seals
- 3 Ceramic element
- 4 P2 Pressure connection (lower pressure)
- 5 P1 Pressure connection (higher pressure)

Differential pressure transmitter

Accuracy

Parameter	Unit	Versions with overload on one side ≤ 2x nominal pressure	Versions with overload on one side ≤ 3x nominal pressure	Versions with overload on one side ≤ 7.5x nominal pressure
Tolerance zero point	max. % fs	± 0.4	± 0.75	± 1.25
Tolerance full scale	max. % fs	± 0.4	± 0.75	± 1.25
Resolution	% fs	0.1	0.15	0.25
Total of linearity, hysteresis and repeatability	max. % fs	± 0.5	± 0.75	± 1.25
Long term stability acc. to DIN EN 60770	% fs	± 0.5	± 0.5	± 0.5
TC zero point ¹⁾	max. % fs/10K	See order code selection table	See order code selection table	See order code selection table
TC sensitivity ¹⁾	max. % fs/10K	± 0.15	± 0.23	± 0.38

Test conditions: 25 °C, 45% RH, Power supply 24 VDC
TC z.p. / TC s. -15 ... +80 °C

Order code selection table	1	2	3	4	5	6	7	8	9	10
	692.	X	X	X	X	X	X	X	X	X

	Tolerable overload on one side			TC z.p. (fs/10K)																			
	P1	P2																					
Pressure range ²⁾	0 ... 0.1 bar	max. 0.6 bar (6 x Nominal pressure)	0.6 bar	± 1.2 %	9	0	0																
	0 ... 0.2 bar	max. 1.2 bar (6 x Nominal pressure)	1.2 bar	± 1.2 %	9	0	2																
	0 ... 0.2 bar	max. 0.6 bar (3 x Nominal pressure)	0.6 bar	± 0.6 %	9	4	0																
	0 ... 0.25 bar	max. 1.2 bar (4.8 x Nominal pressure)	1.2 bar	± 1.0 %	9	0	3																
	0 ... 0.25 bar	max. 0.6 bar (2.4 x Nominal pressure)	0.6 bar	± 0.5 %	9	4	1																
	0 ... 0.3 bar	max. 0.6 bar (2 x Nominal pressure)	0.6 bar	± 0.4 %	9	0	1																
	0 ... 0.4 bar	max. 1.2 bar (3 x Nominal pressure)	1.2 bar	± 0.6 %	9	0	4																
	0 ... 0.4 bar	max. 2 bar (5 x Nominal pressure)	2 bar	± 1.0 %	9	0	5																
	0 ... 0.5 bar	max. 1.2 bar (2.4 x Nominal pressure)	1.2 bar	± 0.5 %	9	0	6																
	0 ... 0.5 bar	max. 3 bar (6 x Nominal pressure)	3 bar	± 0.8 %	9	0	7																
	0 ... 0.6 bar	max. 1.2 bar (2 x Nominal pressure)	1.2 bar	± 0.4 %	9	0	8																
	0 ... 0.6 bar	max. 3 bar (5 x Nominal pressure)	3 bar	± 0.7 %	9	0	9																
	0 ... 1 bar	max. 2 bar (2 x Nominal pressure)	2 bar	± 0.4 %	9	1	1																
	0 ... 1 bar	max. 5 bar (5 x Nominal pressure)	5 bar	± 1.0 %	9	1	2																
	0 ... 1.6 bar	max. 3.2 bar (2 x Nominal pressure)	3.2 bar	± 0.4 %	9	1	3																
	0 ... 1.6 bar	max. 12 bar (7.5 x Nominal pressure)	12 bar	± 1.0 %	9	1	4																
	0 ... 2.5 bar	max. 5 bar (2 x Nominal pressure)	5 bar	± 0.4 %	9	1	5																
	0 ... 2.5 bar	max. 12 bar (4.8 x Nominal pressure)	12 bar	± 0.6 %	9	1	6																
	0 ... 4 bar	max. 8 bar (2 x Nominal pressure)	8 bar	± 0.4 %	9	1	7																
	0 ... 4 bar	max. 12 bar (3 x Nominal pressure)	12 bar	± 0.5 %	9	1	8																
0 ... 6 bar	max. 12 bar (2 x Nominal pressure)	12 bar	± 0.4 %	9	1	9																	
0 ... 10 bar	max. 20 bar (2 x Nominal pressure)	20 bar	± 0.4 %	9	3	0																	
0 ... 16 bar	max. 32 bar (2 x Nominal pressure)	32 bar	± 0.4 %	9	3	1																	
0 ... 25 bar	max. 50 bar (2 x Nominal pressure)	50 bar	± 0.4 %	9	3	2																	
▲ Fullscale signal at these pressures																							
Sealing material	FPM	Fluoro elastomer					0																
	EPDM	Ethylene propylene					1																
	NBR	Butadiene Acrylonitrile					2																
	MVQ	Silicone polymer					3																
Adjustment	Factory						0																
	0 ... 5 V	11 ... 33 VDC / 24 VAC ±15%																					
Output / power supply	0 ... 10 V	18 ... 33 VDC / 24 VAC ±15%																					
	4 ... 20 mA	11 ... 33 VDC																					
	ration. 10 ... 90%	5 VDC ±5%																					
Electrical connection	Cable 1.5 m, PG7																						
	Connector ³⁾	DIN EN 175301-803-A																					
		DIN EN 60130-9																					
Pressure connection	Inside thread	Stainless steel 1/8"-27 NPT or PVDF G 1/8"																			0		
		CuZn nickel plated	for tube inside Ø 4 mm																			1	
		Stainless steel 1.4571 / AISI 316Ti	for tube inside Ø 4 mm																			E	
	Hose connection	CuZn nickel plated	for tube inside Ø 6 mm																			2	
		PVDF	for tube inside Ø 6 mm																			3	
		Stainless steel 1.4571 / AISI 316Ti	for tube inside Ø 6 mm																			D	
	Screw fitting	CuZn nickel plated	for pipe outside Ø 6 mm																			4	
		Stainless steel 1.4305 / AISI 303	for pipe outside Ø 6 mm																			5	
		PVDF	for pipe outside Ø 6 mm																			8	
		CuZn nickel plated	for pipe outside Ø 8 mm																			6	
		Stainless steel 1.4305 / AISI 303	for pipe outside Ø 8 mm																			7	
	Outside thread	PVDF	for pipe outside Ø 8 mm																			9	
Stainless steel 1.4305 / AISI 303		for pipe outside Ø 8 mm																			2		
PVDF		for pipe outside Ø 8 mm																			A		
Adapter inside	G 1/8" Stainless steel 1.4305 / AISI 303																				B		
Adapter outside	G 1/8" CuZn nickel plated with union nut																				C		
Case	Stainless steel 1.4305 / AISI 303																					1	
	PVDF all ranges up to 6 bar max., overload on one side and system pressure max. 12 bar																					2	
	Stainless steel with pressure tip orifice																					4	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 8bar/OUT1...6V)																						

Accessories

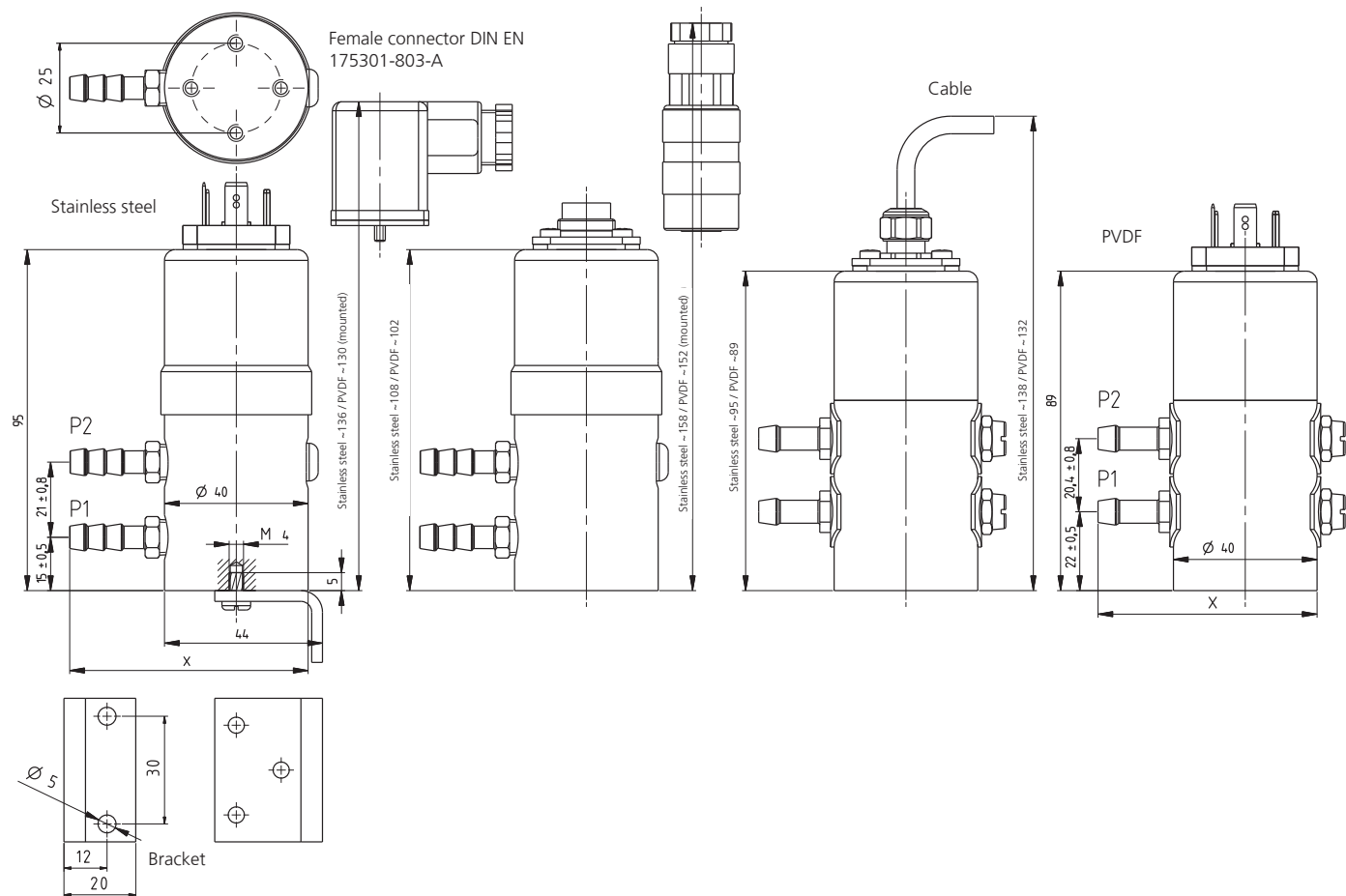
	Order number
Female connector DIN EN 175301-803-A with seal	103510
Female connector DIN EN 60130-9	103524
Mounting bracket incl. screws	101999
Calibration certificate	104551

¹⁾ TC = Temperature coefficient

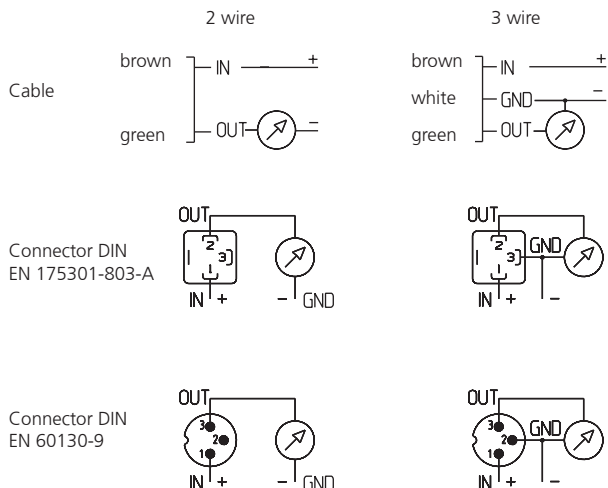
¹⁾ Other pressure range on request

²⁾ Delivery without female connector

Female Connector
DIN EN 60130-9



	Stainless steel	Screw fitting for pipe outside Ø 6	L~24	a=10
	1.4305 AISI 303	Screw fitting for pipe outside Ø 8	X~65	b=12
	Stainless Steel	Inside thread G 1/8	L~12	a=14
	1.4305 AISI 303		X~53	
	CuZn nickel plated	Screw fitting for pipe outside Ø 6	L~24	a=10
		Screw fitting for pipe outside Ø 8	X~65	b=12
	CuZn nickel plated	Screw fitting for pipe outside Ø 6	L~25	a=12
		Screw fitting for pipe outside Ø 8	X~66	b=14
	CuZn nickel plated	Hose connection for tube Ø 4	L~20	a=10
	Stainless steel 1.4571 AISI 316Ti	Hose connection for tube Ø 6	X~61	
	CuZn nickel plated	Outside thread G 1/8	L~20	a=10
		Outside thread G 1/8	X~61	b=12
	CuZn nickel plated	Outside thread 7/16-20 UNF	L~18	a=14
			X~59	
	PVDF	Screw fitting for pipe Ø 6	L~20	a=12
		Screw fitting for pipe Ø 8	X~61	
	PVDF	Screw fitting for pipe Ø 6	L~23	a=14
		Screw fitting for pipe Ø 8	X~64	
	PVDF	Hose connection for tube Ø 6	L~20	a=10
			X~61	



Relative and differential pressure module type 698

Pressure range

-5 ... 5 mbar / 0 ... 1 – 10000 mbar



The pressure modules type 698 are suitable for monitoring pressure and flow in air conditioning systems and in the laboratory sector.

The module is optionally available with a 3 digit LED display, two limit value switches (potential free) as well as a square root extraction.

- Rugged measured value detector, owing to outstanding synergy obtained by combining diaphragm technology with a ceramic element
- High overpressure safety margin, even in the lowest pressure range
- Easy to install and commission
- No maintenance required
- High Protection standard

Technical overview

Pressure range		
Relative		-1 ... 0 bar 0 ... 10 bar
Differential		-5 ... 5 mbar 0 ... 500 mbar
Operating conditions		
Medium		Air and neutral gases
Temperature	Medium	0 ... +70 °C
	Ambient	-10 ... +70 °C
	Storage	-40 ... +70 °C
Tolerable overload on one side	Differential pressure	0 ... 50 mbar 100 mbar
	Relative pressure	0.1 ... 10 bar 3x fs ¹⁾
Rupture pressure	Differential pressure	0 ... 50 mbar 200 mbar
	Relative pressure	100 ... 500 mbar 5x fs 0.1 ... 10 bar 3x fs ¹⁾
Materials in contact with the medium		
Pressure connections		PVC
Hose connection		Silicone / PA
Diaphragm		Silicone / Al ₂ O ₃ (96%) / Silicium
Sensor housing		PA, PC, Ultem
Sealing material		NBR
Sensor		Al ₂ O ₃ (96%) / Silicium
Electrical overview		
Output (Selectable by customer)		0 ... 10 V 0 ... 20 mA 4 ... 20 mA
		17 ... 33 VDC 24 VAC
		115 VAC 230 VAC
Power supply		0 ... 10 V > 2 kOhm
		0 ... 20 mA / 4 ... 20 mA < 500 Ohm
Current consumption		< 4 VA
Polarity reversal protection	Extra-low voltage	Each connection is protected against crossover up to max. power supply
	Low voltage	230 VAC / 115 VAC only on supply terminals, transformer short-circuit
Dynamic response		
Response time		< 20 ms
Load cycle		< 10 Hz
Protection standard		
IP 65		
Limit switches		
Two potential free change over contacts adjustable over the full range (Adjustment with potentiometer).		
Contact rating		250 VAC / 6A
Switching hysteresis		~ 1% fs fixed
Electrical connection		
Screw terminals for 1.5 mm ²		
Pressure connection		
Connection pipe (conical)		Ø 4 ... 7 mm
Quick fitting		Ø 3.9 mm / M6x0.75
Display		
LED, 3 digit		
Mounting instruction		
Installation arrangement		Unrestricted ²⁾
Mounting		Fixing holes integrated in housing
Tests / Admissions		
Electromagnetic compatibility		CE conformity acc. EN 61326-2-3
Weight		
24 VDC, without display		~ 440 g
230 VAC, with display		~ 640 g
Packaging		
Single packaging in cardboard		

¹⁾ max. 14 bar at 20 °C and max. 7 bar at 70 °C

²⁾ Positional error versions with full scale ≤ 50 mbar = 0.13 mbar

Differential pressure transmitter

Accuracy

Parameter	Unit	-0.5 ... +0.5 mbar 0 ... 1 mbar	-5 ... +5 mbar 0 ... 3 - 500 mbar	-1 ... 0 bar 0 ... 1 - 6 bar
Tolerance zero point	max. % fs	± 1.0	± 0.7	± 0.7
Tolerance full scale	max. % fs	± 1.0	± 0.7	± 0.7
Resolution	% fs	0.2	0.1	0.1
Total of linearity, hysteresis and repeatability	% fs	± 2.5	± 1.0	± 1.0
Long term stability acc. DIN EN 60770	% fs	± 1.0	± 1.0	± 0.5
TC zero point ¹⁾	max. % fs/10K	± 1.0	± 0.5	± 0.3
TC sensitivity ¹⁾	max. % fs/10K	± 0.6	± 0.5	± 0.2

With root-extracted output (2 ... 100% pressure)
Absolute error: (% of full scale)

TC zero point: % fs/10K ¹⁾

0 ... 1 mbar
max. $\pm 0.6 \sqrt{\frac{p_{fs}}{p}} + 1.5$

0 ... 3 mbar - 6 bar
max. $\pm 0.3 \sqrt{\frac{p_{fs}}{p}} + 1.5$

max. $\pm 0.6 \sqrt{\frac{p_{fs}}{p}} + 1.5$

Test conditions:
25 °C, 45% RH, power supply 24VDC
TC z.p. / TC s. -10 ... +50 °C

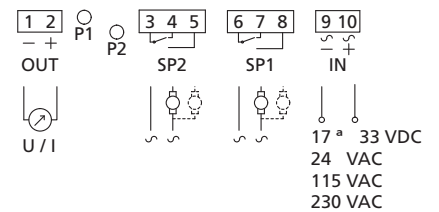
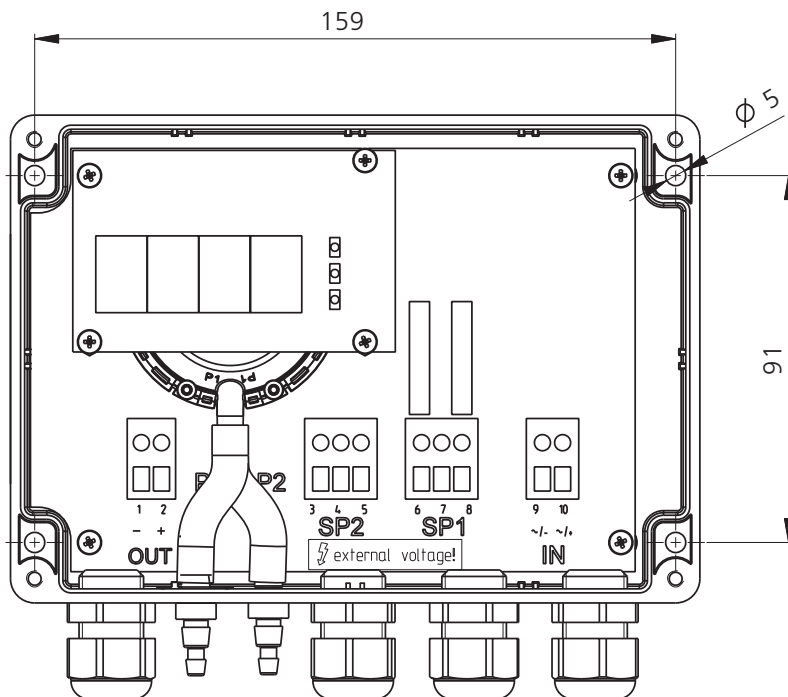
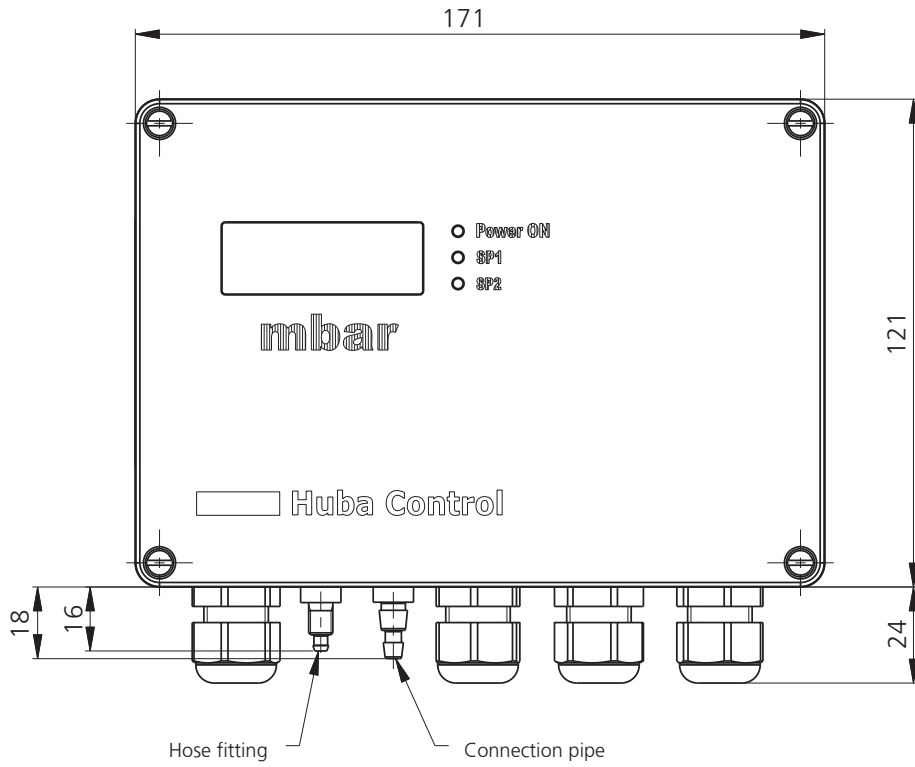
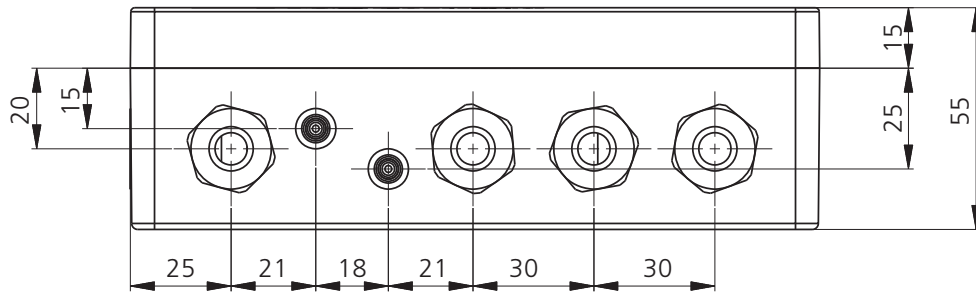
Order code selection table

		1	2	3	4	5	6	7	8	9	10
		698.									
		X	X	X	X	X	X	X	X	X	X
Version	without limit switches	0									
	with limit switches	1									
Pressure range	-5 ... + 5 mbar		0	0					0		
	-0.5 ... + 0.5 mbar		0	1					0		
	-0.5 ... + 1 mbar		0	2					0		
	-0.5 ... + 3 mbar		0	3					0		
	-0.5 ... + 5 mbar		0	4					0		
	0 ... + 1 mbar		0	5							
	0 ... + 3 mbar		0	6							
	0 ... + 5 mbar		0	7							
	0 ... + 10 mbar		0	8							
	0 ... + 30 mbar		1	0							
	0 ... + 50 mbar		1	1							
	0 ... + 100 mbar		1	2							
	0 ... + 200 mbar		1	3							
	0 ... + 500 mbar		1	4							
	-1 ... + 0 bar	Relative pressure	1	6					0		1
	0 ... + 1 bar	Relative pressure	1	7							1
	0 ... + 1.6 bar	Relative pressure	1	8							1
	0 ... + 2.5 bar	Relative pressure	1	9							1
	0 ... + 4 bar	Relative pressure	2	0							1
0 ... + 6 bar	Relative pressure	2	1							1	
0 ... + 10 bar	Relative pressure	2	2							1	
Pressure unit ²⁾	mbar / bar				0						
	Pa				1						
	kPa	for pressure ranges ≤ 10 mbar			2						
	MPa	for pressure ranges 3 mbar ... 6 bar			3						
Power supply	17 ... 33VDC / 24VAC ± 15%						0				
	24 VAC	galvanically isolated					1				
	115 VAC	galvanically isolated					2				
	230 VAC	galvanically isolated					3				
Output	0 ... 10V							0			
	0 ... 20mA							1			
	4 ... 20mA							2			
Square root extraction	Without root extraction								0		
	With root extraction								1		
Display	Without display									0	
	In pressure unit chosen above								0	1	
	With display in %									2	
Pressure connection	Connection pipe										0
	Quick fitting										1
Installation arrangement	Horizontal										0
	Vertical										1

¹⁾ TC = Temperature coefficient

²⁾ Other pressure units on request

Dimensions in mm / Electrical connections



Relative, and differential pressure transmitter type 699

Pressure range

-1 ... 1 mbar / 0 ... 0.3 – 50 mbar



The type 699 transmitters are available in switchable pressure ranges and with or without display. The full-version includes customer specific adjustment possibilities. Especially developed sensors for each pressure range ensure accurate long term stable measurement and the large variety of options provide the perfect platform for use in air conditioning technology as well as for fine measurement in the industrial and medical environment.

- Available with or without LCD display
- Adjustable measurement range
- Switchable output signals
- Switchable response curve (linear or root-extracted)
- Resettable Zero Point (Reset button)
- Full scale adjustable
- Attractive price / performance ratio
- Application at over and low pressure range possible
- Fast, easy mounting. Housing incorporates integral bracket for wall or ceiling mounting

Technical overview

Pressure range		
Relative and differential		-1 ... 1 mbar / 0 ... 0.3 – 50 mbar
Operating conditions		
Medium		Air and neutral gases
Temperature	Medium / ambient	0 ... +70 °C
	Storage	-10 ... +70 °C
		No condensation
Tolerable overload on one side	Application at over pressure range	≤ 3 mbar P1 = 50 mbar P2 = 4 mbar
		> 3 mbar P1 = 100 mbar P2 = 4 mbar
		≤ 3 mbar P1 = -4 mbar P2 = -50 mbar
	Application at under pressure range	> 3 mbar P1 = -4 mbar P2 = -100 mbar
Rupture pressure	ambient temperature	2 x overload
	70 °C	1.5 x overload

Materials in contact with medium

Sensor	Ceramic Al ₂ O ₃ (96%)
Diaphragm	Silicone
Housing	Polycarbonat PC

Electrical overview

2 wire	Output ¹⁾	Power supply ¹⁾	Load	Current consumption ²⁾
	4 ... 20 mA	8.0 ... 33 VDC	< $\frac{\text{supply voltage} - 8 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 20 mA
3 wire	0 ... 10 V	13.5 ... 33 VDC / 24 VAC ±15%	> 10 kOhm	< 10 mA
	0 ... 20 mA	13.5 ... 33 VDC / 24 VAC ±15%	< 500 Ohm	< 30 mA
	4 ... 20 mA	13.5 ... 33 VDC / 24 VAC ±15%	< 500 Ohm	< 30 mA
	0 ... 5 V ³⁾	6.5 ... 33 VDC / 24 VAC ±15%	> 10 kOhm	< 10 mA
Filter	Response time switchable by			off / 0.2s / 1s / 5s / 20s
Polarity reversal protection	Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.			

Dynamic response

Response time	< 20 ms
Load cycle	< 10 Hz

Protection standard

Without cover	IP 00
	IP 54
With cover	IP 65

Display

LCD Display	Double spaced	per 8 digit alphanumeric
Module MODBUS	At additional backlight LCD-Display	30 mA current consumption
		RTU RS-485

Ranges of adjustment

The zero point is adjustable by reset button.
The Full scale is adjustable by DIP-Switch and additional by the turbopot.

Adjustability

Optional version with self configurable parameters (see order code selection table)

Electrical connection

Screw terminals for wire and stranded conductors up to 1.5 mm²
Cable gland with built-in strain relief PG11

Pressure connection

Connection pipe	Ø 6.2 mm
-----------------	----------

Mounting instructions

Installation arrangement	Recommendation:	Vertical, with pressure connections downwards
Mounting		Mounting bracket (integrated in case)

Tests / Admissions

UL	
Electromagnetic compatibility	CE-conformity acc. EN 61326-2-3

Weight

Without display	~ 90 g
With display	~ 100 g

Packaging

Single packaging in cardboard	
Multiple packaging	20 / 40 / 120

Accuracy

Parameter	Unit	±0.5 mbar	0 ... 1 mbar	0 ... 3 mbar	0 ... 5 mbar	0 ... 10 - 50 mbar
Tolerance zero point	max. % fs	±1.0	±1.0	±0.7	±0.7	±0.7
Tolerance zero full scale	max. % fs	±1.0	±1.0	±0.7	±0.7	±0.7
Resolution	% fs	0.2	0.2	0.1	0.1	0.1
Total of linearity, hysteresis and repeatability	max. % fs	±1.0	±1.0	±1.0	±1.0	±0.6
Long term stability acc. to DIN EN 60770	% fs	±1.0	±1.0	±1.0	±1.0	±1.0
TC zero point ⁴⁾	typ. % fs/10K	±0.2	±0.2	±0.2	±0.1	±0.1
TC zero point ⁴⁾	max. % fs/10K	±1.0	±1.0	±0.5	±0.4	±0.4
TC sensitivity ⁴⁾	typ. % fs/10K	±0.3	±0.3	±0.2	±0.1	±0.1
TC sensitivity ⁴⁾	max. % fs/10K	±0.6	±0.6	±0.5	±0.5	±0.2

- no additional root-extracted errors
- For changing diaphragm position, compensable with zero point reset

Test conditions: 25 °C, 45% rF, Power supply 24 VDC
TC z.p. / TC z.p. 0 ... 70 °C

¹⁾ Adjustable by DIP-Switch
⁴⁾ TC = Temperature coefficient

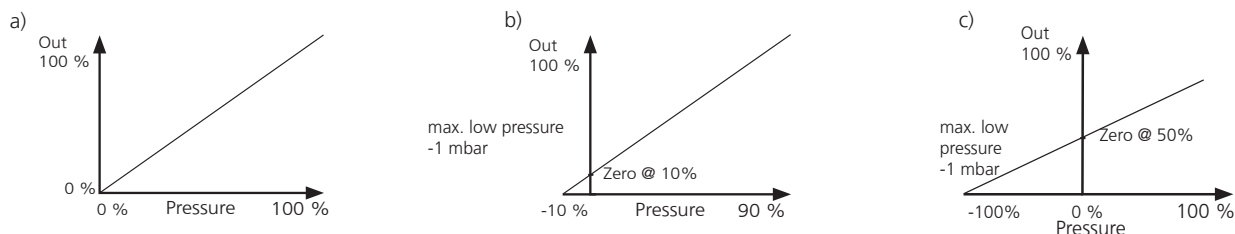
²⁾ At nominal pressure

³⁾ Additional adjustable by software (with LCD-Display only)

Differential pressure transmitter

				1	2	3	4	5	6	7	8	9	10	
Order code selection table				699. X X X X X X X X X X										
Pre-adjustment	max. range			9										
	middle range			B										
	min. range			C										
Signal range selectable	Pressure range of 0 % to 100% fs			1										
	Pressure range of -10 % to 90% fs				2									
	Pressure range of -100 % to 100% fs					3								
Pressure range selectable	mbar (hPa)	Pa	mmWS	inH₂O										
	0 ... 0.3/0.5	30/50	3/5	0.1/0.2				0						
	0 ... 0.3/0.5/1	30/50/100	3/5/10	0.1/0.2/0.3				1						
	0 ... 0.5/1/3	50/100/300	5/10/30	0.3/0.5/1				2						
	0 ... 1/3/5	100/300/500	10/30/50	0.5/1/2				3						
	0 ... 3/5/10	300/500/1000	30/50/100	1/2/3				4						
	0 ... 5/10/16	500/1000/1600	50/100/160	2/3/5				5						
	0 ... 10/16/25	1000/1600/2500	100/160/250	3/5/10				6						
0 ... 16/25/50	1600/2500/5000	160/250/500	5/10/20				7							
Pressure unit	mbar							0						
	hPa							4						
	Pa							2						
	kPa							5						
	mmWS							3						
	inH ₂ O							6						
Output signal / adjustment	Linear	without Filter		dual DIP-Switch				1		0				
		with Filter (transposable)		tenfold DIP-Switch				2						
	Square root extracted	without Filter		dual DIP-Switch				4		0				
		with Filter (transposable)		tenfold DIP-Switch				3						
Output / power supply	0 ... 10 V	13.5 ... 33 VDC / 24 VAC ± 15 %		(3 wire)					1					
	0 ... 20 mA	13.5 ... 33 VDC / 24 VAC ± 15 %		(3 wire)					3					
	4 ... 20 mA	13.5 ... 33 VDC / 24 VAC ± 15 %		(3 wire)						4				
		8.0 ... 33 VDC		(2 wire)						5				
Option	Output signal complimentary selectabel, at delivery no pre-adjustment							9		2	6			
	without display											0		
	with display in pressure unit chosen above											1		
	with display in % fs											2		
Pressure connection / Pressure orifices	with module MODBUS							2,3	1	3				
	Connection pipe Ø 6.2 mm	without pressure orifice											1	
		pressure orifice on P1											2	
		pressure orifice on P2											3	
pressure orifice on P1 and P2											4			
Accessories Connection kit	IP 54	without											0	
		with connection kit (metal), 90° angled including tube 2 m long (Fig. 1)												1
	with connection kit (plastic), straight including tube 2 m long (Fig. 2)													2
	IP 65	without												3
with connection kit (metal), 90° angled including tube 2 m long (Fig. 1)													4	
with connection kit (plastic), straight including tube 2 m long (Fig. 2)													5	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0 ... + 8mbar/OUT1...6V)			9	1								W	

Range of characteristic line



Depending on the version parameters are adjustable by customer

Version	Variable parameters
Dual DIP-Switch	Pressure ranges in grades
Tenfold DIP-Switch	Pressure ranges in grades; stepless adjustable with Turbo-Poti / output signals / filter (off / on) / response curve (linear / root extracted)
Tenfold DIP-Switch with Display	Pressure ranges in grades; stepless adjustable with Turbo-Poti / pressure units / pressure range character / output signals; additional 0 ... 5 V / filter (off / 0.2s / 1s / 5s / 20s) / response curve (linear / root extracted) / backlight (off / 5min / on)

Accessories ³⁾

	Order number
Connection kit for vent duct (metal), 90° angled including tube 2 m long (Fig. 1)	104312
Connection kit for vent duct (plastic), straight including tube 2 m long (Fig. 2)	100064
DIN-rail mounting adaptor (Fig. 3)	112854
Module MODBUS	117305
Calibration certificate	104551

¹⁾ minimal operating pressure = -50 Pa

²⁾ minimal operating pressure = -100 Pa

³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections

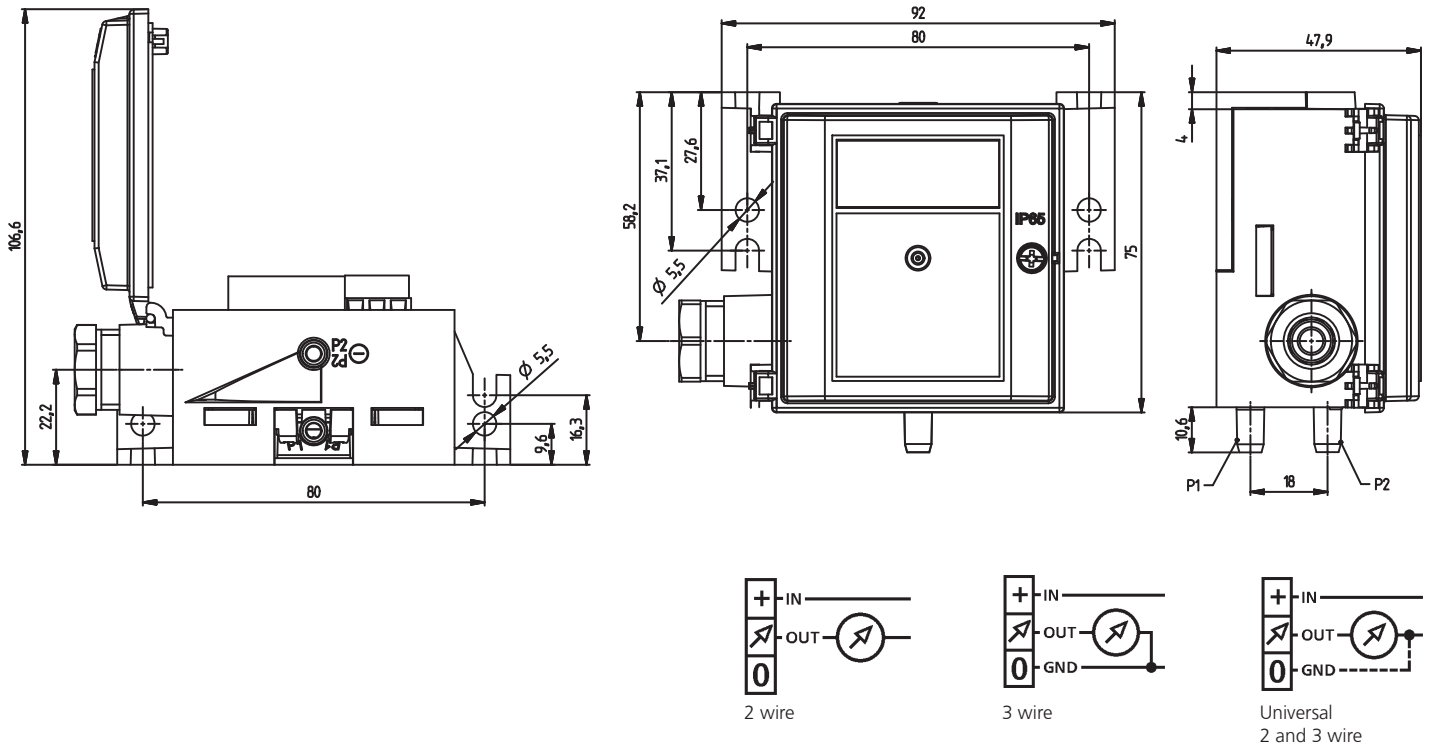


Fig. 1

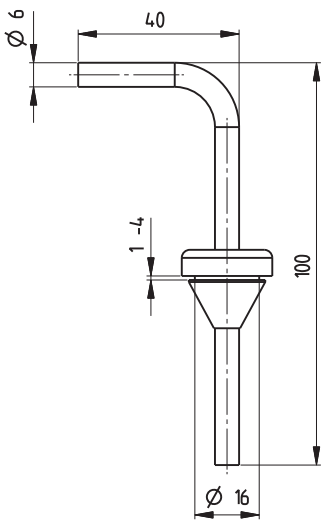


Fig. 2

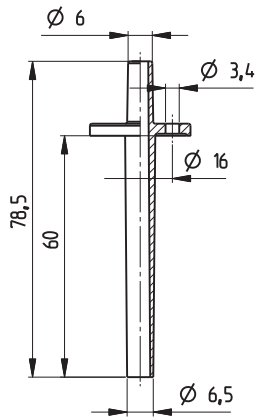
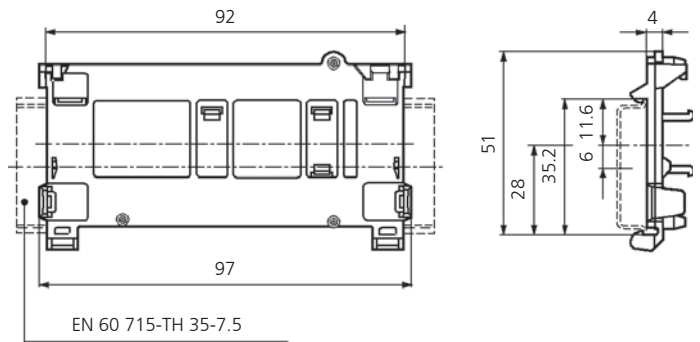


Fig. 3



Level sensing pressure transmitter type 711

Pressure range
0 ... 0.1 - 16 bar



The level sensing pressure transmitters of type 711 with a relative pressure measuring cell have an adjusted and amplified sensor signal. Cable length from 3 to 300 meters as well as ex-versions and versions with drinking water approval are available.

