

FEATURES



1. Nine step pattern control possible.
Despite DIN 48 x 24 size, selection is possible of control with fixed set point and nine step pattern control.

2. Multi-input
Versatile thermocouple, RTD, DC voltage and DC current input for temperature detecting sensors.

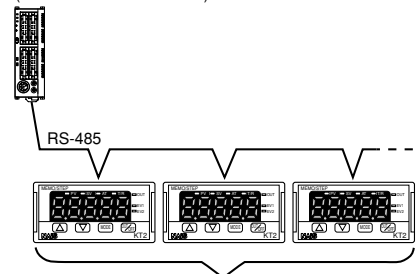
3. Simple operation enables highly accurate temperature control
All required operations can be enabled by the front keys and highly accurate PID control mode ensures an input span of $\pm 0.2\%$.

4. Adding in optional functions (heating/cooling and communication functions), 24 product types are available.

5. KT series complies with UL, CSA standards and CE marking.

6. Adopt RS485 and Modbus protocol for communication specification

(Sample System Configuration)
FPΣ Programmable Controller
(Matsushita Electric Works)

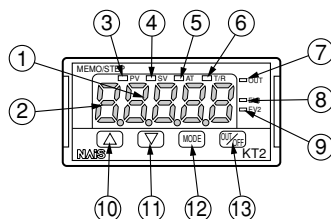


Up to 31 units can be connected

* In the configuration above, FPΣ requires a communication cassette (FPG-COM3).

* Modbus is a communication protocol developed for PLCs by Modicon Inc.

Name and functions of the sections



- ① PV/SV display (red): Indicates the input value and setting value. During setting mode, characters and setting value of the setting item are indicated in turn.
- ② MEMO/STEP display (green): Indicates memory number during fixed value control. Indicates step number during program control.
- ③ PV indicator (red): Lights up when the input value (PV) is indicated.
- ④ SV indicator (green): Lights up when main setting value (SV) is indicated.
- ⑤ AT indicator (yellow): Flashes during AT (auto-tuning).
- ⑥ T/R indicator (yellow): Flashes during serial communication (Lit while sending data, Unlit while receiving data)
- ⑦ OUT indicator (green): Lights up when control output or OUT1 (Heating side, option Heating/Cooling control) is ON. (For DC current output type, it flashes corresponding to the manipulated variable in a 0.25 second cycle)
- ⑧ EV1 indicator (red): Lights up when Event output 1 or OUT2 (Cooling side, option Heating/Cooling control) is ON.
- ⑨ EV2 indicator (red): Lights up when Event output 2 is ON.
- ⑩ Increase key (▲): Increases the numeric value.
- ⑪ Decrease key (▼): Decreases the numeric value.
- ⑫ Mode key (MODE): Selects the setting mode or registers the setting value. (By pressing the Mode key, the setting value or selected value can be registered)
- ⑬ OUT/OFF key (OFF): The control output OUT/OFF or program control RUN/STOP can be switched.

KT(AKT2)

■ PRODUCT TYPES

1. KT2 Series

Base model	Power supply	Sensor input	Control output	Alarm output	Heating/cooling control	Heater burnout alarm	Communication function	Description
AKT2								48 × 24 × 98.5mm
	1							100 to 240V AC
	2							24V AC/DC
		1						Multi-input
			1					Relay contact output
			2					Non-contact voltage output
			3					Current output
				2	0	0	Blank	When both heating/cooling and communication functions are not added: Relay contact output (alarm 1): Can be used Open collector output (alarm 2): Can be used
				1	1	0	Blank	When only heating/cooling function is added: Relay contact output (alarm 1): Cannot be used Open collector output (alarm 2): Can be used
				1	0	0	1	When only communication function is added: Relay contact output (alarm 1): Can be used Open collector output (alarm 2): Cannot be used
				0	1	0	1	When both heating/cooling and communication functions are added: Relay contact output (alarm 1): Cannot be used Open collector output (alarm 2): Cannot be used

* When heating/cooling is selected, alarm output 1 cannot be used.

When the communication function is selected, alarm output 2 cannot be used.

• Part No.

(Ex) Part No. when the optional functions (of Heating/Cooling control: relay contact output + Communications function) is added on to the basic model are as follows; Part No.: AKT21110101

• Options

Product name	Part No.
Shunt resistor (for Current input)	AKT4810
Terminal cover	AKT2801

Note: When Current input is specified, a shunt resistor (sold separately) is required.

