

## Precision tweezers: Pointed tips straight

### 110 mm/4.331 Inch



Model		Description
3CS	11 g 0.39 oz.	Precision tweezers with long tips for precision work on printed-circuit boards.
3CSA	11 g 0.39 oz.	Precision tweezers, standard model for delicate work.
3CSASL	11 g 0.39 oz.	Same as 3CSA, but economy model.
3CTA	8 g 0.28 oz.	Model same as 3CSA, but made from titanium: non-magnetic, very heat-resistant and very light.
53CSA	11 g 0.39 oz.	Precision tweezers with anti-crush feature. Prevents damage to sensitive components. Tweezers relieved at front for secure handling.

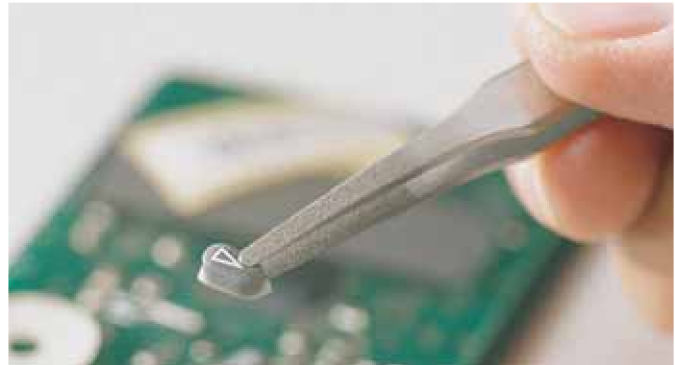
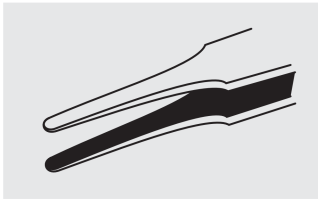
### 120 mm/4.724 Inch



Model		Description
3SA	14 g 0.49 oz.	Precision tweezers with pointed tips for work in microelectronics.
3SASL	14 g 0.49 oz.	Same as 3SA, but economy model.
1SA	14 g 0.49 oz.	Precision tweezers with pointed tips for standard applications.
1SASL	14 g 0.49 oz.	Same as 1SA, but economy model.
00SA	20 g 0.71 oz.	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.

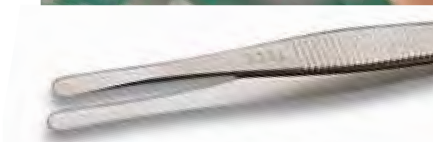
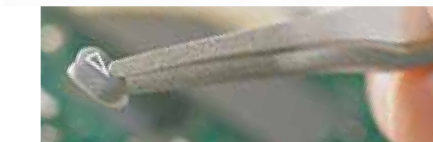
# Tweezers


## Precision tweezers: Flat round tips straight



- Suitable for all standard gripping applications and assembly jobs on printed-circuit boards, e.g. in the goldsmith and jewelry industries
- For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

 120 mm/4.724 Inch



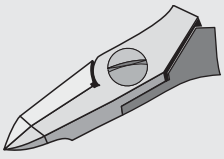
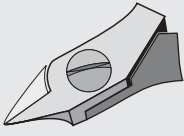
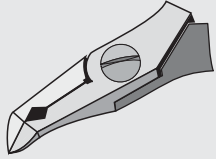
Model		Description
2ASA	15 g 0.53 oz.	Precision tweezers with flat rounded tips for gripping small components. Tip width 2 mm/.078 Inch.
2ASASL	15 g 0.53 oz.	Same as 2ASA, but economy model.
2ASASLT*	16 g 0.56 oz.	Same as 2ASA, but with Teflon®-coated tips for non-stick holding of self-adhesive parts.
2ASARU	16 g 0.56 oz.	Same as 2ASA, but with coated tips for non-stick holding of self-adhesive parts.
25SA	15 g 0.53 oz.	Precision tweezers with flat, round tips slightly wider than the 2ASARU model. Serrated finger grips for secure handling. For standard gripping jobs.
52ASA	15 g 0.53 oz.	Precision tweezers with pointed, rounded and flexibly movable tips. Prevents damage to sensitive components.