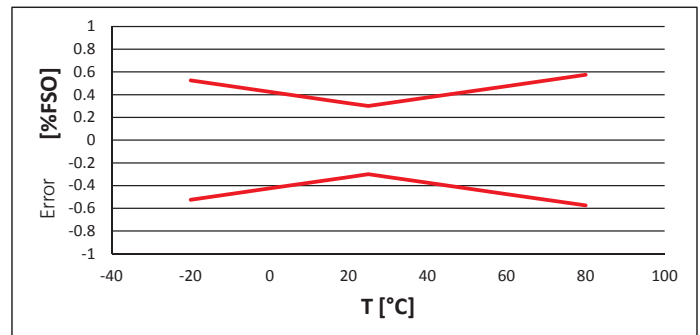
- with drinking water approval available
- Ex-version available
- Sea water resistant
- All versions with high accuracy
- Large variety of cable length (3 to 300 m)
- Low pressure ranges

Technische Daten

Pressure range			
Relative		0 ... 0.1 - 16 bar	
Operating conditions			
Medium		Fuel oil, ultra-light ¹⁾ SN 181 160-2	
		Fuel oil, heavy ¹⁾ SN 181 160-2	
		Diesel oil ¹⁾	
		Benzine ¹⁾	
		Sea water	
		Drinking water (with EPDM O-ring)	
Temperature	Medium and ambient ²⁾	-10 ... +80 °C	
	Storage	-40 ... +80 °C	
Overload		see order code selection table	
Materials in contact with medium			
Case		Stainless steel 1.4404 / AISI 316L	
Sensor		Stainless steel 1.4539 / AISI 904L	
Cable		Ceramic Al ₂ O ₃ (99.6%)	
Cable grommet		PE / FEP	
Protection cover		PPE / ETFE	
Sealing material		PPE / ETFE	
		FPM / EPDM / FFPM	
Electrical overview			
Output	Power supply	Load	
2 wire	4 ... 20 mA	10 ... 33 VDC (with Ex - 10 ... 30 VDC)	Current consumption
		< $\frac{\text{power supply} - 10 \text{ V}}{0.02 \text{ A}}$ [Ohm]	< 22 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal.		
Overvoltage protection			36 VDC
Electric strength towards case			500 VDC
Protection class			
Protection class III			
Dynamic response			
Response time			< 0.1 s
Protection standard			
IP 68, continuous immersion at max. overload (see order code selection table)			
Runtime			
Time starts at the moment of application of minimal supply voltage			< 1 s
Electrical connection			
Cable			length 3 ... 300 m
Test / Admissions			
Electromagnetic compatibility			CE conform acc. EN 61326-2-3
Drinking water approval			DVGW, KTW, ACS ³⁾
Shipbuilding			Germanischer Lloyd ³⁾
			American Bureau of Shipping ³⁾
			Bureau Veritas ³⁾
			Det Norske Veritas ³⁾
			Lloyd's Register ³⁾
UL ³⁾			UL 61010-1
EAC ³⁾			
Ex-protection			
IECEx SEV 12.006 ³⁾			Ex ia IIC T4 Ga
SEV 12 ATEX 0138 ³⁾			II 1 G Ex ia IIC T4 Ga
Weight			
Niveau transmitter			~ 375 g
Cable			~ 80 g/m
Packaging			
Single packaging			

Genauigkeit

Parameter	Unit	
Characteristic line ⁴⁾ (at 25 °C)	% fs	± 0.3
Resolution	% fs	0.1
Thermal characteristic ⁵⁾	% fs/10K	± 0.05



¹⁾ Ex-protection to attention! ²⁾ non-congealing media ³⁾ Admission applied ⁴⁾ incl. zero point, full scale, linearity, hysteresis and repeatability) ⁵⁾ at -20 ... +80 °C

Pressure level transmitter

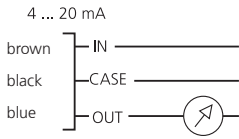
			1	2	3	4	5	6	7	8	9	10	11	
Order code selection table			711.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾		overload												
	0 ... 0.1 bar	1 bar	9	0	1									
	0 ... 0.2 bar	1 bar	9	0	2									
	0 ... 0.3 bar	1 bar	9	0	3									
	0 ... 0.4 bar	2 bar	9	0	4									
	0 ... 0.5 bar	2 bar	9	0	5									
	0 ... 0.6 bar	2 bar	9	1	0									
	0 ... 1.0 bar	5 bar	9	1	1									
	0 ... 2.0 bar	10 bar	9	1	3									
	0 ... 4.0 bar	20 bar	9	1	5									
	0 ... 6.0 bar	20 bar	9	1	7									
	0 ... 10.0 bar	30 bar	9	3	0									
0 ... 16.0 bar	40 bar	9	3	1										
▲ Full scale signal at these pressures														
Sealing material	FPM	Fluoro-elastomer						0						
	EPDM	Ethylene propylene (for drinking water)						1						
	FFPM	Perfluorkautschuk						2						
Output / power supply	4 ... 20 mA	10 ... 33 VDC (with Ex: 10 ... 30 VDC)						0						
									0	1				
Electrical connection ²⁾	Cable	3 m							0	1				
		5 m							0	2				
		7 m								0	3			
		10 m								0	4			
		15 m								0	5			
		20 m								0	6			
		25 m								0	7			
		30 m								0	8			
		40 m								0	9			
		50 m								1	0			
		60 m								1	1			
		70 m								1	2			
		80 m								1	3			
		90 m								1	4			
		100 m								1	5			
		125 m								1	6			
		150 m								1	7			
		175 m								1	8			
200 m								1	9					
225 m								2	0					
250 m								2	1					
275 m								2	2					
300 m								2	3					
Cable material	PE	(for drinking water)									0			
	FEP										1			
Case material	Stainless steel 1.4404 / AISI 316L											0		
	Stainless steel 1.4539 / AISI 904L (recommend sea water)											1		
Admission	without												0	
	Ex protection												1	
	Drinking water approval												2	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT10...16mA)													
													W	

Accessories *(In the delivery incl. - Level transmitter with plastik protection cover, humidity protection element and operating instruction)*

	Order number
Cable hanger	118835
Connection box	118836
Protection cage (Edelstahl 1.4404 / AISI 316L)	118837
Protection cover PPE for PE cable (pack of 10)	118838
Protection cover ETEF for FEP cable (pack of 10)	118839
Humidity protection element (pack of 10)	119217
Calibration certificate	104551

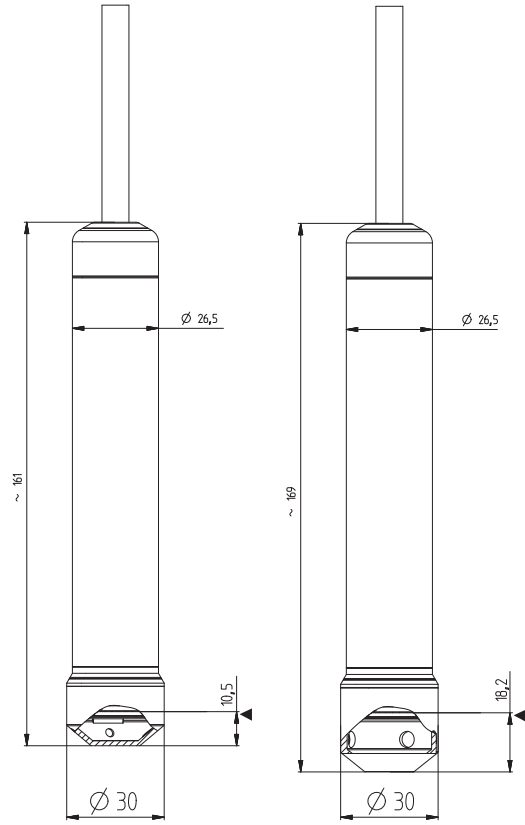
¹⁾ Other pressure range on request ²⁾ Other cable length on request

Electrical connections / Dimensions in mm



Device design with explosion protection:
4 ... 20 mA

The grounding connection is conductively connected to the transmitter housing.

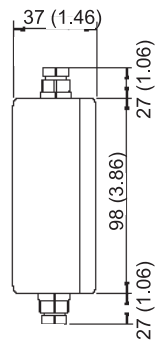
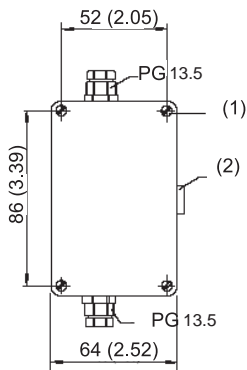


Sensor with protection cover

Sensor with protection cage for waste water

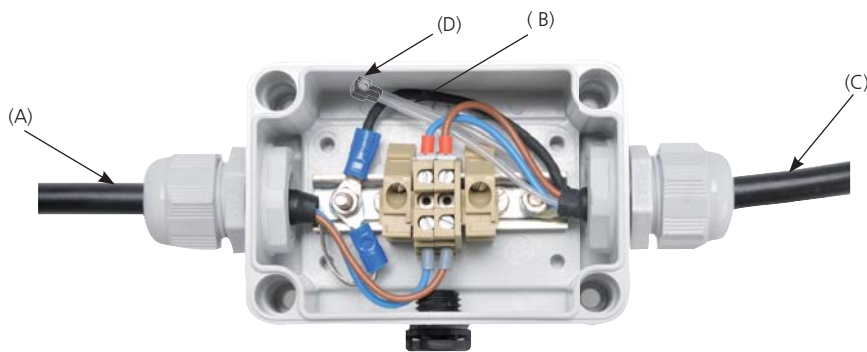
← - Measurement reference height

Connection box

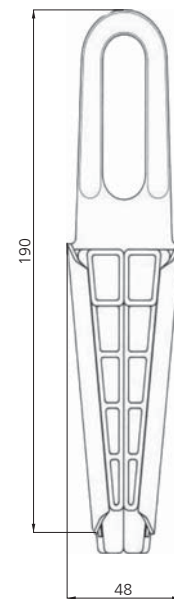


- (1) Mounting hole
- (2) Vent valve

- (A) Measuring value process
- (B) Vent pipes
- (C) to the transmitter
- (D) Humidity protection element



Cable hanger



hot-dip galvanized steel – PA6 glass fibre reinforced

Cable Ø 5.5 ... 9.5

Level sensing relative and absolute pressure transmitter type 712

Pressure range
0 ... 0.3 - 3 bar



The level sensing pressure transmitter Type 712 is manufactured using a relative or absolute pressure measuring cell with an adjusted and amplified sensor signal and is available with various cable lengths from 2 to 30 meters. The Type 712 offers Ex protection as well as versions with integrated temperature measurement.

In addition to voltage and current outputs the Type 712 is available with ratiometric outputs.

- suitable for drinking water
- intrinsically safe execution with voltage- and current output
- suitable for fitting in 1-inch pipe
- with integrated temperature measurement

Technical overview

Pressure range	
Relative	0.0 ... 0.3 – 2.5 bar
Absolute	0.8 ... 1.4 – 3.0 bar

Operating conditions

Medium	Fuel oil, ultra-light ¹⁾	SN 181 160-2
	Fuel oil, heavy ¹⁾	SN 181 160-2
	Diesel oil ¹⁾	
	Benzine ¹⁾	
	Drinking water (with EPDM O-ring)	
Temperature	Medium and ambient ²⁾	-20 ... +80 °C
	Storage	-40 ... +80 °C
Overload	3x fs; max. 3 bar at 0.3 bar version	

Materials in contact with medium

Case	Stainless steel 1.4404 / AISI 316L
Sensor	Ceramic Al ₂ O ₃
Cable	PE-HD
Protection cover	PPE
Sealing material	FPM, EPDM (for drinking water)

Electrical overview

	Output	Power supply	Load	Current consumption
2 wire	4 ... 20 mA	10 ... 30 VDC	< $\frac{\text{Power supply} - 7V}{0.02 A}$ [Ohm]	< 20 mA
3 wire	0 ... 10 V	12 ... 30 VDC	>10 kOhm / < 100 nF	< 5 mA
4 wire (with temperature)	ratiom. 10 ... 90%	5 VDC ±10%	> 5 kOhm / < 100 nF	< 3 mA
Polarity reversal protection	Short circuit proof and protected against polarity reversal.			< 3 mA
Temperature output				> 1 MOhm

Dynamic response

Response time	< 2 ms
---------------	--------

Protection standard

IP 68	
-------	--

Runtime

Time starts at the moment of application of minimal supply voltage	< 10 ms
--	---------

Electrical connection

Cable PE-HD	length 2, 5, 10, 15, 20, 30 m
-------------	-------------------------------

Test / Admissions

Electromagnetic compatibility	CE-conform acc. to EN 61326-2-3
Drinking water approval	ACS
	KTW
	W270
Drinking water verification certificate for plastic parts	WRAS

Ex-protection

IECEX SEV 12.006	Ex ia IIC T4 Ga
SEV 12 ATEX 0138	II 1 G Ex ia IIC T4 Ga

Weight

Without cable	~ 200 g
---------------	---------

Packaging

Single packaging	
------------------	--

Accuracy

Standard

Parameter	Unit	
Max. deviation ³⁾ at 25 °C	% fs	± 0.8
Resolution ⁴⁾	% fs	0.1
Thermal characteristic ^{5), 6)}	% fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1 max.	% fs	± 0.25

Higher accuracy (only with ratiometric execution and pressure range ≥ 1 bar)

Parameter	Unit	
Max. deviation at compensated temperature range ³⁾ at -10 ... +60 °C	% fs	± 0.5
Resolution	% fs	0.1
Long term stability acc. IEC EN 60770-1 max.	% fs	± 0.25

¹⁾ Ex-protection to attention!

²⁾ non-congealing media

³⁾ incl. zero point, full scale, linearity, hysteresis and repeatability)

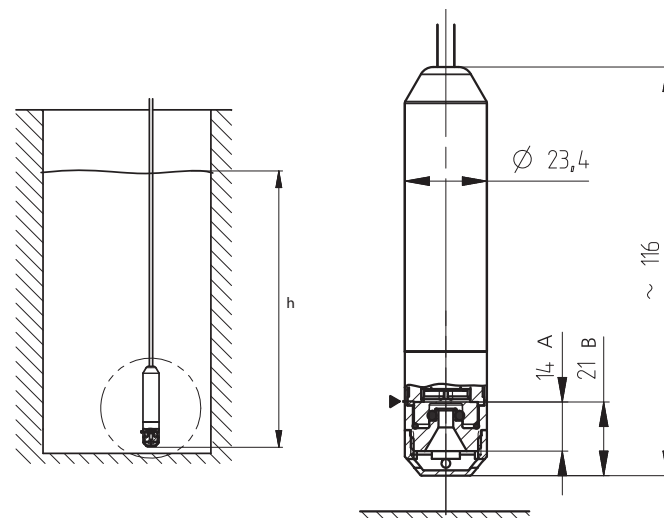
⁴⁾ pressure range 0.3 bar < 0.2 % fs

⁵⁾ at -20 ... +80 °C

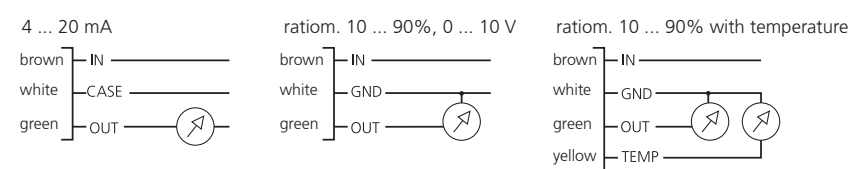
⁶⁾ 0.3 bar-type with output 4 ... 20 mA = ±0.5% fs/10K

				1	2	3	4	5	6	7	8	9	10	
Order code selection table				712. X X X X X X X X X X										
Pressure mode	Absolute			8										
	Relative			9										
	Absolute with higher accuracy			C				1,2						
	Relative with higher accuracy			D				1,2						
Pressure range ¹⁾	0.0 ... 0.3 bar		relative pressure	Pmax. 4.5 bar	9	1	3							
	0.0 ... 1.0 bar		relative pressure	4.5 bar	9,D	1	1							
	0.0 ... 1.6 bar		relative pressure	6.0 bar	9,D	1	2							
	0.0 ... 2.5 bar		relative pressure	9.0 bar	9,D	1	4							
	0.8 ... 1.4 bar		absolute pressure	4.5 bar	Max measurable level (for water depending on the locations weather)		3.5 ... 6.7 mWs	8	1	1				
	0.8 ... 2.0 bar		absolute pressure	6.0 bar	9.6 ... 12.8 mWs	8,C	1	2						
	0.8 ... 3.0 bar		absolute pressure	9.0 bar	20.0 ... 23.0 mWs	8,C	1	4						
▲ Full scale signal at these pressures ① P _{BARG} = 1060 mbar (high pressure on sea level) ② P _{BARG} = 740 mbar (low pressure at 2000 meters above sea level)														
Sealing material	FPM Fluoro-elastomer							0						
	EPDM Ethylene propylene (for drinking water)							1						
Output / power supply	4 ... 20 mA		10 ... 30 VDC					0						
	ration. 10 ... 90%		5 VDC ±10%					1						
	ration. 10 ... 90%		5 VDC ±10% (with temperature)					2						
	0 ... 10 V		12 ... 30 VDC					3					0	
Electrical connection ²⁾	Cable	2 m							0					
		5 m							1					
		10 m								2				
		15 m									3			
		20 m										4		
30 m											5			
Protection cover	without protection cover									2	0			
	with protection cover									2	1			
Ex-protection	without ex-protection											0		
	with ex-protection											4		
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 2bar/OUT0...10V)												W	

Dimensions in mm / Electrical connections



- h - Fluid level
- - Measurement reference height
- A - Distance from protection cover to the position of measuring diaphragm
- B - distance from beginning of thread to the position of measuring diaphragm (versions without protection cover)



Device design with explosion protection: 4 ... 20 mA
The grounding connection is conductively connected to the level transmitter housing. The ground conductor of level transmitter must be connected to the equipotential bonding system of the plant.

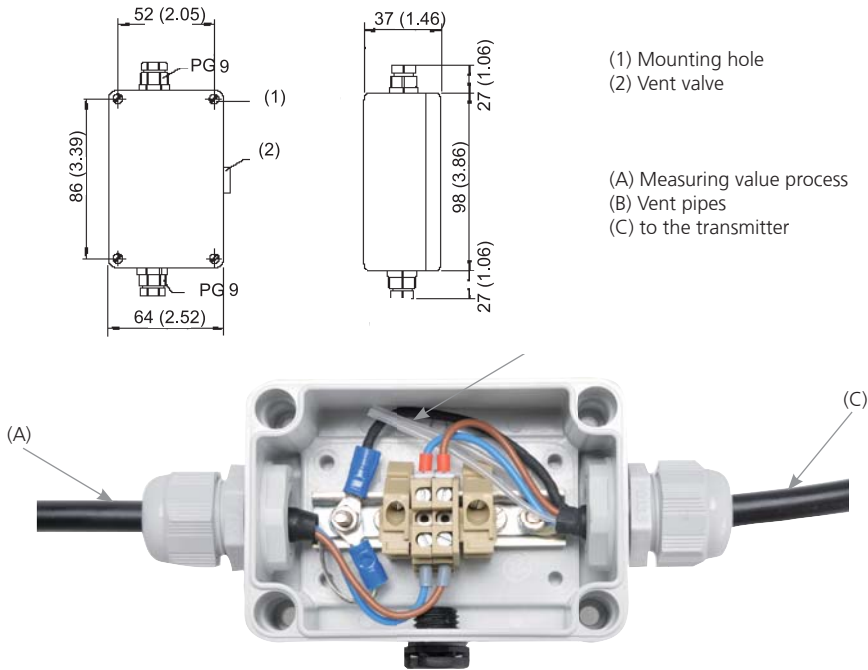
Device design with explosion protection: ratiom. 10 ... 90%
The electronic GND is connected with a 1MΩ resistor to the level transmitter housing. The GND conductor of level transmitter must be connected to the equipotential bonding system of the plant.

¹⁾ Other pressure range on request ²⁾ Other cable length on request

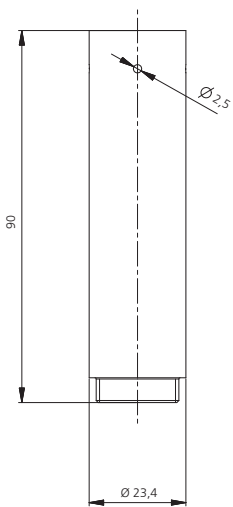
Accessories

	Order number
Cable hanger	118026
Connection box	118027
Test adapter	118028
Protection cover (pack of 10)	118067
Humidity protection element (pack of 10)	118068
Additional weight	118093
Calibration certificate	104551

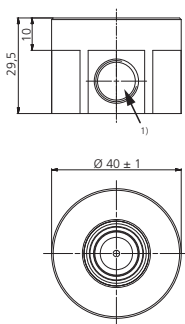
Connection box



Additional weight
~200 g

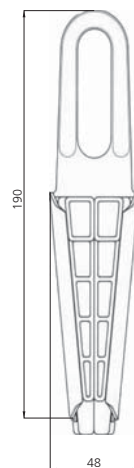


Protection cover



1) Inside thread Iso 228/1-G 1/4 A

Cable hanger



hot-dip galvanized steel –
PA6 glass fibre reinforced

Cable Ø 4.5 ... 6.5

Calculation of level

General level with relative pressure sensor:
$$h = \frac{\Delta p}{\rho \cdot g}$$

General level with absolute pressure sensor:
$$h = \frac{P_{TS} - P_{Baro}}{\rho \cdot g}$$

which
$$P_{TS} = \frac{U_{TS} - U_{TS_NP}}{U_{TS_EW} - U_{TS_NP}} \cdot (P_{TS_EW} - P_{TS_NP}) + P_{TS_NP}$$

and
$$P_{Baro} = \frac{U_{Baro} - U_{Baro_NP}}{U_{Baro_EW} - U_{Baro_NP}} \cdot (P_{Baro_EW} - P_{Baro_NP}) + P_{Baro_NP}$$
 Using a second level sensor as barometric air pressure sensor

For level sensor with current output use nominal signal values for I_{TS} ... instead of variables U_{TS} ... (resp. I_{Baro} ... instead of U_{Baro} ...)

Simplification of formula for level sensor with ratiometric output:

$$P_{TS} = \frac{U_{TS} - 0.1 \cdot U_{IN}}{0.8 \cdot U_{IN}} \cdot (P_{TS_EW} - P_{TS_NP}) + P_{TS_NP}$$

$$P_{Baro} = \frac{U_{Baro} - 0.1 \cdot U_{IN}}{0.8 \cdot U_{IN}} \cdot (P_{Baro_EW} - P_{Baro_NP}) + P_{Baro_NP}$$
 Using a second level sensor as barometric air pressure sensor

Legend:

h	level [m]	ρ	density of media [kg/m ³]
		g	acceleration of fall 9.80665 [m/s ²]
Δp	measured relative pressure [Pa]	U_{TS}	signal on level sensor output [V or mA]
P_{TS}	measured pressure of level sensor [Pa]	U_{BARO}	Signal on barometer output [V or mA]
P_{BARO}	measured pressure of barometer [Pa]		
P_{TS_NP}	minimal nominal pressure of level sensor [Pa]	U_{TS_NP}	minimal nominal signal of level sensor [V or mA]
P_{TS_EW}	maximum nominal pressure of level sensor [Pa]	U_{TS_EW}	maximum nominal signal of level sensor [V or mA]
P_{BARO_NP}	minimal nominal pressure of barometer [Pa]	U_{BARO_NP}	minimal nominal signal of barometer [V or mA]
P_{BARO_EW}	maximum nominal pressure of barometer [Pa]	U_{BARO_EW}	maximum nominal signal of barometer [V or mA]

Specification temperature output

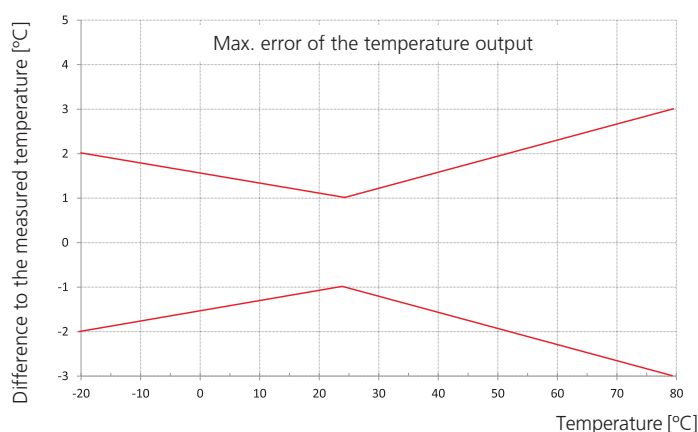
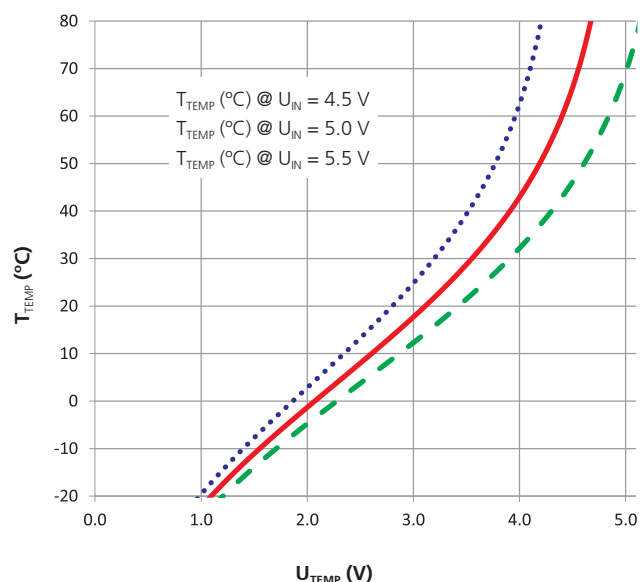
$$T_{TEMP} = T_0 + 1 \left/ \left(a + b \cdot \ln \left(R \cdot \left[\frac{U_{IN}}{U_{TEMP}} - 1 \right] \right) + c \cdot \ln \left(R \cdot \left[\frac{U_{IN}}{U_{TEMP}} - 1 \right] \right)^3 \right) \right. T_{TEMP}$$

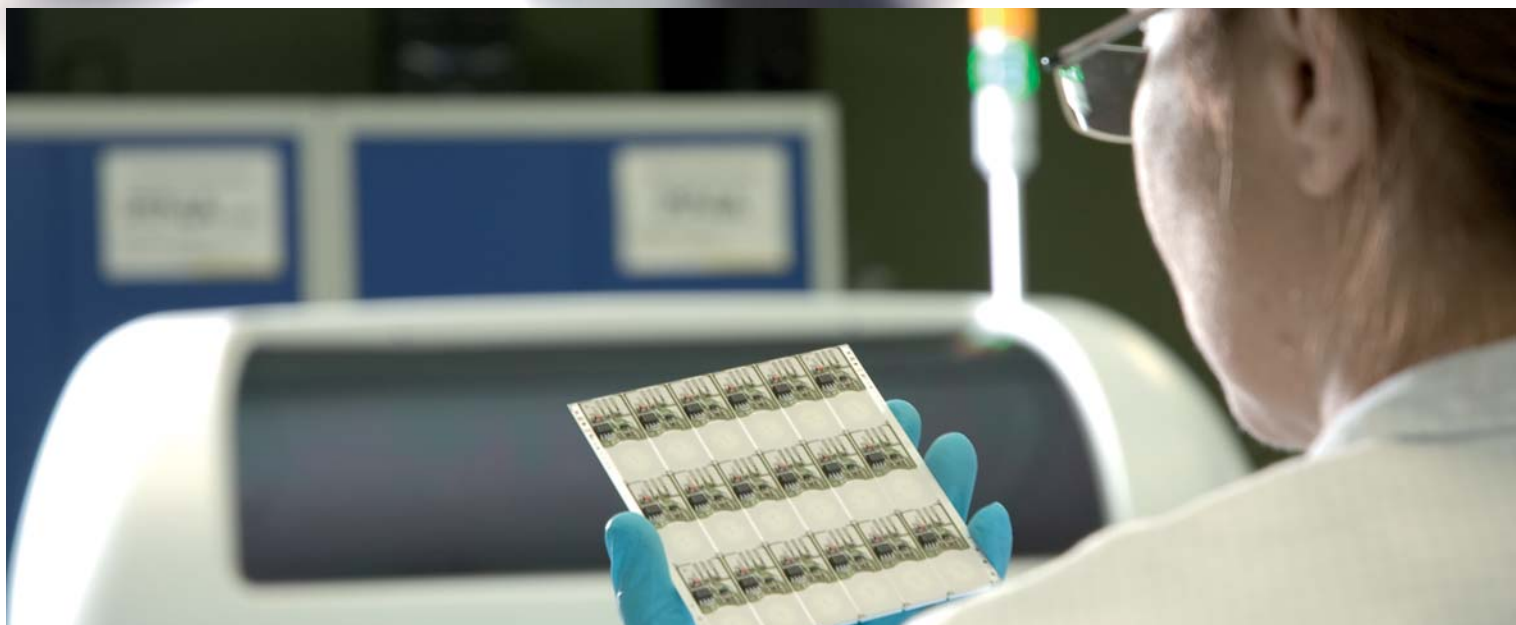
Temperature NTC [°C]
-273.15 [°C]

U_{TEMP} Voltage NTC [V]
R 20'000 [Ω]
 U_{IN} 4.5 ... 5.5 [V]

a = 0.001204001
b = 0.000208775
c = 0.000000294

$$T_{TEMP} = f(U_{TEMP})$$





Relative pressure switch type 521



Pressure range
0 ... 2.5 – 600 bar



The compact type 521 pressure switch is based upon the Huba Control developed thick film technology where the pressure measuring cell is fully welded.

Switching points set in factory are available both N/C and N/O function. Various electrical and pressure connections are available to suit given applications.

- Compact, rugged construction
- Welded without sealing parts
- Saving time by quick cable mounting by the customer with swift connector
- Large selection of connections available.

Technical overview

Pressure range		
Relative		0 ... 2.5 – 600 bar
Operating conditions		
Medium	Liquids, gases and refrigerants (incl. ammonia)	
Temperature	Medium	-40 ... +135 °C
	Ambient	-30 ... +85 °C
	Storage	-50 ... +100 °C
Tolerable overload	≤ 6 bar	5 x FS
	> 6 bar	3 x FS (max. 1500 bar)
Rupture pressure	≤ 6 bar	10 x FS
	> 6 bar	6 x FS (max. 2500 bar)
Materials		
Pressure Connection	Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only)	
Plug accommodation	Polyarylamide 50% GF UL 94 V-0	
Materials in contact with medium	Pressure connection	Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only)
	Sensor	Stainless steel
Electrical overview		
Output	Semiconductor (open collector)	
Switching contact	High-Side Switch (PNP) N/C contact or N/O contact	
Switch load	High-Side Switch (PNP) max. 200 mA	
Power supply	7 ... 33 VDC	
Current consumption	< 4 mA	
Insulation voltage	500 VDC	
Protection class		
Protection class III		
Dynamic response		
Response time	< 2 ms, 1 ms typ.	
Load cycle	< 100 Hz	
Adjustment of switching points (factory set)		
Upper switching point	8 ... 100% fs	
Lower switching point	5 ... 97% fs	
Hysteresis	≥ 3 % fs	
Protection standard		
IP 67		
Electrical connection		
Swift connector without or with cable 1.5 m		
Connector M12x1		
Pressure connection		
Inside thread	1/16 - 20 UNF	without or with Schrader
	G 1/4	with O-Ring seal FPM (-30 ... +135 °C)
	1/2 -14 NPT	≤ 60 bar
	M20x1.5	sealed at front and manometer (combi)
Outside thread	1/16 - 20 UNF	
	1/4 -18 NPT	
	G 1/4	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
	R 1/4	EN 10226
	G 1/2	sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	G 1/2	sealed at front
Installation arrangement		
Unrestricted		
Tests / Admissions		
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3 and 50121-3-2	
Shock acc. IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)	
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions	
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load	
Weight		
~ 90 g		
Packaging (Please state on order)		
Single packaging in cardboard	accessories integrated	
Multiple packaging in cardboard (25 pcs)		

Accuracy

Parameter		Unit	
Switching points ¹⁾		% fs	± 0.5
Resolution		% fs	0.1
Thermal characteristic ²⁾	max.	% fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max.	% fs	± 0.25

Test conditions: 25°C, 45% RH, power supply 24 VDC

¹⁾ typ. ; max. 1.0% fs (incl. hysteresis and repeatability)

²⁾ -15 ... 85 °C

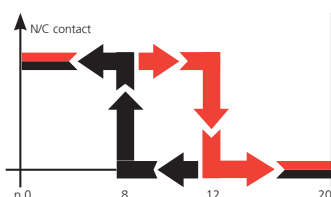
Electronic pressure switch

Order code selection table in bar		1	2	3	4	5	6	7	8	9	10	11									
		521. X X X X X X X X X X X X																			
Pressure range ¹⁾	0 ... 2.5 bar	9	1	4																	
	0 ... 4 bar	9	1	5																	
	0 ... 6 bar	9	1	7																	
	0 ... 10 bar	9	3	0																	
	0 ... 16 bar	9	3	1																	
	0 ... 25 bar	9	3	2																	
	0 ... 40 bar	9	3	3																	
	0 ... 60 bar	9	4	0																	
	0 ... 100 bar	9	4	1																	
	0 ... 160 bar	9	4	2																	
	0 ... 250 bar	9	4	3																	
0 ... 400 bar	9	5	4																		
0 ... 600 bar	9	5	5																		
Version	standard					S	0														
	for oxygen applications					S	1														
Switching contact	Contact N/O High-Side-Switch PNP							1													
	Contact N/C High-Side-Switch PNP							2													
Electrical connection	Swift connector								0												
	Connector M12x1 ²⁾								3												
	Swift connector with cable 1.5 m								L												
Pressure connection ³⁾	Inside thread	7/16-20 UNF Schrader								0		N									
		7/16-20 UNF									K	1									
		G 1/4 with O-Ring seal FPM										1	1								
		1/2 -14 NPT (≤ 60 bar)											D	1							
	Outside thread	M20x1.5 sealed at front and manometer (combi)											E	1							
		7/16-20 UNF												2	1						
		1/4 -18 NPT													3	1					
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM														4	1				
		R 1/4 acc. to EN 10226															7	1			
		G 1/2 sealed at back and manometer with Profile seal ring in FPM																8	1		
G 1/2 sealed at front																	9	1			
Version	without pressure tip orifice (Inclusive pressure tip orifice from 100 bar on)																	0			
	with pressure tip orifice																		2		
Material	Stainless steel 1.4305 / AISI 303																			N	
pressure connection	Stainless steel 1.4404 / AISI 316L																			1	
Switching points	Indicate W and state switching points on order (e.g.: W100/60bar)																				W

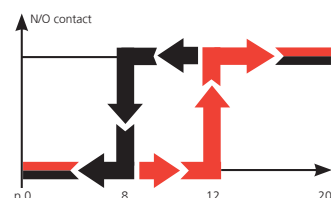
Accessories

	Order number
Swift connector	107359
Straight-wire box for connector M12x1	3-pole 114570
Straight-wire box for connector M12x1 with cable	3-pole 200 cm 114605
Corner-wire box for connector M12x1 with cable	3-pole 200 cm 114604
Corner-wire box for connector M12x1	3-pole 106975
Mounting bracket with screw	118716
Calibration certificate	104551

Function

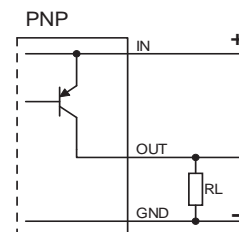


N/C contact: When pressure is applied ($p_0 \rightarrow p_{max}$) the switch will disconnect the applied load as soon as the upper switching point is reached. As the pressure falls ($p_{max} \rightarrow p_0$) the switch will connect the load as soon as the lower switching point is reached.



N/O contact: When pressure is applied ($p_0 \rightarrow p_{max}$) the switch will connect the applied load as soon as the upper switching point is reached. With a fall in pressure ($p_{max} \rightarrow p_0$) the switch will disconnect the load as soon as the lower switching point is reached.