■ Communication Function Overview

Item	Specification
Communication type	Half-duplex
Communication speed	Select 2400, 4800, 9600, or 19200 bps using key operation.
Synchronization type	Asynchronous
Protocol	Modbus
Coding	ASCII
Error correcting	Command re-send
Error detection	Parity check, check sum
Data structure	Start bit: 1 Data bit: 7 Parity: Even parity Stop bit: 1
Interface	RS485 compliant
No. of nodes	31
Maximum cable length	1,000 m (cable resistance must be within 50Ω)

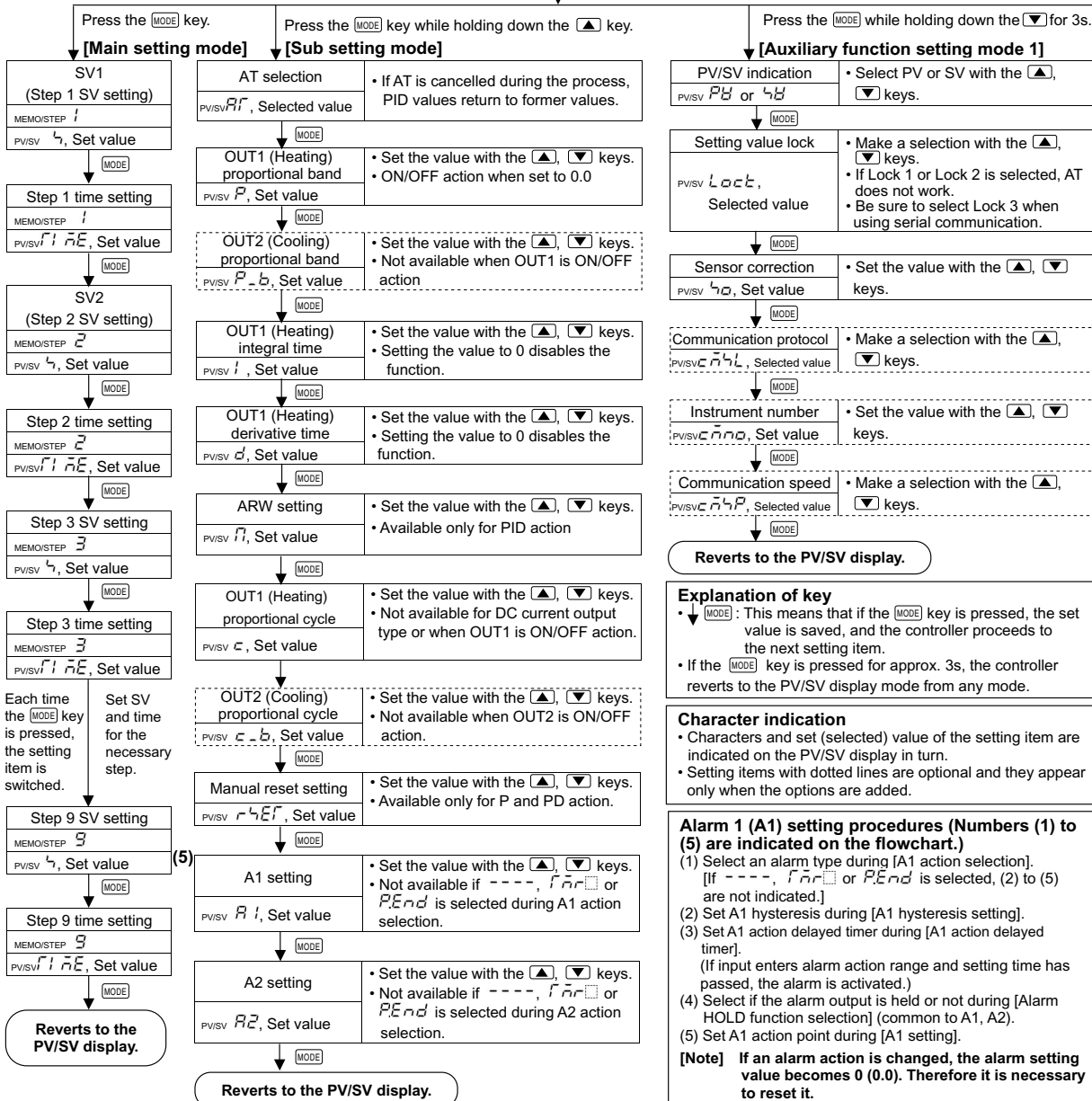
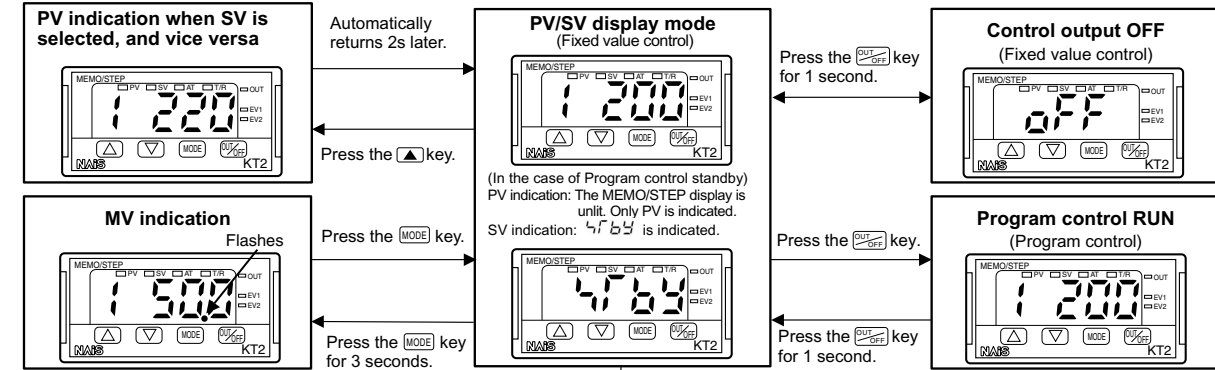
RATING & SPECIFICATIONS

