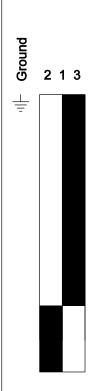
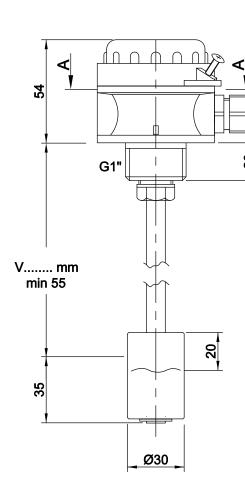
HEMOMATIK Sweden		ΊK	Liquid level switch	Art.nr.	HMFB-V		
			V= mm	Drawing nr.	HMFB-V	Rev.	4
Appr	P.L. 930513	Scale 1:2		Date	930402	Sign.	MEM
			For switchpointmm, see label	Rev. date	171018		







# 

Section A-A

#### APPLICATION

For cable

Ø5-10mm

For sensing off liquid levels to activate pumps or valves via relays or PCs, a floatswitch works equally well with conductive as with non-conductive fluids such as oils.

#### **WORKING PRINCIPLE**

The float contains a magnet. It follows the fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches.

The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine whether the level is rising or falling.

## MATERIALS

Stem : Brass

Float : Buna-N (nitrofuel) Junction box : Polyamid 6 Temp. max : Oil +100°C

# CONTACT SYMBOLS

V = change over

## PROTECTION DEGREE

Junction box : IP67 Stem : IP68

#### **ELECTRICAL DATA**

Contact rating *	60 VA		
max voltage	230 V		
max current	1 A		

\* = resistive load No ground = max 50 V

Note. Above values are for resistive loads. Mechanical life is 30 millions.
Use series resistor for lamp load, or other suitable protection for inductive loads if the rating is higher than 1/10 of the values above.



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= Switch closed