Example: p_0 20 bar
 Upper switching point 12 bar
 Lower switching point 8 bar
 max. switching load 100 mA



¹⁾ Other pressure ranges on request

²⁾ Delivery without female connector

³⁾ Other pressure connections on request

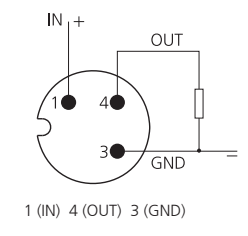
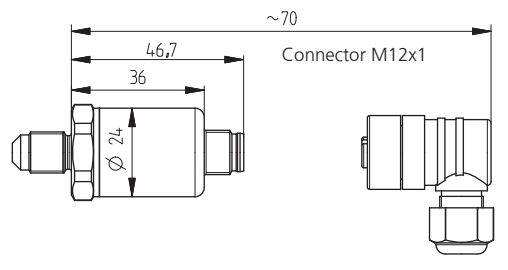
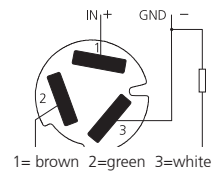
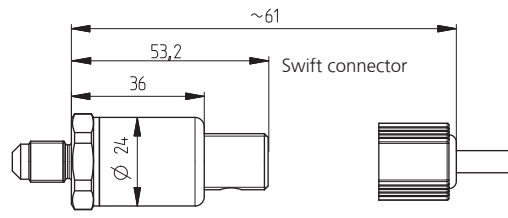
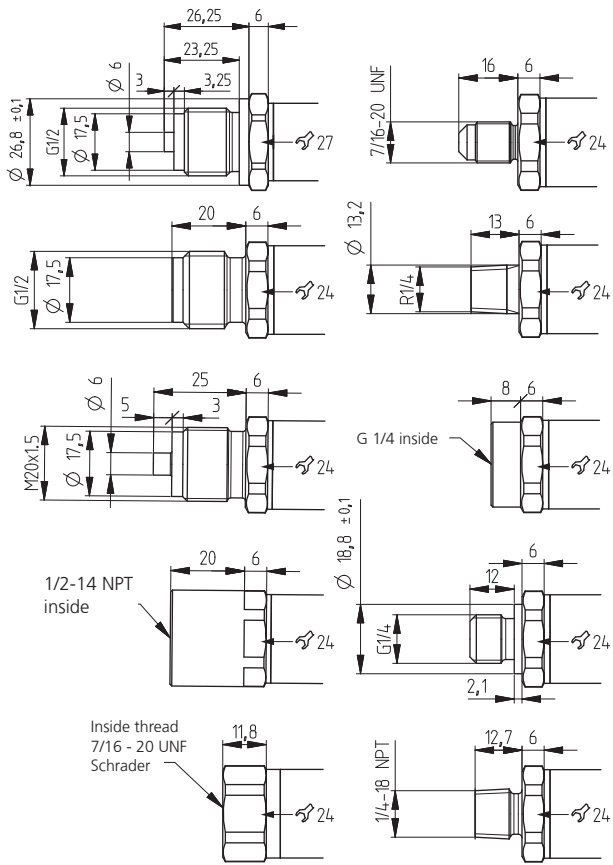
Order code selection table in psi		1	2	3	4	5	6	7	8	9	10	11	
		521.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾	0 ... 30 psi	9	B	4									
	0 ... 60 psi	9	B	5									
	0 ... 100 psi	9	B	7									
	0 ... 200 psi	9	C	1									
	0 ... 300 psi	9	C	2									
	0 ... 500 psi	9	C	3									
	0 ... 750 psi	9	D	0									
	0 ... 1000 psi	9	D	1									
	0 ... 2000 psi	9	D	2									
	0 ... 3000 psi	9	D	3									
0 ... 5000 psi	9	E	4										
0 ... 7500 psi	9	E	5										
Version	standard				S	0							
	for oxygen applications				S	1							
Switching contact	Contact N/O High-Side-Switch PNP						1						
	Contact N/C High-Side-Switch PNP						2						
Electrical connection	Swift connector							0					
	Connector M12x1 ²⁾							3					
	Swift connector with cable 1.5 m							L					
Pressure connection ³⁾	Inside thread	$\frac{7}{16}$ -20 UNF Schrader							0		N		
		$\frac{7}{16}$ -20 UNF							K		1		
		G $\frac{1}{4}$ wiht O-Ring seal FPM							1			1	
		$\frac{1}{2}$ -14 NPT (\leq 750 psi)							D			1	
	Outside thread	M20x1.5 sealed at front and manometer (combi)							E			1	
		$\frac{7}{16}$ -20 UNF							2			1	
		$\frac{1}{4}$ -18 NPT							3			1	
		G $\frac{1}{4}$ sealed at back DIN 3852-E with Profile seal ring in FPM							4			1	
		R $\frac{1}{4}$ acc. to EN 10226							7			1	
		G $\frac{1}{2}$ sealed at back and manometer with Profile seal ring in FPM							8			1	
G $\frac{1}{2}$ sealed at front							9			1			
Version	without pressure tip orifice (Inclusive pressure tip orifice from 750 psi on)									0			
	with pressure tip orifice ²⁾									2			
Material	Stainless steel 1.4305 / AISI 303										N		
pressure connection	Stainless steel 1.4404 / AISI 316L										1		
Switching points	Indicate W and state switching points on order (e.g.: W1000/400psi)											W	

Order code selection table in MPa		1	2	3	4	5	6	7	8	9	10	11	
		521.	X	X	X	X	X	X	X	X	X	X	
Pressure range ¹⁾	0 ... 0.25 MPa	9	G	4									
	0 ... 0.4 MPa	9	G	5									
	0 ... 0.6 MPa	9	G	7									
	0 ... 1 MPa	9	H	0									
	0 ... 1.6 MPa	9	H	1									
	0 ... 2.5 MPa	9	H	2									
	0 ... 4 MPa	9	H	3									
	0 ... 6 MPa	9	K	0									
	0 ... 10 MPa	9	K	1									
	0 ... 16 MPa	9	K	2									
	0 ... 25 MPa	9	K	3									
	0 ... 40 MPa	9	L	4									
	0 ... 60 MPa	9	L	5									
Version	standard				S	0							
	for oxygen applications				S	1							
Switching contact	Contact N/O High-Side-Switch PNP						1						
	Contact N/C High-Side-Switch PNP						2						
Electrical connection	Swift connector							0					
	Connector M12x1 ²⁾							3					
	Swift connector with cable 1.5 m							L					
Pressure connection ³⁾	Inside thread	$\frac{7}{16}$ -20 UNF Schrader							0		N		
		$\frac{7}{16}$ -20 UNF							K		1		
		G $\frac{1}{4}$ wiht O-Ring seal FPM							1			1	
		$\frac{1}{2}$ -14 NPT (\leq 6 MPa)							D			1	
	Outside thread	M20x1.5 sealed at front and manometer (combi)							E			1	
		$\frac{7}{16}$ -20 UNF							2			1	
		$\frac{1}{4}$ -18 NPT							3			1	
		G $\frac{1}{4}$ sealed at back DIN 3852-E with Profile seal ring in FPM							4			1	
		R $\frac{1}{4}$ acc. to EN 10226							7			1	
		G $\frac{1}{2}$ sealed at back and manometer with Profile seal ring in FPM							8			1	
G $\frac{1}{2}$ sealed at front							9			1			
Version	without pressure tip orifice (Inclusive pressure tip orifice from 10 MPa on)									0			
	with pressure tip orifice ²⁾									2			
Material	Stainless steel 1.4305 / AISI 303										N		
pressure connection	Stainless steel 1.4404 / AISI 316L										1		
Switching points	Indicate W and state switching points on order (e.g.: W10/5MPa)											W	

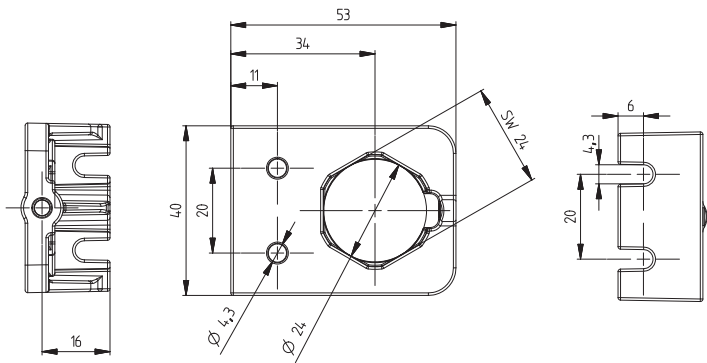
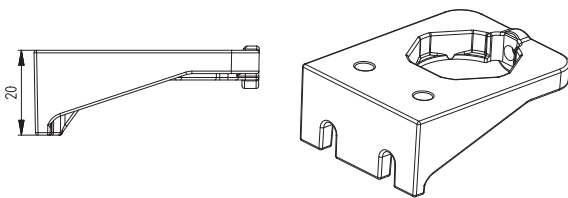
¹⁾ Other pressure ranges on request

²⁾ Delivery without female connector

³⁾ Other pressure connections on request



Mounting bracket



Relative and absolute pressure switch type 529

Pressure range
-1 ... 0 – 60 bar



The compact type 529 pressure switch is based upon the Huba Control developed unique ceramic technology used for the last 20 years in millions of applications.

Switching points set in factory are available both N/C and N/O function. Various electrical and pressure connections are available to suit given applications.

- Compact, rugged construction
- Negligible temperature influence on accuracy
- Large selection of connections available.
- Saving time by quick cable mounting by the customer with swift connector

Electronic pressure switch

Technical overview

Pressure range	
Relative	-1 ... 0 – 60 bar
Absolute	0 ... 1 – 16 bar

Operating conditions		
Medium	Liquids and gases	
Temperature	FPM	-15 ... +125 °C
	EPDM	-40 ... +125 °C
	NBR	-20 ... +100 °C
	MVQ	-40 ... +125 °C
	Ambient	-30 ... +85 °C
Tolerable overload / Rupture pressure	Storage	-50 ... +100 °C
	≤ 4 bar	3.0 x fs
	> 4 bar	2.5 x fs

Materials		
Pressure Connection	Stainless steel 1.4404 / AISI 316L	
Plug accommodation	Polyarylamide 50% GF UL 94 V-0	
Materials in contact with medium	Pressure connection	Stainless steel 1.4404 / AISI 316L
	Sensor	Ceramic Al ₂ O ₃ (96%)
	Sealing material	FPM, EPDM, NBR, MVQ

Electrical overview	
Output	Semiconductor (open collector)
Switching contact	High-Side Switch (PNP)
Switch load	High-Side Switch (PNP)
Power supply	N/C contact or N/O contact
Current consumption	max. 200 mA
Insulation voltage	7 ... 33 VDC
	< 4 mA
	500 VDC

Protection class	
Protection class III	

Dynamic response	
Response time	< 2 ms, 1 ms typ.
Load cycle	< 100 Hz

Adjustment of switching points (factory set)	
Upper switching point	8 ... 100% fs
Lower switching point	5 ... 97% fs
Hysteresis	≥ 3 % fs

Protection standard	
IP 67	

Electrical connection	
Swift connector without or with cable 1.5 m	
Connector M12x1	

Pressure connection		
Inside thread	G ¼	with O-Ring seal FPM (-30 ... +135 °C)
	½ -14 NPT	
	7/16 - 20 UNF	
	7/16 - 20 UNF	
	¼ -18 NPT	
Outside thread	G ¼	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C)
	R ¼	EN 10226
	G ½	sealed at back and manometer (combi) with Profile seal ring in FPM (-30 ... +135 °C)
	M20x1.5	sealed at front and manometer (combi)
	G ½	sealed at front

Installation arrangement	
Unrestricted	

Tests / Admissions	
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3 and EN 50121-3-2
Shock acc. IEC IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load

Weight	
~ 90 g	

Packaging (Please state on order)	
Single packaging in cardboard	accessories integrated
Multiple packaging in cardboard (25 pcs)	

Accuracy

Parameter	Unit	
Switching points ¹⁾	% fs	± 0.5
Resolution	% fs	0.1
Thermal characteristic ²⁾	max. % fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max. % fs	± 0.25

Test conditions: 25°C, 45% RH, power supply 24 VDC

¹⁾ typ. ; max. 1.0% fs (incl. hysteresis and repeatability)

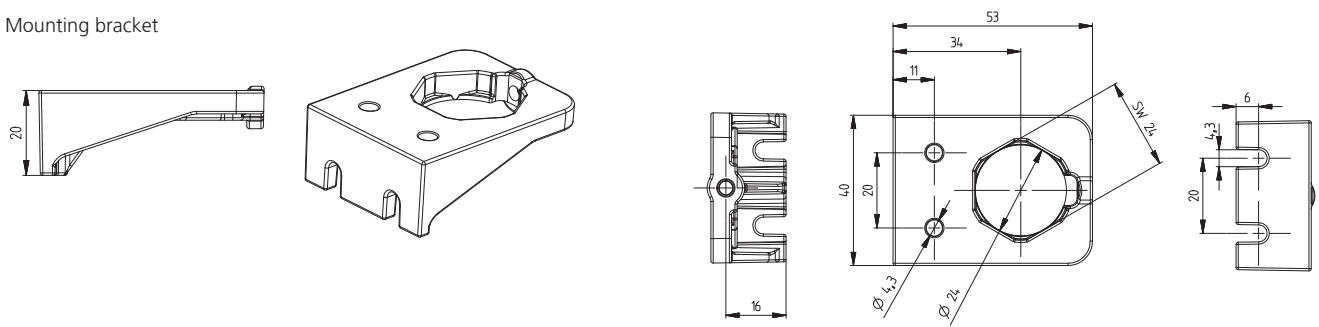
²⁾ -15 ... 85 °C

Order code selection table in bar		1	2	3	4	5	6	7	8	9	10	11
		529.	X	X	X	X	X	X	X	X	X	X
Pressure range (relative) ¹⁾	-1 ... 0 bar	9	0	1								
	0 ... 1 bar	9	1	1								
	0 ... 1.6 bar	9	1	2								
	0 ... 2.5 bar	9	1	4								
	0 ... 4 bar	9	1	5			0					
	0 ... 6 bar	9	1	7			0					
	0 ... 10 bar	9	3	0			0					
	0 ... 16 bar	9	3	1			0					
	0 ... 25 bar	9	3	2			0					
	0 ... 40 bar	9	3	3			0					
0 ... 60 bar	9	4	0			0						
Pressure range (absolute) ¹⁾	0 ... 1 bar	8	1	1								
	0 ... 1.6 bar	8	1	2								
	0 ... 2.5 bar	8	1	4								
	0 ... 4 bar	8	1	5								
	0 ... 6 bar	8	1	7								
	0 ... 10 bar	8	3	0								
0 ... 16 bar	8	3	1									
Sealing material	FPM Fluoro elastomer						0					
	EPDM Ethylene propylene						1					
	NBR Butadiene Acrylonitrile						2					
	MVQ Silicone polymer						3					
Application	standard							0				
	for oxygen applications						0	1				
Switching contact	Contact N/O High-Side-Switch PNP								1			
	Contact N/C High-Side-Switch PNP								2			
Electrical connection	Swift connector									0		
	Connector M12x1 ²⁾									3		
	Swift connector with cable 1.5 m									L		
Pressure connection ³⁾	Inside thread	G ¼ with O-Ring seal FPM										1
		½ -14 NPT										D
		7/16 -20 UNF										K
	Outside thread	7/16 -20 UNF										2
		¼ -18 NPT										3
		G ¼ sealed at back DIN 3852-E with Profile seal ring in FPM										4
		R ¼ acc. to EN 10226										7
		G ½ sealed at back and manometer with Profile seal ring in FPM										8
		M20x1.5 sealed at front and manometer (combi)										E
G ½ sealed at front										9		
Version	without pressure tip orifice										1	1
	with pressure tip orifice										2	1
Switching points	Indicate W and state switching points on order (e.g.: W40/30bar)											W

Accessories

			Order number
Swift connector			107359
Straight-wire box for connector M12x1	3-pole		114570
Straight-wire box for connector M12x1 with cable	3-pole	200 cm	114605
Corner-wire box for connector M12x1 with cable	3-pole	200 cm	114604
Corner-wire box for connector M12x1	3-pole		106975
Mounting bracket with screw			118716
Calibration certificate			104551

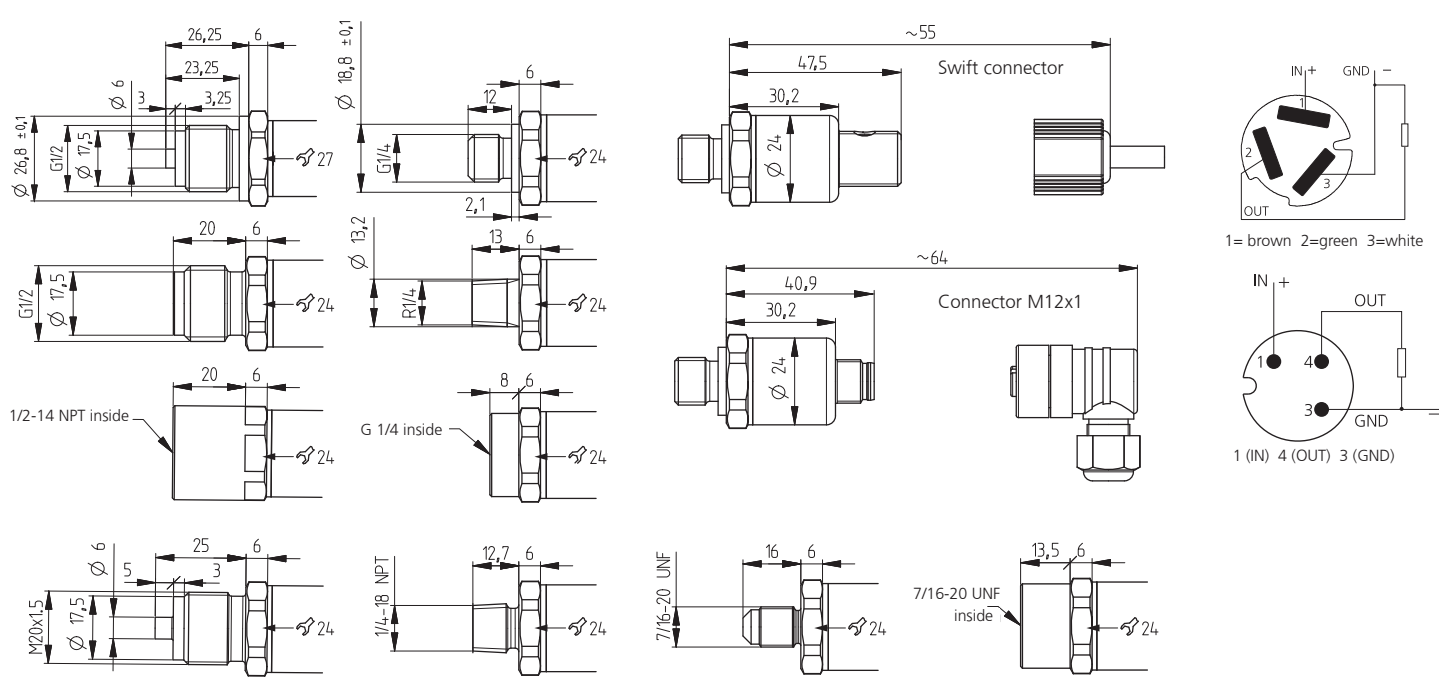
Mounting bracket



¹⁾ Other pressure ranges on request ²⁾ Delivery without female connector ³⁾ Other pressure connections on request

Order code selection table in MPa		1	2	3	4	5	6	7	8	9	10	11	
		529.	X	X	X	X	X	X	X	X	X	X	
Pressure range (relative) ¹⁾	-0.1 ... 0 MPa	9	G	0									
	0 ... 0.1 MPa	9	G	1									
	0 ... 0.16 MPa	9	G	2									
	0 ... 0.25 MPa	9	G	4		0							
	0 ... 0.4 MPa	9	G	5		0							
	0 ... 0.6 MPa	9	G	7		0							
	0 ... 1 MPa	9	H	0		0							
	0 ... 1.6 MPa	9	H	1		0							
	0 ... 2.5 MPa	9	H	2		0							
	0 ... 4 MPa	9	H	3		0							
0 ... 6 MPa	9	K	0		0								
Pressure range (absolute) ¹⁾	0 ... 0.1 MPa	8	G	1									
	0 ... 0.16 MPa	8	G	2									
	0 ... 0.25 MPa	8	G	4									
	0 ... 0.4 MPa	8	G	5									
	0 ... 0.6 MPa	8	G	7									
	0 ... 1 MPa	8	H	0									
	0 ... 1.6 MPa	8	H	1									
Sealing material	FPM Fluoro elastomer					0							
	EPDM Ethylene propylene					1							
	NBR Butadiene Acrylonitrile					2							
	MVQ Silicone polymer					3							
Application	standard					0							
	for oxygen applications					0	1						
Switching contact	Contact N/O High-Side-Switch PNP							1					
	Contact N/C High-Side-Switch PNP							2					
Electrical connection	Swift connector								0				
	Connector M12x1 ²⁾								3				
	Swift connector with cable 1.5 m								L				
Pressure connection ³⁾	Inside thread	G 1/4 with O-Ring seal FPM								1			
		1/2 -14 NPT								D			
		7/16 -20 UNF									K		
	Outside thread	7/16 -20 UNF									2		
		1/4 -18 NPT									3		
		G 1/4 sealed at back DIN 3852-E with Profile seal ring in FPM									4		
		R 1/4 acc. to EN 10226									7		
		G 1/2 sealed at back and manometer with Profile seal ring in FPM									8		
		M20x1.5 sealed at front and manometer (combi)									E		
G 1/2 sealed at front									9				
Version	without pressure tip orifice									1	1		
	with pressure tip orifice									2	1		
Switching points	Indicate W and state switching points on order (e.g.: W4/1.2MPa)											W	

Dimensions in mm / Electrical connections



¹⁾ Other pressure ranges on request ²⁾ Delivery without female connector ³⁾ Other pressure connections on request

Relative and differential pressure switch type 604

Pressure range
0.2 ... 3 – 50 mbar



The type 604 pressure switch is used as a Δp flow switch in ventilation ducts for the control of filters and fans, and in primary and secondary control systems for the control of air dampers.

The 604 pressure monitoring switches are also ideally suited to protect heating coils from overheating and for monitoring industrial air cooling circuits.

- Easy to install
- Combi-bracket for vertical or horizontal installation
- User friendly snap cover
- Case geometry allows easy cable lead-in
- Cable strain relief integrated in PG11
- High adjustment accuracy through individual laser etched scale
- Long-term stability of switching points through trapezoidal bead diaphragm
- Multi-layer gold plated contact

Technical overview

Pressure range		
Relative and differential		0.2 ... 3 – 50 mbar
Operating conditions		
Medium		Air and neutral gases
Temperature	Medium / ambient	-30 ... +85 °C
	Storage	-40 ... +85 °C
Tolerable overload on one side		75 mbar
		-30 ... +85 °C
Materials in contact with the medium		
Sensor		Silicon LSR ¹⁾
Case		PC 10% GF
Cover		PC

Electrical overview

Switching load ¹⁾	Resistive load	5 A at 250 VAC
		4 A at 30 VDC
Contact system	Inductive ³⁾	0.8 A at 250 VAC
		0.7 A at 30 VDC
Service life	Changeover switch mechanical	> 10 ⁶ switching cycles

Protection standard

Without cover	IP 00
With cover	IP 54 / IP 65

Repeatability

Setting range	0.2 ... 3 mbar	between	± 0.025 mbar
	0.5 ... 5 mbar		± 0.05 mbar
	1 ... 10 mbar		± 0.05 mbar
	5 ... 20 mbar		± 0.05 mbar
	10 ... 50 mbar		± 0.15 mbar

Electrical connection

Screw terminals	
AMP connectors	6.3 mm / 4.8 mm
Pressure connections	
Pipe	Ø 6.2 mm
Inside thread	G 1/8

Installation arrangement

Recommendation (Factory set)	Vertical, pressure connections facing downwards
	Horizontal, cover facing downwards – Switching points approx. 11 Pa lower than on scale
	Horizontal, cover facing upwards – Switching points approx. 11 Pa higher than on scale

Tests / Admissions

UL	MFHX2/8 or XAAK2/8
DVGW	acc. to DIN EN 1854
EC type examination certificate	CE-0085AP0974
Electromagnetic compatibility	CE conformity acc. to EN 61326-2-3
Low voltage directive	2006/95/EC
Gas appliance directive	2009/142/EC

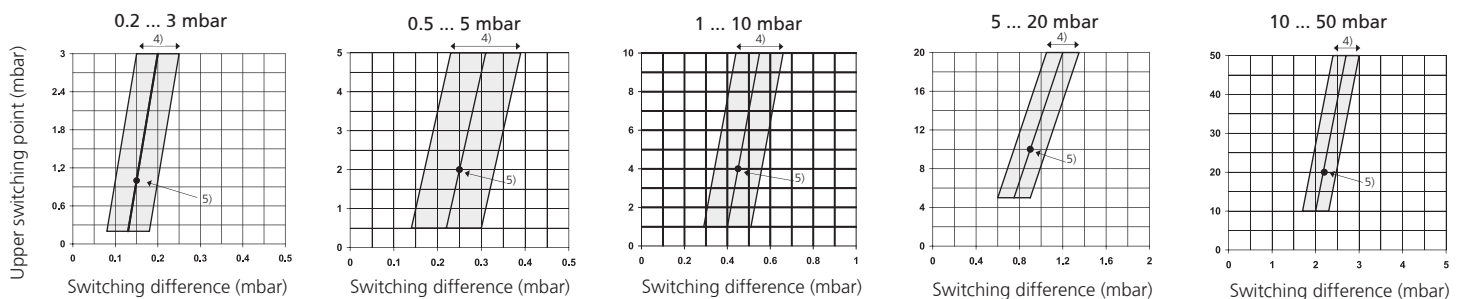
Weight

Without bracket	~ 93 g
With combi-bracket type C	~ 143 g

Packaging (Please state on order)

Single packaging in cardboard	20 pcs
Multiple packaging in cardboard	100 pcs
	320 pcs

Setting ranges



¹⁾ at 200 °C tempered, free of gas emissions
⁴⁾ Tolerance switching difference

²⁾ Multi-layer contact (suitable for DDC)
⁵⁾ Factory-setting

³⁾ 6-fold starting current $\cos \varphi 0.6$

Mechanical pressure switch

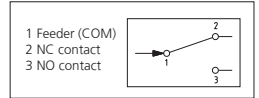
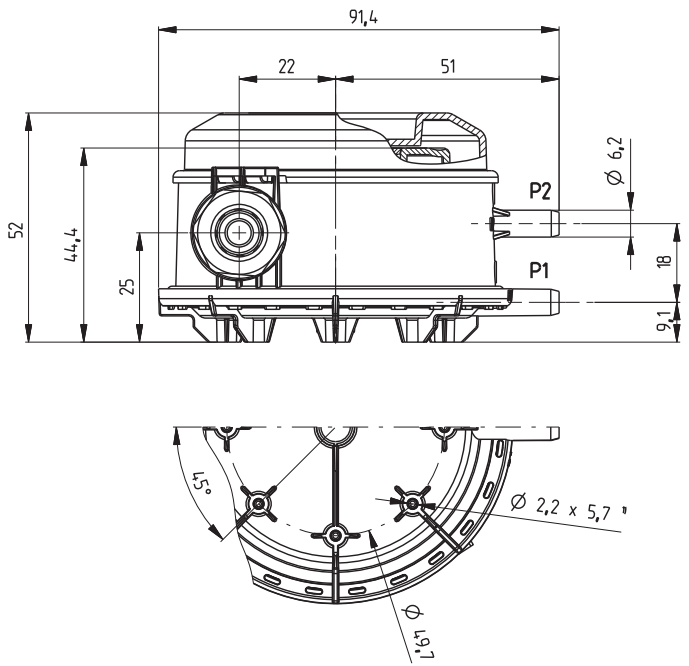
Compact A/C set (standard)	Setting range (mbar)	Connection set	Order number
Consisting of switch with hose connection Ø 6.2 mm, scale in mbar, screw terminals, multi-layer contact up to 5 A (suitable for DDC), combi-bracket type C and hose connection set, single packaging.	0.2 ... 3 mbar	Fig. 1 (Metal)	604.9000001
	0.5 ... 5 mbar	Fig. 1 (Metal)	604.9100001
	1 ... 10 mbar	Fig. 1 (Metal)	604.9200001
	0.2 ... 3 mbar	Fig. 2 (Plastic)	604.9000002
	0.5 ... 5 mbar	Fig. 2 (Plastic)	604.9100002
	1 ... 10 mbar	Fig. 2 (Plastic)	604.9200002
	10 ... 50 mbar	Fig. 2 (Plastic)	604.9500002

Order code selection table				1	2	3	4	5	6	7	8
				604.	X	X	X	X	X	X	X
Version	Standard version			9							
	UL version			S							
	ETL version			E							
Setting range	0.2 ... 3 mbar	20 ... 300 Pa	0.08 ... 1.2 inH ₂ O	0.08 ... 1.2 inWC	0						
	0.5 ... 5 mbar	50 ... 500 Pa	0.2 ... 2 inH ₂ O	0.2 ... 2 inWC	1						
	1 ... 10 mbar	100 ... 1000 Pa	0.4 ... 4 inH ₂ O	0.4 ... 4 inWC	2						
	5 ... 20 mbar	500 ... 2000 Pa	2 ... 8 inH ₂ O	2 ... 8 inWC	4						
	10 ... 50 mbar	1000 ... 5000 Pa	4 ... 20 inH ₂ O	4 ... 20 inWC	5						
Scale ¹⁾	Scale in mbar					0					
	Scale in Pa					1					
	Scale in inH ₂ O					2					
	Scale in inWC					6					
	Without Scale	(rating plate in mbar)				3					
	Without Scale	(rating plate in Pa)				4					
	Without Scale	(rating plate in inH ₂ O)				5					
Pressure connections	Pipe Ø 6.2 mm	without pressure tip orifice				0					
	Pipe Ø 6.2 mm	with pressure tip orifice on P2				1					
	Inside thread G 1/8	without pressure tip orifice				2					
	Inside thread G 1/8	with pressure tip orifice on P2				3					
Electronical connection	Screw terminals					0					
	AMP connector 6.3 mm					1					
	AMP connector 4.8 mm					2					
Cover / Bracket	With cover	combi bracket type C	IP 54					0			
	With cover	bracket type A	IP 54					1			
	With cover	bracket type B	IP 54					2			
	With cover	without bracket	IP 54					3			
	Without cover	combi bracket type C						5			
	Without cover	bracket type A						6			
	Without cover	bracket type B						7			
	Without cover	without bracket						8			
	With cover	combi bracket type C	IP 65	9				A			
	With cover	bracket type A	IP 65	9				B			
Connection kit	Without									0	
	With connection set (metal), 90° angled	incl. tube 2 m long (Fig. 1)								1	
	With connection set (plastic), straight	incl. tube 2 m long (Fig. 2)								2	
Switching points (optional)	Two factory set switching points	(please specify on order)									W
	One factory set switching point high	(please specify on order)									R
	One factory set switching point low	(please specify on order)									U

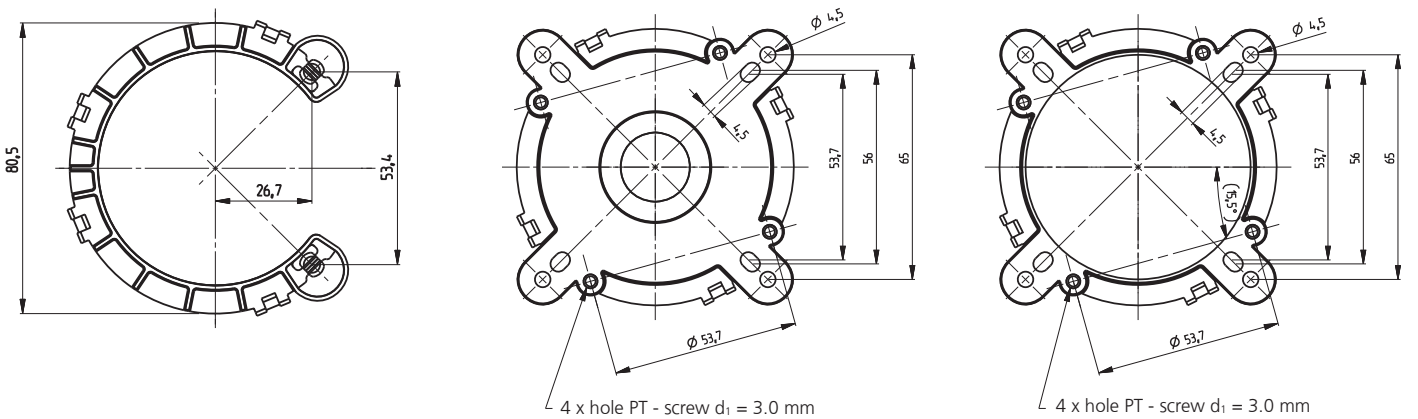
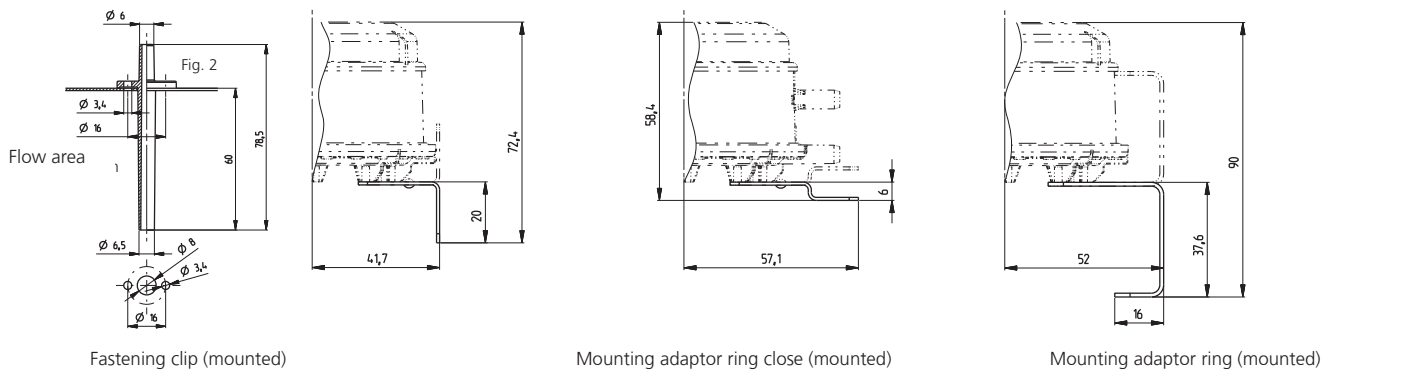
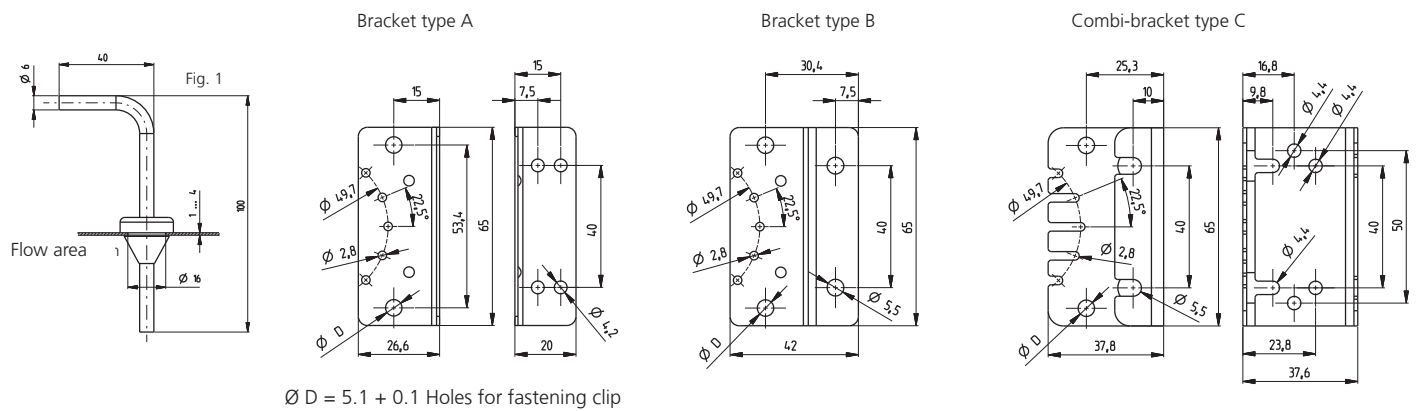
Accessories			Order number
Connection kit for vent duct (metal), 90° angled	including tube 2 m long (Fig. 1)		104312
Connection kit for vent duct (plastic), straight	including tube 2 m long (Fig. 2)		100064
Bracket type A			100295
Bracket type B			100098
Combi-bracket type C			100106
Attachment ring			110005
Attachment ring close			110006
Special screws for fastening bracket to switch	(2 screws per switch required)		102976
Fastening clip for bracket A, B, C or direct mounting	for wall thickness 0.8 ... 1.1 mm		100294
	for wall thickness 1.8 ... 2.1 mm		100293
Calibration certificate			104551

¹⁾ For customer specific calibration without scale and with fixed scale

Dimensions in mm / Electrical connections



¹⁾ Hole for PT screws KA25



OEM Relative and differential pressure switch type 605

Pressure range
20 ... 400 Pa



Type 605 pressure switches are specially developed for use in gas fired heating systems. There are more than 40 million switches in use worldwide. Produced on a fully automated production line. High setting accuracy and repeatability, combined with excellent reliability characterise a quality of switch above the industry norm.

- Fitting of the switch – Fast mounting with snap bracket system
- Adjusting security
- High contact strength (typically 10 cN)
 - Essentially less susceptibility to pollution of contact
- Roll operation of contact surface
 - Less sensitive to contact pollution through self cleaning effect
- Diaphragm design / material
 - Better long term stability achieved through the use of a 2 component silicon diaphragm.
 - Unique trapezoid diaphragm design provides for a better contact release and therefore a more accurate switching point

Technical overview

Pressure range		
Relative and differential		20 ... 400 Pa ¹⁾
Operating conditions		
Medium		Air and neutral gases
Temperature ²⁾	Medium / ambient	-30 ... +110 °C
	Storage	-30 ... +110 °C
Tolerable overload on one side	< +85 °C	5000 Pa
	+85 ... +110 °C	1500 Pa
Smallest turn on pressure of 20 Pa ³⁾		Smallest switching differential 8 Pa
Materials in contact with the medium		
Sensor		Silicone LSR
Case		PC Lexan 500R ⁴⁾
Electrical overview		
Switching load		See Nominal loading limits
Contact system	Changeover switch	
Service life	Mechanically	> 10 ⁶ switching cycles
Protection standard		
Not mounted		IP 00
With contact safety guard		IP 30
With cover, without seal		IP 54
With cover and seal		IP 65
Reproducibility		
Between		± 1 Pa
Electrical connection		
AMP connector ⁵⁾		6.3 mm 4.8 mm
Pressure connections		
Pipe		Ø 6.2 mm
Orifice installed for damping pulsating pressure at P1, P2 (option)		
Mounting instructions		
Installation arrangement		Please indicate installation arrangement With several brackets
Mounting		Fastening clip for quick mounting
Tests / Admissions		
UL		MFHX2/8 or XAAK2/8
DVGW		acc. to DIN EN 1854
EC type examination certificate		CE-0085AP0974
Electromagnetic compatibility		CE conformity acc. to EN 61326-2-3
Low voltage directive		2006/95/EC
Gas appliance directive		2009/142/EC
Weight		
Without accessories		~ 60 g
Packaging		
Multiple packaging in cardboard		300 pieces
		1200 pieces

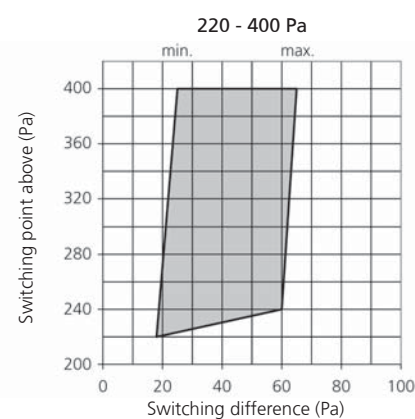
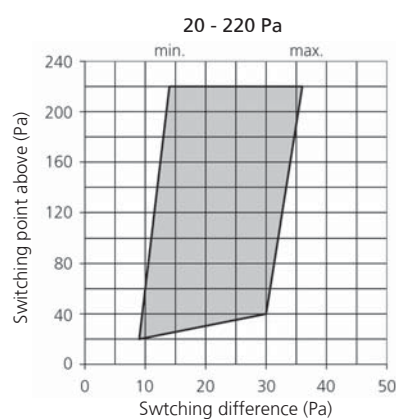
Adjustable switching differences

Switching difference adjustment only inside shaded area:

Example: Upper switching point 220 pascal.
Switching difference between 14 and 36 pascal.

Example: Upper switching point 40 pascal.
Switching difference between 9 and 30 pascal.

Example: Upper switching point 20 pascal,
smallest switching difference 8 pascal.



¹⁾ Higher pressures on request

²⁾ Higher temperatures on request

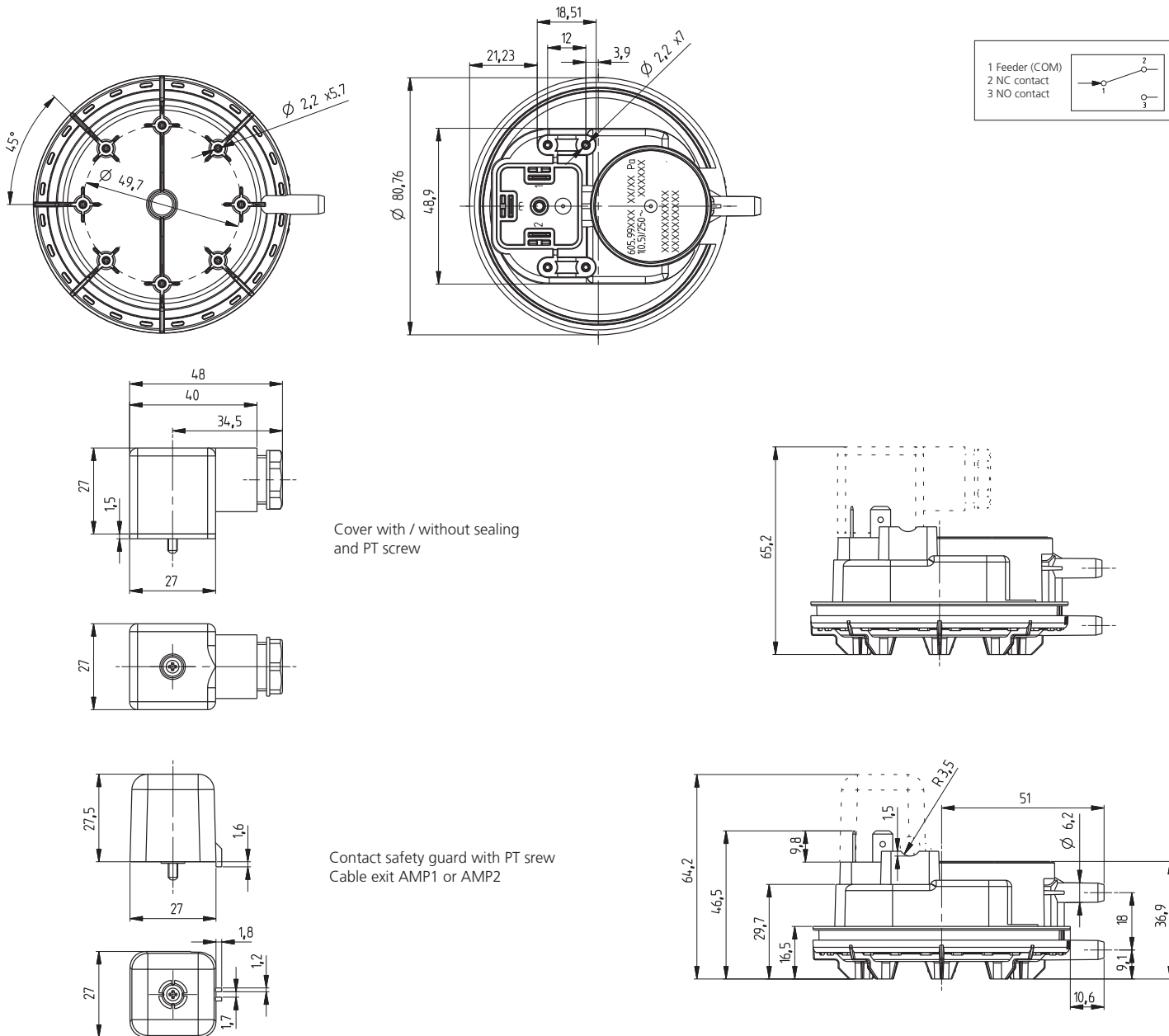
³⁾ Switching differential is factory-set

⁴⁾ Fiberglass reinforced plastic 10% GF

⁵⁾ According to DIN 46244

Mechanical pressure switch

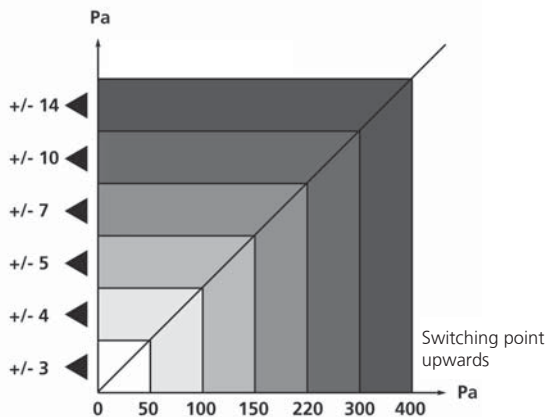
Dimensions in mm / Electrical connections



Cover with / without sealing and PT screw

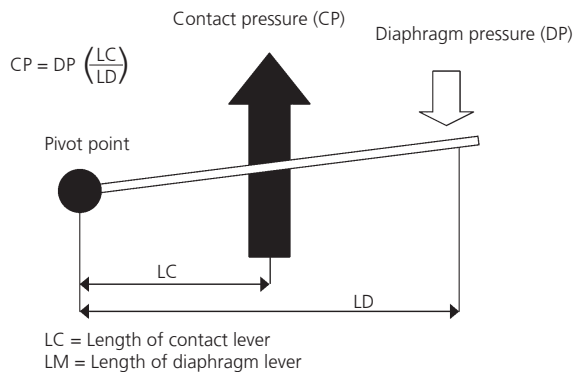
Contact safety guard with PT screw
Cable exit AMP1 or AMP2

Tolerance of switching point



The principle of high contact pressure

Simplified representation of the new DPS 605 contact system. The high contact pressure results from the optimized length ratios of LC and LD.



