# DISPLAY Elektronik GmbH

# DATA SHEET

# LCD MODULE

# **DEM 20486 SYH-LY-CYR22**

**Product Specification** 

## **GENERAL SPECIFICATION**

## MODULE NO.:

# DEM 20486 SYH-LY-CYR22

## **CUSTOMER P/N**

Version No.	Change Description	Date
0	Original Version	16.11.2007
1	Changed Jumper Configuration	04.12.2007
2	Update PCB Description	07.07.2009
3	Change The Value Of Bias Resistor	18.03.2010
4	Add Version	27.03.2017

PREPARED BY: HC DATE: 27.03.2017

APPROVED BY: MH DATE: 27.03.2017

## **CONTENTS**

1. FUNCTIONS & FEATURES	2
2. MECHANICAL SPECIFICATIONS	2
3. EXTERNAL DIMENSIONS ( DIT: MM)	3
4. BLOCK DIAGRAM	3
5. PIN ASSIGNMENT	4
6. PCB DRAWING AND APPLICATION	5
7. BACKLIGHT ELECTRICAL/OPTICAL SPECIFICATIONS	7
8. DISPLAY DATA RAM (DDRAM)	7
9. MAXIMUM ABSOLUTE POWER LIMIT	8
10. ELECTRICAL CHARACTERISTICS	8
11. CONTROL AND DISPLAY COMMAND	11
12. LCM INITIALIZING BY INSTRUCTION	12
13. STANDARD CHARACTER PATTERN (ST7066U-0T)	14
14. QUALITY DESCRIPTION	15
15. THE MODULE ACCEPT QUALITY LEVEL (AQL)	16
16. RELIABILITY TEST	16
17. LCD MODULES HANDLING PRECAUTIONS	17
18. OTHERS	17

### 1. FUNCTIONS & FEATURES

Module Name	LCD Type	Remark
DEM 20486 SYH-LY-CYR22	STN Yellow Green Transflective Positive Mode	Cyrillic Font

Viewing Direction : 6 O'clock

Driving Scheme : 1/16 Duty Cycle, 1/5 Bias

Power Supply Voltage : 5 Volt (typ.)

Backlight Color : LED, Yellow Green, Lightbox

VLCD Adjustable For Best Contrast
 Display contents
 1.5 Volt (typ.)
 20 x 4 Characters
 1.6 CGROM (10,080 bits )

: CGRAM (64 x 8 bits )

: DDRAM (80 x 8 bits for Digits)

• GROM : Cyrillic Font ST7066U-0T

• Interface : Easy Interface with a 4-bit or 8-bit MPU

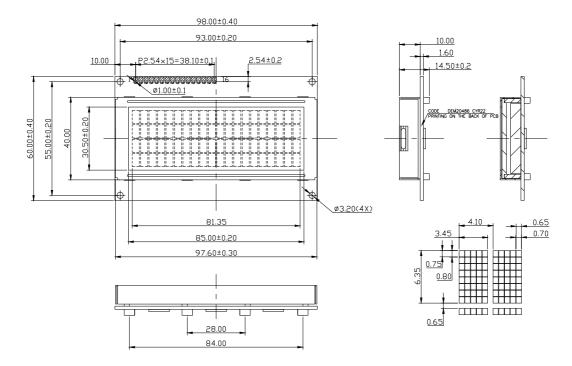
### 2. MECHANICAL SPECIFICATIONS

• Module Size : 98.00 x 60.00 x 14.50 mm

Character Font : 5 x 8 Dots
 Dot Size : 0.65 x 0.75 mm
 Dot Pitch : 0.70 x 0.80 mm

