

## ► HOLESAWS DESIGNED FOR PROFESSIONAL USE

Bahco holesaws set a new standard in precision, quality, durability and versatility.

So no matter what you are cutting through, we have the holesaws and arbors to tackle the job, time after time.

Every aspect of a Bahco holesaw is engineered to improve a worker's productivity and craftsmanship from the design of the cutting edges to the technologies used to produce the holesaws. Bahco holesaws fit all standard portable drills and drill presses.

### BI-METAL HOLESAWS

- Create clean, accurate holes in most machinable materials
- High speed cutting edge is laser welded to tough steel alloy back
- Knockout holes allow easy core removal
- Diameters from 9/16" to 8.1/4". From 14 mm to 210 mm
- Cutting depth for all diameters is 1 1/2". 38 mm

### CARBIDE-TIPPED HOLESAWS

- Carbide saws cut clean holes in ceramics, brick, slate, laminate, fibreglass and hardwood
- Carbide tips are fusion welded to the backing material
- Knockout holes allow easy core removal
- Diameters from 9/16" to 8.1/4". From 14 mm to 210 mm
- Cutting depth for all diameters is 1 1/2". 38 mm



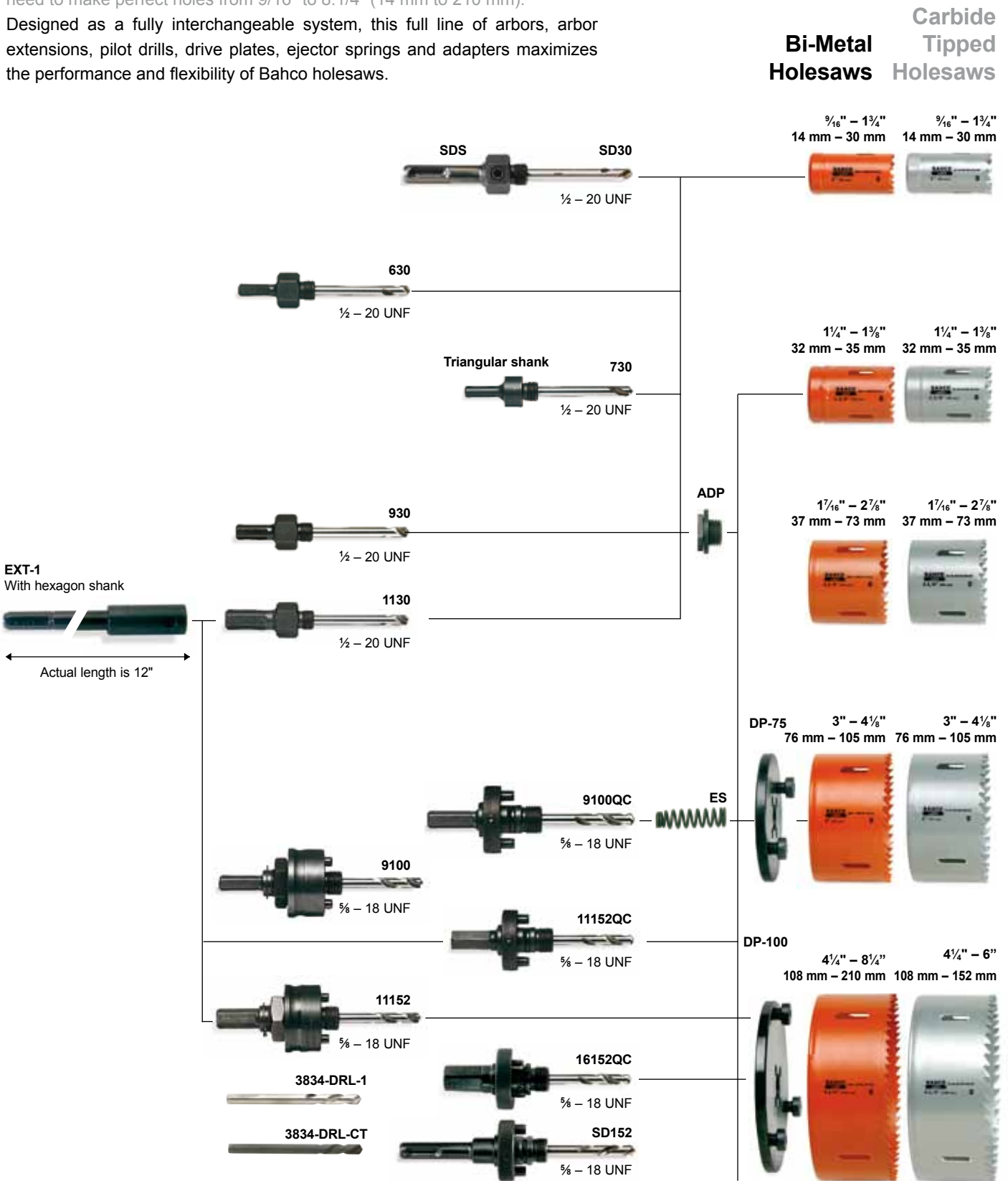
# Holesaws System

## ▶ THE BAHCO HOLESAW SYSTEM

### “Sandflex® Bi-Metal Technology A visionary solution, still ahead of its time”

A complete line of saws, arbors, drive plates and accessories – everything you need to make perfect holes from 9/16" to 8.1/4" (14 mm to 210 mm).


Designed as a fully interchangeable system, this full line of arbors, arbor extensions, pilot drills, drive plates, ejector springs and adapters maximizes the performance and flexibility of Bahco holesaws.



## ▶ 3830 SANDFLEX® BI-METAL HOLESAWS

Bahco Sandflex® bi-metal holesaws perform in materials such as wood, plastics, non ferrous and ferrous steel including stainless steel. Fit all power drills, both stationary and portable. Knockout holes allow easy removal of cores. Cutting depth max. 38 mm (1 1/2") 4/6 teeth per inch. All holesaws are packed in a cardboard box with an instruction leaflet enclosed.