Accessories

supplied loose

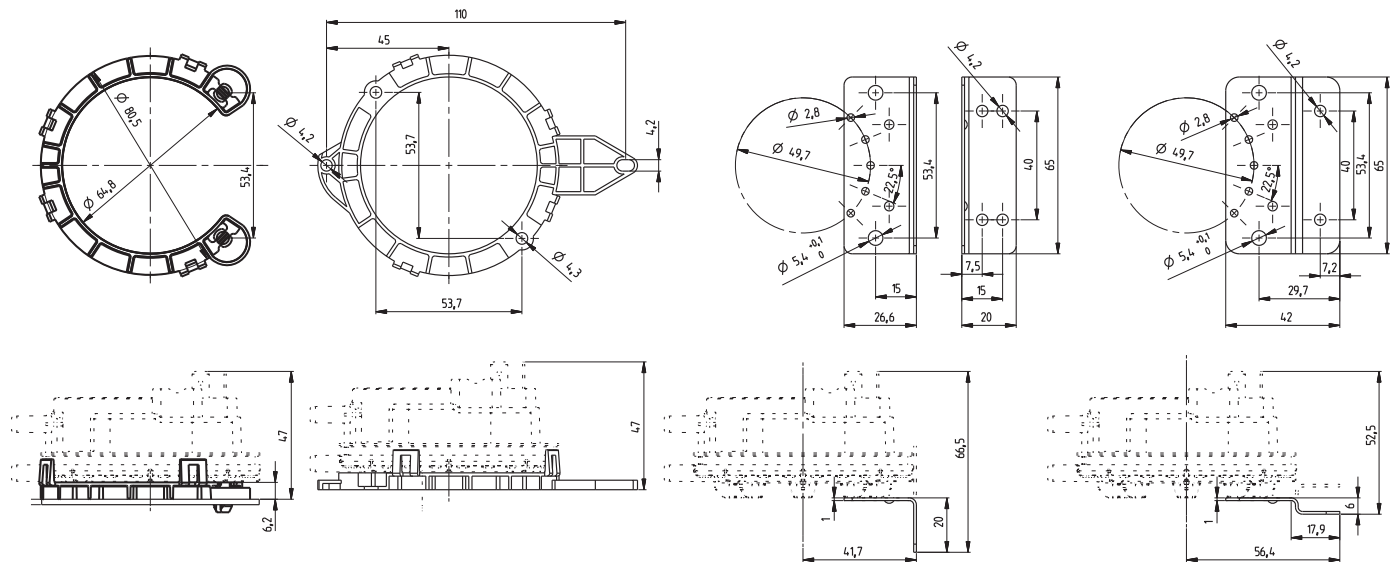
Cover with seal and PT screw	Order number	100306
Cover without seal and PT screw		100307
Cover with PT screw and cable output AMP-1		100297 + 102981 (PT screw)
Cover with PT screw and cable output AMP-2		100298 + 102981 (PT screw)
Fastening clip	Thickness of sheet metal 0.8 ... 1.1 mm	100294
	Thickness of sheet metal 1.8 ... 2.1 mm	100293
Fastening clip (with mounting holes)		106790
Bracket type A		100295
Bracket type B		100296
Mounting plate		106707
Mounting adaptor small		111223
Mounting adaptor large		112985
Calibration certificate		104551

Fastening clip
(Dimensions in mounted state)

Fastening clip
(with mounting holes)

Bracket type A

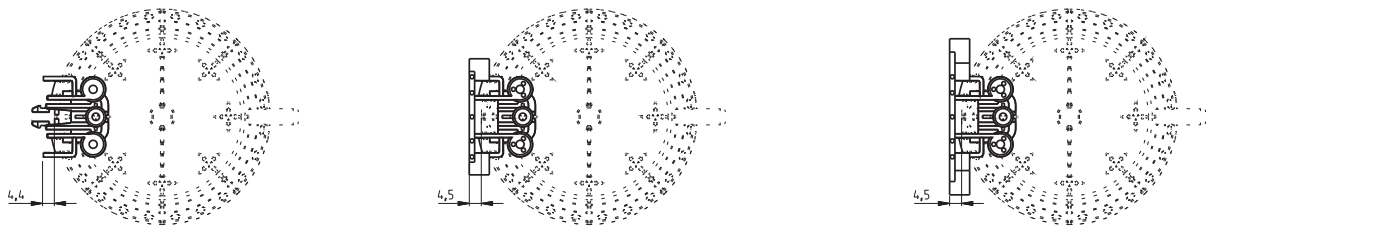
Bracket type B



Mounting plate

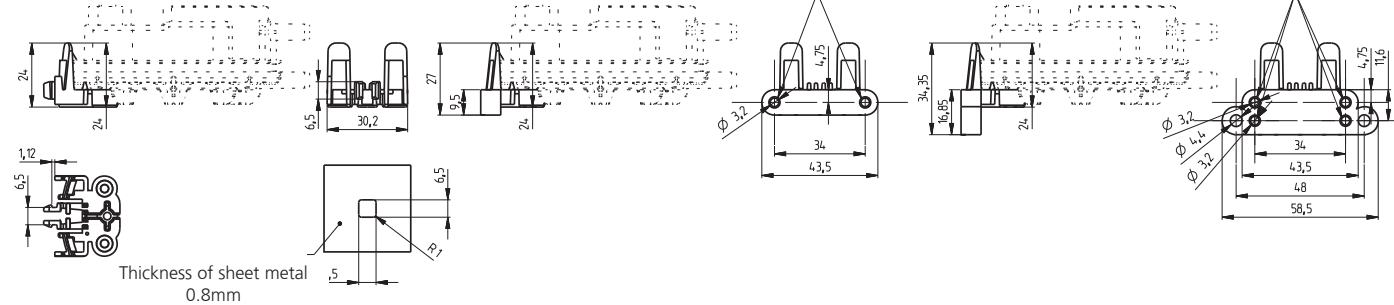
Mounting adaptor small

Mounting adaptor large



For screw PT40

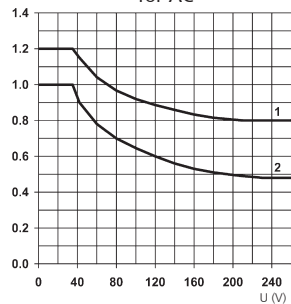
For screw PT40



Thickness of sheet metal
0.8mm

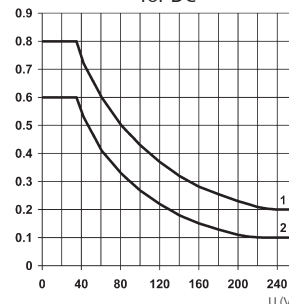
Nominal loading limits

for AC



1 = ohmic
2 = inductive ($\cos\phi$ 0.7)

for DC



1 = ohmic
2 = inductive
Can also be operated with TTL-load

Relative and differential pressure switch type 610

Pressure range

-1 ... -320 mbar / 1 ... 500 mbar



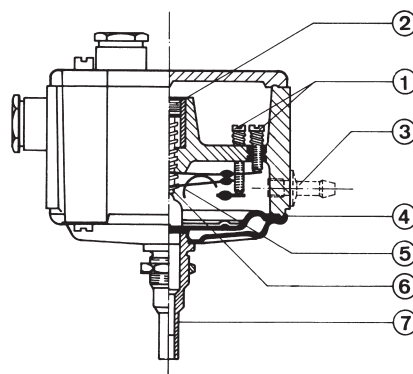
Type 610 pressure switches are especially suited to the monitoring of non-flammable gases in general industrial equipment.

Exemplary accuracy is maintained throughout the high pressure range of this switch.

- High accuracy (especially the upper pressure ranges with 17 ideally designed pressure range incrementations)
- Ease of accurate adjustment by customer
- Repeatability of switching points up to $< \pm 0.1$ mbar
- Rugged mechanics with high operating reliability and switching capacities up to 10 A

Technical overview

Pressure range	
Relative	1 ... 500 mbar
Negative	-1 ... -320 mbar
Operating conditions	
Medium	Air and neutral gases
	NBR 0 ... +80 °C
	FPM -10 ... +80 °C
	EPDM -10 ... +80 °C
	Q (Silicone) -40 ... +80 °C
	Storage -40 ... +80 °C
Temperature	
Tolerable overload	See order code selection table
Lowest turn-on pressure	≥ 1 mbar
Lowest switching difference	≥ 0.5 mbar
Materials	
Case	Duroplast
	NBR based
	EPDM
	FPM
	Silicone
	Inox 1.4301, 1.4305, 1.4310, 1.4104
	Inox 1.4310, brass, aluminium
	Inox 1.4301, 1.4310
	Brass, nickel plated brass, CuSn, Bakelit
	PF-PH, polyamide and polyacetale, AgCdO, NBR, galvanized steel
Diaphragm	
To base Inox and diaphragm	
To base, galvanized sheet steel and Diaphragm	
To base, nickel-plated brass and Diaphragm	
Materials in contact with the medium	
With medium in pressure chamber P2:	
Electrical overview	
Nominal voltage	250 VAC
Nominal current for resistive loading	1 A 10 A
Nominal current for motor loading	0.5 A 3 A
Contact system	Changeover contact
Service life	mechanically 10 ⁶ switching cycles
Protection standard	
IP 30	IP 65 on request
Repeatability	
±5% of the switching point with diaphragm NBR / Silicone	minimum ± 0.1 mbar
±10% of the switching point with diaphragm FPM / EPDM	minimum ± 0.2 mbar
Electrical connection	
Screw terminals	
Tab connectors (AMP)	6.3 mm
Cable gland PG9 (not part of scope of delivery / see accessories)	
Pressure connection	
Pipe Ø 6mm and thread	G ¼ M12x1
Installation arrangement	
Pressure connections downwards	
Remark:	By changing the mounting position the switching points also change. The adjustment ranges are in relation with the mounting position.
Weight	
	~ 260 g
Packaging	
	Single packaging in cardboard



Legend to cross-section drawing

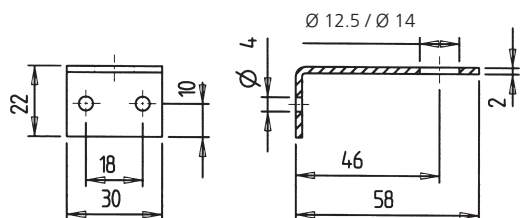
- 1 Adjustment of switching difference
- 2 Adjustment of switching points
- 3 Connection for differential pressure
- 4 Diaphragm
- 5 Switchover contact element
- 6 Compression spring
- 7 Pressure or vacuum connection

Mechanical pressure switch

					1	2	3	4	5	
Order code selection table					610.	X	X	X	X	X
Pressure mode	Relative				9					
	Differential				5					
	Negative				6					
	Negative differential				7					
Pressure range ¹⁾		p max.	pt ²⁾	Switching capacity 250 VAC						
	1 ... 4 mbar	30 mbar	50 mbar	1 A	9,5	0		0		
	4 ... 30 mbar	70 mbar	100 mbar	1 A	9,5	1				
	8 ... 70 mbar	70 mbar	100 mbar	1 ... 10 A	9,5	2				
	7 ... 25 mbar	70 mbar	100 mbar	1 ... 10 A	9,5	3				
	10.5 ... 45 mbar	70 mbar	100 mbar	1 ... 10 A	9,5	4				
	28.5 ... 120 mbar	350 mbar	500 mbar	1 ... 10 A	9,5	5				
	30 ... 160 mbar	350 mbar	500 mbar	1 ... 10 A	9,5	6				
	50 ... 300 mbar	600 mbar	1000 mbar	1 ... 10 A	9,5	7				
	65 ... 500 mbar	600 mbar	1000 mbar	1 ... 10 A	9,5	8				
	-1 ... -2 mbar	-30 mbar	-50 mbar	1 A	6	0		0		
	-2 ... -7.5 mbar	-30 mbar	-50 mbar	1 A	6	1				
	-4.8 ... -11.5 mbar	-70 mbar	-100 mbar	6 A	6,7	2				
	-8 ... -20 mbar	-70 mbar	-100 mbar	6 A	6,7	3				
	-18 ... -47 mbar	-350 mbar	-500 mbar	6 A	6,7	4				
	-42 ... -80 mbar	-350 mbar	-500 mbar	6 A	6,7	5				
	-80 ... -200 mbar	-600 mbar	-1000 mbar	6 A	6,7	6				
	-180 ... -320 mbar	-600 mbar	-1000 mbar	6 A	6,7	7				
	Pressure connection / pressure case	Hose connection ø 6 mm and	G ¼	Galvanized sheet steel					2	
			G ¼	Inox sheet steel					3	
G ¼			Nickel plated brass					4		
M12x1			Inox sheet steel					5		
M12x1			Galvanized sheet steel					6		
		M12x1	Nickel plated brass					7		
Diaphragm material	NBR based								0	
	FPM								2	
	EPDM								4	
	Q (Silicone)								6	
Switching points (optional)	Two factory set switching points			(please specify on order e.g.: W10/8mbar)					W	
	One factory set switching point high			(please specify on order e.g.: U25mbar)					R	
	One factory set switching point low			(please specify on order e.g.: R50mbar)					U	

Accessories ³⁾

	Order number
Mounting bracket with hole Ø 12.5 mm for M12x1	104259
Mounting bracket with hole Ø 14 mm for G ¼	102872
Connector set (Tab connectors AMP)	103479
Cable gland PG9	103559
Calibration Certificate	104551

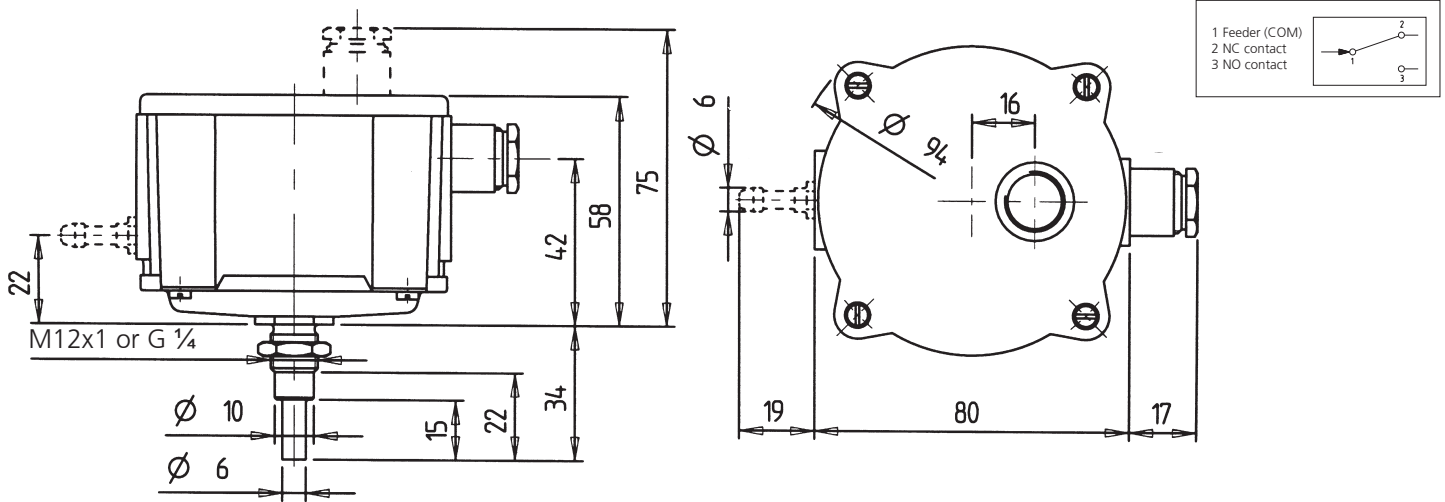


¹⁾ Other pressure range on request

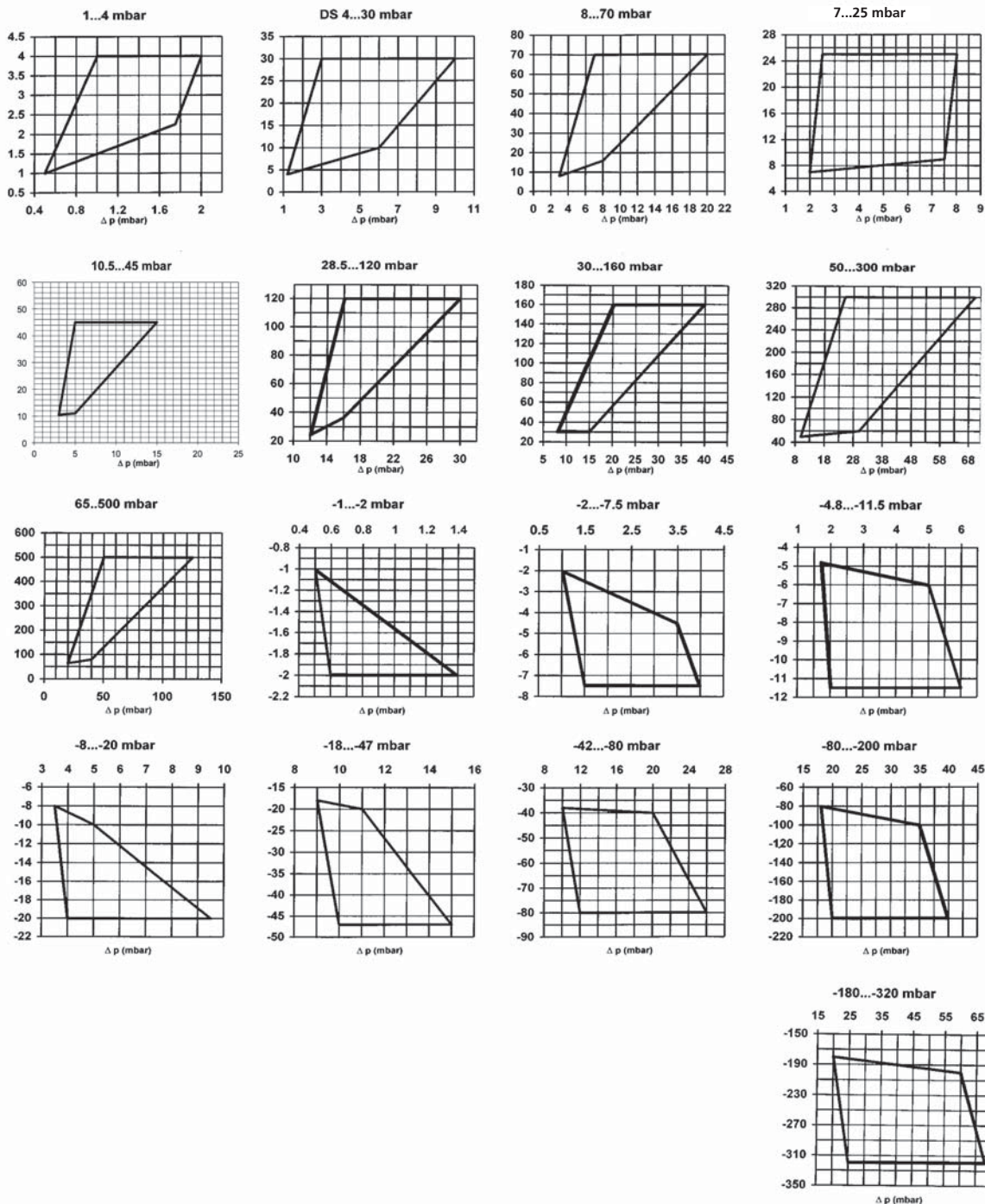
²⁾ pt = test pressure

³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections



Setting ranges



Relative pressure switch type 620/625

Pressure range

-4 ... -900 mbar / 2 ... 6000 mbar



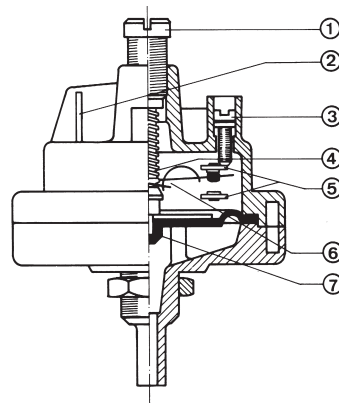
Type 620 and 625 pressure switches, with 13 pressure ranges, are suitable for liquids and gases. Body materials are available in plastic, brass and aluminium, with a choice of NBR, FPM, EPDM and silicone diaphragms.

Very high precision through finely tuned measurement stages and high long term stability. Rugged design and especially suitable for use in general industrial equipment construction, process technology and food automation.

- High accuracy by 13 ideally designed pressure range increments
- Switching differences adjustable
- High long term stability with reproducibility of switching points up to $< \pm 0.3$ mbar
- Customer specific switching points adjustable in factory
- Rugged industrial switch with excellent Price / performance ratio

Technical overview

Pressure range		
Relative		2 ... 6000 mbar
Negative		-4 ... -900 mbar
Operating conditions		
Medium		Liquids and neutral gases
Temperature	NBR based	0 ... +80 °C
	FPM	-10 ... +80 °C
	EPDM	-10 ... +80 °C
	Q (Silicone)	-40 ... +80 °C
	Ambient	+65 °C
Storage		-40 ... +80 °C
Tolerable overload		See order code selection table
Lowest turn-on pressure		2 mbar
Lowest switching difference		1 mbar
Materials		
Case		Fibreglass reinforced plastic
Materials in contact with the medium		NBR based
		EPDM
	Diaphragm	FPM
		Silicone
	Base type 620	ABS or PA
Base type 625	Aluminium, nickel plated brass	
Other components	X 5 CrNi 18-10, 1.4301	
		Polyacetate (only at negative)
Electrical overview		
Nominal voltage		250 VAC
Nominal current for resistive loading		1 A 6 A
Nominal current for motor loading		0.5 A 3 A
Contact system		Changeover contact
Service life		Mechanically 10 ⁶ switching cycle ¹⁾
Protection standard		
Without cover		IP 00
With cover ²⁾		IP 54
Repeatability		
±5% of the switching point	With diaphragm NBR based / Silicone	minimum ±0.3 mbar
±10% of the switching point	With diaphragm FPM / EPDM	minimum ±0.6 mbar
Electrical connections		
Screw terminals (Option)		
Tab connectors (AMP)		6.3 mm
Cable gland PG 11		with cover
Pressure connections		
Type 620	Inside / outside thread	M5 / M12x1
Type 625	Connection pipe / thread	Ø 6 mm / M12x1
	Thread with counternut	M12x1 (CuZ nickel plated), G ¼, G ½
Installation arrangement		
For switching points calibrated in the factory		Indicate installation arrangement.
Remark:	By changing the mounting position the switching points also change. The adjustment ranges are in relation with the mounting position.	
Weight		
Type 620		~ 70 g
Type 625	with aluminium base	~ 100 g
	with base brass	~ 200 g
Packaging		
Single packaging in cardboard boxes		



Legend to cross-section drawing

- 1 Switching point setting
- 2 AMP tab connectors
- 3 Switching difference setting
- 4 Compression spring
- 5 Changeover contact
- 6 Contact element
- 7 Diaphragm

¹⁾ The permitted switching difference has to be respected

²⁾ For installation arrangement electrical connections upward

Mechanical pressure switch

Order code selection table					1	2	3	4	5	
					620.	X	X	X	X	X
Pressure range ¹⁾		p max.	pt ²⁾	Switching capacity 250 VAC						
	2 ... 8 mbar	30 mbar	50 mbar	1 A	9	1				
	6 ... 75 mbar	300 mbar	500 mbar	1 A	9	2				
	12.5 ... 80 mbar	300 mbar	500 mbar	6 A	9	3				
	12.5 ... 200 mbar	300 mbar	500 mbar	1 A	9	4				
	25 ... 220 mbar	300 mbar	500 mbar	6 A	9	5				
Pressure connection / pressure case	Hose connection Ø 6 mm and M12x1		ABS	... +70 °C			0			
			PA 66	... +80 °C			1			
	Inside thread M5 and M12x1		ABS	... +70 °C			2			
			PA 66	... +80 °C			3			
Diaphragm material	NBR based								0	
	FPM								2	
	EPDM								4	
	Q (Silicone)								6	
Switching points (optional)	Two factory set switching points			(please specify on order)						W
	One factory set switching point high			(please specify on order)						R
	One factory set switching point low			(please specify on order)						U

Order code selection table					1	2	3	4	5		
					625.	X	X	X	X	X	
Pressure mode	Relative				9						
	Negative				6						
Pressure range ¹⁾		p max.	pt ²⁾	Switching capacity 250 VAC							
	2 ... 8 mbar	30 mbar	50 mbar	1 A	9	0					
	6 ... 75 mbar	300 mbar	500 mbar	1 A	9	1					
	12.5 ... 80 mbar	300 mbar	500 mbar	6 A	9	2					
	12.5 ... 200 mbar	300 mbar	500 mbar	1 A	9	3					
	25 ... 220 mbar	300 mbar	500 mbar	6 A	9	4					
	80 ... 2000 mbar	6000 mbar	10000 mbar	1 A	9	5					
	120 ... 2200 mbar	6000 mbar	10000 mbar	6 A	9	6					
	1000 ... 6000 mbar	6800 mbar	10000 mbar	6 A	9	7					
		-4 ... -30 mbar	-50 mbar	-100 mbar	1 A	6	1				
		-15 ... -80 mbar	-300 mbar	-500 mbar	1 A	6	2				
		-30 ... -150 mbar	-300 mbar	-500 mbar	6 A	6	3				
		-50 ... -600 mbar	-1000 mbar	-1000 mbar	6 A	6	4				
	-100 ... -900 mbar	-1000 mbar	-1000 mbar	6 A	6	5					
Pressure connection / pressure case	G ¼	Aluminium					1				
		Brass					B				
	M12x1	Aluminium					2				
		Brass					3				
	G ¼	Aluminium					4				
		Nickel plated brass 5µm					A				
Diaphragm material	NBR based								0		
	FPM								2		
	EPDM								4		
	Q (Silicone)								6		
Switching points (optional)	Two factory set switching points			(please specify on order)						W	
	One factory set switching point high			(please specify on order)						R	
	One factory set switching point low			(please specify on order)						U	

Accessories ³⁾

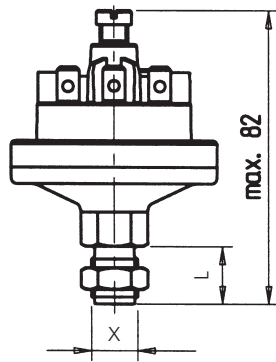
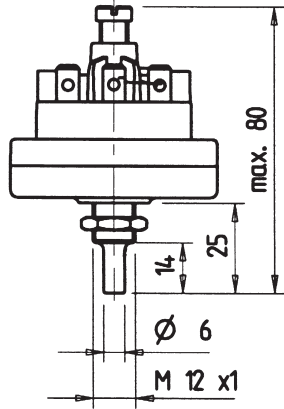
Cover of PG11 on the side	Order number
Mounting bracket with hole Ø 12.5 mm for M12	105836
Mounting bracket with hole Ø 14 mm for G ¼	104259
Connector set (Tab connectors AMP)	102872
Screw clamps set	103479
Calibration certificate	103491
	104551

¹⁾ Other pressure ranges on request

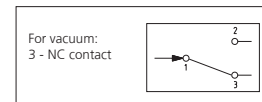
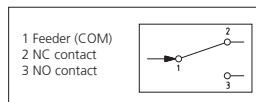
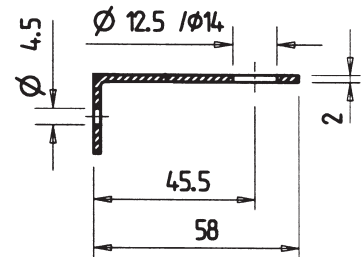
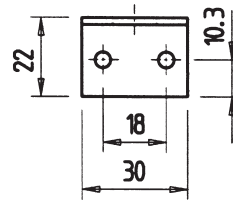
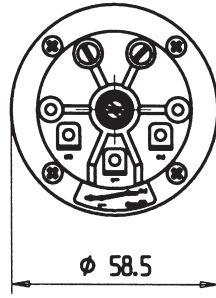
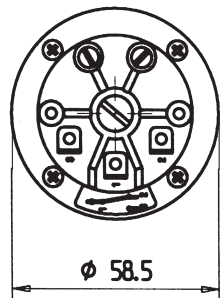
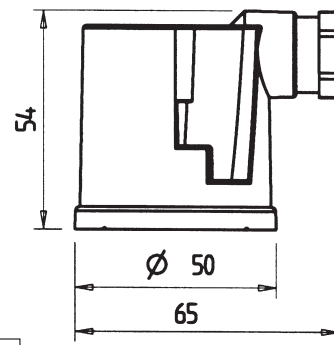
²⁾ pt = test pressure

³⁾ Accessories supplied loose

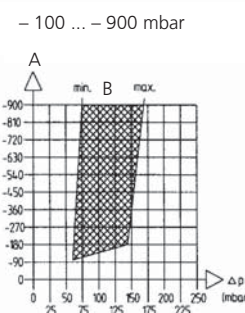
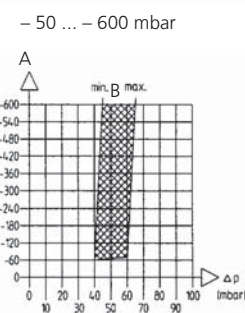
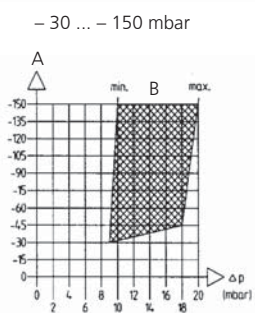
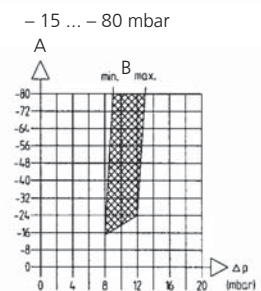
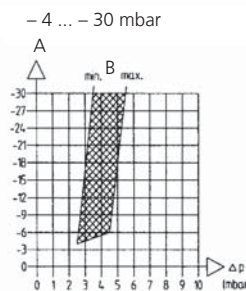
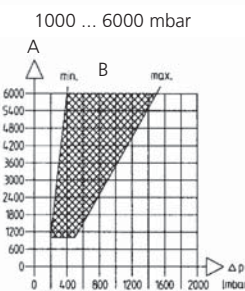
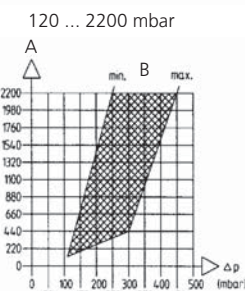
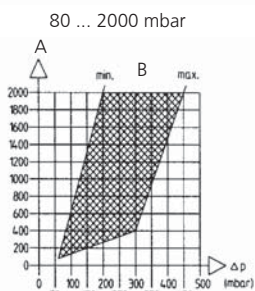
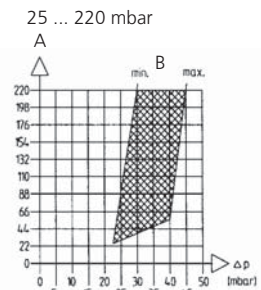
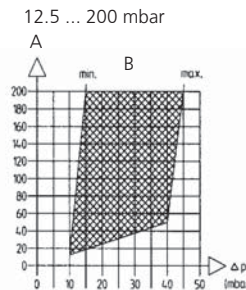
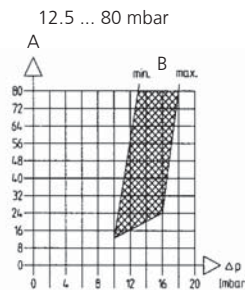
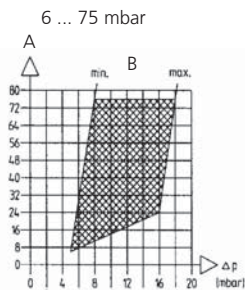
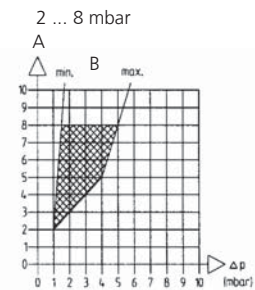
Dimensions in mm / Electrical connections



X	L
G 1/4	16
G 1/8	16
M12X1	14



Setting ranges



A Upper switching point (mbar)
B Distance between contacts

Relative and differential pressure switch type 630

Pressure range
6 ... 5500 mbar



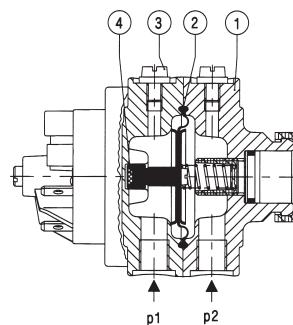
Differential pressure, vacuum and overpressure switches of type series 630 are suitable for monitoring neutral and slightly aggressive liquids and gases. Switching element isolated from medium.

Ideal for use as flow monitor in sanitary piping/ heating installations or for level monitoring in general in process technology applications. Extremely rugged construction with high functionality due to 10/20 bar safety margin in both pressure chambers.