\*Not available in North America

# Choosing the right tool

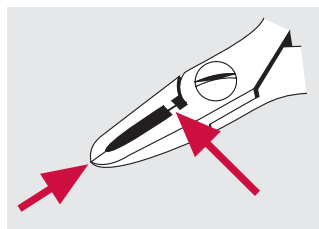
## Head shape

Erem offers the right head shape to suit your application. The head shapes differ in terms of shape and design. There are six basic shapes:

Shape	Tip cutter Straight relieved head	Tip cutter Pointed relieved head	Tip cutter Angled narrow head
<b>Visibility and accessibility</b> Cutting at the outermost tip of the cutter			
	This head is suitable for horizontal and vertical cuts. The long tips facilitate cutting in hard-to-reach areas.	This is the narrowest head shape. The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.	The angled head provides for precise cuts at different working angles.
Series 600 Micro	670E*, 670EP*, 670EPF* (P. 45)	622NB, 632NCF, 676E, 776E (P. 44)	
Series 2400 MagicSense	2470E (P. 49)		2475E, 2482E (P. 49)
Series 500 Medium	570E, 573E**(P. 55)	592E, 792E (P. 54)	555E, 572E, 582E (P. 53), 575E, 593AE (P. 54)
Series 800 Maxi		884E (P. 58)	

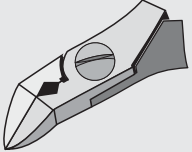
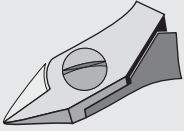
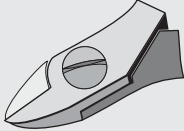
\* Very short head

\*\* Straight head for vertical working



### Erem cutting-edge protection for tip cutters

Erem tip cutters are equipped with cutting-edge protection. A special stop system prevents the cutting edges from overlapping.

	Tip cutter Angled wide head	Side cutter Tapered head	Side cutter Oval head
			
	<p>The angled head provides for precise cuts at different working angles.</p>	<p>The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.</p>	<p>This is the most widely used head shape, it is robust and size for size offers the highest cutting capacity.</p>
		622NA (P. 44)	612N, 622N, 632N (P. 43)
	2403E, 2404E (P. 48)	2477E (P. 48)	2412E, 2422E, 2432E (P. 47)
	503E, 504AE (P. 52)	577E, 595E (P. 52)	512E, 512N, 522N, 532N, 599E (P. 51)
		886E (P. 58)	812N, 822N, 896E (P. 57)





**High cutting capacity**  
Cutting over the full length of the cutter






























Erem offers carbide cutters (see P. 38) for cutting high-hardness wire (piano wire)

# Choosing the right tool

## Cutting capacity

### Wire quality

-  Piano wire, stainless spring steel wire, material 1.4310, tensile strength 2000–2400 MPa
-  Hard wire, stainless steel wire, material 1.4301, tensile strength 1800 MPa
-  Medium-hard wire, stainless steel wire, material 1.4301, tensile strength 800 MPa
-  Soft wire, copper, aluminium, tensile strength 250 MPa

Model		Cut	Cutting capacity	
			mm	Inch
<b>Series 600 Micro</b>				
	<b>612N</b>		Semi-flush	
	<b>622N</b>		Flush	
	<b>632N</b>		Super full flush	
	<b>622NA</b>		Flush	
	<b>622NB</b>		Flush	
	<b>676E</b>		Flush	
	<b>776E</b>		Super full flush	
	<b>632NCF</b>		Super full flush	Only for soft materials: silicone, rubber, etc.
	<b>670E</b>		Flush	
	<b>670EP</b>		Flush	For micro-package contacts
	<b>670EPF</b>		Flush	Only for micro pitches under 0.5 mm / .019 Inch
<b>Series 2400 MagicSense</b>				
	<b>2412E</b>		Semi-flush	
	<b>2422E</b>		Flush	
	<b>2432E</b>		Super full flush	
	<b>2477E</b>		Flush	
	<b>2403E</b>	30° 	Flush	
	<b>2404E</b>	30° 	Flush	
	<b>2482E</b>	45° 	Flush	
	<b>2475E</b>	45° 	Flush	
	<b>2470E</b>		Flush	

