



RIVKLE[®] plus

Blind rivet nuts for internal threads

BÖLLHOFF

Böllhoff Repair Solutions



Two functions:
riveting and screwing

New threads?

For internal threads of components with small wall thicknesses.

Your benefits

- Stable thread on thin-walled components
- Installation in case of one-sided accessibility (blind assembly)
- Easy processing in metallic or plastic components et al.
- Repeated screwing
- No additional finishing even with coated or painted components

The setting of RIVKLE® blind rivet nuts is often the only fastener solution for hollow sections, housings or where access is limited to one side of a component.

Information provided on the following pages!



**Blind rivet nuts with extra-small countersunk head, steel
Dimensions M 3, M 4, M 5, M 6**

Content:
Each 50 blind rivet nuts M 3 – M 6
1 plier-type setting tool BRK
4 exchange units for M 3, M 4, M 5 and M 6
(including mandrel and nosepiece)

Size	Art. no.	Total number of pieces	Number of RIVKLE® plus blind rivet nuts	Price in €
M 3 – M 6	2351 190 0501/00	209	200	on request



**Blind rivet nuts with flat head, steel
Dimensions M 4, M 5, M 6**

Content :
Each 50 blind rivet nuts M 4 – M 6
1 plier-type setting tool BRK
4 exchange units for M 3, M 4, M 5 and M 6
(including mandrel and nosepiece)

Size	Art. no.	Total number of pieces	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4 – M 6	2351 190 0502/00	159	150	on request

RIVKLE® plus blind rivet nuts – Refill packs



RIVKLE® plus blind rivet nuts steel and stainless steel

Content:
Each 100 blind rivet nuts



Flat heat, steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	2330 704 0230/51	100	on request
M 5*	2330 705 0230/51	100	on request
M 6*	2330 706 0230/51	100	on request
M 8**	2330 708 0230/01	100	on request
M 10**	2330 710 0235/01	100	on request



Flat heat, stainless steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	2330 604 0230/01	100	on request
M 5*	2330 605 0233/01	100	on request
M 6*	2330 606 0233/01	100	on request
M 8*	2330 608 0233/01	100	on request



Extra small countersunk head, steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 3*	3436 703 0020/01	100	on request
M 4*	3436 704 0230/51	100	on request
M 5*	3436 705 0230/51	100	on request
M 6*	3436 706 0230/51	100	on request
M 8*	3436 708 0230/51	100	on request
M 10**	3436 710 0235/01	100	on request



Extra small countersunk head, stainless steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	3436 604 0230/01	100	on request
M 5*	3436 605 0233/01	100	on request
M 6*	3436 606 0233/01	100	on request
M 8*	3436 608 0233/01	100	on request

*Packaging: bag

**Packaging: carton

RIVKLE® plus blind rivet nuts – Tools



Plier-type setting tool BRK

Content:
Tool, exchange unit M 3 – M 6

Operation:
The rivet is spun on and off using a knurled thumb nut. Setting is done by the lever effect of the pliers.

Description	Size	Art. no.	Price in €
Tool BRK	–	2351 190 0000/00	on request
Exchange unit*	M 3	2351 190 3001/00	on request
Exchange unit*	M 4	2351 190 4001/00	on request
Exchange unit*	M 5	2351 190 5001/00	on request
Exchange unit*	M 6	2351 190 6001/00	on request

*An exchange unit includes a mandrel and a nosepiece.

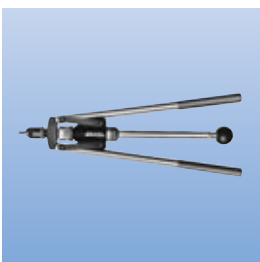


Single-size hand-operated setting tool type S

Content:
Tool with exchange unit, crank, socket

Operation :
Single-sized riveting tool with threaded drive. The RIVKLE® blind rivet nuts are spun on by hand. Setting is achieved using a crank and socket.

Description	Size	Art. no.	Price in €
Tool S 5	M 5	2353 010 5000/00	on request
Tool S 6	M 6	2353 010 6000/00	on request
Tool S 8	M 8	2353 010 8000/00	on request
Tool S 10	M 10	2353 011 0000/00	on request



Lever-type setting tool ZH 510

Content:
Tool without mandrel and a nosepiece

Operation:
The rivet is spun on and off the mandrel by drilling. Crimping by lever action. Practical and quick stroke adjustment.

Description	Size	Art. no.	Price in €
Basic tool ZH 510	–	2351 030 0000/10	on request
Mandrel	M 5	2351 030 5020/10	on request
Mandrel	M 6	2351 030 6020/10	on request
Mandrel	M 8	2351 030 8020/10	on request
Mandrel	M 10*	2351 031 0020/10	on request
Nosepiece	M 5	2351 030 5030/10	on request
Nosepiece	M 6	2351 030 6030/10	on request
Nosepiece	M 8	2351 030 8030/10	on request
Nosepiece	M 10*	2351 030 1030/10	on request

*only aluminium

Böllhoff Repair Solutions



Another Repair Solution is offered by HELICOIL® repair kits and repair range kits for thick walled components.

Old component – new thread?

Thread damage can occur everywhere!

The solution: HELICOIL® plus.

Easy to handle – and a lasting and reliable result!

HELICOIL® plus provides high-strength fastenings.



Your benefits

- Easy and quick repair
- Safe installation with mandrel
- High-strength threads
- Corrosion and temperature-resistant
- HELICOIL® plus – the original of a well proven technology



Metric HELICOIL® plus repair kits*

- M 2 – M 36 x 1.5
- Oil drain threads M 12 x 1.5, M 14 x 1.5 and M 16 x 1.5
- Spark plug threads M 10 x 1, M 12 x 1.25 and M 14 x 1.25
- Lambda probe threads M 18 x 1.5



Metric HELICOIL® plus repair range kits**

- Six different kits:
- M 2.5 – M 6, M 4 – M 10, M 5 – M 12 and M 6 – M 14 x 1.25
 - Spark plug repair range kit M 10 x 1 – M 14 x 1.25
 - Oil drain repair range kit M 12 x 1.5, M 14 x 1.5, M 16 x 1.5



Imperial HELICOIL® plus repair kits*

- UNC 2-56 to UNC 1 1/2"-6
- UNF 4-48 to UNF 1"-12
- BSW 3/16"-24 to BSW 1 1/2"-6
- BSF 1/4"-26 to BSF 1"-10
- G 1/8"-28 to G 1"-11



Imperial HELICOIL® plus / HELICOIL® repair range kits**

- Five different kits:
- UNC (UNC 5-40 to UNC 12-24 and UNC 1/4"-20 to UNC 1/2"-13)
 - UNF (UNF 4-48 to UNF 1/4"-28 and UNF 1/4"-28 to UNF 1/2"-20)
 - BSW (BSW 1/4"-20 to BSW 1/2"-12)

Further information on our repair kits and repair range kits are provided in our HELICOIL® catalogue for thread repair no. 0180!

* A repair kit contains thread inserts of one dimension in three different lengths.

**A repair range kit contains thread inserts of various dimensions and lengths.

Böllhoff International with companies in:

Argentina
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Brazil
Canada
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Czech Republic
France
Germany
Hungary
India
Italy
Japan
Mexico
Poland
Romania
Russia
Slovakia
Spain
Turkey
United Kingdom
USA

Apart from these 21 countries, Böllhoff supports its international customers in other important industrial markets in close partnership with agents and dealers.

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