Max. holesize = nominal holesaw size +1.5 mm/-0.0 mm extra large size. 168 mm and 210 mm 6 TPI (R6). Cutting depth max. 38 mm. 177 mm 4/6 TPI. Cutting depth max 50 mm.

	Pack Qty.	mm	inch	Weight g
3830-14-VIP	6	14	9/16	20
3830-16-VIP	6	16	5/8	20
3830-17-VIP	6	17	11/16	30
3830-19-VIP	6	19	3/4	30
3830-20-VIP	6	20	25/32	30
3830-21-VIP	6	21	13/16	40
3830-22-VIP	6	22	7/8	40
3830-24-VIP	6	24	15/16	55
3830-25-VIP	6	25	1	55
3830-27-VIP	6	27	1 1/16	70
3830-29-VIP	6	29	1 1/8	70
3830-30-VIP	6	30	1 3/16	70
3830-32-VIP	6	32	1 1/4	70
3830-33-VIP	6	33	1 5/16	70
3830-35-VIP	6	35	1 3/8	70
3830-37-VIP	6	37	1 7/16	80
3830-38-VIP	6	38	1 1/2	80
3830-40-VIP	6	40	1 9/16	80
3830-41-VIP	6	41	1 5/8	80
3830-43-VIP	6	43	1 11/16	90
3830-44-VIP	6	44	1 3/4	100
3830-46-VIP	6	46	1 13/16	100
3830-48-VIP	6	48	1 7/8	100
3830-50-VIP	6	50	1 9/10	120
3830-51-VIP	6	51	2	120
3830-52-VIP	4	52	2 1/16	120
3830-54-VIP	4	54	2 1/8	140
3830-55-VIP	4	55	2 1/12	160
3830-56-VIP	4	56	2 3/16	140
3830-57-VIP	4	57	2 1/4	140
3830-59-VIP	4	59	2 5/16	140
3830-60-VIP	4	60	2 3/8	160
3830-62-VIP	4	62	2 7/16	160
3830-64-VIP	4	64	2 1/2	180
3830-65-VIP	4	65	2 9/16	180
3830-67-VIP	4	67	2 5/8	200
3830-68-VIP	4	68	2 11/16	220
3830-70-VIP	4	70	2 3/4	220
3830-73-VIP	4	73	2 7/8	220
3830-76-VIP	4	76	3	240
3830-79-VIP	4	79	3 1/8	260
3830-83-VIP	4	83	3 1/4	260
3830-86-VIP	4	86	3 3/8	260
3830-89-VIP	4	89	3 1/2	270
3830-92-VIP	4	92	3 5/8	270
3830-95-VIP	4	95	3 3/4	270
3830-98-VIP	4	98	3 7/8	300
3830-102-VIP	4	102	4	320
3830-105-VIP	4	105	4 1/8	320
3830-108-VIP	4	108	4 1/4	350
3830-111-VIP	4	111	4 3/8	350
3830-114-VIP	4	114	4 1/2	360
3830-121-VIP	1	121	4 3/4	410
3830-127-VIP	1	127	5	520
3830-133-VIP	1	133	5 1/4	560
3830-140-VIP	1	140	5 1/2	560
3830-146-VIP	1	146	5 3/4	570
3830-152-VIP	1	152	6	610
3830-177-HIGH	1	177	7	1340
3830-210	1	210	8 1/4	750