Model		Cut	Cutting capability	
			mm	Inch
			0.030	0.1
			0.2	0.3
			0.4	0.5
			0.6	0.7
			0.8	0.9
			1.0	1.1
			1.2	1.3
			1.4	1.5
			1.6	1.7
			1.8	1.9
			2.0	2.0
			.001	.003
			.007	.011
			.015	.019
			.023	.027
			.031	.035
			.039	.043
			.047	.051
			.055	.059
			.062	.066
			.070	.074
			.078	.078
<b>Series 500 Medium</b>				
	512N		Semi-flush	0.6 - 1.6
	512E		Semi-flush	0.5 - 1.6
	522N		Flush	0.6 - 1.6
	599E		Flush	0.6 - 1.6
	532N		Super full flush	0.8 - 1.6
	595E		Flush	0.6 - 1.4
	577E		Flush	0.6 - 1.4
	503E		Flush	0.6 - 1.6
	504AE		Flush	0.8 - 1.4
	555E	35°	Flush	0.6 - 1.4
	572E	40°	Flush	0.6 - 1.4
	582E	45°	Flush	0.6 - 1.4
	582EW		Flush	0.6 - 1.4
	593AE	30°	Flush	0.4 - 1.0
	575E	45°	Flush	0.2 - 0.6
	592E		Flush	0.4 - 0.8
	792E		Super full flush	0.4 - 0.6
	570E		Flush	0.4 - 0.6
	573E		Flush	0.8 - 1.0 For vertical cutting
<b>Series 800 Maxi</b>				
	812N		Semi-flush	0.6 - 1.8
	896E		Semi-flush	0.6 - 1.8
	822N		Flush	0.6 - 1.8
	886E		Flush	0.6 - 1.8
	884E		Flush	0.8 - 1.6
<b>Tungsten-carbide cutters</b>				
	622TX		Flush	0.2 - 1.2
	599T		Semi-flush	0.6 - 1.4
	599TF		Flush	0.6 - 1.4
	595T		Semi-flush	0.6 - 1.4
	595TF		Flush	0.6 - 1.4
	2476TX1		Flush	0.4 - 1.0
	576TX1		Flush	0.4 - 1.0
	2476TX		Flush	0.2 - 1.0
	576TX		Flush	0.2 - 1.0
	503ET	30°	Semi-flush	0.6 - 1.4
	503ETF	30°	Semi-flush	0.6 - 1.4

# Side Cutters and Tip Cutters



## Pneumatic side cutters and tip cutters

- Pneumatic cutter
- Handy, light and precise
- Extremely versatile thanks to a selection of different cutting heads
- Easily interchangeable cutting heads
- Suitable for cutting conventional components, soft metals or small plastic parts



### Pneumatic side cutters and tip cutters

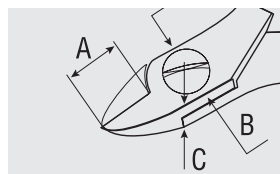


 130 mm / 5.118 Inch  
 130 g / 4.59 oz.

- Pneumatic-cutter housing

Model	Dimensions in mm/Inch Diameter	
	D	
1500 BSF	28 1.102	Requires 4 – 6 bar oil-free clean compressed air

### Cutting heads for 1500BSF





A = length of cutting edges  
 B = head width  
 C = head thickness

### Side cutter – oval head



 35 g / 1.16 oz.

- This is the standard head shape.
- It is used for all cutting jobs in easy-to-reach areas.
- The oval head provides for a high cutting capacity and is characterised by its robustness.

Model	Cut	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter Copper wire
		A	B	C	
1512N	 Semi-flush	10 .394	10.5 .413	6.5 .256	1.6 .062
1522N	 Flush	10 .394	10.5 .413	6.5 .256	1.6 .062

Wire quality, see P. 38

# Side Cutters and Tip Cutters

## Pneumatic side cutters and tip cutters

### Side cutter – tapered head



35 g / 1.16 oz.

- The edges of the cutter head are straight and taper to a point, allowing access to hard to reach areas.

Model	Cut	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter Copper wire
		A	B	C	
1522NA	 Flush	9 .354	10.5 .413	6.5 .256	1.4 .055

### Side cutter – pointed relieved head



32 g / 1.12 oz.

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter Copper wire
		A	B	C	
1522NB	 Flush	9 .354	10.5 .413	6.5 .256	1.2 .047

### Tip cutter – angled head



38 g / 1.34 oz.  
 30°

- The angled head provides for precise cuts at different working angles.



Model	Cut	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter Copper wire
		A	B	C	
1503E	 Flush	12 .472	10.5 .413	6.5 .256	1.2 .047




## Erem pliers

### Flat nose pliers





 120 m / 4.724 Inch  
 67 g / 2.36 oz.

- Flat nose pliers with smooth jaws and precision-machined edges.
- Suitable for gripping flat workpieces.


Model	Shape	Dimensions in mm/Inch				
		A	B	C	E	G
542E*		23	9	6.5	2.4	1.4
		.905	.354	.256	.094	.055

\*Order as 542 in North America



 125 m / 4.921 Inch  
 67 g / 2.36 oz.



- Flat nose pliers with replaceable nylon jaws.
- Nylon jaws prevent nicking and scratching.
- Suitable for forming precious metals and component connections.

Model	Shape	Dimensions in mm/Inch				
		A	B	C	E	G
531E*		23	9	6.5	5	3
		.905	.354	.256	.197	.118


\*Order as 531 in North America

### Chain nose pliers





 120 m / 4.724 Inch  
 67 g / 2.36 oz.


- Chain nose pliers with narrow half-round jaws.
- For securely handling components.