- High overpressure safety margin at both connections (P1 + P2) up to 10/20 bar
- Functionally simple, rugged mechanics with high operating reliability
- Also for slightly aggressive liquids and gases
- Repeatability up to $< \pm 0.4$ mbar

Technical overview

Pressure range			
Relative und differential		6 ... 5500 mbar	
Operating conditions			
Medium		Liquids and neutral gases	
Temperature	NBR-based	0 ... +80 °C	
	FPM	-10 ... +80 °C	
	EPDM	-10 ... +80 °C	
	Q (Silicone)	-40 ... +80 °C	
	Ambient	+65 °C	
	Storage	-40 ... +80 °C	
Tolerable overload (P1 > P2)	Pressure range ≤ 200 mbar	10 bar	
	Pressure range > 200 mbar	20 bar	
Lowest turn-on pressure		≥ 6 mbar	
Smallest switching difference		≥ 3 mbar	
Materials in contact with the medium			
Diaphragm		NBR based	
		EPDM	
		FPM	
Case		Silicone	
		Anodized aluminium	
		Brass	
Other components		Brass chemically nickel plated	
		X14CrMoS17	1.4104
		X5CrNi18-10	1.4301
		X10CrNi18-8	1.4310
		Steel category A2 for screws	
		Polyacetate-C, Polyamide	
Contact material / Loading			
Nominal voltage, type of current		250 VAC	
Nominal current for resistive loading		1 A	
Nominal current for motor loading		0.5 A	
Contact system		Changeover contact	
Service life	Mechanically	10 ⁶ switching cycles ¹⁾	
Protection standard			
Without cover		IP 00	
With cover (PG11) ²⁾		IP 54	
With cover (PG9) ³⁾		IP 65	
Repeatability			
±5% of the switching point	with diaphragm NBR-based / silicone	minimum ±0.4 mbar	
±10% of the switching point	with diaphragm FPM / EPDM	minimum ±0.8 mbar	
Electrical connections			
Screw terminals (Option)			
Tab connectors (AMP) 6.3 mm			
Cable gland PG9 / PG11		with cover	
Pressure connections			
Thread		G 1/8	
Straight screwed connection	Zinc plated steel with NBR seal for pipe (Ø 6 mm)	G 1/8	
Screwed Socket	CuZn nickel plated for tube (Ø 6 mm)	G 1/8	
Mounting instructions			
For switching points calibrated in the factory		Indicate installation arrangement	
In case of liquid media		Connections down	
Remark:	By changing the mounting position the switching points also change. The adjustment ranges are in relation with the mounting position.		
Weight			
With aluminium base		~ 380 g	
With base brass / nickel-plated brass		~ 1000 g	
Packaging			
Single packaging in cardboard boxes			



Legend to cross-section drawing

- 1 Pressure case
- 2 Diaphragm
- 3 Vent
- 4 Permanent magnet
- P1 Higher pressure / lower vacuum
- P2 Lower pressure / higher vacuum

¹⁾ Admissible switching difference has to be considered

²⁾ For installation arrangement electrical connections upward

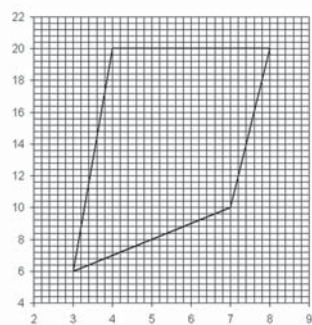
³⁾ With O-Ring

Mechanical pressure switch

		1	2	3	4	5	6	7	
Order code selection table		630. X X X X X X X							
Pressure range ¹⁾	6 ... 20 mbar	9	1						
	15 ... 60 mbar	9	2						
	40 ... 200 mbar	9	3						
	150 ... 1000 mbar	9	4						
	1 ... 3 bar	9	5						
	2 ... 5.5 bar	9	6						
Contact material	AqCdO			0					
	Anodized aluminium, black				0				
	Brass				1				
	Nickelplated brass				2				
Pressure case	Anodized aluminium, black					3			
	Brass					4			
	Nickel plated brass					5			
	Anodized aluminium, black					6			
	Brass					7			
	Nickel-plated brass					8			
Diaphragm material	NBR						0		
	FPM						1		
	EPDM						2		
	Q (silicone)						3		
Cover PG9 on side / Bracket	Without cover	without bracket						0	
		with bracket type A						1	
	With cover (plastic) (Fig.1) (PG11)	without bracket							3
		with bracket type A							4
	With spec. cover (Fig.2) (PG9)	without bracket							6
		with bracket type A							7
		with bracket type B							8
	Switching points (optional)	Two factory set switching points							
One factory set switching point high									R
One factory set switching point low									U

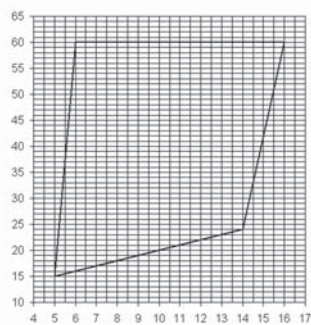
Setting ranges

6 ... 20 mbar



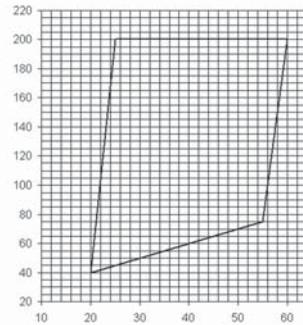
Δp (mbar)

15 ... 60 mbar



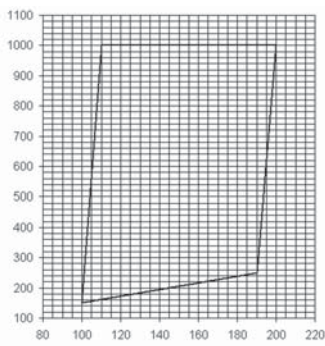
Δp (mbar)

40 ... 200 mbar



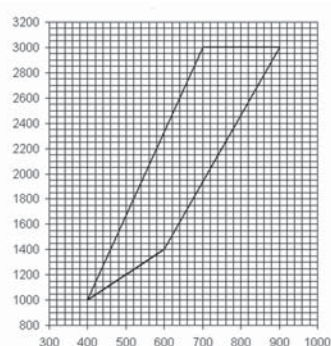
Δp (mbar)

150 ... 1000 mbar



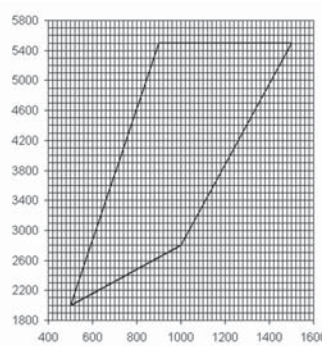
Δp (mbar)

1000 ... 3000 mbar (1 ... 3 bar)



Δp (mbar)

2000 ... 5500 mbar (2 ... 5.5 bar)



Δp (mbar)

¹⁾ Other pressure range on request

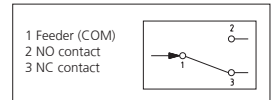
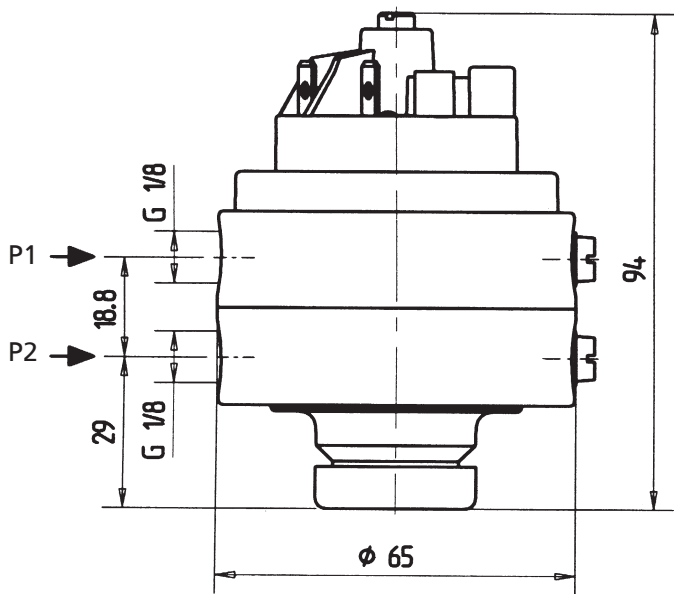
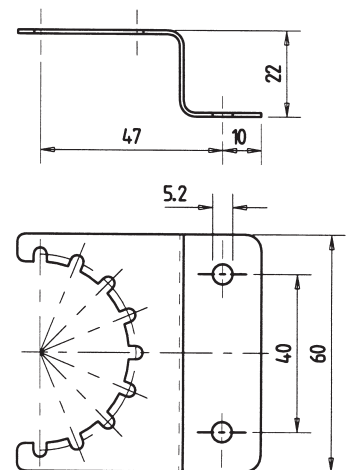
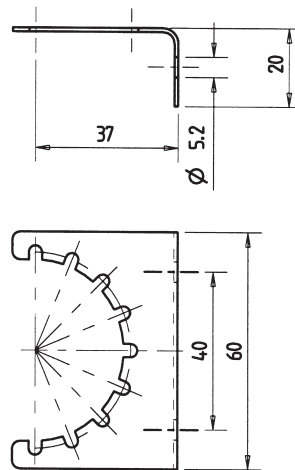
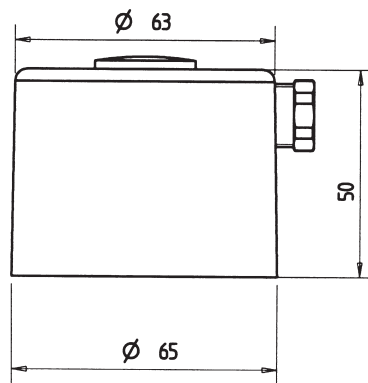
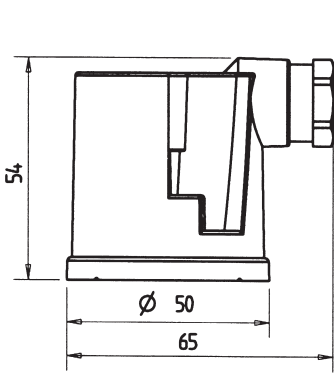


Fig. 1

Fig. 2

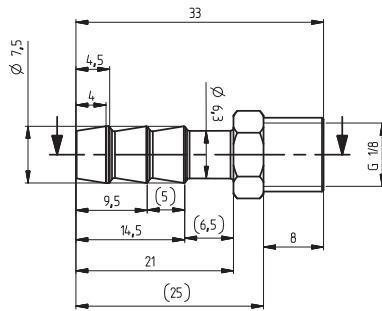
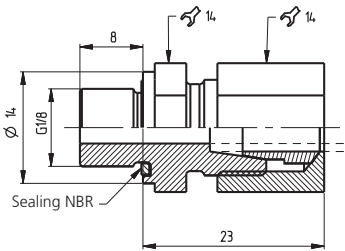
Type A

Type B



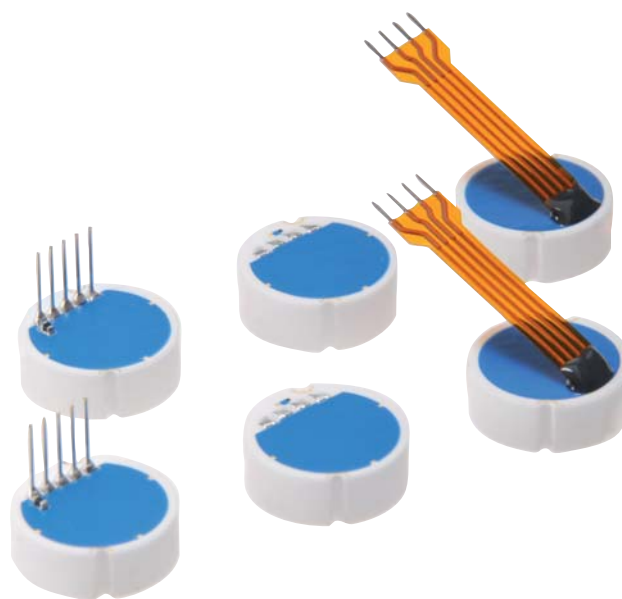
Straight screwed connector G 1/8

Screwed Socket G 1/8



OEM Relative pressure measuring cell 509

Pressure range
0 ... 2.5 – 250 bar



Type 509 pressure measuring cells are based on ceramic technology developed by Huba Control, and used for the last 15 years in millions of applications.

Due to the robust design of the ceramic cell there are no significant changes in the sensor characteristics when mounted by the customer. The pressure measuring cells are delivered either factory set or with TK zero point adjustment. You can choose between various versions including temperature measurement.

- Negligible temperature influence on accuracy
- No customer specific adjustment of zero point and temperature compensation necessary
- Easy mounting
- Overload secure up to rupture pressure

Technical Overview

Pressure range

Relative 0 ... 2.5 – 250 bar

Operating conditions

Medium		Liquids and neutral gases
Temperature	FPM	-15 ... +125 °C
	NBR	-25 ... +85 °C
	FPM spec.	-30 ... +150 °C
	Storage	-40 ... +130 °C
	in packaging	-40 ... +65 °C
Temperature influences in range -30 ... +125 °C	Zero point	max. $\pm 0.2\%$ fs/10K with TC adjustment
	Span	max. $\pm 1\%$ fs/10K without TC adjustment
Overload / Rupture pressure ¹⁾	≤ 4 bar	3 x fs
	≥ 6 bar	2.5 x fs
Humidity protection		AHT, 20 days acc. DIN EN ISO 6270-2

Material in contact with the medium

Sensor	Ceramic Al ₂ O ₃ (96%)
Sealing material	FPM, NBR, FPM spec.

Electrical data

Bridge impedance	10 kOhm $\pm 20\%$
Power supply	3 ... 30 VDC
Insulation voltage	2000 VDC
ESD-handling	Necessary
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.

Dynamic response

Response time	< 1 ms
Load cycle	< 100 Hz

Electrical connector

Bondpads (AgPd) RAST 1.27	Length 66 mm
Flexible connector RAST 2.54	Length 28 mm
	Length 9 mm
Pin connector	Length 13 mm
	Length 9 mm
Pin connector with temperature measuring (NTC 10kOhm $\pm 3\%$, B = 3800 K $\pm 3\%$)	Length 9 mm
	Length 13 mm

Assembly / housing

According to recommendation of Huba Control with special assembly instructions

Weight

~ 5 g

Packaging (multiple)

Cells with bondpads / Pin connector in covering box	5 Blister (96 pcs.)	480 pcs.
Cells with flexible connector in covering box	5 Blister (80 pcs.)	400 pcs.

Accuracy

Parameter	Unit	
Zero point	mV / V	0.2 \pm 0.2
Span at nominal pressure	mV / V	2.5 \pm 1.5
Resolution	% fs	0.1
Linearity (BFSC) max.	% fs	± 0.3
Hysteresis and repeatability max.	% fs	± 0.2
Long term stability acc. to DIN EN 60770	% fs	± 0.5

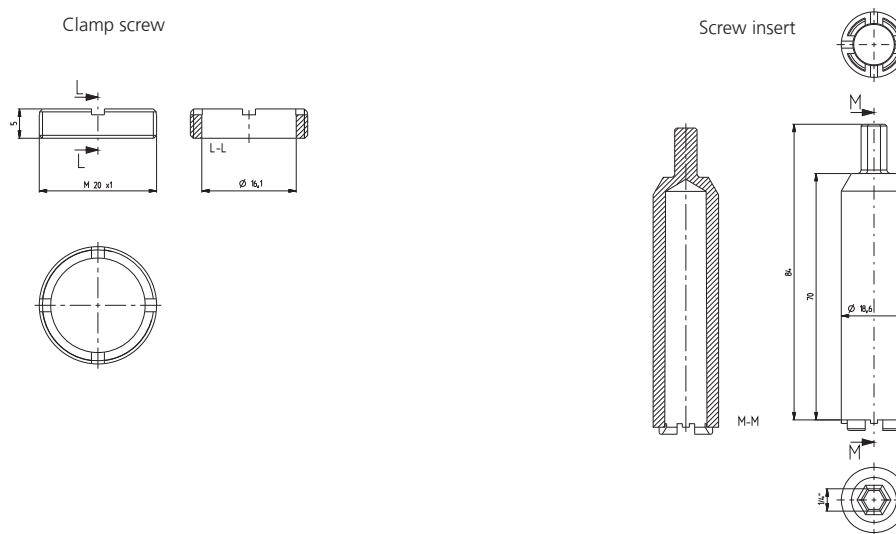
¹⁾ Higher overload / higher rupture pressure on request

Pressure measuring cells

		1	2	3	4	5	
Order code selection table		509. X X X X X					
Relative pressure	axial sealed	9					
	radial sealed	R					
Pressure range ¹⁾	0 ... 2.5 bar		1	4			
	0 ... 4 bar		1	5			
	0 ... 6 bar		1	7			
	0 ... 10 bar		3	0			
	0 ... 16 bar		3	1			
	0 ... 25 bar		3	2			
	0 ... 40 bar		3	3			
	0 ... 60 bar		4	0			
	0 ... 100 bar	9	4	1			
	0 ... 160 bar	9	4	2			
0 ... 250 bar	9	4	3				
▲ Full scale signal at these pressure							
Adjustment	Factory adjusted only zero point and TC ²⁾ zero point				1		
	Factory adjusted only zero point				2		
Electrical connection	Bondpads				1	G	
	Flex connection	Length: 28mm				1	K
		Length: 66mm				1	L
	Pin connection	Length: 9mm				2	M
		Length: 13mm				2	N
	Pin connection with temperature measuring	Length: 9mm				2	O
Length: 13mm					2	P	

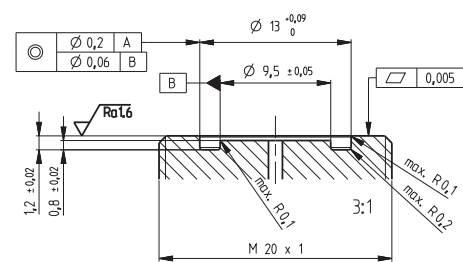
Accessories ³⁾

		Order number
O-ring FPM	≤ 60 bar	105598
O-ring NBR	≤ 60 bar	105145
O-ring FPM spec.	≤ 60 bar	109338
O-ring FPM	≥ 100 bar	105285
O-ring NBR	≥ 100 bar	104952
O-ring FPM spec.	≥ 100 bar	102321
Back-up ring teflon	≥ 100 bar	114660
Clam screw M20x1		112151
Screw insert for clamp screw		112187

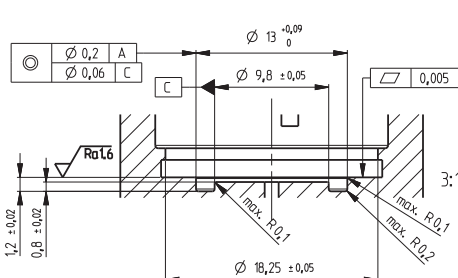


Recommended groove dimensions for o-ring Ø 10 x 1.5

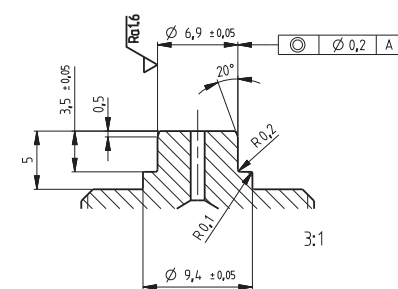
Mounting axial seal at front of unit



Mounting axial sealed at back of unit



Mounting radial seal



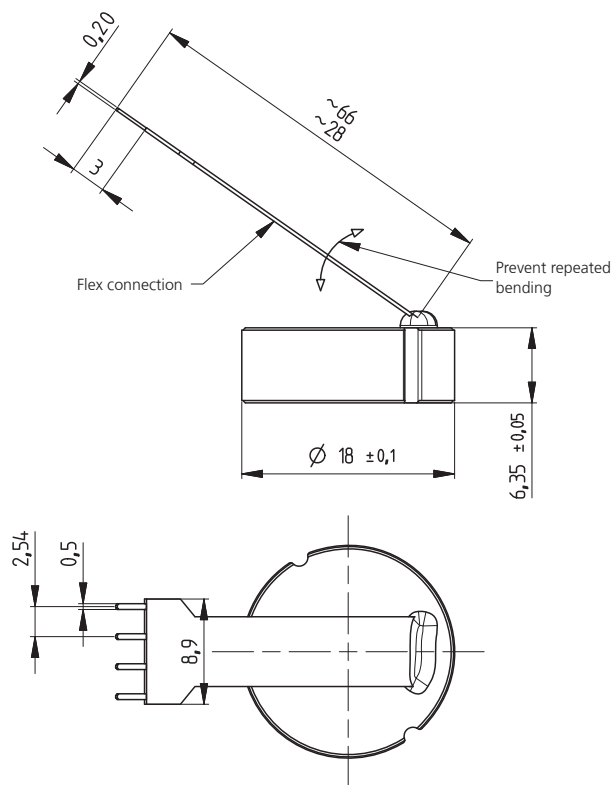
¹⁾ Other pressure range on request

²⁾ TC = Temperature coefficient

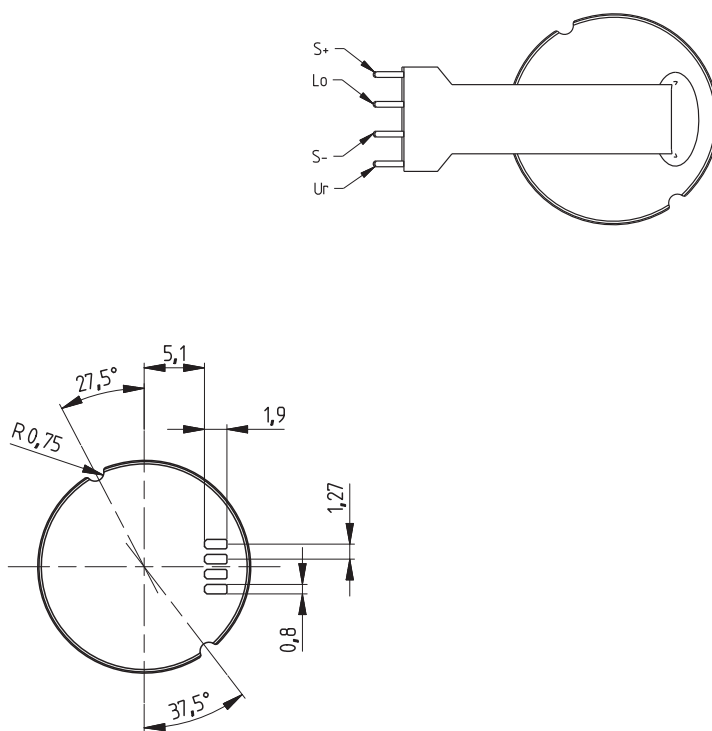
³⁾ Accessories supplied loose

Dimensions in mm / Electrical connections

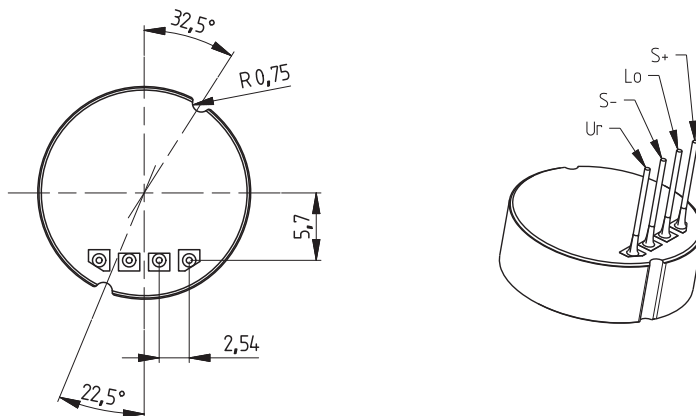
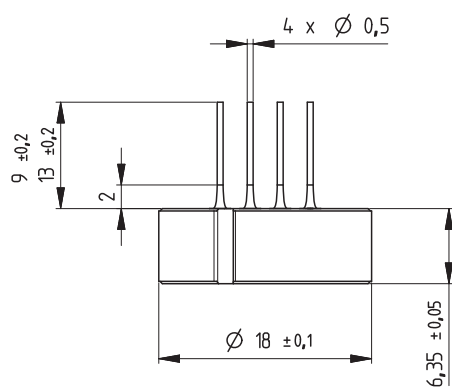
Flex connection



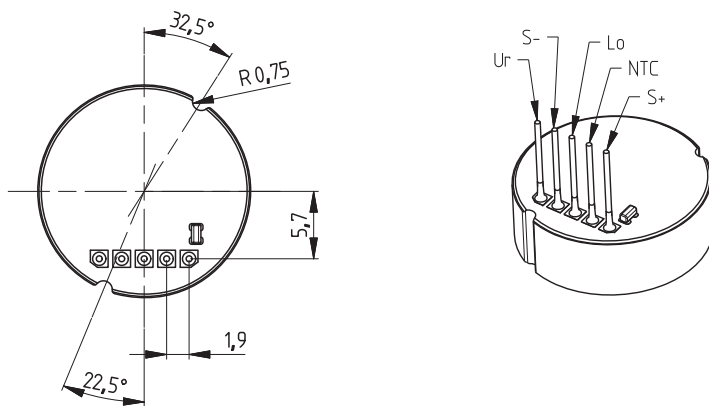
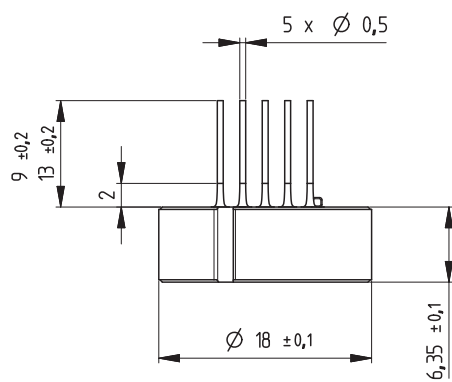
Bondpads



Pin connection 4 Pins

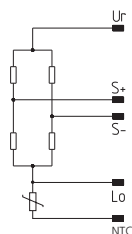
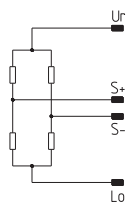


Pin connection 5 Pins with temperature measuring



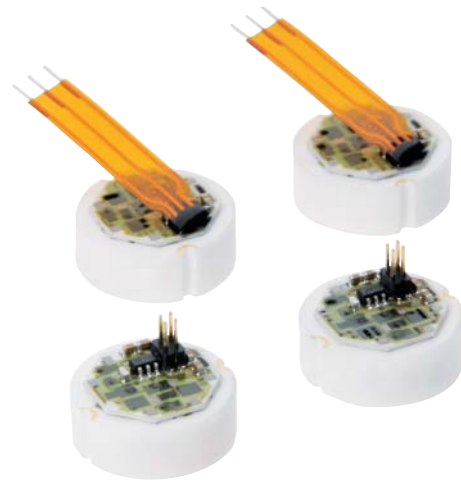
without NTC

with NTC



OEM Relative and absolute pressure measuring cell type 513

Pressure range
-1 ... 0 – 600 bar



Type 513 pressure measuring cells have an adjusted, amplified sensor signal. They are especially suitable for high volume OEM applications.

The unique integrated electronics allow installation without the need for temperature and pressure adjustment by the customer.

- Integrated amplifier electronics
- No customer specific adjustment necessary
- Excellent EMC capacity by reinforcement on measuring cell
- Easy and quick fitting
- Negligible temperature influence on accuracy

Technical overview

Pressure range ¹⁾

Relative	-1 ... 0 – 600 bar
Absolute	0 ... 1 – 25 bar

Operating conditions

Medium		Liquids and gases
Temperature	FPM	-15 ... +125 °C
	NBR	-25 ... +85 °C
	FPM spec.	-30 ... +150 °C
	Storage	-40 ... +130 °C
	in packaging	-40 ... +65 °C
Temperature influences at range -30 ... +125 °C	TC-zero point ²⁾	max. ± 0.15% fs/10K
	TC-full scale ²⁾	max. ± 0.15% fs/10K
Overload / rupture pressure ³⁾	≤ 4 bar	3 x fs
	> 4 bar	2.5 x fs
	> 60 bar	2.0 x fs
Humidity protection (optional)		KFW, 20 days acc. DIN 50017

Material in contact with the medium

Measuring cell	Ceramic Al ₂ O ₃ (96%)
Sealing material	FPM, NBR, FPM spec.

Electrical overview

Output	with full scale adjustment	ration. 10 ... 90%
	without full scale adjustment	ration. 10 ... 60% ±1.2 V
Power supply		5 VDC ±5%
Load		> 10 kOhm / < 100 nF
Current consumption	At nominal pressure without load	< 4 mA
ESD-handling		Necessary
Electromagnetic compatibility	The product ist designed exclusively for installation in equipment which complies with EU directives. The customer is responsible for CE conformity.	

Dynamic response

Response time	< 2 ms, typ. 1 ms
Load cycle	< 100 Hz

Electrical connections

Connector RAST 1.27
Flex connection RAST 2.54

Installation arrangement

According to recommendation of Huba Control with special assembly instructions

Weight

~ 5 g

Packaging (multi packaging)

With connector in covering box	5 Blisters 96 pcs each	(= 480 pcs)
With flex connection in covering box	5 Blisters 80 pcs each	(= 400 pcs)

Accuracy

Parameter	Unit	
Tolerance zero point with full scale adjustment	% fs	± 0.5
Tolerance full scale with full scale adjustment	% fs	± 0.5
Tolerance zero point without full scale adjustment	V	0.5 ± 0.02
Tolerance full scale without full scale adjustment	V	3.0 ± 1.2
Resolution	% fs	0.1
Total of linearity, hysteresis and repeatability	max. % fs	± 0.3
Barometric sensor	max. % fs/10K	± 0.5
Long term stability acc. to DIN EN 60770	% fs	± 0.5

¹⁾ Other pressure ranges on request

²⁾ TC = Temperature coefficient

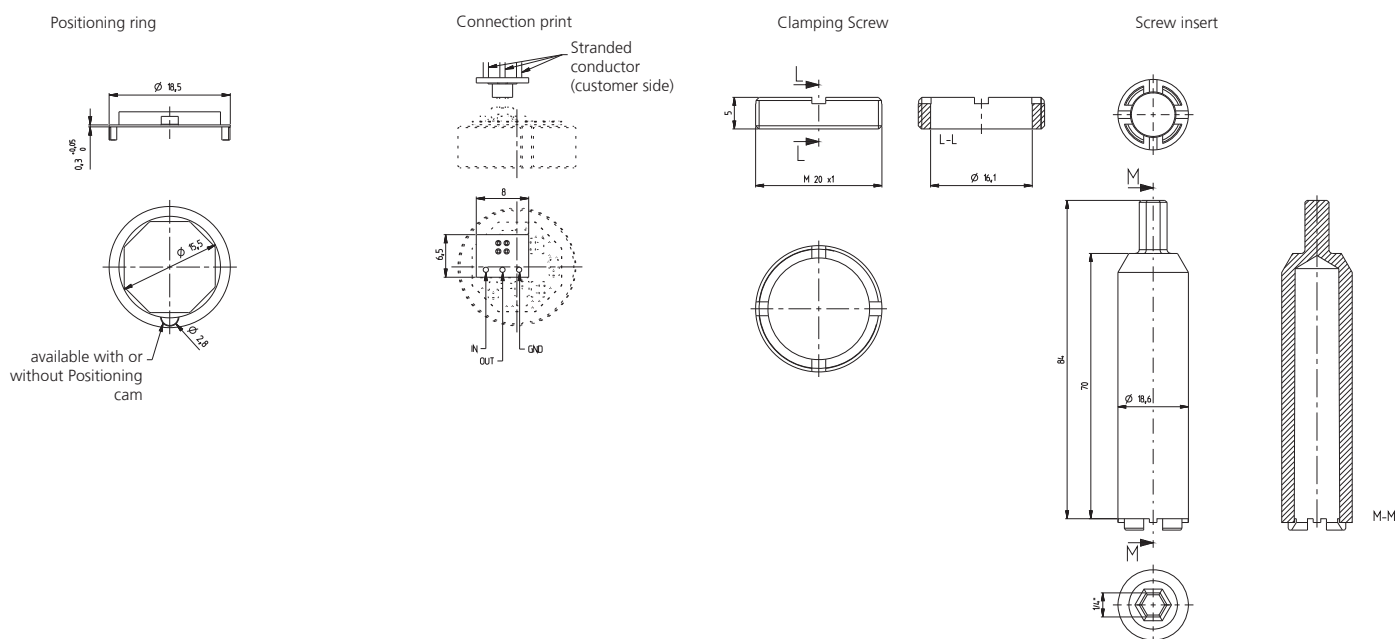
³⁾ Higher overload / higher rupture pressure on request

		1	2	3	4	5	6	
Order code selection table		513. X X X X X X						
Pressure mode	Relative	9						
	Absolute (≤ 60 bar)	8						
	-1 ... 0 bar	9	0	0				
	0.8 ... 1.4 bar	8	1	0				
	0 ... 1 bar		1	1				
	0 ... 1.6 bar		1	2				
	0 ... 2.5 bar		1	4				
	0 ... 4 bar		1	5				
	0 ... 6 bar		1	7				
	0 ... 10 bar		3	0				
	0 ... 16 bar		3	1				
	0 ... 25 bar		3	2				
	0 ... 40 bar	9	3	3				
	0 ... 60 bar	9	4	0				
	Pressure range	0 ... 100 bar	9	4	1			
0 ... 160 bar		9	4	2				
0 ... 250 bar		9	4	3				
0 ... 400 bar		9	5	4				
0 ... 600 bar		9	5	5				
▲ Full scale signal at these pressure								
Adjustment (Factory adjusted)		only zero point and full scale				0		
		only zero point	9			1		
Output / power supply		ratiom. 10 ... 90%	with connector	without humidity protection		0	4	
			with connector	with humidity protection		0	F	
	with flexible connector		without humidity protection		0	H		
	with flexible connector		with humidity protection		0	J		
	ratiom. 10 ... 60% ± 1.2 V	with connector	without humidity protection		9	1	8	
		with connector	with humidity protection		9	1	G	
		with flexible connector	without humidity protection		9	1	I	
		with flexible connector	with humidity protection		9	1	K	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 5bar/OUT1...3.5V)				0		W	

Accessories

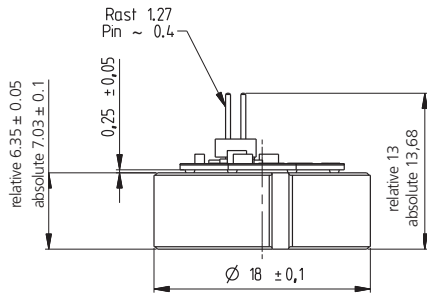
Accessories supplied loose

	Order number
O-ring FPM ≤ 60 bar	105598
O-ring NBR ≤ 60 bar	105145
O-ring FPM spec. ≤ 60 bar	109338
O-ring FPM ≥ 100 bar	105285
O-ring NBR ≥ 100 bar	104952
O-ring FPM spec. ≥ 100 bar	102321
Backup-ring ≥ 100 bar	114660
Positioning ring (PPS) ≤ 160 bar	107397
Positioning ring without cam (PPS) ≤ 160 bar	107926
Positioning ring (metal) > 160 bar	107383
Connection print (connector counterpart)	109225
Clamping Screw M20x1	112151
Screw insert for Clamping Screw	112187

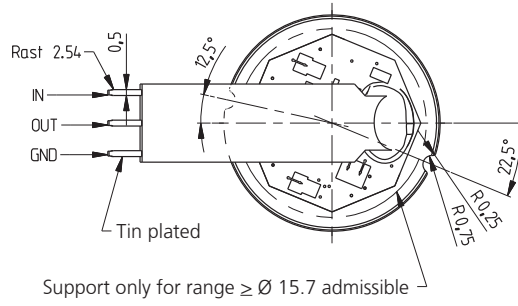
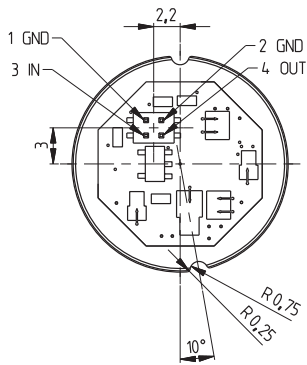
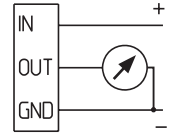
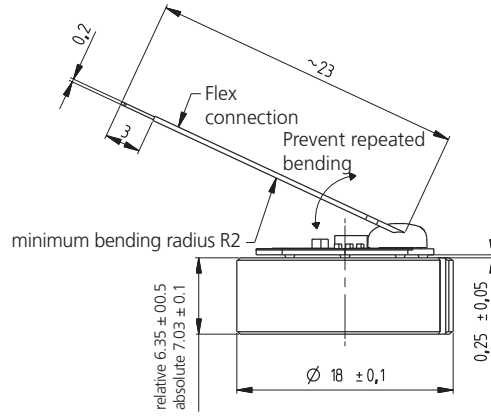


Dimensions in mm / Electrical connections

Connection with connector



Connections with flex cable



OEM Absolute pressure measuring cell type 513 barometric sensor

Pressure range
0.8 ... 1.4 bar



This pressure measuring cell, barometric adjusted with protection case is suitable for plug mounting on PCB. The output signal is linear, temperature compensated and amplified. The robust construction guarantees a long term stable measuring result.

- Integrated amplifier electronics
- No customer specific adjustment necessary
- Excellent EMC capacity by reinforcement on measuring cell
- Easy and quick fitting
- Plastic case for direct mounting

Technical overview

Order number 513.B1024

Pressure range

Absolute 0.8 ... 1.4 bar

Operating conditions

Medium	Air and neutral gases	
Temperature	Medium / ambient	-25 ... +85 °C
	Storage without packaging	-40 ... +130 °C
	Storage in packaging	-40 ... +65 °C
Temperature influences at range -30 ... +125 °C	TC-zero point ¹⁾	max. ±0.15% fs/10K
	TC-full scale ¹⁾	max. ±0.15% fs/10K
Overload / rupture pressure	3 x fs	

Material in contact with the medium

Measuring cell	Ceramic Al ₂ O ₃ (96%)
Case	PC (Polycarbonat)

Electrical overview

Output ratiom. 10 ... 90%	Power supply 5 VDC ±5%	Load > 10 kOhm / < 100 nF	Current consumption < 4 mA
Adjustment	Factory adjustment zero point and full scale		
Electromagnetic compatibility	The product is designed exclusively for installation in equipment which complies with EU directives. The customer is responsible for CE conformity.		

Dynamic response

Response time	< 2 ms, typ. 1 ms
Load cycle	< 100 Hz

Electrical connections

Connector RAST 1.27

Installation arrangement

Unrestricted

Weight

7 g

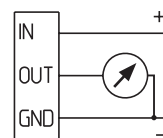
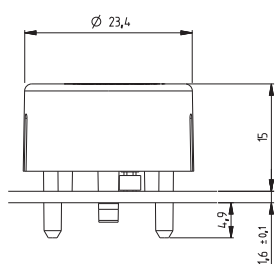
Packaging (multi packaging)

In covering box 4 Blisters 35 pcs each 140 pcs

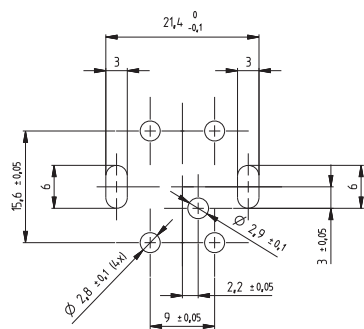
Accuracy

Parameter	Unit	
Tolerance zero point with full scale adjustment	% fs	± 0.5
Tolerance full scale without full scale adjustment	% fs	± 0.5
Resolution	% fs	0.1
Total of linearity, hysteresis and repeatability max.	% fs	± 0.5
Long term stability acc. to DIN EN 60770	% fs	± 0.5

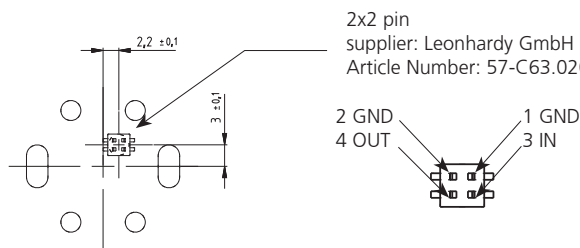
Dimensions in mm / Electrical connections



Drilling plan print:



Assembling material for socket



¹⁾ TC = Temperature coefficient

OEM Flow sensor type 200 for liquid media

Flow range

0.5 ... 150 l/min

Nominal diameters

DN 6 / 8 / 10 / 15 / 20 / 25

Temperature measurement

-40 ... +125 °C



The flow sensor type 200 is based on the Kármán vortex trail. Vortex trail principle and is available in various options with and without temperature measurement. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Low cost product with high levels of accuracy
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium with PT1000 or NTC
- Drinking water approval KTW, W270, WRAS, ACS

Technical overview

Flow measurement

Measuring principle	Vortex		Piezoelectric sensor element
Measuring range			0.5 ... 150 l/min
Nominal diameters			DN 6 / 8 / 10 / 15 / 20 / 25
Accuracy at < 50% fs (water)			< 1% fs
Accuracy at > 50% fs (water)			< 2% measuring value
Response time	Immediately Therefore suitable for spigot use.	Signal delay	< 100 ms
		Response time	< 5 ms

Temperature measurement (≥ DN 8)

Measuring principle	Resistance		PT1000 NTC
	Measuring range		-40 ... +125 °C
PT1000	Accuracy	Class B DIN EN 60751	@ T = 0 °C ± 0.3 K @ T ≠ 0 °C ± 0.3 K ± 0.005 * T
	Measuring range		-40 ... +125 °C
NTC	Accuracy	NTC 10 kOhm @ 25 °C β = 4050	@ T = +25 °C ± 0.7 K @ T < +25 °C ± 0.7 K ± 0.025 * T @ T > +25 °C ± 0.7 K ± 0.050 * T
Temperature influences	Self-heating at temperature sensor		1 K/mW
	Conduction resistance to connector		0.8 Ohm

Operating conditions

Medium	Suitable for heating circuit water with the usual additives Drinking water		Other medium on request
Temperature	Media		< +125 °C
	Ambient		-15 ... +85 °C
	Storage		-30 ... +85 °C
	(for lifetime)		12 bar at +40 °C
	(for lifetime)		6 bar at +100 °C
	(for 600 hours)		4 bar at +125 °C
	(for 2 hours)		4 bar at +140 °C
	(max. test pressure)		18 bar at +40 °C
Cavitation	The following equation is valid to prevent cavitation:		$P_{\text{abs. outlet}} / P_{\text{difference}} > 5.5$

Materials in contact with medium (FDA-conform)

Sensor paddle	ETFE
Case with damming body	PA6T/6I (40% GF)
Sealing material	FPM EPDM (perox.)