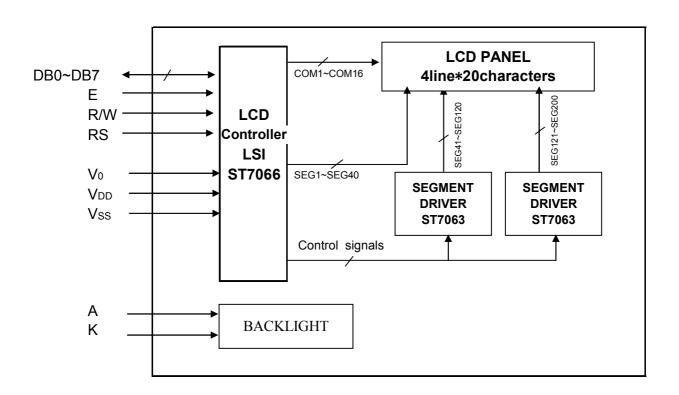
• Dot Gap : 0.05 mm

## **3. EXTERNAL DIMENSIONS (** ⊕ unit: mm)



Remarks:
1.Unmarked tolerance is ±0.3
2.All materials comply with Rohs
3. .....: ...:critical dimension.

### 4. BLOCK DIAGRAM

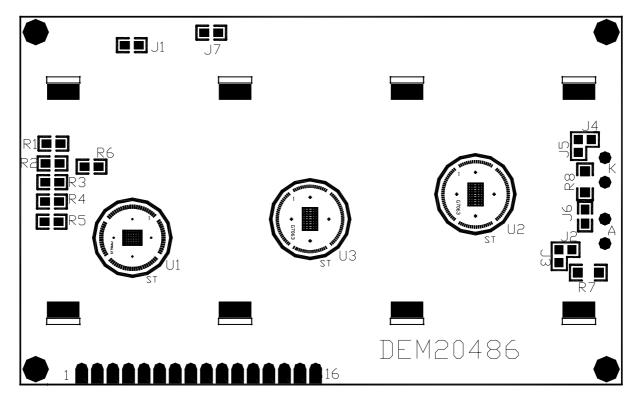


## **5. PIN ASSIGNMENT**

Pin No.	Symbol	Function
1	VSS	Ground terminal of module
2	VDD	Supply terminal of module +5 V
3	V0	Power Supply for Liquid crystal Drive
4	RS	Register Select, RS = 0 Instruction Register, RS = 1 Data Register
5	R/W	Read / Write, $R/W = 1$ Read, $R/W = 0$ Write
6	Е	Enable
7	DB0	
8	DB1	
9	DB2	
10	DB3	Bi-directional Data Bus, Data Transfer is performed once, thru DB0~DB7, in
11	DB4	the case of interface data. Length is 8-bits; and twice, thru DB4~DB7 in the case of interface data length is 4-bits. Upper four bits first then lower four bits.
12	DB5	
13	DB6	
14	DB7	
15	LED- (K)	Plagge also refer to 6.1 DCD Drawing and Description
16	LED+(A)	Please also refer to 6.1 PCB Drawing and Description

### 6. PCB DRAWING AND APPLICATION

### 6.1 PCB Drawing and Description



Note: on application module, R1~R5=2.2K $\Omega$ , R6=91K $\Omega$ 

#### **Description:**

6-1-1. The polarity of the pin 15 and the pin 16

	symbol	12 15	12 14	LED Polarity		
symbol	state	J3,J5	J2, J4	15 Pin	16 Pin	
J2,J4	Each solder-bridge	Each open	Each closed	Anode	Cathode	
J3,J5	Each solder-bridge	Each closed	Each open	Cathode	Anode	

Note: on application module, J3=J5= 0 Ohm, J2=J4= open

6-1-2. The metal-bezel is set on ground when the J1=0 Ohm and the mounting holes are set on ground when J7=0 Ohm Note: on application module, J1=J7=0 Ohm

6-1-3. The LED resistor should can be bridged when the J6 is open.

Note: on application module, J6=open

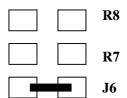
6-1-4. The R7 and the R8 are the LED resistor.

Note: on application module, R7= R8= $10\Omega$ .

Version: 4 5

## **6.2** Example application

6-2-1. The LED resistor should be bridged as following.



6-2-2. The 15 pin is the anode and the 16 pin is the cathode as following.



6-2-3. The 15 pin is the cathode and the 16 pin is the anode as following.



6-2-4. The metal-bezel and mounting holes is on ground as following.