Item		Specifications	
Size		48 × 24mm	
Supply voltage (Must be specified)		100 to 240V AC, 24V AC/DC	
Frequency		50/60Hz	
Power consumption		Approx. 5VA	
Input type		Input range	
Thermocouple	K	-200 to 1370°C (-320 to 2500°F) -199.9 to 400.0°C (-199.9 to 750.0°F)	
	J	-200 to 1000°C (-320 to 1800°F)	
	R	0 to 1760°C (0 to 3200°F)	
	S	0 to 1760°C (0 to 3200°F)	
	B	0 to 1820°C (0 to 3300°F)	
	E	-200 to 800°C (-320 to 1500°F)	
	T	-199.9 to 400.0°C (-199.9 to 750.0°F)	
	N	-200 to 1300°C (-320 to 2300°F)	
	PL-II	0 to 1390°C (0 to 2500°F)	
C (W/Re5-26)		0 to 2315°C (0 to 4200°F)	
RTD	Pt100	-200 to 850°C (-300 to 1500°F) -199.9 to 850.0°C (-199.9 to 999.9°F)	
	JPt100	-200 to 500°C (-300 to 900°F) -199.9 to 500.0°C (-199.9 to 900.0°F)	
DC Current	0 to 20mA DC		
	4 to 20mA DC		
DC Voltage	0 to 1V DC	-1999 to 9999, -199.9 to 999.9 -19.99 to 99.99, -1.999 to 9.999	
	0 to 5V DC		
	1 to 5V DC		
	0 to 10V DC		
DC		• DC current input is supported with an externally mounted 50Ω shunt resistor (sold separately).	
Multi-input	Thermocouple		K, J, R, S, B, E, T, N, PL-II, C (W/Re5-26)
	RTD		External resistor: Max. 100Ω (max. 40Ω external resistor for B input) Pt100, JPt100 3-conductor system (Allowable input conductor resistance for each conductor: max. 10Ω)
	DC current	0 to 20mA DC 4 to 20mA DC	Input impedance: 50Ω (Connect 50Ω shunt resistor between input terminals.) Allowable input current: max. 50 mA (when 50Ω shunt resistor is used)
	DC voltage	0 to 1V DC 0 to 5V DC 1 to 5V DC 0 to 10V DC	Input impedance: min. 1 MΩ, Allowable input voltage: max 5 V, Allowable signal source resistance: max. 2 kΩ Input impedance: min. 100 kΩ, Allowable input voltage: max 15 V, Allowable signal source resistance: max. 100Ω
Control output	Relay contact	(Must be specified)	1a: 3A 250V AC (Resistive load), 1a 1A 250V AC (Inductive load cosφ=0.4), Electric life: 10 ⁵ times
	Non-contact DC voltage		12V DC, Max. 40mA DC (Short-circuit protected)
	DC current		4 to 20mA DC Load resistance: Max. 550Ω
Alarm output 1 (Relay contact)		1a 3A 250V AC (Resistive load), 1a 1A 250V AC (Inductive load cosφ=0.4)	
Alarm output 2 (Open collector)		0.1A 24V DC	
Control mode		PID (with auto-tuning function), PI, PD, P, ON/OFF action	
Target temperature setting		Primary setting/secondary setting (switched by external terminal)	
Program control function		1 pattern, 9 step setting is possible (However, make function selection setting of either control with fixed set point or program control.)	
Accuracy	Thermocouple		Within ±0.2% ±1 digit of each input span or within ±2°C (4°F) whichever is greater However, R and S input; Within ±6°C (12°F) in the range of 0 to 200°C (0 to 400°F) B input 0 to 300°C (0 to 600°F): Accuracy is not guaranteed. K, J, E, and N input less than 0°C (32°F): Within ±0.4% ±1 digit of input span
	RTD		Within ±0.1% ±1 digit of each input span or ±1°C (2°F) whichever is greater
	DC current and DC voltage		Within ±0.2% ±1 digit of each input span
Sampling period		250ms	
Hysteresis		Thermocouple & RTD: 0.1 to 100.0°C (°F) DC current and DC voltage: 1 to 1000 (The decimal point place follows the selection)	
Proportional band		0.0 to 110.0%	
Integral time		0 to 1000 seconds	
Derivative time		0 to 300 seconds	
Proportional cycle		1 to 120 seconds	
Allowable voltage fluctuation		When 100 to 240V AC; 85 to 264V AC When 24V AC/DC; 20 to 28V AC/DC	
Insulated resistance		500V DC Min. 10MΩ	
Breakdown voltage		1.5kV AC for 1min between input terminal and power terminal & between output terminal and power terminal	
Malfunction vibration		10 to 55Hz (0.35mm) to each direction (120ms sweep) for 10min.	
Breakdown vibration		10 to 55Hz (0.75mm) to each direction (120ms sweep) for 10min.	
Malfunction shock		X, Y & Z each direction for 5 times 10G	
Breakdown shock		Same as above, but 30G	
Ambient temperature		0 to 50°C	
Ambient humidity		35 to 85%RH (No condensation)	
Mass		Approx. 120g	
Waterproof		IP66	
Display character height		PV: 8.7mm, SV: 8.7mm (PV/SV switching display)	
Options	Heating/Cooling control		Relay contact: 1a 3A 250V DC (Resistive load)
	Communication function		RS-485/Modbus Protocol (Modbus is a communication protocol developed for PLCs by Modicon Inc.) Communication speed: 2400/4800/9600/19200bps
Accessories	Mounting frame		Included with unit
	Terminal cover		Sold separately