Electrical overview

Power supply	U_{IN}	5 VDC ±5%
Output flow (Q)	Frequency Square pulse signal	$U_{\text{OUT Q, Frequency}}$ < 0.1 ... > 4.75 V
Output temperature (T)	Resistant signal	$R_{\text{OUT PT1000}}$ $R_{\text{OUT NTC}}$ PT1000 class B DIN EN 60751 NTC 10 kOhm @ 25 °C; β = 4050
Electrical connection and protection class	Connector RAST 2.5 / 2.54 Connector M12x1	IP 20 IP 65
Load against GND or IN		> 10 kOhm / < 10 nF
Current consumption I_{IN} load free	standard raised noise resistant	< 6 mA < 10 mA

Weight

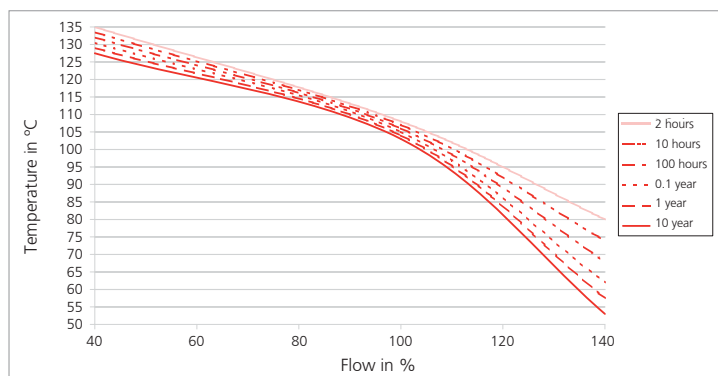
DN 6 / 8	~ 47 g
DN 10	~ 57 g
DN 15	~ 68 g
DN 20	~ 92 g
DN 25	~ 100 g

Test / Admissions

Electromagnetic compatibility	acc. to EN 61326-2-3 (no protection at surge)
Drinking water approval	WRAS Plastic parts with KTW and W270 approval ACS

Packaging (multiple packaging)	Connection copper tube	Outside thread K	Outside thread G
DN 6	-	Blister 30x	Blister 30x
DN 8 / 10	Blister 30x	Blister 30x	Blister 30x
DN 15	Blister 30x	Blister 30x	Blister 20x
DN 20	Blister 20x	Blister 20x	Blister 15x
DN25	-	Blister 15x	Blister 15x

Minimum life span on high flow rate and high temperature



Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow rate	Frequency range	Q ₀	K _f	Pressure drop ^{1), 2)}
DN 6	K	0.5 ... 10 l/min	0.386 ml	0.074 ... 1.474 m/s	27 ... 426 Hz	-0.14	0.0238	240 * Q ²
	G							
DN 8	K	0.9 ... 15 l/min	0.638 ml	0.133 ... 2.210 m/s	30 ... 384 Hz	-0.3	0.0398	85.00 * Q ²
	G		0.631 ml		30 ... 388 Hz		0.0394	
	N		0.614 ml		31 ... 399 Hz		0.0383	
DN 10	K	1.8 ... 32 l/min	1.399 ml	0.265 ... 4.716 m/s	24 ... 379 Hz	-0.2	0.0850	22.50 * Q ²
	G		1.370 ml		24 ... 387 Hz		0.0832	
	N		1.384 ml		24 ... 383 Hz		0.0841	
DN 10	K	2.0 ... 40 l/min	1.403 ml	0.295 ... 5.895 m/s	26 ... 473 Hz	-0.2	0.0850	22.50 * Q ²
	G		1.373 ml		26 ... 483 Hz		0.0832	
	N		1.388 ml		26 ... 478 Hz		0.0841	
DN 15	K	3.5 ... 50 l/min	3.047 ml	0.290 ... 4.145 m/s	20 ... 272 Hz	-0.2	0.1843	6.70 * Q ²
	G		3.016 ml		20 ... 275 Hz		0.1824	
	N		3.077 ml		20 ... 270 Hz		0.1861	
DN 20	K	5.0 ... 85 l/min	6.213 ml	0.265 ... 4.509 m/s	14 ... 227 Hz	-0.3	0.3757	2.50 * Q ²
	G		6.125 ml		14 ... 230 Hz		0.3701	
	N		6.208 ml		14 ... 227 Hz		0.3751	
DN 25	K	9.0 ... 150 l/min	12.412 ml	0.283 ... 4.709 m/s	12 ... 201 Hz	-0.2	0.7467	0.92 * Q ²
	G		12.251 ml		12 ... 204 Hz		0.7370	

Characteristic line formula frequency output

$$Q_v = K_f * f + Q_0$$

Formula quantity per pulse [litres/pulse]

$$\frac{\text{quantity}}{\text{pulse}} = \frac{Q_v * K_f}{60 * (Q_v - Q_0)}$$

(Influence of viscosity for media other than water - see page 8)

Legend

Q _v	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
f	Frequency	[Hz]
$\frac{\text{quantity}}{\text{pulse}}$	Quantity per pulse	$\frac{\text{litres}}{\text{pulse}}$

¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

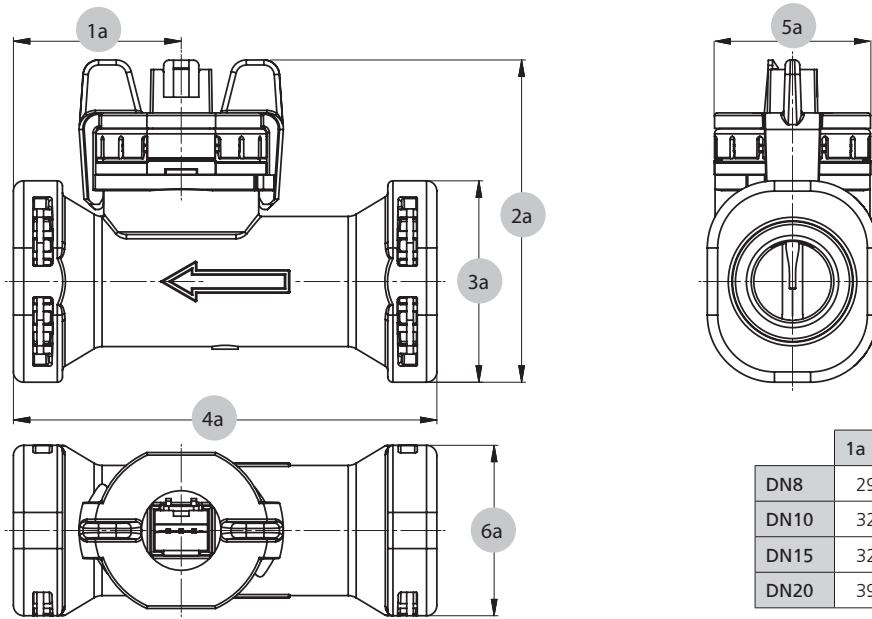
Order code selection table				1	2	3	4	5	6	7	
				200.	X	X	X	X	X	X	
Version	Flow			9							
	Flow and temperature (PT1000)			8			1				
	Flow and temperature (NTC)			7			1				
Nominal diameters / flow range	DN 6	0.5 ...	10 l/min.	9	0	6	1			K,G	
	DN 8	0.9 ...	15 l/min.	0	8	1					
	DN 10	1.8 ...	32 l/min.		1	0					
	DN 10	2.0 ...	40 l/min.		1	1					
	DN 15	3.5 ...	50 l/min.		1	5					
	DN 20	5.0 ...	85 l/min.		2	0					
	DN 25	9.0 ...	150 l/min.		2	5				K,G	
Output / power supply	Frequency output, 0 ... 5 VDC (Square pulse signal)			9			0				
	Frequency output, 0 ... 5 VDC (Square pulse signal)						1				
Electrical connection	3-pole connector	RAST 2.5		9			0				
	2x3-pole connector	RAST 2.5		7,8			1	1			
	3-pole connector	RAST 2.5 (condensation protection)		9				2			
	2x3-pole connector	RAST 2.5 (condensation protection)		7,8			1	3			
	3-pole circular connector	M12x1 (condensation protection)		9			1	4			
	5-pole circular connector	M12x1 (condensation protection)		7,8			1	5			
Sealing material	EPDM	Ethylene propylene rubber (peroxidically cross-linked)							1		
	FPM ¹⁾	Fluoro elastomer							2		
Tube connection	connection copper tube (max. DN 20)									N	
	outside thread K (see dimension diagram)										K
	outside thread G (see dimension diagram)										G

Accessories ²⁾				Order number	
Connection kit ³⁾ DN 8, 10 with copper tube				113775	
Connection kit ³⁾ DN 8, 10 with adapter Rp 3/8			Stainless steel 1.4305/AISI 303	113776	
Connection kit ³⁾ DN 15 with copper tube				113777	
Connection kit ³⁾ DN 15 with adapter Rp 1/2			Stainless steel 1.4305/AISI 303	113778	
Connection kit ³⁾ DN 20 with copper tube				113779	
Connection kit ³⁾ DN 20 with adapter Rp 3/4			Stainless steel 1.4305/AISI 303	113780	
Connector RAST 2.5 with cable			3-pole	30 cm	111668
Connector RAST 2.5 with cable			3-pole	110 cm	101817
Straight-wire box for connector M12x1 with cable			3-pole	200 cm	114605
Corner-wire box for connector M12x1 with cable			3-pole	200 cm	114604
Connector RAST 2.54 with cable			2x3 pole	110 cm	(with temperature) 114629
Straight-wire box for connector M12x1 with cable			5-pole	200 cm	(with temperature) 114564
Corner-wire box for connector M12x1 with cable			5-pole	200 cm	(with temperature) 114563
Straight-wire box for connector M12x1 screwing terminal			5-pole		115024
Clip for DN 8,10					112116
Clip for DN 15					110941
Clip for DN 20					112122
O-Ring for DN 8, DN 10	EPDM	ø 13.95 x 2.62	Copper tube and adapter		112124
O-Ring for DN 15	EPDM	ø 17.86 x 2.62	Copper tube and adapter		112265
O-Ring for DN 20	EPDM	ø 21.89 x 2.62	Copper tube and adapter		112723
O-Ring for DN 25	EPDM	ø 31 x 3	(as a replacement, already assembled)		112792
Connection copper tube for DN 8, 10			L=150 mm		112121
Connection copper tube for DN 15			L=150 mm		112211
Connection copper tube for DN 20			L=150 mm		112306
Adapter for DN 8 und DN 10			Rp 3/8	Stainless steel 1.4305/AISI 303	112655
Adapter for DN 15			Rp 1/2	Stainless steel 1.4305/AISI 303	112660
Adapter for DN 20			Rp 3/4	Stainless steel 1.4305/AISI 303	112661

AMP connector ⁴⁾	Manufacturers order number	Colour	for flexible wire
	3-829868-3	grey	7 x 0.20 mm = 0.22 mm ²
			12 x 0.20 mm = 0.35 mm ²
	1-966194-3	beige	7 x 0.25 mm = 0.35 mm ²

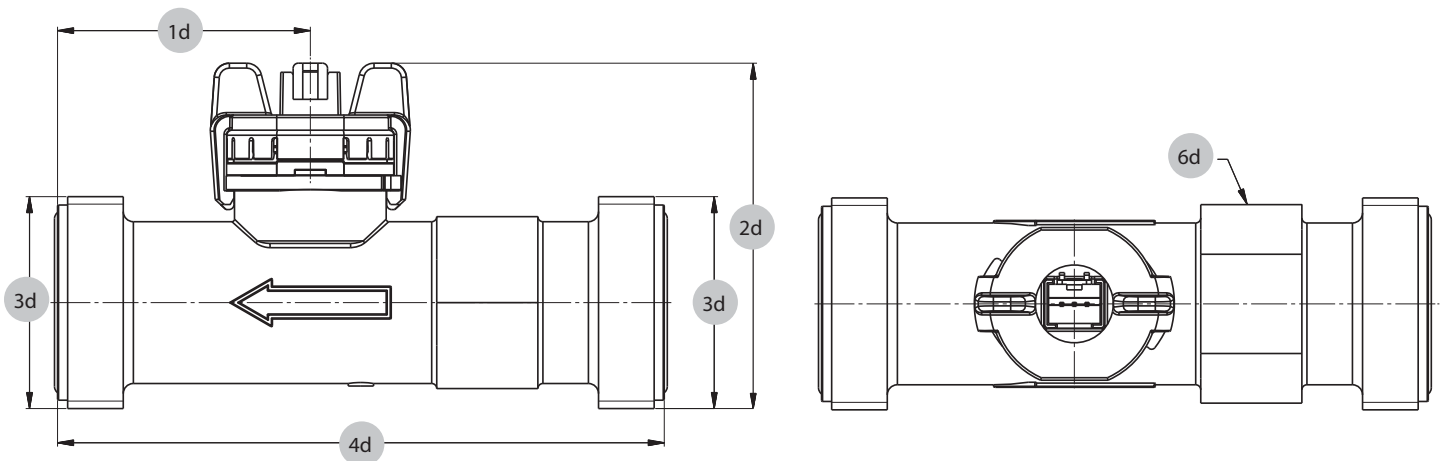
¹⁾ No drinking water approval²⁾ Accessories supplied loose³⁾ Connection set includes: 2x Clip, 2x Copper tube or Adapter and 2x O-Ring⁴⁾ To order separately directly from the manufacturer. Find further information in the manufacturers specification no. 114 18049

Dimension diagram DN 8, 10, 15, 20



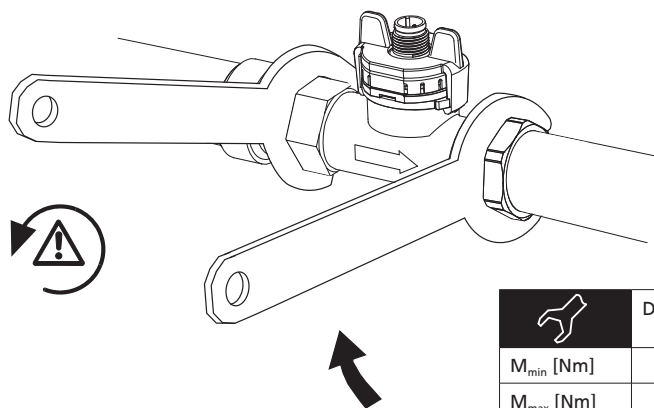
	1a	2a	3a	4a	5a	6a
DN8	29.5	59.0	32.9	72	30.2	28.9
DN10	32.5	57.3	32.9	77	30.2	28.9
DN15	32.5	62.4	39.0	82	30.2	33.0
DN20	39.3	66.3	43.0	105	30.2	37.4

Dimension diagram DN 6, 8, 10, 15, 20, 25



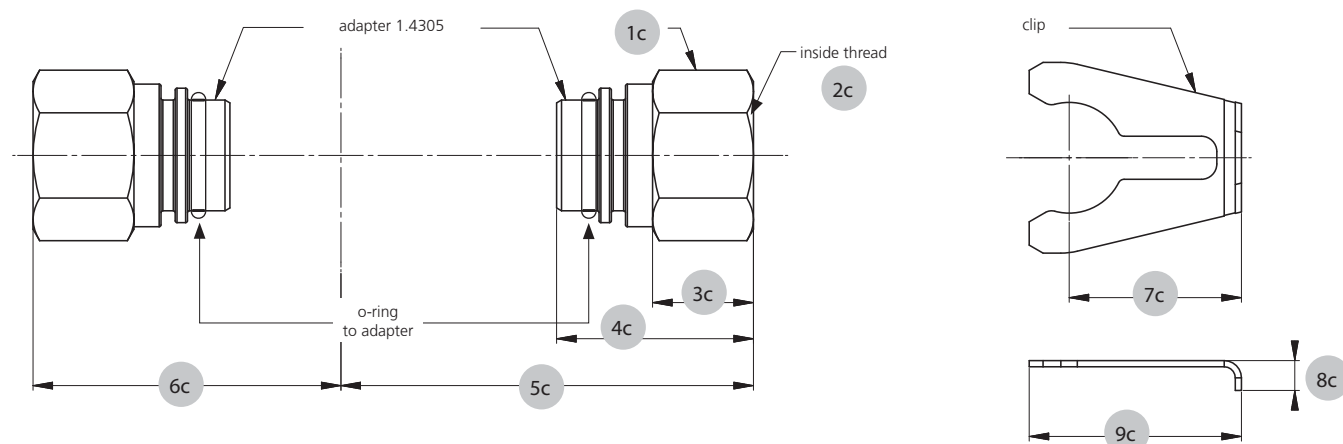
		1d	2d	3d	4d	5d	6d
DN6	K	43.7	53.0	G ½	77	11.5	12
DN6	G	48.2	55.7	G ¾	86	11.5	12
DN8	K	43.7	53.0	G ½	77	11.5	12
DN8	G	48.2	55.7	G ¾	86	11.5	12
DN10	K	35.0	51.3	G ½	81	11.5	19
DN10	G	39.5	54.1	G ¾	90	11.5	19
DN15	K	36.6	56.1	G ¾	87	16	22
DN15	G	41.6	59.5	G 1	97	16	22
DN20	K	36.6	61.5	G 1	105	20	27
DN20	G	42.6	65.8	G 1¼	117	20	27
DN25	K	50.0	68.3	G 1¼	120	26	34
DN25	G	56.0	71.3	G 1½	132	26	34

Admissible locking torque



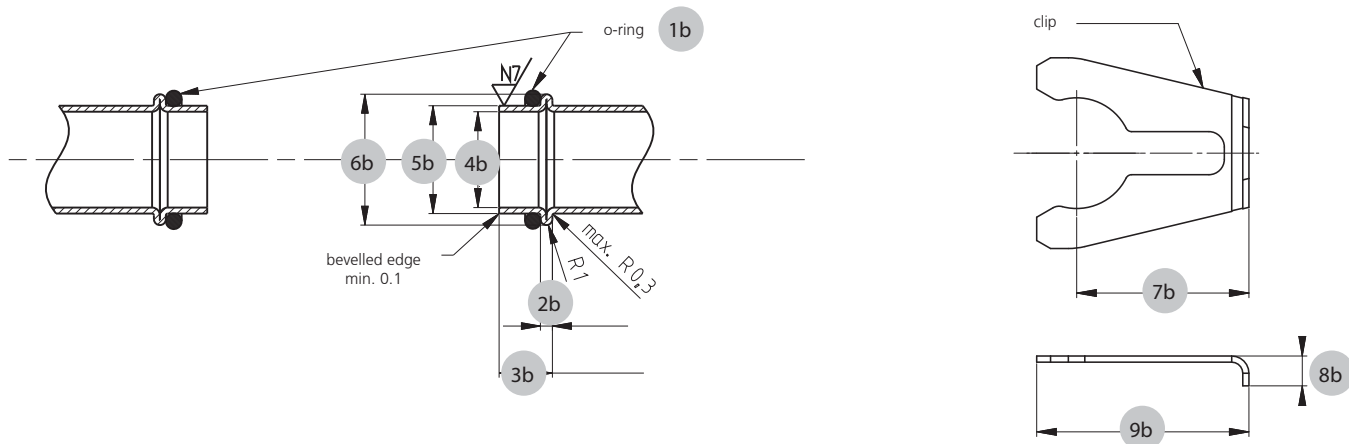
	DN6/8/10 G 1/2	DN6/8/10 G 3/4	DN15 G 3/4	DN15 G1	DN20 G1	DN20 G1 1/4	DN25 G1 1/4	DN25 G1 1/2
M_{min} [Nm]	1	1	1	2	2	2.5	2.5	2.5
M_{max} [Nm]	12	12	12	12	12	15	15	15

Accessories DN 8, 10, 15, 20



	1c	2c	3c	4c	5c	6c	7c	8c	9c
DN8	22	Rp 3/8 EN 10226 length min. 9	14.0	29	57.65	44.65	24.5	6.00	30.8
DN10	22	Rp 3/8 EN 10226 length min. 9	14.0	29	59.65	47.55	24.5	6.00	30.8
DN15	24	Rp 1/2 EN 10226 length min. 11.5	16.4	32	67.05	50.05	28.0	7.30	34.5
DN20	30	Rp 3/4 EN 10226 length min. 13	18.5	38	82.25	58.85	28.0	8.00	34.5

Geometry of customers connection tube DN 8, 10, 15, 20

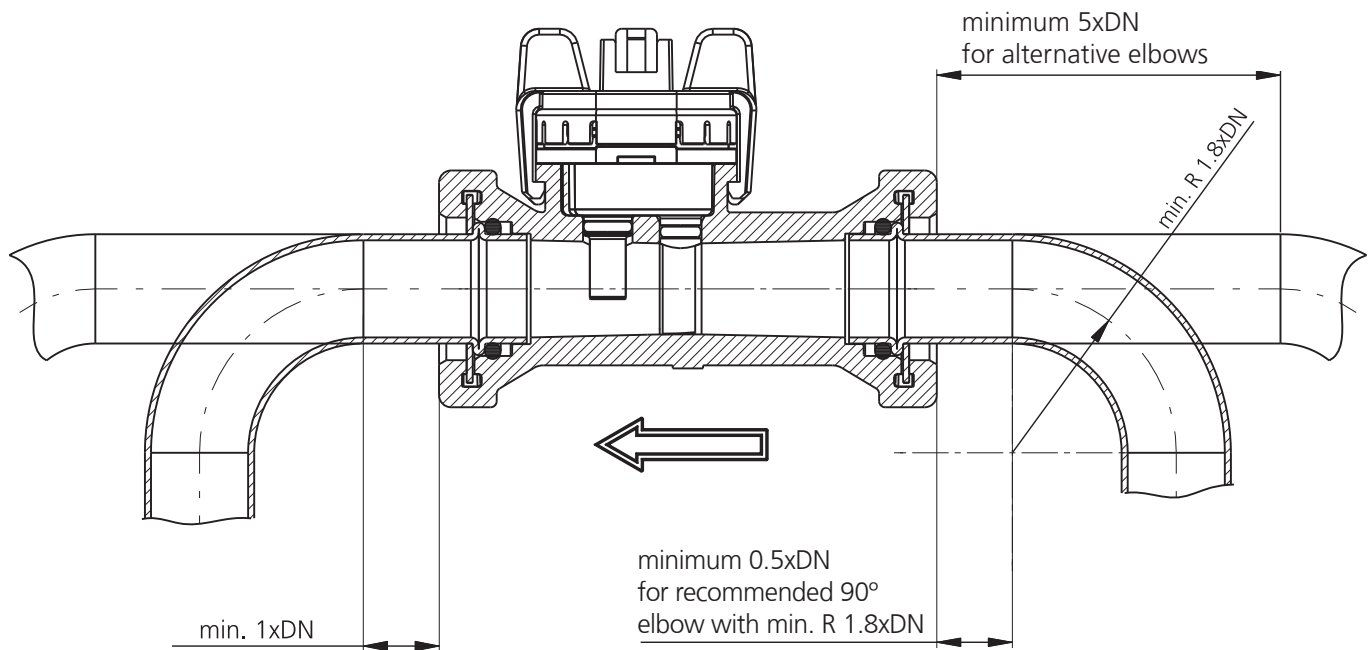


	1b	2b	3b	4b	5b	6b	7b	8b	9b
DN8	∅ 13.95x2.62	2 ± 0.2	8.9 ± 0.2	∅ 13 ± 0.2	∅ 15.00 ± 0.08	∅ 18.88 ± 0.1	24.5	6.00	30.8
DN10	∅ 13.95x2.62	2 ± 0.2	8.9 ± 0.2	∅ 13 ± 0.2	∅ 15.00 ± 0.08	∅ 18.88 ± 0.1	24.5	6.00	30.8
DN15	∅ 17.86x2.62	2 ± 0.2	8.9 ± 0.3	∅ 16 ± 0.2	∅ 18.00 +0.08 -0.06	∅ 21.85 ± 0.1	28.0	7.30	34.5
DN20	∅ 21.89x2.62	2 ± 0.2	12.9 ± 0.3	∅ 20 ± 0.2	∅ 22.00 +0.08 -0.06	∅ 25.85 ± 0.1	28.0	8.00	34.5

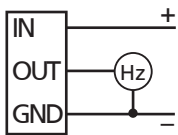
Tube mounting instructions

Consider the following to ensure the correct function of the sensor.

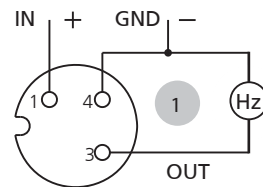
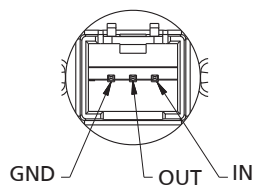
- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside



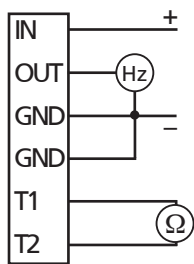
Electrical connections



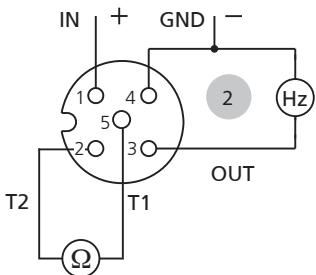
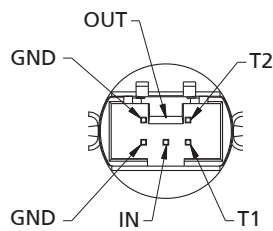
RAST 2.5 without temperature output



Connector M12x1 without temperature output



Connector 2x3-poles with temperature output



Connector M12x1 with temperature output

Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

Flow sensor type 210 for liquid media

Flow range
0.5 ... 150 l/min

Nominal diameters
DN 6 / 8 / 10 / 15 / 20 / 25

Temperature measurement
-40 ... +125 °C



In comparison to the OEM flow sensor (type 200), the type 210 is available with an increased range of power supply and output signals all with and without temperature measurement. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Flow measuring with voltage, current or frequency output
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- CE conformity
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium
- Drinking water approval
KTW, W270, WRAS, ACS

Technical overview

Flow measurement

Measuring principle	Vortex	Piezoelectric sensor element
Measuring range		0.5 ... 150 l/min
Nominal diameters		DN 6 / 8 / 10 / 15 / 20 / 25
Accuracy at < 50% fs (water)	< 1% fs	
Accuracy at > 50% fs (water)	< 2% measuring value	
Response time	Immediately Therefore suitable for spigot use.	Signal delay < 100 ms
		Response time < 5 ms
		Analogue output
		Signal delay < 2 s
		Response time < 500 ms

Temperature measurement (> 8 DN)

Measuring principle	Resistance	PT1000
	Measuring range	-40 ... +125 °C
PT1000	Accuracy	class B DIN EN 60751
		@ T = 0 °C ± 0.3 K
		@ T ≠ 0 °C ± 0.3 K ± 0.005 * T
0 ... 10 V	Measuring range	-25 ... +125 °C
	Accuracy	± 0.5 K ± 0.005 * T
	Calculation temperature	T (°C) = ±150 °C / 10 V * U _{OUT,T} - 25 °C
Temperature influences	Self-heating at temperature sensor	1 K/mW
	Conduction resistance to connector	0.8 Ohm

Operating conditions

Medium	Suitable for heating circuit water with the usual additives Drinking water	Other medium on request
Temperature		Media < +125 °C Ambient -15 ... +85 °C Storage -30 ... +85 °C
Max. pressure and medium temperature		(for lifetime) 12 bar at +40 °C (for 600 hours) 6 bar at +100 °C (for 2 hours) 4 bar at +125 °C (max. test pressure) 4 bar at +140 °C 18 bar at +40 °C
Cavitation	The following equation is valid to prevent cavitation:	$P_{\text{abs outlet}} / P_{\text{difference}} > 5.5$

Materials in contact with medium (FDA-conform)

Sensor paddle	ETFE
Case with damming body	PA6T/6I (40% GF) EPDM (perox.)
Sealing material	FPM

Electrical overview

		Frequency output	Voltage output	Current output
Power supply	U _{IN}	4.75 ... 33 VDC	11.5 ... 33 VDC	8 ... 33 VDC
Output flow (Q)	Frequency square pulse signal U _{OUT,Q} or I _{OUT}	< 0.5 ... > U _{IN} - 0.5 V	–	–
Output temperature (T)	Resistant signal R _{OUT,PT1000}	–	0 ... 10 V	4 ... 20 mA
Electrical connection and protection class	Voltage signal U _{OUT,T}	–	PT1000 class B DIN EN 60751	–
Load against GND or IIN		M12x1 (IP 65)	0 ... 10 V	–
Current consumption load free (I _{IN})		< 1 mA / < 100 nF	M12x1 (IP 65)	M12x1 (IP 65)
Electrical reliability		< 2 mA	< 6 mA / < 100 nF ¹⁾	< (U _{IN} - 8 V) / 20 mA
		Short circuit, reverse voltage and external voltage protected within the admissible supply voltage.	< 5 mA	–

Weight

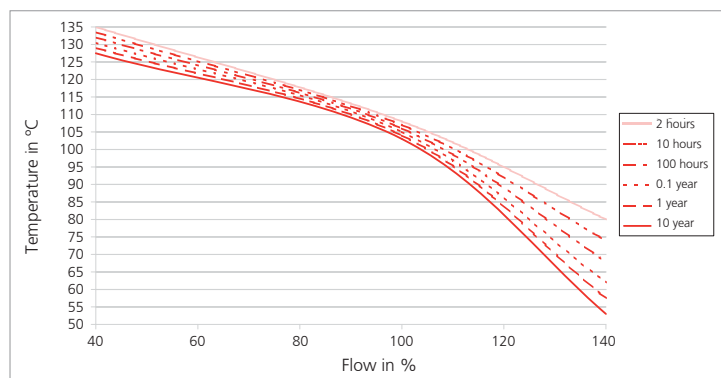
DN 6 / 8	~ 47 g
DN 10	~ 57 g
DN 15	~ 68 g
DN 20	~ 92 g
DN 25	~ 100 g

Test / Admissions

Electromagnetic compatibility	CE conformity acc. to EN 61326-2-3 WRAS
Drinking water approval	Plastic parts with KTW and W270 approval ACS

Packaging (multiple packaging)	Connection copper tube	Outside thread K	Outside thread G
DN 6	–	Blister 30x	Blister 30x
DN 8 / 10	Blister 30x	Blister 30x	Blister 30x
DN 15	Blister 30x	Blister 30x	Blister 20x
DN 20	Blister 20x	Blister 20x	Blister 15x
DN25	–	Blister 15x	Blister 15x

Minimum life span on high flow rate and high temperature



¹⁾ against GND only

Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow range	Frequency range	Q ₀	K _f	K _U	K _I	Pressure drop ^{1), 2)}
DN 6	K	0.5 ... 10 l/min	0.386 ml	0.074 ... 1.474 m/s	28 ... 427 Hz	-0.14	0.0238	1.0	0.625	240 * Q ²
	G									
DN 8	K	0.9 ... 15 l/min	0.638 ml	0.133 ... 2.210 m/s	30 ... 384 Hz	-0.3	0.0398	1.5	0.938	85.00 * Q ²
	G		0.631 ml		30 ... 388 Hz		0.0394			
	N		0.614 ml		31 ... 399 Hz		0.0383			
DN 10	K	1.8 ... 32 l/min	1.399 ml	0.265 ... 4.716 m/s	24 ... 379 Hz	-0.2	0.0850	3.2	2.000	22.50 * Q ²
	G		1.370 ml		24 ... 387 Hz		0.0832			
	N		1.384 ml		24 ... 383 Hz		0.0841			
DN 10	K	2.0 ... 40 l/min	1.403 ml	0.295 ... 5.895 m/s	26 ... 473 Hz	-0.2	0.0850	4.0	2.500	22.50 * Q ²
	G		1.373 ml		26 ... 483 Hz		0.0832			
	N		1.388 ml		26 ... 478 Hz		0.0841			
DN 15	K	3.5 ... 50 l/min	3.047 ml	0.290 ... 4.145 m/s	20 ... 272 Hz	-0.2	0.1843	5.0	3.125	6.70 * Q ²
	G		3.016 ml		20 ... 275 Hz		0.1824			
	N		3.077 ml		20 ... 270 Hz		0.1861			
DN 20	K	5.0 ... 85 l/min	6.213 ml	0.265 ... 4.509 m/s	14 ... 227 Hz	-0.3	0.3754	8.5	5.313	2.50 * Q ²
	G		6.125 ml		14 ... 230 Hz		0.3701			
	N		6.208 ml		14 ... 227 Hz		0.3751			
DN 25	K	9.0 ... 150 l/min	12.412 ml	0.283 ... 4.709 m/s	12 ... 201 Hz	-0.2	0.7467	15	9.375	0.92 * Q ²
	G		12.251 ml		12 ... 204 Hz		0.7370			

Characteristic line formula frequency output
 $Q_V = K_f * f + Q_0$

Characteristic line formula voltage output
 $Q_V = K_U * U_{OUT}$

Characteristic line formula current output
 $Q_V = K_I * (I_{OUT} - 4 \text{ mA})$

Formula quantity per pulse [litres/pulse]
 $\frac{\text{quantity}}{\text{pulse}} = \frac{Q_V * K_f}{60 * (Q_V - Q_0)}$

Legend

Q _V	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
K _U	Coefficient voltage output	[(l/min) / V]
K _I	Coefficient current output	[(l/min) / f]
f	Frequency	[Hz]
U _{OUT}	Voltage	[V]
I _{OUT}	Current	[mA]
quantity/pulse	Quantity per pulse	litres/pulse

(Influence of viscosity for media other than water - see page 8)

¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

Order code selection table		1	2	3	4	5	6	7
		210.	X	X	X	X	X	X
Version	Flow	9				4		
	Flow and temperature (PT1000)	8				5		
	Flow and temperature (0 ... 10 V)	6			3	5		
Nominal diameters and flow range	DN 6 0.5 ... 10 l/min.	9	0	6				K,G
	DN 8 0.9 ... 15 l/min.		0	8				
	DN 10 1.8 ... 32 l/min.		1	0				
	DN 10 2.0 ... 40 l/min.		1	1				
	DN 15 3.5 ... 50 l/min.		1	5				
	DN 20 5.0 ... 85 l/min.		2	0				
	DN 25 9.0 ... 150 l/min.		2	5				K,G
Output / power supply	Frequency output (Square pulse signal) 4.75 ... 33 VDC	8,9			2			
	Analogue signal 0 ... 10 V 11.5 ... 33 VDC				3			
	Analogue signal 4 ... 20 mA 8 ... 33 VDC	8,9			4			
Electrical connection	Connector M12x1 2- or 3-pole (condensation protection)	9				4		
	4- or 5-pole (condensation protection)	8,6				5		
Sealing material	EPDM Ethylene propylene rubber (peroxidically cross-linked)						1	
	FPM ¹⁾ Fluoro elastomer						2	
Tube connection	connection copper tube (max. DN 20)							N
	Plastic PA6T / 6I outside thread K (see dimension diagram)							K
	outside thread G (see dimension diagram)							G

Accessories²⁾

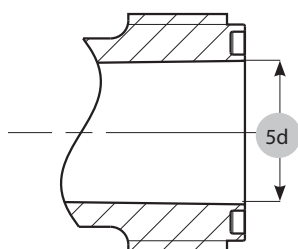
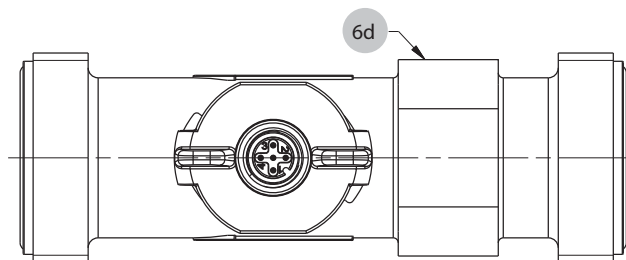
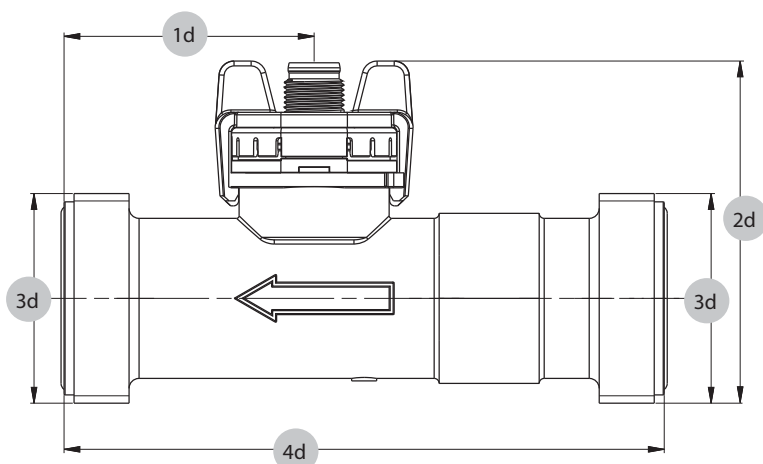
				Order number
Connection kit ³⁾ DN 8, 10 with copper tube				113775
Connection kit ³⁾ DN 8, 10 with adapter Rp ¾				Stainless steel 1.4305/AISI 303 113776
Connection kit ³⁾ DN 15 with copper tube				113777
Connection kit ³⁾ DN 15 with adapter Rp ½				Stainless steel 1.4305/AISI 303 113778
Connection kit ³⁾ DN 20 with copper tube				113779
Connection kit ³⁾ DN 20 with adapter Rp ¾				Stainless steel 1.4305/AISI 303 113780
Straight-wire box for connector M12x1 with cable				3-pole 200 cm 114605
Corner-wire box for connector M12x1 with cable				3-pole 200 cm 114604
Straight-wire box for connector M12x1 with cable				5-pole 200 cm (with temperature) 114564
Corner-wire box for connector M12x1 with cable				5-pole 200 cm (with temperature) 114563
Straight-wire box for connector M12x1 screwing terminal				5-pole 115024
Clip for DN 8,10				112116
Clip for DN 15				110941
Clip for DN 20				112122
O-Ring for DN 8, DN 10 EPDM ø 13.95 x 2.62 Copper tube and adapter				112124
O-Ring for DN 15 EPDM ø 17.86 x 2.62 Copper tube and adapter				112265
O-Ring for DN 20 EPDM ø 21.89 x 2.62 Copper tube and adapter				112723
O-Ring for DN 25 EPDM ø 31 x 3 (as a replacement, already assembled)				112792
Connection copper tube for DN 8, 10 L=150 mm				112121
Connection copper tube for DN 15 L=150 mm				112211
Connection copper tube for DN 20 L=150 mm				112306
Adapter for DN 8 und DN 10 Rp ¾				Stainless steel 1.4305/AISI 303 112655
Adapter for DN 15 Rp ½				Stainless steel 1.4305/AISI 303 112660
Adapter for DN 20 Rp ¾				Stainless steel 1.4305/AISI 303 112661

¹⁾ No drinking water approval

²⁾ Accessories supplied loose

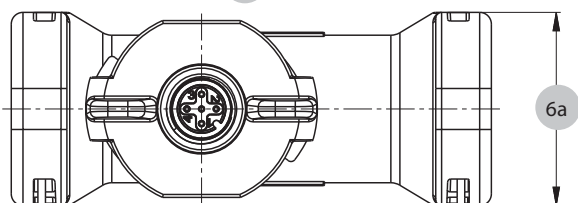
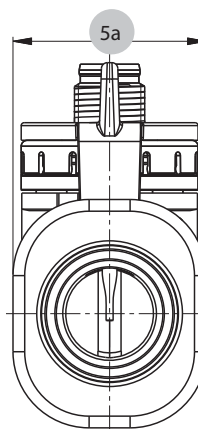
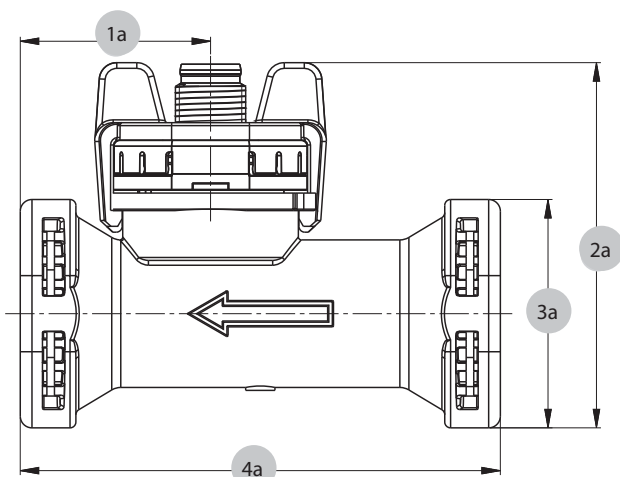
³⁾ Connection set includes: 2x Clip, 2x Copper tubes or Adapter and 2x O-Ring

Dimension diagram DN 6, 8, 10, 15, 20, 25



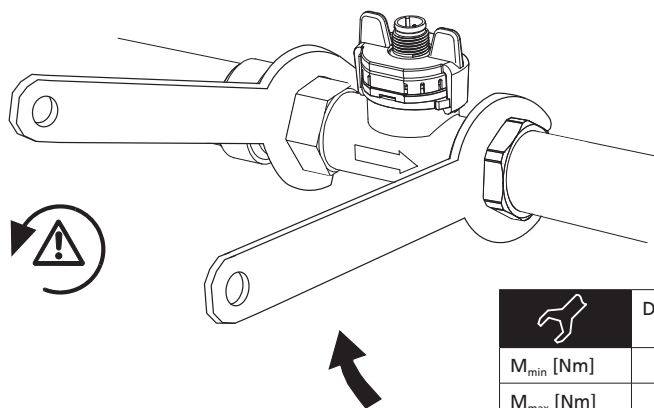
		1d	2d	3d	4d	5d	6d
DN6	K	43.7	53.0	G ½	77	11.5	12
DN6	G	48.2	55.7	G ¾	86	11.5	12
DN8	K	43.7	53.0	G ½	77	11.5	12
DN8	G	48.2	55.7	G ¾	86	11.5	12
DN10	K	35.0	51.3	G ½	81	11.5	19
DN10	G	39.5	54.1	G ¾	90	11.5	19
DN15	K	36.6	56.1	G ¾	87	16	22
DN15	G	41.6	59.5	G 1	97	16	22
DN20	K	36.6	61.5	G 1	105	20	27
DN20	G	42.6	65.8	G 1¼	117	20	27
DN25	K	50.0	68.3	G 1¼	120	26	34
DN25	G	56.0	71.3	G 1½	132	26	34

Dimension diagram DN 8, 10, 15, 20



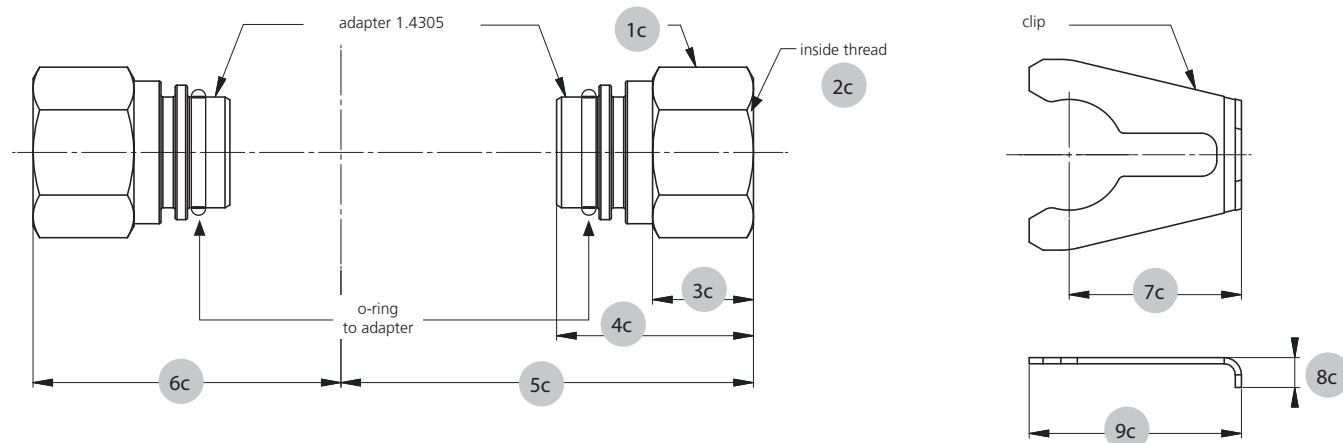
	1a	2a	3a	4a	5a	6a
DN8	29.5	59.0	32.9	72	30.2	28.9
DN10	32.5	57.3	32.9	77	30.2	28.9
DN15	32.5	62.4	39.0	82	30.2	33.0
DN20	39.3	66.3	43.0	105	30.2	37.4