## 7. BACKLIGHT ELECTRICAL/OPTICAL SPECIFICATIONS

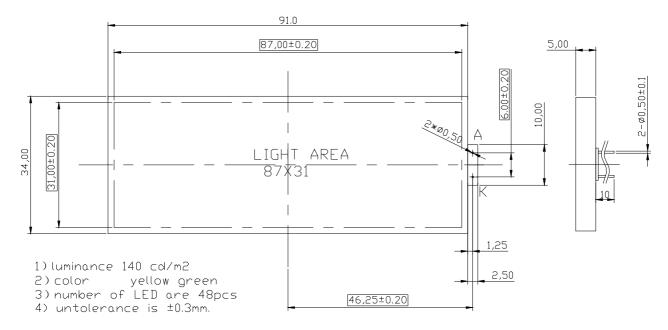
### 7.1 Absolute Maximum Ratings (Ta=25°C)

Item	Symbol	Conditions	Rating	Unit
Absolute Maximum Forward Current	Ifm		480	mA
Peak Forward Current	Ifp	1 msec plus 10% guty cycle	1152	mA
Reverse Voltage	Vr		5	V
Power Dissipation	Pd		2400	mW

### 7.2 Electrical-Optical Characteristics (Ta=25°C)

Item	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward Voltage	Vf	3.8	4.0	4.3	V	If=240mA
Reverse Current	Ir			100	uA	Vr=4.0V
Dominant Wavelength	λD	569	572	575	nm	If=240mA
Spectral Line Half Width	Δλ		25		nm	If=240mA
Luminance	Lv		(140)		cd/m <sup>2</sup>	If=240mA

## 7.3 Backlight Drawing ( unit: mm)



## 8. DISPLAY DATA RAM (DDRAM)

		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20-	■ Display position
FIRST	LINE	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	OD	0E	0F	10	11	12	13	■ DDRAM Address
SECOND	LINE	40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4 D	4E	4F	50	51	52	53	
THIRD	LINE	14	15	16	17	18	19	1A	1B	1C	1 D	1E	1F	20	21	22	23	24	25	26	27	
FOURTH	LINE	54	55	56	57	58	59	5A	5B	5C	5D	5E	5F	60	61	62	63	64	65	66	67	

## 9. MAXIMUM ABSOLUTE POWER LIMIT

Item	Symbol	Standard value	Unit
Power Supply Voltage	$V_{DD}$	-0.3~+7.0	V
LCD Driver Voltage	$V_{ m LCD}$	V <sub>DD</sub> -10.0~V <sub>DD</sub> +0.3	V
Input Voltage	$ m V_{IN}$	-0.3~V <sub>DD</sub> +0.3	V
Operating Temperature	Topr	-20~+70	$^{\circ}$
Storage Temperature	Tstg	-30~+80	$^{\circ}$

## 10. ELECTRICAL CHARACTERISTICS

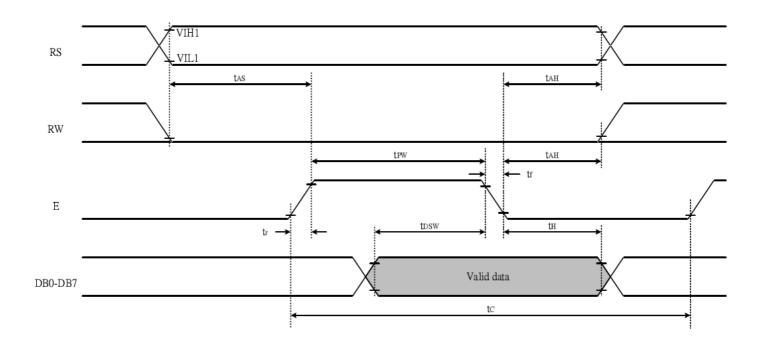
## 10-1-1 DC Characteristics (V<sub>DD</sub>=5.0V, Ta=-20~+70°C)

Item	Symbol	Sta	ndard Val	ue	Test	Unit
Item	Symbol	MIN	TYP	MAX	Condition	Unit
Operating Voltage	$V_{ m DD}$	4.5	5	5.5		V
Supply Current	$I_{\mathrm{DD}}$		0.2	0.5	V <sub>DD</sub> =5V,fosc=270kHz	mA
LCD Driving Voltage	$V_{LCD}$	3.0		10.0	$V_{DD}$ - $V_{5}$	V