Setup procedures

The setup procedures of this controller is shown below. Refer to each item for details.

- (1) Initial setting : Set the Input type, Alarm action, etc. during Auxiliary function setting mode 2.
(If the users' specification is the same as the default value of the KT2, initial setting is not necessary for the controller.)
 - (2) Main setting mode : Set Step SV and Step time for Program control during Main setting mode.
 - (3) Sub setting mode : Set PID values, A1 setting, etc during Sub setting mode.
(If the users' PID values are the same as the default value of the KT2, it is not necessary to set them.)
 - (4) Auxiliary function setting mode 1 : Set the Lock function, Communication conditions, etc. during Auxiliary function setting mode 1.
(If the users' specification is the same as the default value of the KT2, it is not necessary to set them.)
- Running



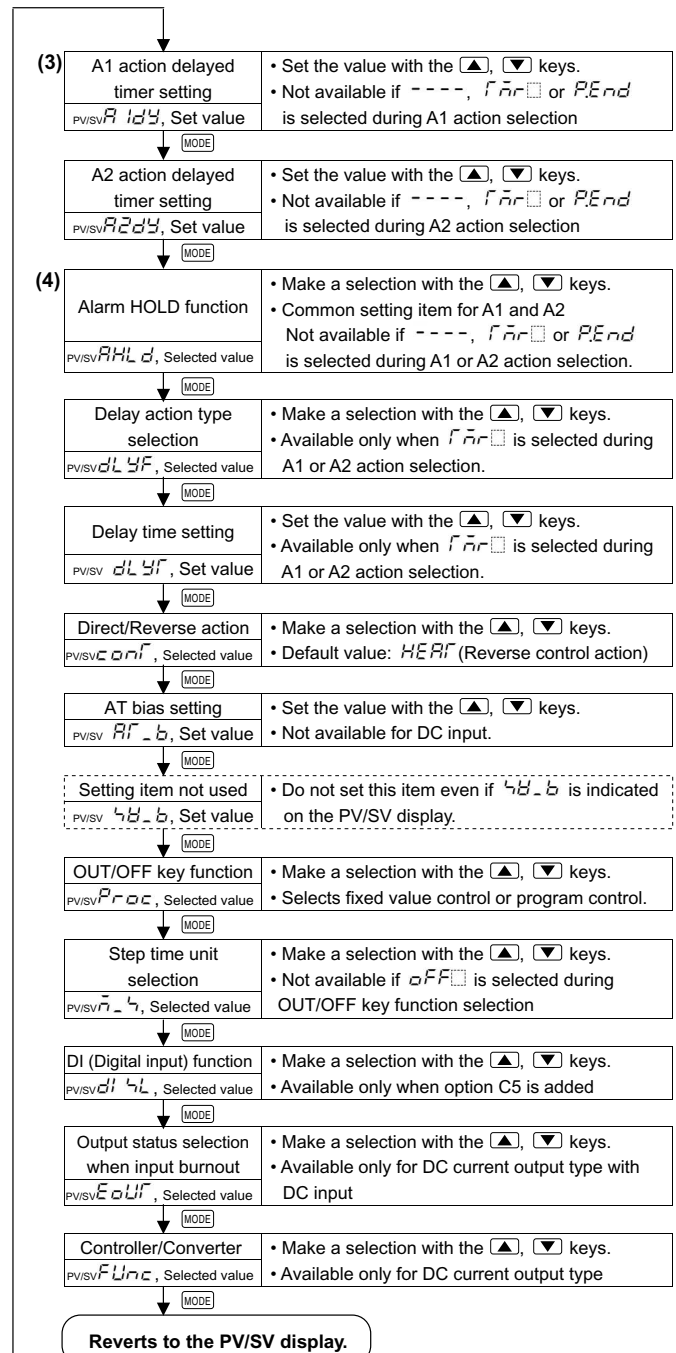
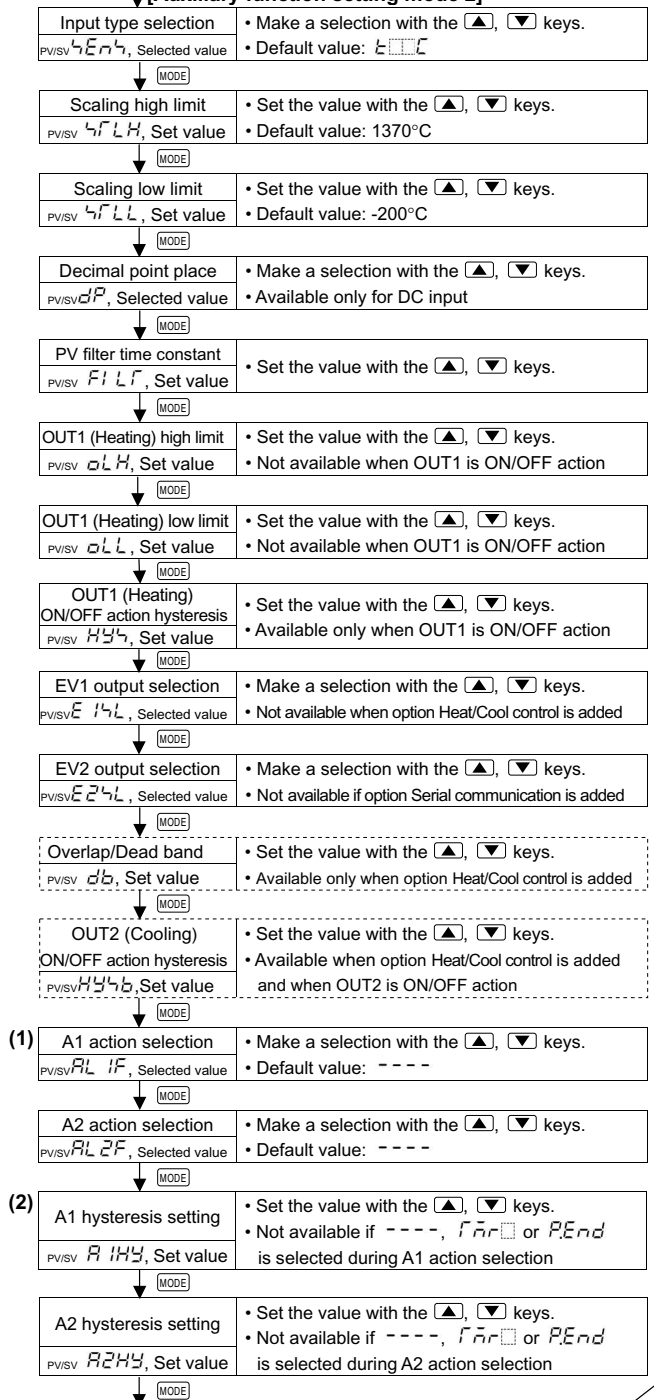
Note: Please refer to the user manual for detailed operating procedures.