Admissible locking torque



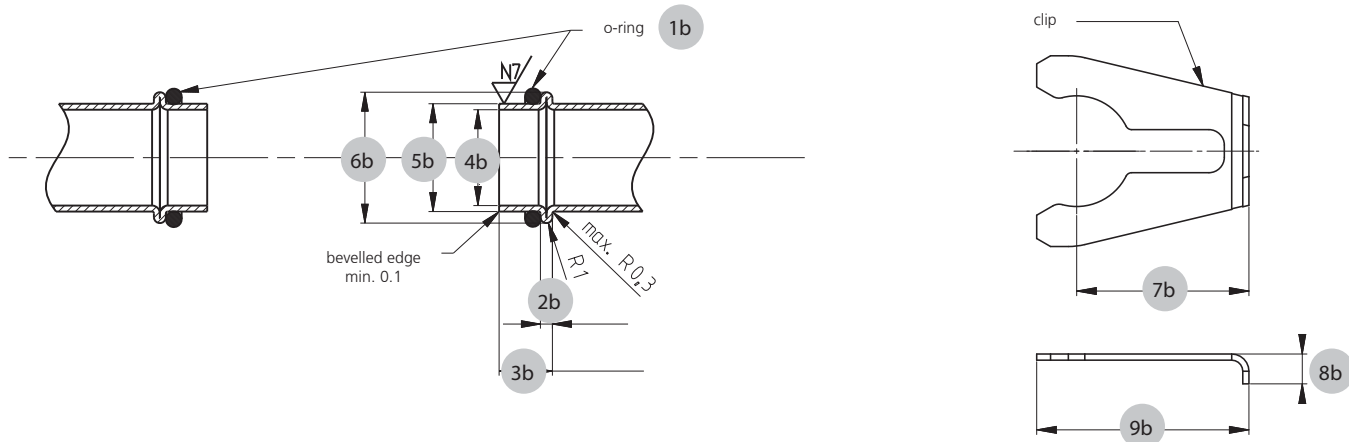
	DN6/8/10 G 1/2	DN6/8/10 G 3/4	DN15 G 3/4	DN15 G1	DN20 G1	DN20 G1 1/4	DN25 G1 1/4	DN25 G1 1/2
M_{min} [Nm]	1	1	1	2	2	2.5	2.5	2.5
M_{max} [Nm]	12	12	12	12	12	15	15	15

Accessories DN 8, 10, 15, 20



	1c	2c	3c	4c	5c	6c	7c	8c	9c
DN8	22	Rp 3/8 EN 10226 length min. 9	14.0	29	57.65	44.65	24.5	6.00	30.8
DN10	22	Rp 3/8 EN 10226 length min. 9	14.0	29	59.65	47.55	24.5	6.00	30.8
DN15	24	Rp 1/2 EN 10226 length min. 11.5	16.4	32	67.05	50.05	28.0	7.30	34.5
DN20	30	Rp 3/4 EN 10226 length min. 13	18.5	38	82.25	58.85	28.0	8.00	34.5

Geometry of customer's connection tube DN 8, 10, 15, 20

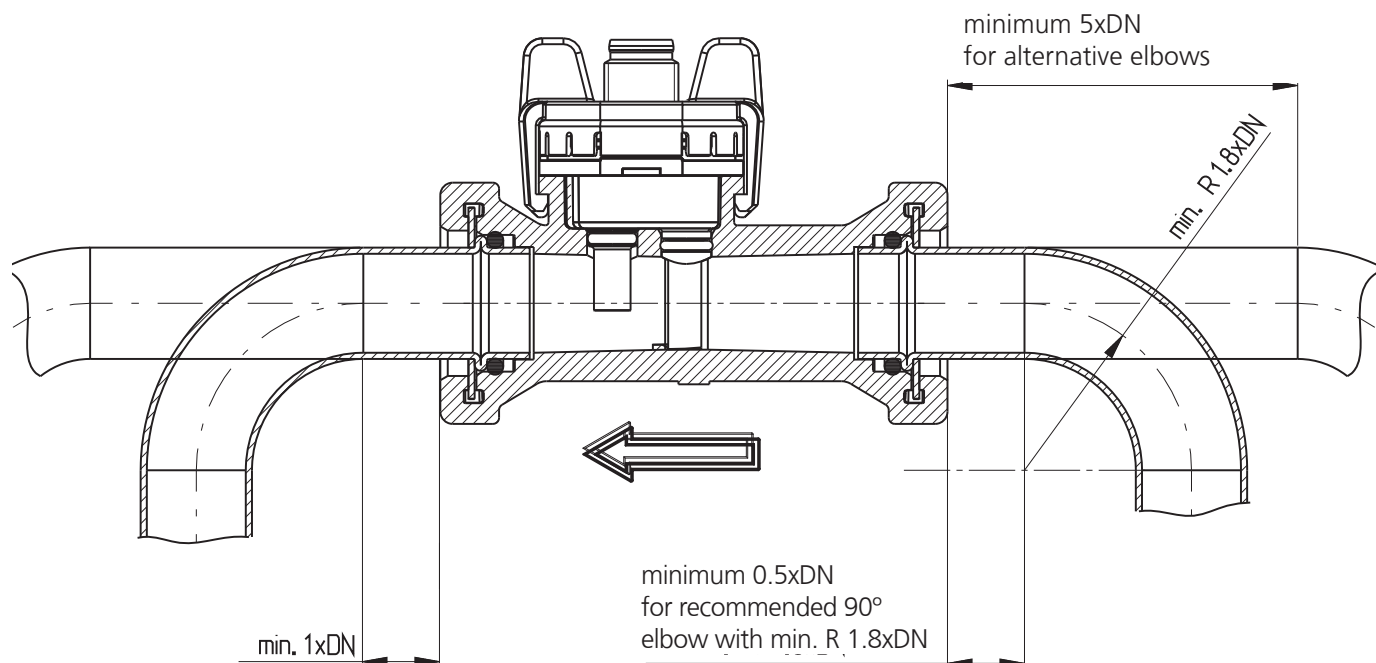


	1b	2b	3b	4b	5b	6b	7b	8b	9b
DN8	∅ 13.95x2.62	2 ± 0.2	8.9 ± 0.2	∅ 13 ± 0.2	∅ 15.00 ± 0.08	∅ 18.88 ± 0.1	24.5	6.00	30.8
DN10	∅ 13.95x2.62	2 ± 0.2	8.9 ± 0.2	∅ 13 ± 0.2	∅ 15.00 ± 0.08	∅ 18.88 ± 0.1	24.5	6.00	30.8
DN15	∅ 17.86x2.62	2 ± 0.2	8.9 ± 0.3	∅ 16 ± 0.2	∅ 18.00 ^{+0.08} _{-0.06}	∅ 21.85 ± 0.1	28.0	7.30	34.5
DN20	∅ 21.89x2.62	2 ± 0.2	12.9 ± 0.3	∅ 20 ± 0.2	∅ 22.00 ^{+0.08} _{-0.06}	∅ 25.85 ± 0.1	28.0	8.00	34.5

Tube mounting instructions

Consider the following to ensure the correct function of the sensor.

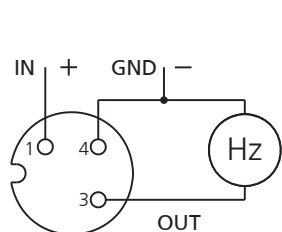
- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside



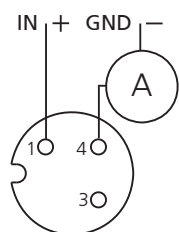
Electrical connection

Connector M12x1 without temperature measurement

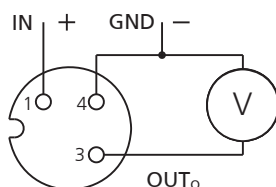
1



Frequency output



current output

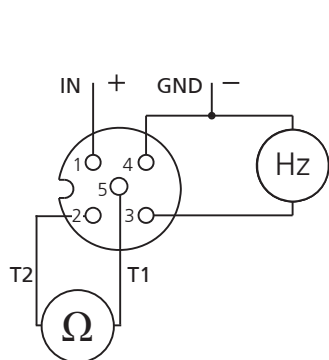


voltage output

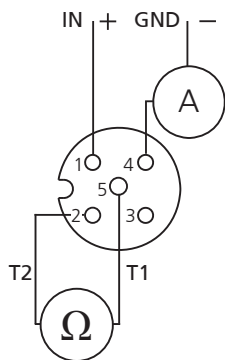
Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

Connector M12x1 with temperature measurement

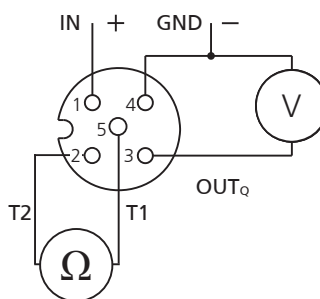
2



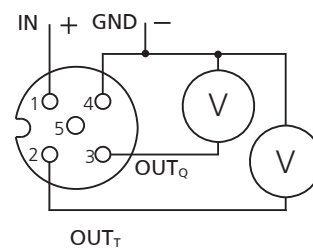
frequency output with PT1000



current output with PT1000



voltage output with PT1000



voltage output with temperature output 0 ... 10 V

Flow sensor type 230 for liquid media

Flow range
1.8 ... 150 l/min

Nominal diameters
DN 10 / 15 / 20 / 25

Temperature measurement
-40 ... +125 °C



The flow sensor type 230 is based on the Kármán vortex trail. You can choose between various versions as integrated temperature measurement.

The type 230 has a rugged construction of red brass. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Flow measuring with voltage, current or frequency output
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- CE conformity
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium
- Drinking water approval
KTW, W270, WRAS, ACS

Technical Overview

Flow measurement			
Measuring principle		Vortex	Piezoelectric sensor element
Measuring range			1.8 ... 150 l/min
Nominal diameters			DN 10 / 15 / 20 / 25
Accuracy at < 50% fs (water)		< 1% fs	
Accuracy at > 50% fs (water)		< 2% measuring value	
Response time	Immediately		Signal delay < 100 ms
	Therefore suitable for spigot use.	Frequency output	Response time < 5 ms
		Analogue output	Signal delay < 2 s
			Response time < 500 ms

Temperature measurement			
Measuring principle	Resistance		PT1000
	Measuring range		-40 ... +125 °C
PT1000	Accuracy	class B DIN EN 60751	@ T = 0 °C ± 0.3 K
			@ T ≠ 0 °C ± 0.3 K ± 0.005 * T
0 ... 10 V		Measuring range	-25 ... +125 °C
		Accuracy	± 0.5 K ± 0.005 * T
		Calculation temperature	$T (^{\circ}\text{C}) = \frac{\pm 150 \text{ }^{\circ}\text{C}}{10 \text{ V}} * U_{\text{OUT,T}} - 25 \text{ }^{\circ}\text{C}$
Temperature influences		Self-heating at temperature sensor	1 K/mW
		Conduction resistance to connector	0.8 Ohm

Operating conditions			
Medium	Suitable for heating circuit water with the usual additives Drinking water		Other medium on request
Temperature		Media	≤ +125 °C
		Ambient	-15 ... +85 °C
		Storage	-30 ... +85 °C
		(for lifetime)	12 bar at +40 °C
Max. pressure and medium temperature		(for lifetime)	6 bar at +100 °C
		(for 600 hours)	4 bar at +125 °C
		(for 2 hours)	4 bar at +140 °C
		(max. test pressure)	18 bar at +40 °C
Cavitation	The following equation is valid to prevent cavitation:	$P_{\text{abs outlet}} / P_{\text{difference}} > 5.5$	

Materials in contact with medium (FDA-conform)	
Sensor paddle	ETFE
Case	Red brass / PA6T/6I (40% GF)
Sealing material	EPDM (perox.) (for drinking water) FPM

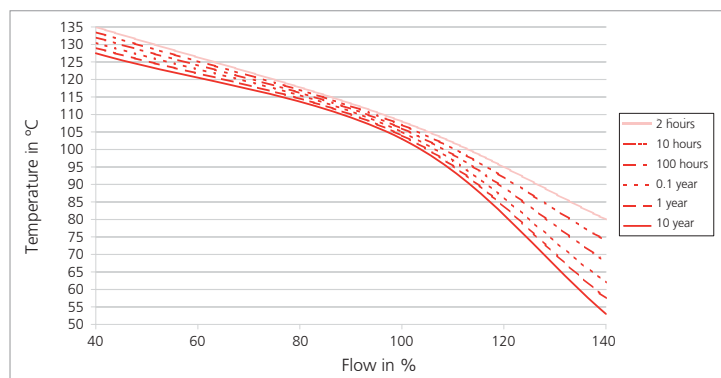
Electrical overview		Frequency output	Voltage output	Current output
Power supply	U_{IN}	4.75 ... 33 VDC	11.5 ... 33 VDC	8 ... 33 VDC
Output	Frequency square pulse signal	$U_{\text{OUT,Q,frequency}} < 0.5 \text{ ... } > U_{\text{IN}} - 0.5 \text{ V}$	–	–
Flow (Q)	Analogue signal	$U_{\text{OUT,Q}} \text{ OR } I_{\text{OUT}}$	0 ... 10 V	4 ... 20 mA
Output	Resistant signal	$R_{\text{OUT,PT1000}}$	PT1000 class B DIN EN 60751	–
temperature (T)	Voltage signal	$U_{\text{OUT,T}}$	0 ... 10 V	–
Electrical connection and protection class		M12x1 (IP 65)	M12x1 (IP 65)	M12x1 (IP 65)
Load against GND or IN		< 1 mA / < 100 nF	< 6 mA / < 100 nF ¹⁾	< (U _{IN} - 8 V) / 20 mA
Current consumption load free (I _{IN})		< 2mA	< 5 mA	–
Electrical reliability	Short circuit, reverse voltage and external voltage protected within the admissible supply voltage.			

Weight			
DN 10		outside thread L	~ 230 g
		outside thread A	~ 240 g
DN 15		outside thread L	~ 310 g
		outside thread A	~ 340 g
DN 20		outside thread L	~ 440 g
		outside thread A	~ 510 g
DN 25		outside thread L	~ 600 g

Test / Admissions	
Electromagnetic compatibility	CE conformity acc. to EN 61326-2-3 WRAS, ACS
Drinking water approval	Plastic parts with KTW and W270 approval

Packaging	
Single packaging	

Minimum life span on high flow rate and high temperature



¹⁾ against GND only

Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow range	Frequency range	Q ₀	K _f	K _U	K _I	Pressure drop ^{1), 2)}
DN 10	L	1.8 ... 32 l/min	1.378 ml	0.265 ... 4.716 m/s	24 ... 385 Hz	-0.2	0.0858	3.2	2.000	22.50 * Q ²
DN 10	L	2.0 ... 40 l/min	1.381 ml	0.295 ... 5.895 m/s	26 ... 480 Hz	-0.2	0.0858	4.0	2.000	22.50 * Q ²
DN 15	A	3.5 ... 50 l/min	2.998 ml	0.290 ... 4.145 m/s	20 ... 277 Hz	-0.2	0.1813	5.0	3.125	6.70 * Q ²
	L		2.975 ml		21 ... 279 Hz		0.1799			
DN 20	A	5.0 ... 85 l/min	6.109 ml	0.265 ... 4.509 m/s	14 ... 231 Hz	-0.2	0.3691	8.5	5.313	2.50 * Q ²
	L		6.057 ml		14 ... 233 Hz		0.3660			
DN 25	A	9.0 ... 150 l/min	12.114 ml	0.283 ... 4.709 m/s	13 ... 206 Hz	-0.2	0.7288	15	9.375	0.92 * Q ²
	L		12.143 ml				0.7305			

Characteristic line formula
frequency output
 $Q_V = K_f * f + Q_0$

Characteristic line formula
voltage output
 $Q_V = K_U * U_{OUT}$

Legend

Q _V	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
K _U	Coefficient voltage output	[(l/min) / V]
K _I	Coefficient current output	[(l/min) / f]
f	Frequency	[Hz]
U _{OUT}	Voltage	[V]
I _{OUT}	Current	[mA]
quantity pulse	Quantity per pulse	litres pulse

Characteristic line formula
current output
 $Q_V = K_I * (I_{OUT} - 4 \text{ mA})$

Formula quantity per pulse [litres/pulse]
quantity
pulse = $\frac{Q_V * K_f}{60 * (Q_V - Q_0)}$

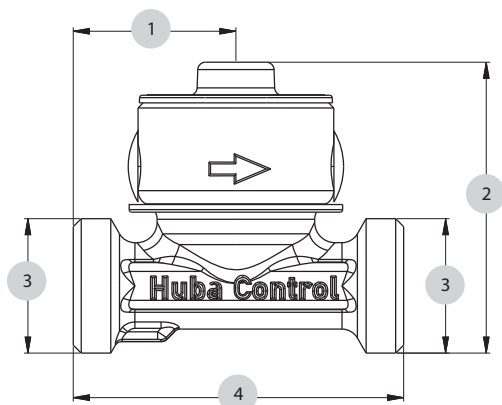
(Influence of viscosity for media other than water - see page 5)

Order code selection table		1	2	3	4	5	6	7
		230. X X X X X X X						
Version	Flow	9				4		
	Flow and temperature (PT1000)	8				5		
	Flow and temperature (0 ... 10 V)	6				5		
Nominal diameters and flow range	DN 10 1.8 ... 32 l/min.		1	0				L
	DN 10 2.0 ... 40 l/min.		1	1				L
	DN 15 3.5 ... 50 l/min.		1	5				
	DN 20 5.0 ... 85 l/min.		2	0				
	DN 25 9.0 ... 150 l/min.		2	5				
Output and power supply	Frequency output (Square pulse signal) 4.75 ... 33 VDC	8,9			2			
	Analogue signal 0 ... 10 V 11.5 ... 33 VDC				3			
	Analogue signal 4 ... 20 mA 8 ... 33 VDC	8,9			4			
Electrical connection	Connector M12x1 2- or 3-pole (condensation protection)	9				4		
	4- or 5-pole (condensation protection)	8,6				5		
Sealing material	EPDM Ethylene propylene rubber (peroxidically cross-linked)						1	
	FPM ³⁾ Fluoro elastomer						2	
Red brass body	Red brass armature outside thread A (see dimension diagram)							A
	L (see dimension diagram)							L

Accessories ⁴⁾

				Order number
Straight-wire box for connector M12x1 with cable	3-pole	200 cm		114605
Corner-wire box for connector M12x1 with cable	3-pole	200 cm		114604
Straight-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114564
Corner-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114563
Straight-wire box for connector M12x1 screwing terminal				115024

Dimension diagram DN 10, 15, 20, 25



		1	2	3	4
DN10	L	32	57.22	G ¾	65
DN15	A	40	59.22	G ¾	75
DN15	L	40	62.65	G 1	75
DN20	A	49	64.62	G 1	86
DN20	L	49	68.95	G 1¼	86
DN25	A	70	71.45	G 1¼	109
DN25	L	70	74.40	G 1½	109

¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

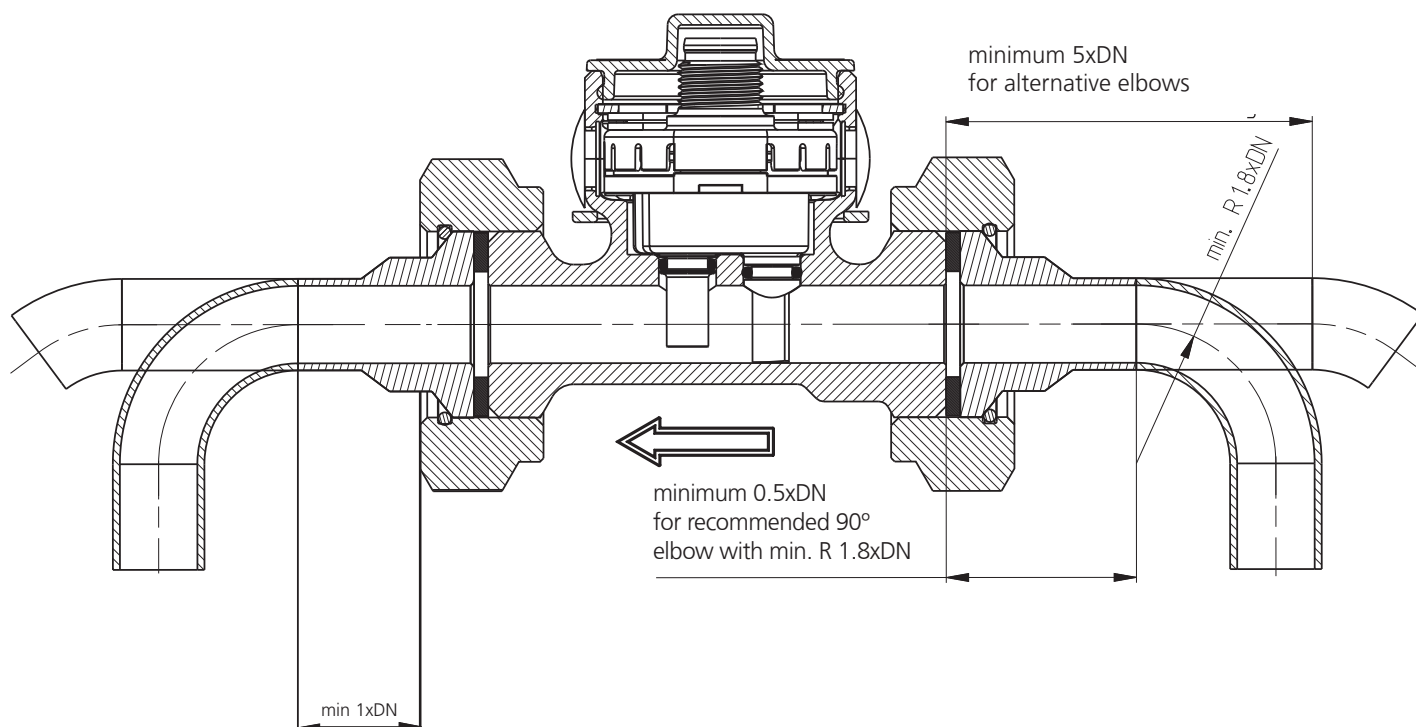
³⁾ No drinking water approval

⁴⁾ Accessories supplied loose

Tube mounting instructions

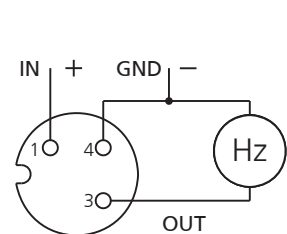
Consider the following to ensure the correct function of the sensor.

- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside

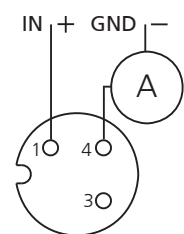


Electrical connection

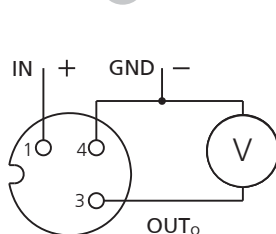
Connector M12x1 without temperature measurement



Frequency output



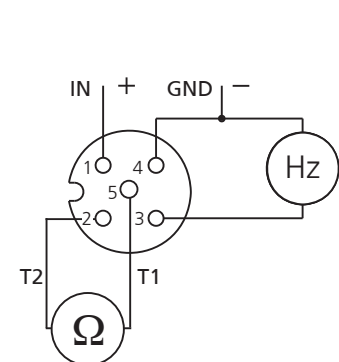
current output



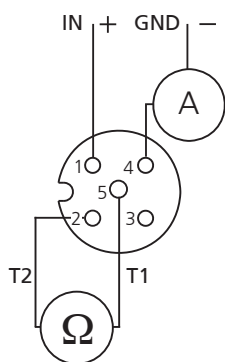
voltage output

Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

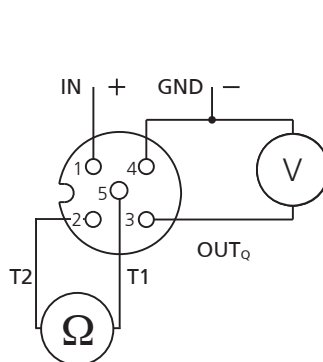
Connector M12x1 with temperature measurement



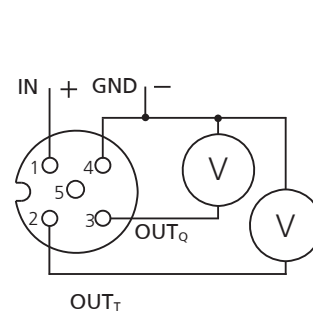
Frequency output with PT1000



current output with PT1000



voltage output with PT1000



voltage output with temperature output 0 ...10 V

OEM Flow sensor type 235 for liquid media

Flow range

1.8 ... 240 l/min

Nominal diameters

DN 10 / 32

Temperature measurement

-40 ... +125 °C



The type 235 is based on the type 200 but incorporates a brass housing. The flow sensor type 235 is based on the Kármán vortex trail. You can choose between various versions as integrated temperature measurement. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Low cost product with high levels of accuracy
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium with PT1000 or NTC
- Drinking water approval KTW, W270, WRAS, ACS

Technical Overview

Flow measurement

Measuring principle		Vortex	Piezoelectric sensor element
Measuring range			1.8 ... 240 l/min
Nominal diameters			DN 10 / 25
Accuracy at < 50% fs (water)			< 1% fs
Accuracy at > 50% fs (water)			< 2% measuring value
Response time	Immediately	Signal delay	< 100 ms
	Therefore suitable for spigot use.	Response time	< 5 ms

Temperature measurement

Measuring principle	Resistance		PT1000 NTC
	Measuring range		-40 ... +125 °C
PT1000	Accuracy	Class B DIN EN 60751	@ T = 0 °C ± 0.3 K @ T ≠ 0 °C ± 0.3 K ± 0.005 * T
	Measuring range		-40 ... +125 °C
NTC	Accuracy	NTC 10 kOhm @ 25 °C β = 4050	@ T = +25 °C ± 0.7 K @ T < +25 °C ± 0.7 K ± 0.025 * T @ T > +25 °C ± 0.7 K ± 0.050 * T
Temperature influences	Self-heating at temperature sensor		1 K/mW
	Conduction resistance to connector		0.8 Ohm

Operating conditions

Medium	Suitable for heating circuit water with the usual additives Drinking water	Other medium on request
Temperature	Media	< +125 °C
	Ambient	-15 ... +85 °C
	Storage	-30 ... +85 °C
	(for lifetime)	12 bar at +40 °C
	(for lifetime)	6 bar at +100 °C
	(for 600 hours)	4 bar at +125 °C
	(for 2 hours)	4 bar at +140 °C
	(max. test pressure)	18 bar at +40 °C
Cavitation	The following equation is valid to prevent cavitation:	$P_{abs.outlet} / P_{difference} > 5.5$

Materials in contact with medium (FDA-conform)

Sensor paddle	ETFE
Case with damming body	Brass (CuZn40PbZ), PA6T/6I (40% GF)
Sealing material	EPDM (perox.) (for drinking water) FPM

Electrical overview

Power supply		U_{IN}	5 VDC ±5%
Output flow (Q)	Frequency Square pulse signal	$U_{OUT_Q_Frequency}$	< 0.1 ... > 4.75 V
Output temperature (T)	Resistant signal	R_{OUT_PT1000}	PT1000 class B DIN EN 60751
		R_{OUT_NTC}	NTC 10 kOhm @ 25 °C; β = 4050
Electrical connection and protection class		Connector RAST 2.5 / 2.54	IP 20
Load against GND or IN		Connector M12x1	IP 65
			> 10 kOhm / < 10 nF
Current consumption I_{IN} load free		Version OEM	< 6 mA
		Version standard	< 10 mA

Weight

DN 10 with thread K	~ 170 g
DN 10 with thread G	~ 250 g
DN 32	~ 650 g

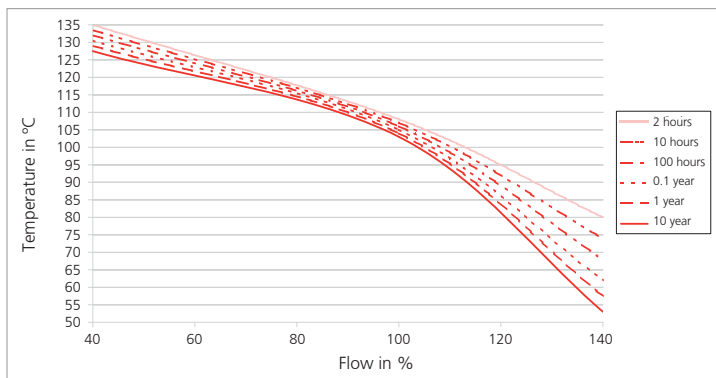
Test / Admissions

Electromagnetic compatibility	acc. to EN 61326-2-3 (no protection at surge) WRAS, ACS
Drinking water approval	Plastic parts with KTW and W270 approval

Packaging

Single packaging	
Multiple packaging	

Minimum life span on high flow rate and high temperature



Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow rate	Frequency range	Q ₀	K _f	Pressure drop ^{1), 2)}
DN 10	K	1.8 ... 32 l/min	1.416 ml	0.265 ... 4.716 m/s	23 ... 374 Hz	-0.2	0.0860	22.50 * Q ²
DN 10	G		1.386 ml		24 ... 380 Hz		0.0847	
DN 10	K	2.0 ... 40 l/min	1.419 ml	0.295 ... 5.895 m/s	26 ... 467 Hz	-0.2	0.0860	22.50 * Q ²
DN 10	G		1.386 ml		26 ... 479 Hz		0.0840	
DN 32	K	14 ... 240 l/min	27.513 ml	0.290 ... 4.974 m/s	9 ... 145 Hz	-1.47	1.671	0.25 * Q ²

Characteristic line formula frequency output

$$Q_v = K_f * f + Q_0$$

Formula quantity per pulse [litres/pulse]

$$\frac{\text{quantity}}{\text{pulse}} = \frac{Q_v * K_f}{60 * (Q_v - Q_0)}$$

Legend

Q _v	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
f	Frequency	[Hz]
quantity pulse	Quantity per pulse	litres/pulse

Order code selection table

		1	2	3	4	5	6	7
		235. X X X X X X X						
Version	Flow	9						
	Flow and temperature (PT1000)	8			1			
	Flow and temperature (NTC)	7			1			
Nominal diameters and flow range	DN 10 1.8 ... 32 l/min.		1	0				
	DN 10 2.0 ... 40 l/min.		1	1				
	DN 32 14.0 ... 240 l/min.		3	2				K
Output / power supply	Frequency output, 0 ... 5 VDC (Square pulse signal) 5 VDC OEM	9			0			
	Frequency output, 0 ... 5 VDC (Square pulse signal) 5 VDC Standard				1			
Electrical connection	3-pole connector RAST 2.5	9				0		
	2x3-pole connector RAST 2.5	7,8			1	1		
	3-pole connector RAST 2.5 (condensation protection)	9					2	
	2x3-pole connector RAST 2.5 (condensation protection)	7,8			1	3		
	3-pole circular connector M12x1 (condensation protection)	9			1	4		
Sealing material	5-pole circular connector M12x1 (condensation protection)	7,8			1	5		
	EPDM Ethylene propylene rubber (peroxidically cross-linked)							1
Tube connection	FPM ³⁾ Fluoro elastomer							2
	Brass with outside thread K (DN 10 - G ½, DN32 - G 1 ½) G (DN 10 - G 1)							K G

Accessories ⁴⁾

				Order number
Connector RAST 2.5 with cable	3-pole	30 cm		111668
Connector RAST 2.5 with cable	3-pole	110 cm		101817
Straight-wire box for connector M12x1 with cable	3-pole	200 cm		114605
Corner-wire box for connector M12x1 with cable	3-pole	200 cm		114604
Connector RAST 2.5 with cable	2x3 pole	110 cm	(with temperature)	114629
Straight-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114564
Corner-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114563
Straight-wire box for connector M12x1 screwing terminal	5-pole			115024

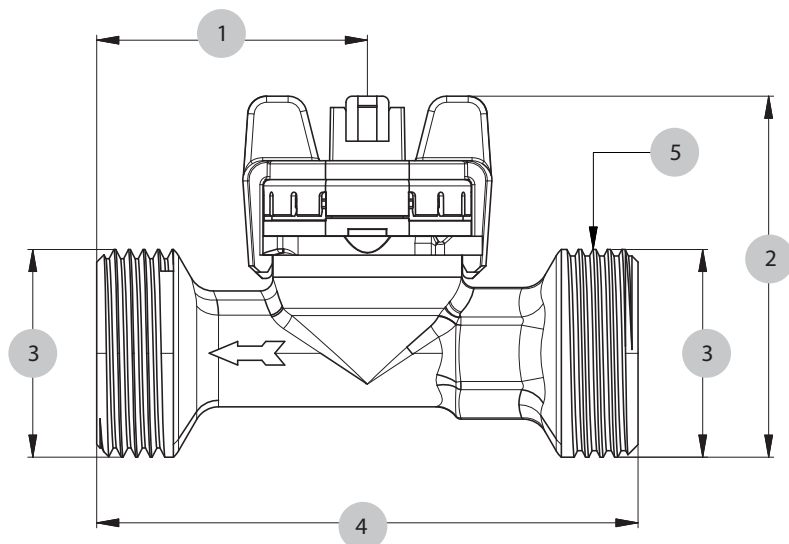
¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

³⁾ No drinking water approval

⁴⁾ Accessories supplied loose

Dimension diagram DN 10, 32

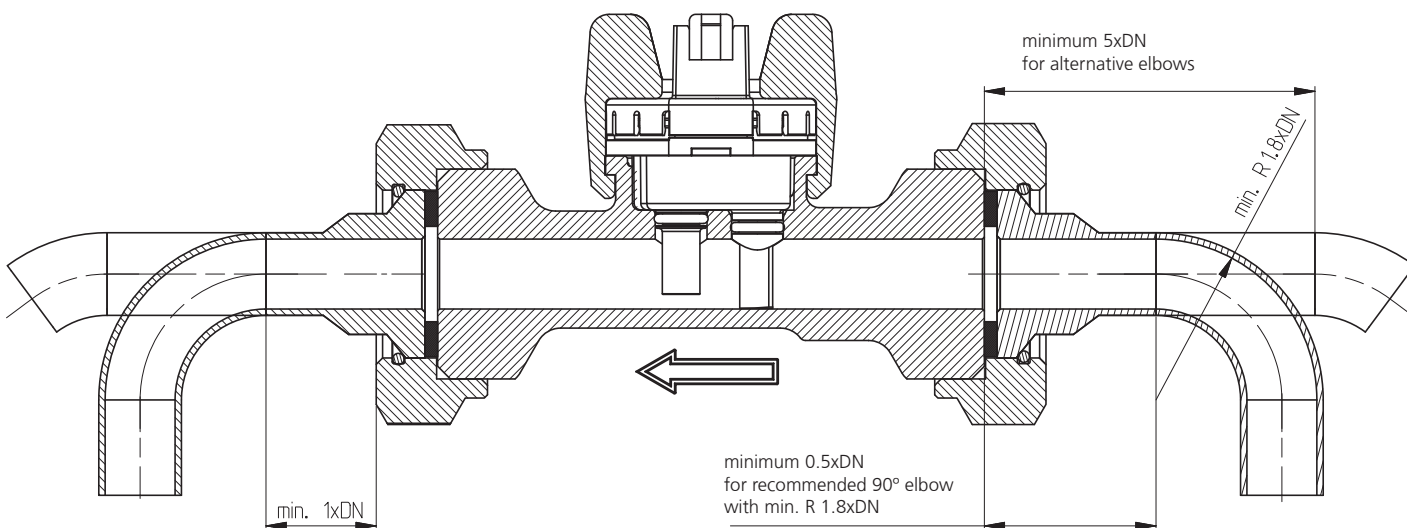


	1	2	3	4	5
DN10	43	57.3	G ½ / G 1	86	↻ 19
DN32	50	74.9	G 1 ½	134	↻ 41

Tube mounting instructions

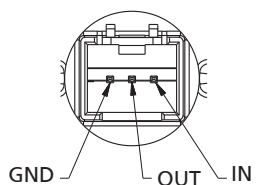
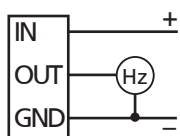
Consider the following to ensure the correct function of the sensor.

- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside

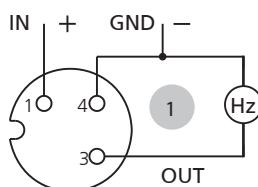


Electrical connections

RAST 2.5 without temperature output

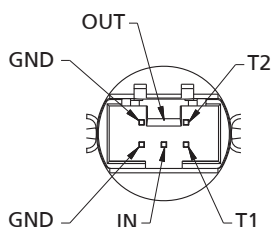
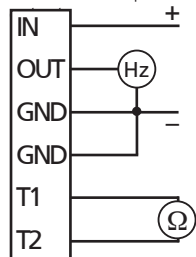


Connector M12x1 without temperature output

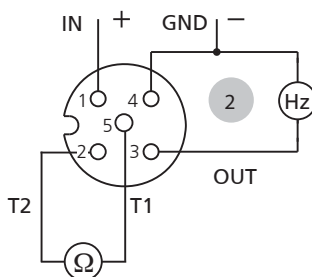


Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

Connector 2x3-poles with temperature



Connector M12x1 with temperature output



Flow sensor type 236 for liquid media

Flow range

1.8 ... 240 l/min

Nominal diameters

DN 10 / 32

Temperature measurement

-40 ... +125 °C



The type 236 is based on the type 210 but incorporates a brass housing. The Vortex Sensor type 236 has a rugged construction of brass connection. This flow sensor is available with a larger variety concerning power supply and outputs.

You can choose between various versions as integrated temperature measurement. With no moving parts the flow sensor is not sensitive to debris, has marginal pressure loss and high accuracy.

- Flow measuring with voltage, current or frequency output
- Temperature non-sensitive measuring principle
- Excellent media resistance (measuring element not in contact with the media)
- CE conformity
- Wide application temperature range
- Marginal loss of pressure
- Measuring element not sensitive to debris
- Direct temperature measurement in the medium
- Drinking water approval KTW, W270, WRAS, ACS

Technical Overview

Flow measurement				
Measuring principle		Vortex	Piezoelectric sensor element	
Measuring range			1.8 ... 240 l/min	
Nominal diameters			DN 10 / 25	
Accuracy at < 50% fs (water)		< 1% fs		
Accuracy at > 50% fs (water)		< 2% measuring value		
Response time	Immediately	Frequency output	Signal delay	< 100 ms
	Therefore suitable for spigot use.		Response time	< 5 ms
		Analogue output	Signal delay	< 2 s
			Response time	< 500 ms

Temperature measurement			
Measuring principle	Resistance		PT1000
	Measuring range		-40 ... +125 °C
PT1000	Accuracy	class B DIN EN 60751	@ T = 0 °C ± 0.3 K
			@ T ≠ 0 °C ± 0.3 K ± 0.005 * T
0 ... 10 V		Measuring range	-25 ... +125 °C
		Accuracy	± 0.5 K ± 0.005 * T
		Calculation temperature	T (°C) = ±150 °C / 10 V * U _{OUT,T} - 25 °C
Temperature influences		Self-heating at temperature sensor	1 K/mW
		Conduction resistance to connector	0.8 Ohm

Operating conditions			
Medium	Suitable for heating circuit water with the usual additives		Other medium on request
	Drinking water		
temperature		Media	≤ +125 °C
		Ambient	-15 ... +85 °C
		Storage	-30 ... +85 °C
Max. pressure and medium temperature		(for lifetime)	12 bar at +40 °C
		(for lifetime)	6 bar at +100 °C
		(for 600 hours)	4 bar at +125 °C
		(for 2 hours)	4 bar at +140 °C
	(max. test pressure)	18 bar at +40 °C	
Cavitation	The following equation is valid to prevent cavitation: $P_{abs, outlet} / P_{difference} > 5.5$		

Materials in contact with medium (FDA-conform)	
Sensor paddle	ETFE
Case with damming body	Brass (CuZn40PbZ), PA6T/6I (40% GF)
Sealing material	EPDM (perox.) (for drinking water) FPM

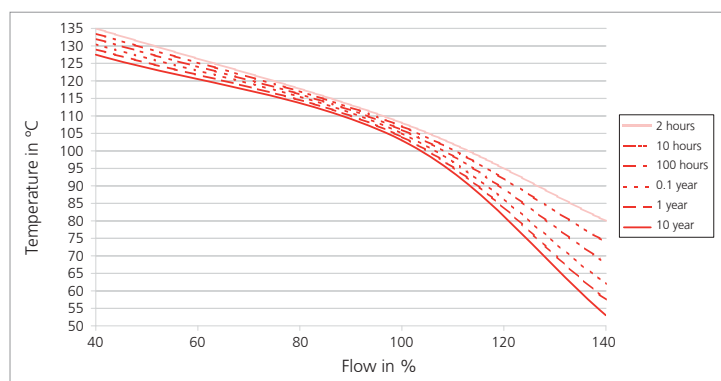
Electrical overview		Frequency output	Voltage output	Current output
Power supply	U _{IN}	4.75 ... 33 VDC	11.5 ... 33 VDC	8 ... 33 VDC
Output	Frequency square pulse signal	U _{OUT,Q,frequency}	-	-
Flow (Q)	Analogue signal	U _{OUT,Q} or I _{OUT}	0 ... 10 V	4 ... 20 mA
Output	Resistant signal	R _{OUT,PT1000}	PT1000 class B DIN EN 60751	-
temperature (T)	Voltage signal	U _{OUT,T}	0 ... 10 V	-
Electrical connection and protection class		M12x1 (IP 65)	M12x1 (IP 65)	M12x1 (IP 65)
Load against GND or IN		< 1 mA / < 100 nF	< 6 mA / < 100 nF ¹⁾	< (U _{IN} - 8 V) / 20 mA
Current consumption load free (I _{IN})		< 2mA	< 5 mA	-
Electrical reliability	Short circuit, reverse voltage and external voltage protected within the admissible supply voltage.			