10-2 AC Characteristics (VDD=5.0V, Ta=-20~+70°C)

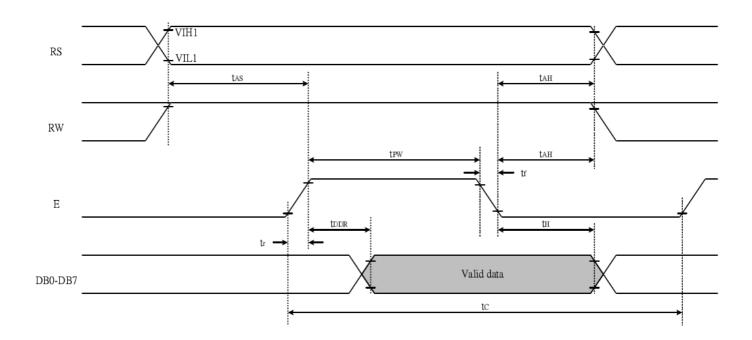
10-2-1 Write mode

Characteristic	Symbol	Min	Type	Max	Unit	Test PIN
Enable Cycle Time	$t_{\rm C}$	1200			ns	Е
Enable Pulse Time	$T_{PW}$	460			ns	Е
Enable Rise/Fall Time	$T_R$ , $T_F$			25	ns	Е
Address Set-up Time	$T_{AS}$	0			ns	R/W,RS,E
Address Hold Time	Тан	10			ns	R/W,RS,E
Data Set-up Time	$T_{DSW}$	80			ns	DB0~DB7
Data Hold Time	$T_{\mathrm{H}}$	10			ns	DB0~DB7



10-2-2 Read mode (reading data from module to MPU)

Characteristic	Symbol	Min	Type	Max	Unit	Test PIN
Enable Cycle Time	$t_{\rm C}$	1200			ns	Е
Enable Pulse Time	$T_{PW}$	480		-	ns	Е
Enable Rise/Fall Time	$T_R$ , $T_F$			25	ns	Е
Address Set-up Time	$T_{AS}$	0			ns	R/W,RS,E
Address Hold Time	$T_{AH}$	10			ns	R/W,RS,E
Data Set-up Time	$T_{\mathrm{DDR}}$			320	ns	DB0~DB7
Data Hold Time	$T_{\mathrm{H}}$	10			ns	DB0~DB7