Input type (Character indication) and range			
$\text{E} \square \square \square \text{C}$: K	-200 to 1370°C	$\text{E} \square \square \square \text{F}$: K	-320 to 2500°F
$\text{E} \square \square \square \text{L}$: L	-199.9 to 400.0°C	$\text{E} \square \square \square \text{F}$: F	-199.9 to 750.0°F
$\text{J} \square \square \square \text{C}$: J	-200 to 1000°C	$\text{J} \square \square \square \text{F}$: J	-320 to 1800°F
$\text{r} \square \square \square \text{C}$: R	0 to 1760°C	$\text{r} \square \square \square \text{F}$: R	0 to 3200°F
$\text{r} \square \square \square \text{L}$: S	0 to 1760°C	$\text{r} \square \square \square \text{F}$: S	0 to 3200°F
$\text{b} \square \square \square \text{C}$: B	0 to 1820°C	$\text{b} \square \square \square \text{F}$: B	0 to 3300°F
$\text{E} \square \square \square \text{E}$: E	-200 to 800°C	$\text{E} \square \square \square \text{F}$: E	-320 to 1500°F
$\text{f} \square \square \square \text{C}$: T	-199.9 to 400.0°C	$\text{f} \square \square \square \text{F}$: T	-199.9 to 750.0°F
$\text{r} \square \square \square \text{N}$: N	-200 to 1300°C	$\text{r} \square \square \square \text{F}$: N	-320 to 2300°F
$\text{PL} \square \square \text{C}$: PL-II	0 to 1390°C	$\text{PL} \square \square \text{F}$: PL-II	0 to 2500°F
$\text{C} \square \square \square \text{C}$: C(W/Re5-26)	0 to 2315°C	$\text{C} \square \square \square \text{F}$: C(W/Re5-26)	0 to 4200°F
$\text{Pt} \square \square \text{C}$: Pt100	-199.9 to 850.0°C	$\text{Pt} \square \square \text{F}$: Pt100	-199.9 to 999.9°F
$\text{JPt} \square \square \text{C}$: JPt100	-199.9 to 500.0°C	$\text{JPt} \square \square \text{F}$: JPt100	-199.9 to 900.0°F
$\text{Pt} \square \square \text{C}$: Pt100	-200 to 850°C	$\text{Pt} \square \square \text{F}$: Pt100	-300 to 1500°F
$\text{JPt} \square \square \text{C}$: JPt100	-200 to 500°C	$\text{JPt} \square \square \text{F}$: JPt100	-300 to 900°F
$\text{4} \square \square \text{R}$: 4 to 20mA DC	-1999 to 9999	$\text{0} \square \square \text{B}$: 0 to 1V DC	-1999 to 9999
$\text{0} \square \square \text{R}$: 0 to 20mA DC	-1999 to 9999	$\text{0} \square \square \text{B}$: 0 to 5V DC	-1999 to 9999
		$\text{1} \square \square \text{B}$: 1 to 5V DC	-1999 to 9999
		$\text{0} \square \square \text{B}$: 0 to 10V DC	-1999 to 9999

