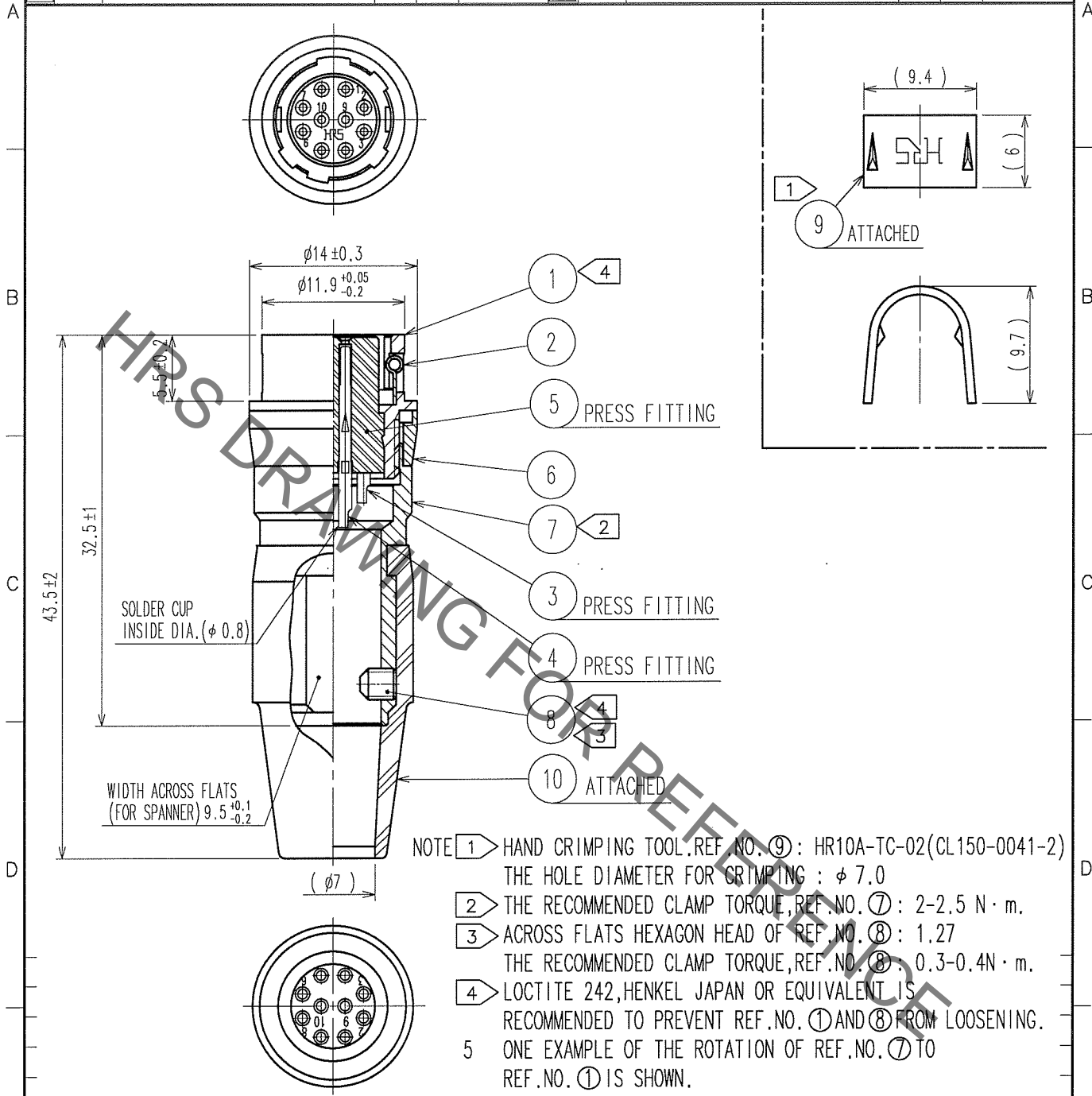


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

| 1     |                          |  |  |  | 2  |      |      |       |                          | 3 |  |  |    |      | 4    |  |  |  |  |
|-------|--------------------------|--|--|--|----|------|------|-------|--------------------------|---|--|--|----|------|------|--|--|--|--|
| COUNT | DESCRIPTION OF REVISIONS |  |  |  | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS |   |  |  | BY | CHKD | DATE |  |  |  |  |
| △     |                          |  |  |  |    |      |      | △     |                          |   |  |  |    |      |      |  |  |  |  |
| △     |                          |  |  |  |    |      |      | △     |                          |   |  |  |    |      |      |  |  |  |  |
| △     |                          |  |  |  |    |      |      | △     |                          |   |  |  |    |      |      |  |  |  |  |



NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨ : HR10A-TC-02 (CL150-0041-2)  
 THE HOLE DIAMETER FOR CRIMPING :  $\phi 7.0$   
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 2-2.5 N·m.  
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧ : 1.27  
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧ : 0.3-0.4 N·m.  
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.  
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

| 5   | POLYAMIDE       | (BLACK) UL94V-0               | 10  | CR       | (BLACK)  |
|-----|-----------------|-------------------------------|-----|----------|--|
| 4   | PHOSPHOR BRONZE | SILVER PLATING 2 $\mu$ m min. | 9   | BRASS    |  |
| 3   | PHOSPHOR BRONZE |                               | 8   | STEEL    | NICKEL PLATING<br>HEXAGON SOCKET SET SCREW M2.6×0.45×3 |
| 2   | STAINLESS STEEL |                               | 7   | BRASS    | MATTE FINISH NICKEL PLATED                             |
| 1   | ZINC ALLOY      | MATTE FINISH NICKEL PLATED    | 6   | BRASS    | MATTE FINISH NICKEL PLATED                             |
| NO. | MATERIAL        | FINISH, REMARKS               | NO. | MATERIAL | FINISH, REMARKS  |

|                               |  |   |  |   |  |          |
|-------------------------------|--|---|--|---|--|----------|
| CODE NO. (OLD)<br>CL          |  | DRAWN<br><i>D. Matsume</i><br>'05.10.01 | DESIGNED<br><i>D. Matsume</i><br>'05.10.01 | CHECKED<br><i>E. Kunii</i><br>'05.10.03 | APPROVED<br><i>M. Sato</i><br>05.10.14 | RELEASED |
| DRAWING NO.<br>EDC4-021370-73 |  | PART NO.<br>HR10A-10J-10S(73)           |  |   |  |          |
| SACLE<br>2 : 1                |  | CODE NO.<br>CL110-0411-0-73             |  |   |  | 1/1      |
| UNITS<br>mm                   |  | HIROSE ELECTRIC CO., LTD.               |  |   |  |          |

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