## 11. CONTROL AND DISPLAY COMMAND

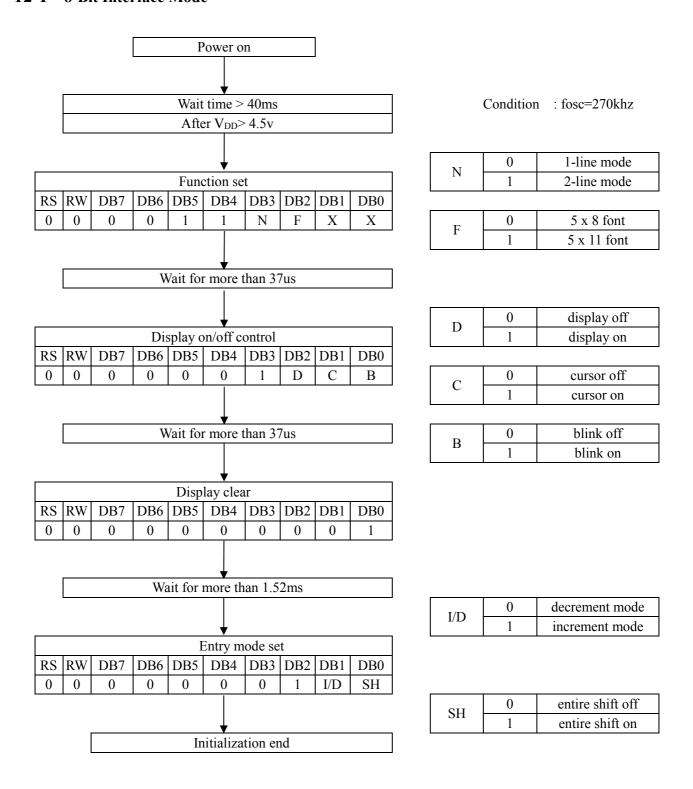
Command	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Execution time (fosc=270KHz)	Remark
clear Display	L	L	L	L	L	L	L	L	L	Н	1.52ms	Write "20H" to DDRAM and set DDRAM address to "00H" from AC
Return home	L	L	L	L	L	L	L	L	Н		1.52ms	Set DDRAM address to "00H"from AC and return cursor to its original position if shifted.The contents of DDRAM are not changed.
Entry mode Set	L	L	L	L	L	L	L	Н	I/D	SH	37us	Sets cursor move direction and specifies display shift. These operations are performed during data write and read.
Display on/off control	L	L	L	L	L	L	Н	D	С	В	37us	D=1:entire display on C=1:cursor on B=1:cursor position on
Cursor or Display Shift	L	L	L	L	L	Н	S/C	R/L			37us	Set cursor moving and display shift control bit, and the direction, without changing DDRAM data.
function Set	L	L	L	L	Н	DL	N	F			37us	DL:interface data is 8/4 bits N:number of line is 2/1 F:font size is 5x11/5x8 37 us
Set CGRAM address	L	L	L	Н	AC5	AC4	AC3	AC2	AC1	AC0	37us	Set CGRAM address in address counter
Set DDRAM address	L	L	Н	AC6	AC5	AC4	AC3	AC2	AC1	AC0	37us	Set DDRAM address in address counter
Read busy flag& address	L	Н	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	0us	Whether during internal operation or not can be known by reading BF.The contents of address counter can also be read.
Write data to RAM	Н	L	D7	D6	D5	D4	D3	D2	D1	D0	37us	Write data into internal RAM (DDRAM/CGRAM) 37 us
Read data from RAM	Н	Н	D7	D6	D5	D4	D3	D2	D1	D0	37us	Read data from internal RAM (DDRAM/CGRAM) 37 us

#### Note:

Be sure the ST7066U is not in the busy state(BF=0)before sending an instruction from the MPU to the ST7066U.If an instruction is sent without checking the busy flag, the time between the first instruction and next instruction will take much longer than the instruction time itself. Refer to Instruction Table for the list of each instruction execution time.

### 12. LCM INITIALIZING BY INSTRUCTION

#### 12-1 8-Bit Interface Mode



## DEM 20486 SYH-LY-CYR22

## **Product Specification**

Condition: fosc=270khz

D

C

В

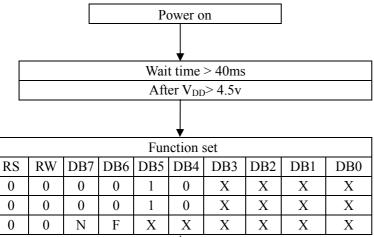
1

0

1

0





N	0	1-line mode
IN	1	2-line mode
Е	0	5 x 8 font
Г	1	5 x 11 font

display off

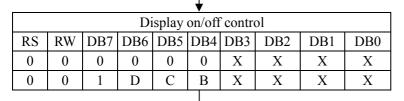
Display on

cursor off

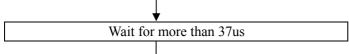
cursor on

blink off

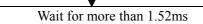
blink on



Wait for more than 37us



	Display clear									
RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	0	0	0	0	0	X	X	X	X	
0	0	0	0	0	1	X	X	X	X	
							•	•	•	



	Entry mode set									
RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	0	0	0	0	0	X	X	X	X	
0	0	0 1 I/D		I/D	SH	X	X	X	X	
<del></del>										
	Initialization end									

I/D	0	decrement mode
1/1/	1	increment mode
SH	0	entire shift off
	1	entire shift on