Alarm action types	
$\text{H} \square \square \square$ (High limit alarm):	The alarm action is a \pm deviation setting from the SV. The alarm is activated if the input value reaches the high limit setting value.
$\text{L} \square \square \square$ (Low limit alarm):	The alarm action is a \pm deviation setting from the SV. The alarm is activated if the input value goes under the low limit setting value.
$\text{HL} \square \square$ (High/Low limits alarm):	Combines High limit and Low limit alarm actions. When input value reaches high limit setting value or goes under the low limit setting value, the alarm is activated.
$\text{H} \square \square \square$ (High/Low limit range alarm):	When input value is between the high limit setting value and low limit setting value, the alarm is activated.
$\text{RH} \square \square$ (Process high alarm), $\text{rRH} \square \square$ (Process low alarm):	Within the scale range of the controller, alarm action points can be set at random and if the input reaches the randomly set action point, the alarm is activated.
$\text{H} \square \square \square$ (High limit alarm with standby), $\text{L} \square \square \square$ (Low limit alarm with standby)	
$\text{HL} \square \square$ (High/Low limits alarm with standby)	When the power to the controller is turned on, even if the input enters the alarm action range, the alarm is not activated. (If the controller is allowed to keep running, once the input exceeds the alarm action point, the standby function will be released.)
$\text{f} \square \square \square$ (Timer function):	If external signal enters, timer counting starts, and the action selected during Delay action type selection is outputted after the set delay time has passed.
$\text{PE} \text{End}$ (Pattern end output):	When the program ends normally, pattern end output is turned on. The output is maintained until it is released with the OUT/STP key.

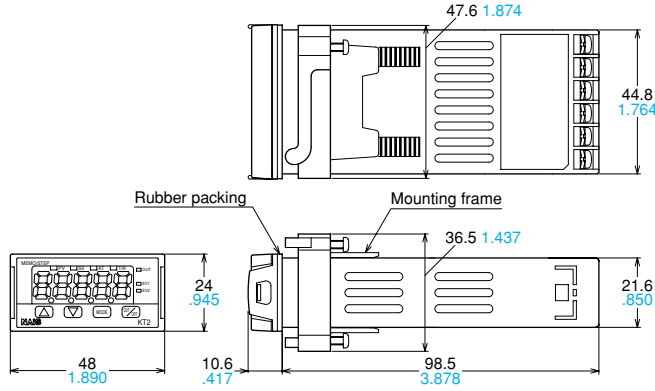
Press \square key for 3s while holding down the \square key.

[Auxiliary function setting mode 2]

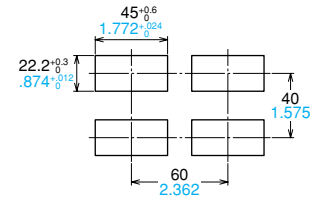


KT(AKT2)

■ DIMENSIONS (unit: mm inch)



• Panel cutout

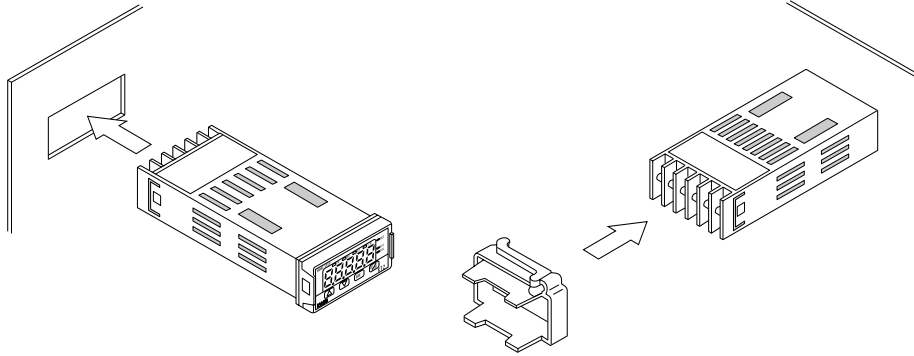


■ INSTALLATION

Please install vertically in order to satisfy the IP66 specification for dust and splash proofing.

The possible control panel plate thickness for installation is between 1 to 10 mm.

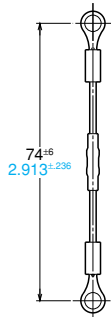
- (1) Insert the unit from the front of the control panel.
- (2) Insert the mounting frame until that the edges (2) make contact with the panel.
- (3) Tighten the clamp screw and then turn it 3/4 of a turn after the edge of the screw reaches the panel.