Model	Shape	Dimensions in mm/Inch				
		A	B	C	E	G
544E*		23	9	6.5	1	1.4
		.905	.354	.256	.039	.055

\*Order as 544 in North America



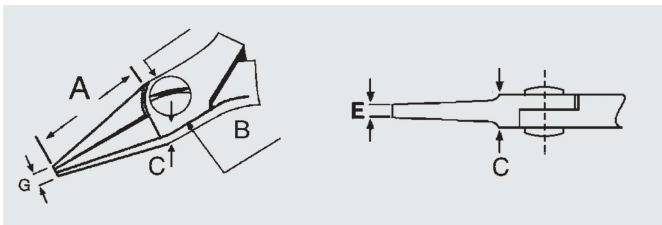
 125 mm / 4.921 Inch  
 67 g / 2.36 oz.

Model	Shape	Dimensions in mm/Inch					
		A	B	C	E	G	
544D		23	9	6.5	1	1.4	Inside-serrated jaws for secure handling
		.905	.354	.256	.039	.055	

# Pliers

## Series 2400 MagicSense pliers



- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Special tool steel, non-reflecting surface, ESD-safe





- A = jaw length
- B = head width
- C = head thickness
- E = width of tips
- G = total height of both tips

### Needle nose pliers



 146 mm / 5.748 Inch  
 72 g / 2.54 oz.

- Needle nose pliers with very precise, smooth and rounded jaws.



Model	Shape	Dimensions in mm/Inch				
		A	B	C	E	G
2411P		33.5 1.319	11 .433	6 .236	1 .039	1.2 .047
2411PD		35.5 1.319	11 .433	6 .236	1 .039	1.2 .047

Model same as 2411P, but with inside-serrated jaws for secure handling

## Series 2400 MagicSense pliers

### Flat nose pliers





 146 mm / 5.748 Inch  
 72 g / 2.54 oz.

- Flat nose pliers with smooth jaws and precision-machined edges.
- Suitable for gripping flat workpieces.


Model	Shape	Dimensions in mm/Inch				
		A	B	C	E	G
2442P		33.5	11	6	3.4	1.2
		1.319	.433	.236	.139	.047

### Round nose pliers



 146 mm / 5.748 Inch  
 72 g / 2.54 oz.

- Round nose pliers with very precise, smooth jaws.
- Suitable for bending wires.



Model	Shape	Dimensions in mm/Inch				
		A	B	C	E $\varnothing$	G
2443P		33.5	11	6	0.8	1.6
		1.319	.433	.236	.031	.062

# Forming pliers

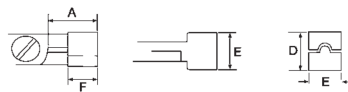
## Forming pliers for passive components

- Safe bending, forming and preparation of component connections
- High grade tool steel
- Non-reflecting surface
- ESD-safe



 120 mm / 4.724 Inch  
 70 g / 2.47 oz.

- Suitable for component connections, U-shape.





A = jaw length  
 D = height of tips  
 E = width of tips  
 F = length of forming tool

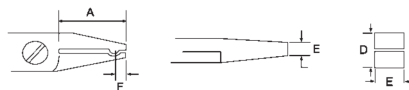
Model	Dimensions in mm/Inch				Max. connection diameter			
	A	D	E	F	Diodes	Capacitors	Resistors	
554E*	 3 mm .118 Inch R = 2 mm .078 Inch	13 .512	10 .394	10 .394	10 .394	0.65 mm .025 Inch	0.7 mm .027 Inch	1/2 W

\*Order as 554 in North America

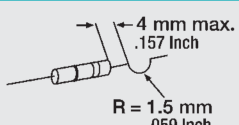


 120 mm / 4.724 Inch  
 70 g / 2.47 oz.

- Suitable for component connections, U-shape, axial forming.
- Narrow head shape.



A = jaw length  
 D = height of tips  
 E = width of tips  
 F = length of forming tool

Model	Dimensions in mm/Inch				Max. connection diameter			
	A	D	E	F	Diodes	Capacitors	Resistors	
554A	 4 mm max. .157 Inch R = 1.5 mm .059 Inch	23 .905	5.6 .220	2.5 .098	4.5 .177	0.65 mm .025 Inch	0.7 mm .027 Inch	1/2 W

# IC and SMD tools

## IC and SMD tools

- IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components
- Non-reflecting surface
- ESD-safe





### Inserting and extracting





 120 mm / 4.724 Inch

- One screwdriver included for fine adjustments.

Model	Model	Dimensions in mm/Inch			
		E	505C	505BGC	505BG
505C	505C	20 .787	pins: 14-16 	28 	28 
	505BGC	36 1.417	Width: .300 	.300 	.600 
	505BG	36 1.417			

### Straightening



 130 mm / 5.118 Inch  
 120 g / 4.24 oz.

- Practical straightening tool, suitable for straightening contacts, DIL/IC connections.
- Up to 16 connections possible.

Model	Dimensions in mm/Inch		
	A	E	G
808G	23 .905	42 1.653	1 .039