## 13. STANDARD CHARACTER PATTERN (ST7066U-0T)

## NO.7066-0T

67-64 63-60	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	11 11
0000	CG RATE															
0001	2															
0010	ල															
0011	(4)															
0100	(5)															
0101	(6)															
0110	(7)															
0111	(8)															
1000	(1)													HHH		
1001	(2)															
1010	(3)															
1011	(4)															
1100	(5)															
1101	(6)															
1110	7															
1111	(8)					•										

## 15. QUALITY DESCRIPTION

### **DEFECT SPECIFICATION:**

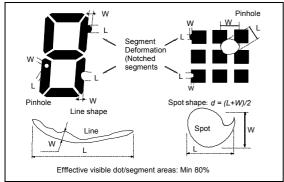
Specific type-related items are covered in this sheet.

a: Table for Cosmetic defects

(Note: nc = not counted).

Sizes and number of defects

(Max. Qty)



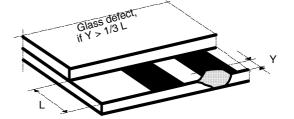
Examples/

Shapes

b: Glass defects

b1:Glass defects at contact ledge

Defect Type	Max. defect size [ $\mu m$ ] d or L W	Max. Quantity.
Black or White Spots	d ≤ 150	nc
	150 < d ≤ 300	3
Black or White Lines	 W ≤ 10	nc
	L ≤ 3000 W ≤ 30	2
	L ≤ 2000 W ≤ 50	2
Pinhole	$d \le 100 \\ 150 < d \le 300$	nc 1/segme nt
(Total	defects)	(5)
Segment Deformation	W ≤ 100	nc
Bubble (e.g. under pola)	d ≤ 150	nc
	200 < d ≤ 400	2



b2:Glass chipping in other areas shall not be in conflict with the product's function.

## 15. THE MODULE ACCEPT QUALITY LEVEL (AQL)

- 15.1 AQL Standard Value: Critical Defect =0.1, Major Defect=0.65; Minor Defect =2.5.
- 15.2 Inspection Standard: MIL-STD-105E Table Normal Inspection Single Sampling Level II

## 16. RELIABILITY TEST

Operating life time: 50,000 hours

(at room temperature without direct irradiation of sunlight)

Reliability characteristics shall meet following requirements.

Test Item	Test Condition				
High temperature storage	+80 <b>□</b> x 96hrs				
Low temperature storage	-30 <b>□</b> x 96hrs				
High temperature operation	+70 <b>□</b> x 96hrs				
Low temperature operation	-20 <b>□</b> x 96hrs				
High temperature, High humidity (storage)	+60 <b>□</b> x 90%RH x 96hrs				
Thermal shock	-20□ x 30min → +25□ x 10s → +70□ x 30min 5Cycles				
Vibration test	Frequency x Swing x Time 40Hz x 4mm x 4hrs				
Drop test	Drop Height x No. of drops 1.0m x 6 drops				

#### 17. LCD MODULES HANDLING PRECAUTIONS

- Please remove the protection foil of polarizer before using.
- The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- If the display panel is damaged and the liquid crystal substance inside it leaks out, do not get any in your mouth. If the substance come into contact with your skin or clothes promptly wash it off using soap and water.
- Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarize carefully.
- To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - -Be sure to ground the body when handling the LCD module.
  - -Tools required for assembly, such as soldering irons, must be properly grounded.
  - -To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - -The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

#### Storage precautions

When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps. Keep the modules in bags designed to prevent static electricity charging under low temperature / normal humidity conditions (avoid high temperature / high humidity and low temperatures below 0°C). Whenever possible, the LCD modules should be stored in the same conditions in which they were shipped from our company.

#### 18. OTHERS

- Liquid crystals solidify at low temperature (below the storage temperature range) leading to defective orientation of liquid crystal or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subjected to a strong shock at a low temperature.
- If the LCD modules have been operating for a long time showing the same display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. Abnormal operating status can be resumed to be normal condition by suspending use for some time. It should be noted that this phenomena does not adversely affect performance reliability.
- To minimize the performance degradation of the LCD modules resulting from caused by static electricity, etc. exercise care to avoid holding the following sections when handling the modules:
  - Exposed area of the printed circuit board
  - Terminal electrode sections