Weight	
DN 10 with thread K	~ 170 g
DN 10 with thread G	~ 250 g
DN 32	~ 650 g

Test / Admissions	
Electromagnetic compatibility	CE conformity acc. to EN 61326-2-3
Drinking water approval	WRAS, ACS Plastic parts with KTW and W270 approval

Packaging	
Single packaging	
Multiple packaging	

Minimum life span on high flow rate and high temperature



Nominal diameters dependent variables

Nominal diameters	Tube connection	Measuring range	Quantity per pulse @ 50% fs	Flow range	Frequency range	Q ₀	K _f	K _U	K _I	Pressure drop ^{1), 2)}
DN 10	K	1.8 ... 32 l/min	1.416 ml	0.265 ... 4.716 m/s	23 ... 374 Hz	-0.2	0.0860	3.2	2.000	22.50 * Q ²
DN 10	G	1.8 ... 32 l/min	1.386 ml		24 ... 380 Hz		0.0847			22.50 * Q ²
DN 10	K	2.0 ... 40 l/min	1.419 ml	0.295 ... 5.895 m/s	26 ... 467 Hz	-0.2	0.0860	4.0	2.500	22.50 * Q ²
DN 10	G	2.0 ... 40 l/min	1.386 ml		26 ... 479 Hz		0.0840			22.50 * Q ²
DN 32	K	14 ... 240 l/min	27.513 ml	0.290 ... 4.974 m/s	9 ... 145 Hz	-1.47	1.64710	24	15.000	0.25 * Q ²

Characteristic line formula frequency output
 $Q_V = K_f * f + Q_0$

Characteristic line formula voltage output
 $Q_V = K_U * U_{OUT}$

Legend

Q _V	Volume flow rate	[l/min]
Q ₀	Axis intercept	[l/min]
K _f	Coefficient frequency output	[(l/min) / f]
K _U	Coefficient voltage output	[(l/min) / V]
K _I	Coefficient current output	[(l/min) / f]
f	Frequency	[Hz]
U _{OUT}	Voltage	[V]
I _{OUT}	Current	[mA]
quantity pulse	Quantity per pulse	litres pulse

Characteristic line formula current output
 $Q_V = K_I * (I_{OUT} - 4 \text{ mA})$

Formula quantity per pulse [litres/pulse]
 $\text{quantity pulse} = \frac{Q_V * K_f}{60 * (Q_V - Q_0)}$

Order code selection table

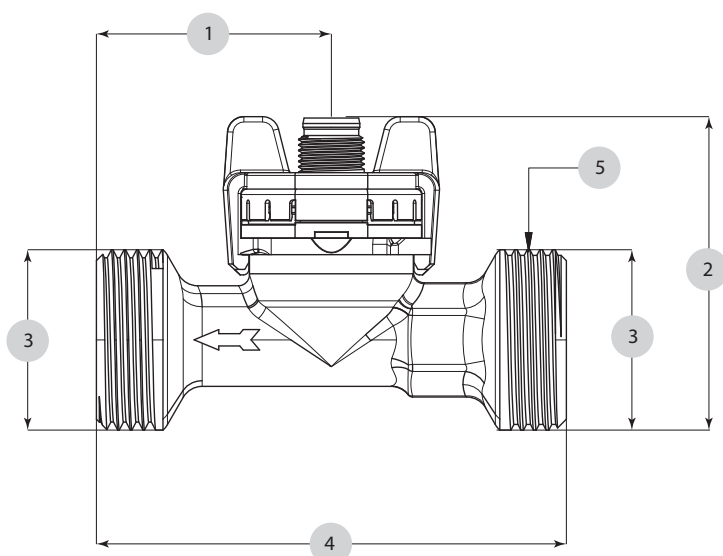
236. X X X X X X X

		1	2	3	4	5	6	7
Version	Flow	9				4		
	Flow and temperature (PT1000)	8				5		
	Flow and temperature (0 ... 10 V)	6			3	5		
Nominal diameters and flow range	DN 10 1.8 ... 32 l/min.		1	0				
	DN 10 2.0 ... 40 l/min.		1	1				
	DN 32 14.0 ... 240 l/min.		3	2				K
Output and power supply	Frequency output (Square pulse signal)	8,9			2			
	Analogue signal				3			
Electrical connection	2- or 3-pole (condensation protection)	8,9		4				
	4- or 5-pole (condensation protection)	9			4			
Sealing material	EPDM Ethylene propylene rubber (peroxidically cross-linked)						1	
	FPM ³⁾ Fluoro elastomer						2	
Tube connection	K (DN 10 - G ½, DN32 - G 1 ½)							K
	G (DN 10 - G 1)							G

Accessories ⁴⁾

				Order number
Straight-wire box for connector M12x1 with cable	3-pole	200 cm		114605
Corner-wire box for connector M12x1 with cable	3-pole	200 cm		114604
Straight-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114564
Corner-wire box for connector M12x1 with cable	5-pole	200 cm	(with temperature)	114563
Straight-wire box for connector M12x1 screwing terminal	5-pole			115024

Dimension diagram DN 10, 32



	1	2	3	4	5
DN10	43	57.3	G ½ / G 1	86	19
DN32	50	74.9	G 1 ½	134	41

¹⁾ incl. 3xDi inlet and outlet side

²⁾ Pv in Pa; Q in l/min

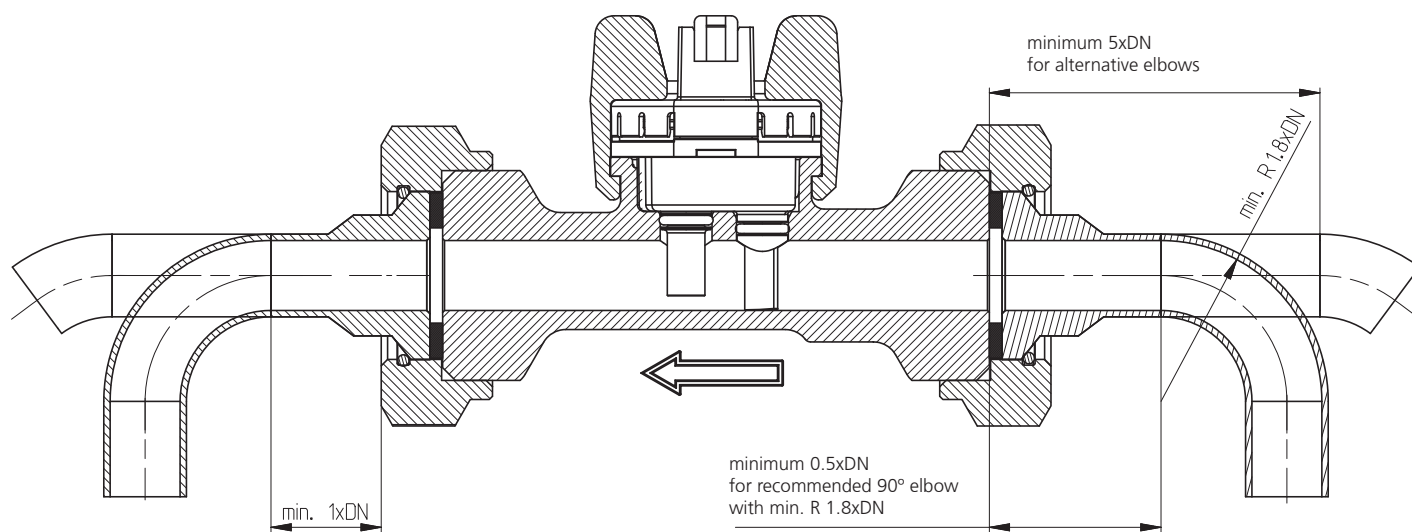
³⁾ No drinking water approval

⁴⁾ Accessories supplied loose

Tube mounting instructions

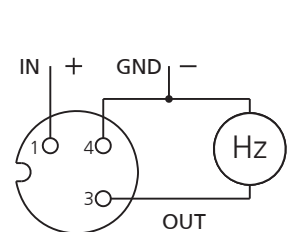
Consider the following to ensure the correct function of the sensor.

- Only diameter changes from large to small are allowed.
- Avoid repeated elbows in the same level at entryside

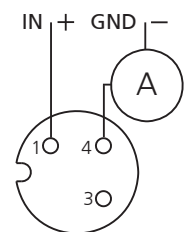


Electrical connection

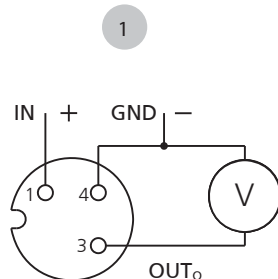
Connector M12x1 without temperature measurement



Frequency output



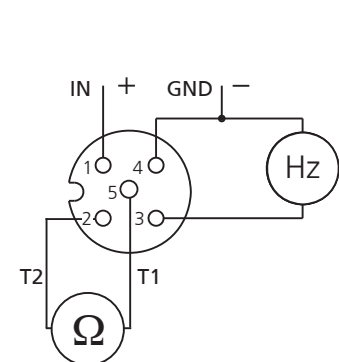
current output



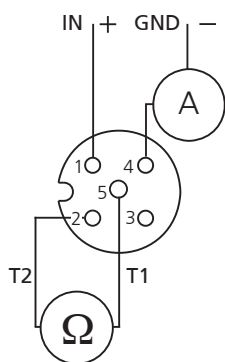
voltage output

Pin	Colour
1	brown
3	blue
4	black
1	brown
2	white
3	blue
4	black
5	gray

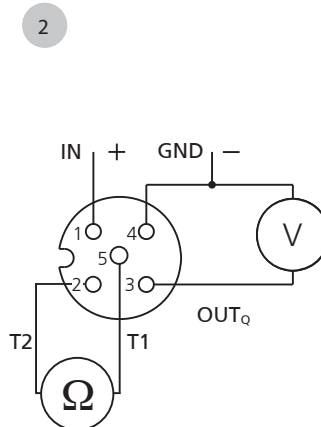
Connector M12x1 with temperature measurement



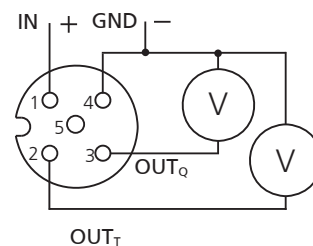
Frequency output with PT1000



current output with PT1000



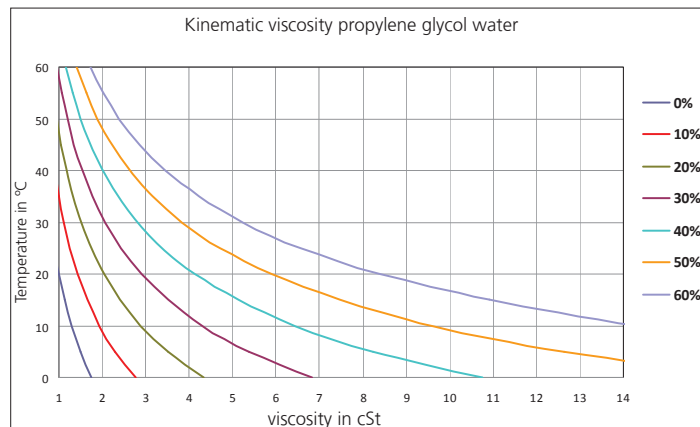
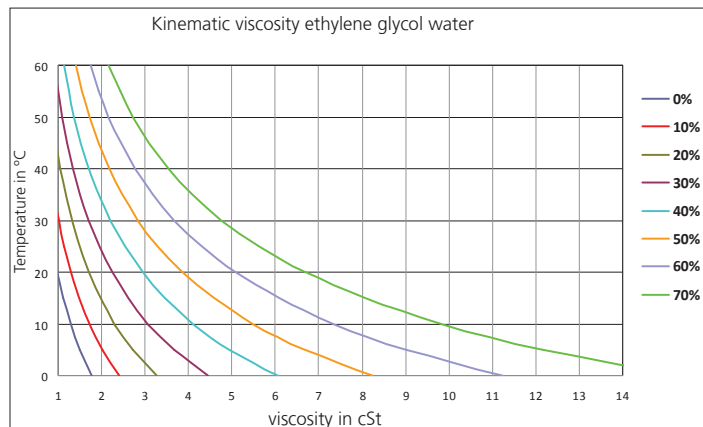
voltage output with PT1000



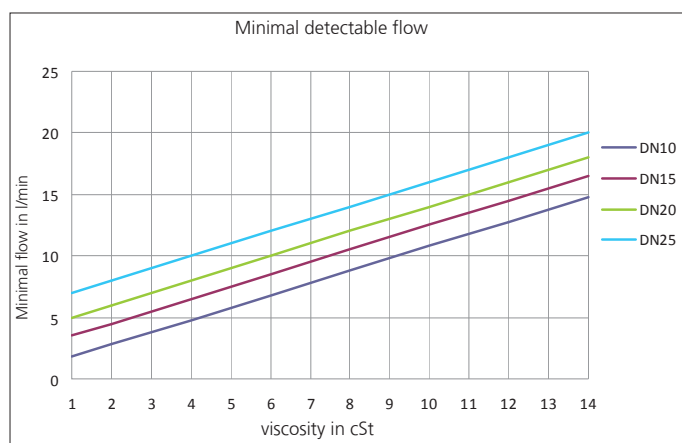
voltage output with temperature output 0 ... 10 V

With the following definitions we are able to correct the influence of media with higher viscosity than water (= media viscosity > 1.8 cSt) in order to reach a measuring accuracy of 3% fs in the range of 1.8 - 4 cSt and of 4% in the range of 4 - 14 cSt (ν = viscosity in cSt).

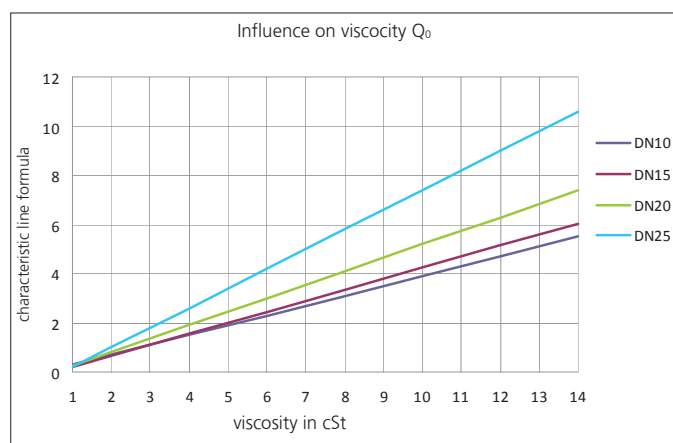
Definition of viscosity of glycol-water-compound



Definition of respond threshold Q_{min}



Definition of characteristic line formula $Q_v = k_f * f + Q_0$



Formula respond threshold Q_{min} in l/min
< DN 10 not possible

- DN 10: $Q_{min} = \nu + 0.8$
- DN 15: $Q_{min} = \nu + 2.5$
- DN 20: $Q_{min} = \nu + 4.0$
- DN 25: $Q_{min} = \nu + 6.0$

Formula characteristic line for $Q \geq Q_{min}$ in l/min
< DN 10 not possible

- Frequency output:
- DN10: $Q = 0.0832 * f - 0.40\nu + 0.20$
 - DN15: $Q = 0.1843 * f - 0.45\nu + 0.25$
 - DN20: $Q = 0.3754 * f - 0.55\nu + 0.25$
 - DN25: $Q = 0.7467 * f - 0.80\nu + 0.60$

Conversion table for the most important pressure units

	bar	mbar	Pa	hPa	kPa	MPa	mmH ₂ O	inchH ₂ O	mmHg	inchHg	psi
bar	1	1'000	100'000	1'000	100	0,1	10'197,2	401,463	750,062	29,5300	14,5038
mbar	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
Pa	0,00001	0,01	1	0,01	0,001	0,000001	0,101972	0,0040146	0,0075006	0,0002953	0,0001450
hPa	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
kPa	0,01	10	1'000	10	1	0,001	101,972	4,01463	7,50062	0,295300	0,145038
MPa	10	10'000	1'000'000	10'000	1'000	1	101'972	4'014,63	7'500,62	295,300	145,038
mmH ₂ O	0,0000981	0,0980665	9,80665	0,0980665	0,009807	0,0000098	1	0,0393701	0,0735559	0,0028959	0,0014223
inchH ₂ O	0,0024909	2,49089	249,089	2,49089	0,249089	0,0002491	25,4000	1	1,86832	0,0735559	0,0361273
mmHg	0,0013332	1,33322	133,322	1,33322	0,133322	0,0013333	13,5951	0,535240	25,4000	1	0,0193368
inchHg	0,0338639	33,8639	3'386,39	33,8639	3,38639	0,0033864	345,316	13,5951	25,4000	1	0,491154
psi	0,0689476	68,9476	6894,76	68,9476	6,89476	0,0068948	703,070	27,6799	51,7149	2,03602	1

Example: 1MPa = 10'000 hPa

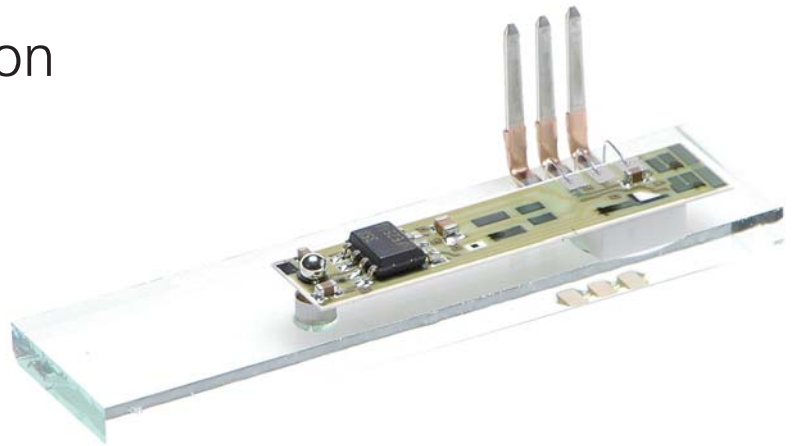
bar	1	1'000	100'000	1'000	100	0,1	10'197,2	401,463	750,062	29,5300	14,5038
mbar	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
Pa	0,00001	0,01	1	0,01	0,001	0,000001	0,101972	0,0040146	0,0075006	0,0002953	0,0001450
hPa	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
kPa	0,01	10	1'000	10	1	0,001	101,972	4,01463	7,50062	0,295300	0,145038
MPa	10	10'000	1'000'000	10'000	1'000	1	101'972	4'014,63	7'500,62	295,300	145,038
mmH ₂ O	0,0000981	0,0980665	9,80665	0,0980665	0,009807	0,0000098	1	0,0393701	0,0735559	0,0028959	0,0014223
inchH ₂ O	0,0024909	2,49089	249,089	2,49089	0,249089	0,0002491	25,4000	1	1,86832	0,0735559	0,0361273
mmHg	0,0013332	1,33322	133,322	1,33322	0,133322	0,0013333	13,5951	0,535240	25,4000	1	0,0193368
inchHg	0,0338639	33,8639	3'386,39	33,8639	3,38639	0,0033864	345,316	13,5951	25,4000	1	0,491154
psi	0,0689476	68,9476	6894,76	68,9476	6,89476	0,0068948	703,070	27,6799	51,7149	2,03602	1

Example: 1 bar = 401.463 inchH₂O

bar	1	1'000	100'000	1'000	100	0,1	10'197,2	401,463	750,062	29,5300	14,5038
mbar	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
Pa	0,00001	0,01	1	0,01	0,001	0,000001	0,101972	0,0040146	0,0075006	0,0002953	0,0001450
hPa	0,001	1	100	1	0,1	0,0001	10,1972	0,401463	0,750062	0,0295300	0,0145038
kPa	0,01	10	1'000	10	1	0,001	101,972	4,01463	7,50062	0,295300	0,145038
MPa	10	10'000	1'000'000	10'000	1'000	1	101'972	4'014,63	7'500,62	295,300	145,038
mmH ₂ O	0,0000981	0,0980665	9,80665	0,0980665	0,009807	0,0000098	1	0,0393701	0,0735559	0,0028959	0,0014223
inchH ₂ O	0,0024909	2,49089	249,089	2,49089	0,249089	0,0002491	25,4000	1	1,86832	0,0735559	0,0361273
mmHg	0,0013332	1,33322	133,322	1,33322	0,133322	0,0013333	13,5951	0,535240	25,4000	1	0,0193368
inchHg	0,0338639	33,8639	3'386,39	33,8639	3,38639	0,0033864	345,316	13,5951	25,4000	1	0,491154
psi	0,0689476	68,9476	6894,76	68,9476	6,89476	0,0068948	703,070	27,6799	51,7149	2,03602	1

Cantilever Beam force cell type 410

Measuring range
0 ... 53 – 265 Centi-Newton



The type 410 measures force with the cantilever beam by an integrated piezo-resistive wheatstone bridge with front-end amplification circuit.

It uses hybrid thick film technology which guarantees an excellent stability and a long operating life. The special design of the force cell ensure batch production and with fully automated assembly an ideal performance to cost ratio for high quantities.

- Compact construction for a wide range of industrial applications
- Ideal for OEM batches in high quantities
- High resistance to temperatures
- No mechanical aging
- No mechanical creep

Technical overview

Measuring pressure

0 ... 53 – 265 Centi-Newton

Operating conditons

Temperature	Medium / ambient	0 ... +70 °C
	Storage	-10 ... +70 °C
Tolerable overload		< 1000 cN

Electrical overview

The signal varies ratiometrically with supplied voltage.

Output	The non-ratiometrical value of the output signal is with a change of power supply of ± 5%:	typ. 0.5 % fs max. 1.0 % fs
Power supply	Factory calibration	5 VDC
Load		$R_L \geq 50 \text{ k}\Omega$; $C_L \leq 10 \text{ nF}$
Current consumption	At 50 kOhm Load / 5 VDC power supply	< 3 mA
Electromagnetic compatibility	The product is designed exclusively for installation in equipment. The customer is responsible for CE conformity.	

Dynamic response

Response time	< 1 ms
Load cycle	< 1000 Hz

Protection standard

IP 00

Electrical connection

PIN connector, RAST 2.5

Mounting instruction

Fix the force sensor on the base plate (glass) ensuring there is no mechanical stress..

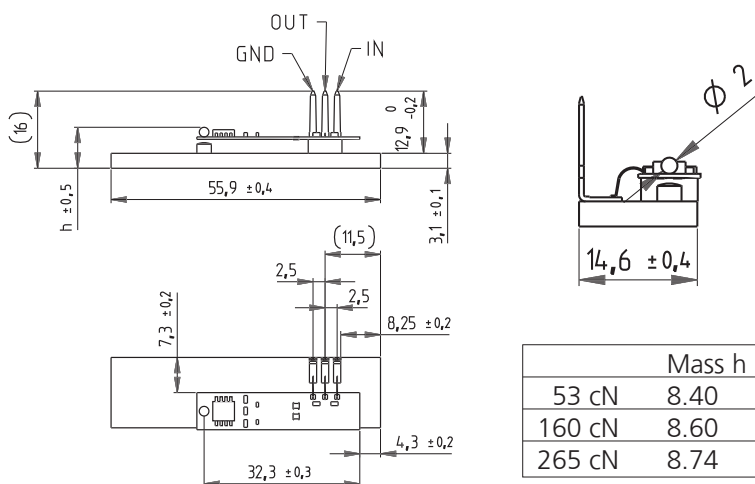
Weight

~ 7.1 g

Packaging

Multiple packaging in cardboard boxes with blister pack inserts (40 pcs ¹⁾)

Dimensions in mm / Electrical connections



Accuracy

Parameter		Unit	
Tolerance zero point	max.	% fs	± 2.0
Tolerance full scale	max.	% fs	± 30.0
Resolution		% fs	0.1
Total of linearity, hysteresis and repeatability	max.	% fs	± 0.2
Long term stability acc. to DIN EN 60770		% fs	± 0.5
TC zero point ²⁾	max.	% fs/10K	± 0.3
TC sensitivity ²⁾	max.	% fs/10K	± 0.1

Order code selection table

		1	2	3	4	5
		410. X X X X X				
Measuring range	0 ... 53 cN	9	2			
	0 ... 160 cN	9	4			
	0 ... 265 cN	9	5			
Output / power supply	0.3 ... 2.8 V 5 VDC			1		
Electrical connection	PIN connection, RAST 2.5				1	
Compensation	With temperature compensated					1

¹⁾ Minimal order quantity

²⁾ TC = Temperature coefficient

Digital indicator type 800

Pressure range

0 ... 800 bar

Indicator in mbar / bar



Type 800 digital indicators are equipped with a 4 digit display, as well as optional switch and analogue outputs. The sensor signal is evaluated and indicated as pressure by the digital display. The programming of the limit value output can be executed with the buttons on the front or via a data cable from a computer.

- Ease of use
- All adjustments are possible from the front of unit
- Limit value switching points pre-adjustable without application of pressure
- Transmitter power supply from indicating device saves cabling
- Electrically isolated signal transmission direct to measurement value acquisition system or to PLC controllers

Technical overview

Pressure range ¹⁾

0 ... 800 bar

Temperature

Temperature coefficient	Zero drift	typ. 30 ppM/°C
	Amplification drift	typ. 25 ppM/°C
Ambient temperature		-5 ... +45 °C
Max. air humidity		95% non condensing

Electrical overview

Output ²⁾	Max. signal current cable length	Max. load current	Relay contacts
0 ... 20 mA			
4 ... 20 mA	2000 m, 2 wire	500 Ohm (Δ 10 V / 20 mA)	Loading 1 A / 230 VAC at ohmic load
0 ... 10 VDC			
Power supply	20 ... 253 VAC or VDC	50/60 Hz	
Transmitter supply 2 wire			24 VDC, max. 25 mA
			0 ... 10 VDC
			0 ... 5 VDC
			0 ... 20 mA
			4 ... 20 mA
Input ³⁾			4 ... 7.0 W at 230 VAC
Power consumption			

Accuracy

At 23 °C ambient temperature	\pm 0.1 %
Repeatability	\pm 0.1 %
Long term stability (after 3 months)	\pm 0.1 %
Hysteresis (Factory-sides)	\pm 5 parts

Type of connection

Screw terminal	3 + 8 pole	for 800.8
	3 + 6 + 8 pole	for 800.7

Indicator

LED red	4 digits	mbar / bar	character height 14.2 mm	Range -1999 ... 9999
---------	----------	------------	--------------------------	----------------------

Limit values

Both limit values adjustable within the whole range.	Adjustment of limit values	Limit value indicating	Indicating of limit value status
	with buttons on the front	with buttons on the front	Each with a red LED

Protection class

without protection cover	IP 40
with protection cover	IP 54

Fastening

with 2 quick connect couplings

Weight

~ 200 g

¹⁾ Special pressure ranges on request²⁾ Special outputs on request³⁾ Special inputs on request

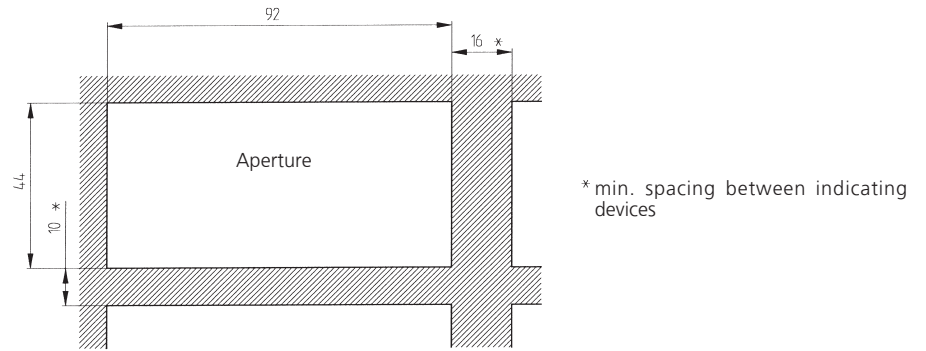
		1	2	3	4	5	6	7
Order code selection table		800. X X X X X X X						
Type	Without limit value switch	8						
	With 2 limit value switches	7						
Pressure range	0 ... 0.5 mbar		0	0				
	*0 ... 1 mbar		0	1				
	*0 ... 1.6 mbar		0	2				
	0 ... 2 mbar		0	3				
	*0 ... 2.5 mbar		0	4				
	0 ... 3 mbar		0	5				
	0 ... 3.2 mbar		0	6				
	*0 ... 4 mbar		0	7				
	0 ... 5 mbar		0	8				
	*0 ... 6 mbar		0	9				
	0 ... 8 mbar		1	0				
	*0 ... 10 mbar		1	1				
	*0 ... 16 mbar		1	2				
	0 ... 20 mbar		1	3				
	*0 ... 25 mbar		1	4				
	0 ... 30 mbar		1	5				
	0 ... 32 mbar		1	6				
	*0 ... 40 mbar		1	7				
	0 ... 50 mbar		1	8				
	*0 ... 60 mbar		1	9				
	0 ... 80 mbar		2	0				
	*0 ... 100 mbar		2	1				
	*0 ... 160 mbar		2	2				
	0 ... 200 mbar		2	3				
	*0 ... 250 mbar		2	4				
	0 ... 300 mbar		2	5				
	0 ... 320 mbar		2	6				
	*0 ... 400 mbar		2	7				
	0 ... 500 mbar		2	8				
	*0 ... 600 mbar		2	9				
	0 ... 800 mbar		3	0				
	*0 ... 1 bar		3	1				
	*0 ... 1.6 bar		3	2				
	0 ... 2 bar		3	3				
	*0 ... 2.5 bar		3	4				
	0 ... 3 bar		3	5				
	0 ... 3.2 bar		3	6				
	*0 ... 4 bar		3	7				
	0 ... 5 bar		3	8				
	*0 ... 6 bar		3	9				
	0 ... 8 bar		4	0				
	*0 ... 10 bar		4	1				
	*0 ... 16 bar		4	2				
	0 ... 20 bar		4	3				
	*0 ... 25 bar		4	4				
	0 ... 30 bar		4	5				
	0 ... 32 bar		4	6				
	*0 ... 40 bar		4	7				
	0 ... 50 bar		4	8				
	*0 ... 60 bar		4	9				
	0 ... 80 bar		5	0				
	*0 ... 100 bar		5	1				
	*0 ... 160 bar		5	2				
	0 ... 200 bar		5	3				
	*0 ... 250 bar		5	4				
	0 ... 300 bar		5	5				
	0 ... 320 bar		5	6				
	*0 ... 400 bar		5	7				
	0 ... 500 bar		5	8				
	*0 ... 600 bar		5	9				
0 ... 800 bar		6	0					
Power supply	20 ... 253 VAC or VDC			0				
Input	0 ... 10 VDC					0		
	0 ... 5 VDC					1		
	0 ... 20 mA					2		
Output	4 ... 20 mA					3		
	0 ... 20 mA						0	
	4 ... 20 mA						1	
Version	0 ... 10 VDC						2	
								N

Accessories ²⁾

Protection cover	Order number
Data cable	800.100
	800.200

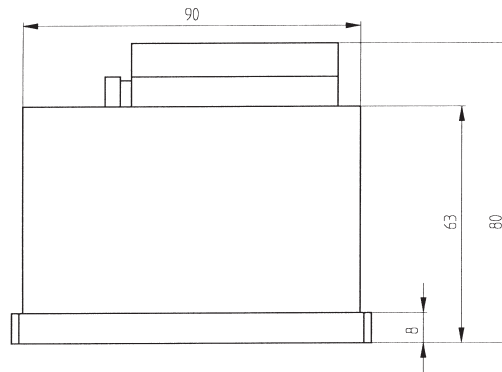
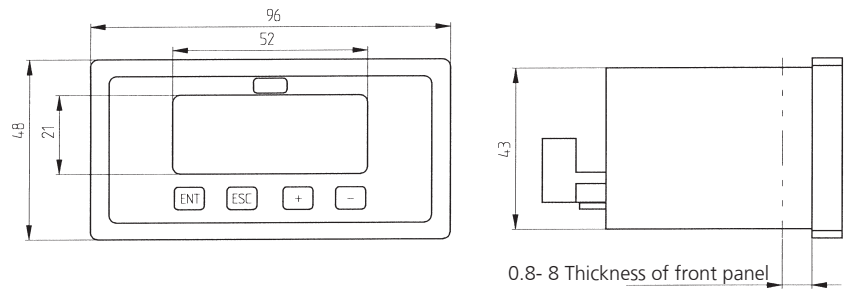
¹⁾ Pressure range acc. to DIN 16128 ²⁾ Accessories supplied loose

Dimensions in mm



Lug marking:

- 1 = Auxiliary power: AC ~/DC (+)
- 2 = Auxiliary power: AC ~/DC (-)
- 3 = Auxiliary power: PE
- 4 = Output signal (+)
- 5 = Output signal (-)
- 6 = Output signal PE
- 7 = Free
- 8 = Two-wire sensor power supply +24V
- 9 = Input signal (-)
- 10 = Input signal voltage (+)
- 11 = Input signal current (+)
- 12 = Limit value 1, NO contact
- 13 = Limit value 1, Change-over contact
- 14 = Limit value 1, NC contact
- 15 = Limit value 2, NO contact
- 16 = Limit value 2, Change-over contact
- 17 = Limit value 2, NC contact



LCD Display type 801



Type 801 digital indicators are compatible with all sensors with DIN plug EN 175301-803-A.

Independent of the mounting position of the sensor, the display can be rotated to give the ideal reading position. The 801 has a 3 digit liquid-crystal display which is adjustable by the customer, or available factory set.

- Portable plug-in indicator
- Irrespective of the installation arrangement of your transducer the display module can be rotated and turned to give the ideal reading-position
- Protection class IP 65 with screw-fastened DIN EN 175301-803 connectors

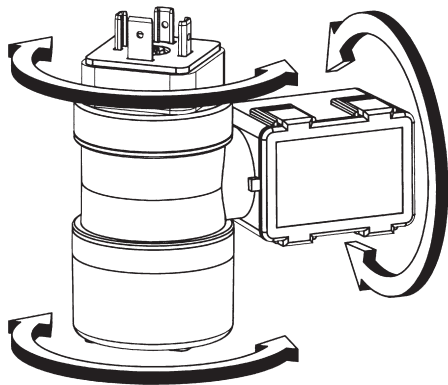
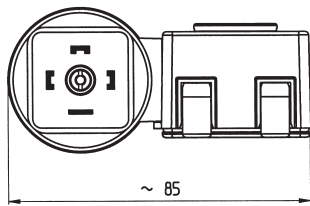
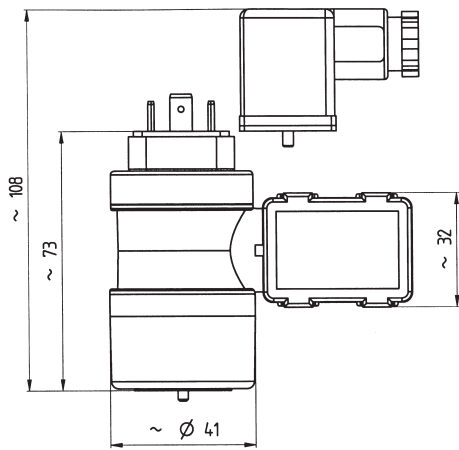
Technical overview

Temperature			
Ambient			0 ... +60 °C
Storage			-20 ... +75 °C
Electrical overview			
Current consumption	0 ... 5 V / 0 ... 10 V / 0 ... 20 mA		< 4 mA
	4 ... 20 mA		voltage drop 8 V
Signal / power supply ¹⁾	3 wire	0 ... 5 V	11 ... 33 VDC, 24 VDC ± 15 %
	2 wire	0 ... 10 V	18 ... 33 VDC, 24 VAC ± 15 %
		4 ... 20 mA	8 ... 33 VDC
		0 ... 5 V	> 100 kOhm
Internal resistance	0 ... 10 V	> 100 kOhm	
	0 ... 20 mA	< 50 Ohm	
Dynamic response			
Response time			< 5 ms
Accuracy			
Typically at ambient temperature 23 °C			≤ ± 2 digit typ.
Long term stability (after 1 year)			≤ ± 2 digit typ.
TC zero point ²⁾			≤ ± 0.2 digit/K typ.
TC sensitivity ²⁾			≤ ± 0.2 digit/K typ.
Electrical connection			
Connector DIN EN 175301-803			
Display			
Liquid crystal	3 digit		character height 9.4 mm
Indication capabilities (All intermediate values steplessly adjustable)			
Lowest value			highest value
-1.00			9.00
.000			.900
0.00			9.00
00.0			90.0
000			900
Protection standard			
IP 65 with seals and fastened connectors. To maintain the protection standard, avoid constantly twisting the individual modules.			
Calibration			
Factory calibration (indicate on order).			
Calibration by the customer using two 10- turn potentiometers (zero point and end value) and DIP switches to position the decimal point.			
Case construction			
Polyamid			
Wheight			
~ 95 g			
Test / Admissions			
Electromagnetic compatibility			CE conformity according EN 61326-2-3.

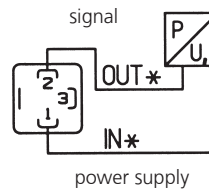
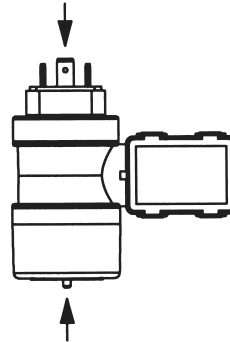
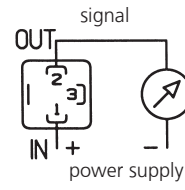
			1	2	3	4
Order code selection table			801.	X	X	X
Signal / power supply	0 ... 5 V	11 ... 33 VDC/24 VAC ± 15%	0			
	0 ... 10 V	18 ... 33 VDC/24 VAC ± 15%	1			
	0 ... 20 mA	18 ... 33 VDC	2			
	4 ... 20 mA	8 ... 33 VDC	3			
Display unit (Text on display)	without text (adhesive labels for units enclosed, loose)			0		
	mbar			1		
	bar			2		
	kg / cm ²			3		
	Inch H2O			4		
	psi			5		
Factory adjustment	without factory setting				0	
	with factory setting (state on order)		Example:	0 Volt	Indication 00.0	
				10 Volt	Indication 10.0	
Note: Always indicate 3 places and decimal point (– before 1 st place)				1	W	

¹⁾ Short circuit-proof and protected against polarity reversal. Each connection against other with max. supply voltage.

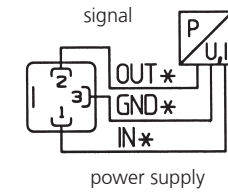
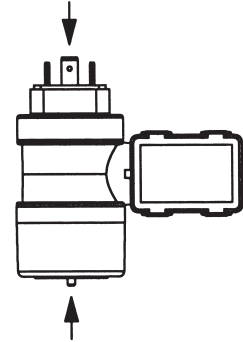
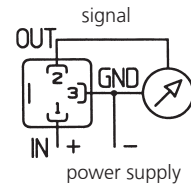
²⁾ TC = Temperature coefficient



2-wire



3-wire



When used with Huba transmitters the supply voltage is 19 ... 40 VDC for 4 ... 20 mA, 2-wire versions

maximum permitted additional load $< \frac{U_{in} [V] - 19}{0.02} [\text{Ohm}]$



Huba Control

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