■ OPTION

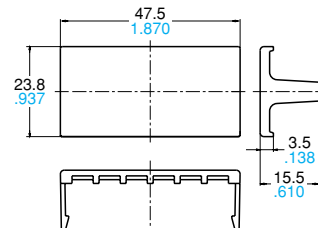
1. Shunt resistor

AKT4810 (KT2, 4, 8, 9)

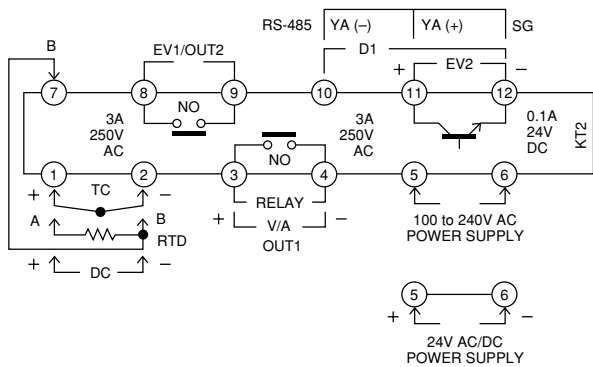


2. Terminal cover

AKT2801

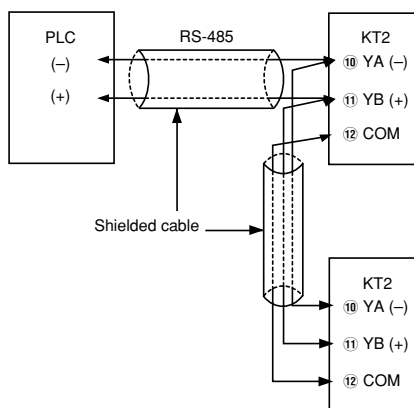


EXTERNAL CONNECTION DIAGRAM



- TC: Input terminal for thermo couple.
- RTD: Input terminal for the resistance temperature sensor.
- DC: Input terminal for DC current or DC voltage.
For DC current input, connect a separately sold receipt resistor (50Ω) between the input terminals.
- OUT1: Output terminal for the control output or heating output [option: heating/cooling control].
- POWER SUPPLY: Power supply terminal.
- EV1/OUT2: Output terminal for event output 1 or cooling output [option: heating/cooling control].
- EV2: Output terminal for event output 2.
- DI: Input terminal for DI input. (There are three types of DI input, the SV1/SV2 external switching function, the OUT/OFF (RUN/STOP) output switching function, and timer function.)
- RS-485: Communication terminal for serial communication. (EV1, 2 is alarm output)

Communication Function Connection Diagram (PLC Connection Diagram)



NOTICE ON OPERATION

1. NOTICE ON SITE SELECTION

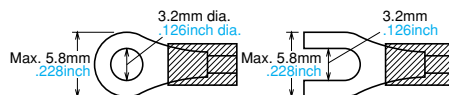
This instrument is intended to be used in the following environment (IEC61010-1)
Overvoltage category II, Pollution degree 2

Mount the controller in a place with:

- 1) A minimum of dust, and an absence of corrosive gases
- 2) No flammable, explosive gases
- 3) Few mechanical vibrations or shocks
- 4) No exposure to direct sunlight, an ambient temperature of 0 to 50°C (32 to 122°F) that does not change rapidly
- 5) An ambient non-condensing humidity of 35 to 85%RH
- 6) No large capacity electromagnetic switches or cables through which large current is flowing
- 7) No water, oil or chemicals or where the vapors of these substances can come into direct contact with the controller

2. NOTICE ON THE WIRING

1) The terminal block of KT2 series are designed to be wired from the upper and lower direction. Fasten the leads with terminal screws. Use a solderless terminal with insulation sleeve that fits to the M3 screw.



- 2) Tighten the terminal screws with a torque between 0.6 N·m to 1.0 N·m so that there is no looseness.
- 3) Use a thermocouple and compensating lead wire according to the input specification of the controller.
- 4) Use a 3-wire system of RTD according to the input specification of the controller.
- 5) This controller has no built-in power switch, circuit breaker or fuse. Therefore, it is necessary to install them in the circuit near the external controller.
(Recommended fuse: Time-lag fuse, rated voltage 250V AC, rated current 2A)
- 6) In the case of 24V AC/DC power supply, do not confuse the polarity when it is DC.

7) With the relay contact output type, use an auxiliary electromagnetic switch externally according to the capacity of the load to protect the built-in relay contact.

8) When wiring, keep input wire (thermocouple, RTD, etc.) away from AC source and load wire to avoid external interference.

9) Turn the power supply to the instrument off before wiring or checking. Working or touching the terminal with the power switched on may result in Electric Shock which could cause severe injury or death.

10) Do not drop wire chips into the holes of vent when wiring, because they could cause fire, malfunction or trouble with the device.

11) To prevent the unit from harmful effects of unexpected high level noise, it is recommended that a surge absorber be installed between the electromagnetic switch coils.

These materials are printed on ECF pulp.
These materials are printed with earth-friendly vegetable-based (soybean oil) ink.



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