# Carbide

## ▶ 3832 CARBIDE HOLESAWS

Bahco carbide tipped holesaws are capable of cutting through brick and ceramic tiles, laminate, fibreglass and hardwood. Fit all power drills, both stationary and portable. Knockout holes allow easy removal of cores. Cutting depth 38 mm (1 1/2"), ground teeth, 4 TPI. Max. holesize = nominal holesaw size +1.5 mm / - 0.0 mm.

	Pack Qty.	mm	inch	Weight g
3832-14	6	14	9/16	20
3832-16	6	16	5/8	20
3832-17	6	17	11/16	30
3832-19	6	19	3/4	30
3832-20	6	20	6/8	30
3832-21	6	21	13/16	40
3832-22	6	22	7/8	40
3832-24	6	24	15/16	55
3832-25	6	25	1	55
3832-27	6	27	1 1/16	70
3832-29	6	29	1 1/8	70
3832-30	6	30	1 3/16	70
3832-32	6	32	1 1/4	70
3832-33	6	33	1 5/16	70
3832-35	6	35	1 3/8	70
3832-37	6	37	1 7/16	80
3832-38	6	38	1 1/2	80
3832-40	6	40	1 9/16	80
3832-41	6	41	1 5/8	80
3832-43	6	43	1 11/16	90
3832-44	6	44	1 3/4	100
3832-46	6	46	1 13/16	100
3832-48	6	48	1 7/8	100
3832-51	6	51	2	120
3832-52	4	52	2 1/16	120
3832-54	4	54	2 1/8	140
3832-56	4	56	2 1/4	140
3832-57	4	57	2 1/4	140
3832-59	4	59	2 5/16	140
3832-60	4	60	2 3/8	160
3832-64	4	64	2 1/2	180
3832-65	4	65	2 9/16	180
3832-67	4	67	2 5/8	200
3832-68	4	68	2 11/16	220
3832-70	4	70	2 3/4	220
3832-73	4	73	2 7/8	220
3832-76	4	76	3	240
3832-79	4	79	3 1/8	260
3832-83	4	83	3 1/4	260
3832-86	4	86	3 3/8	260
3832-89	4	89	3 1/2	270
3832-92	4	92	3 5/8	270
3832-95	4	95	3 3/4	270
3832-98	4	98	3 7/8	300
3832-102	4	102	4	320
3832-105	4	105	4 1/8	320
3832-108	4	108	4 1/4	350
3832-111	4	111	4 3/8	350
3832-114	4	114	4 1/2	360
3832-121	1	121	4 3/4	410
3832-127	1	127	5	520
3832-133	1	133	5 1/4	560
3832-140	1	140	5 1/2	560
3832-146	1	146	5 3/4	570
3832-152	1	152	6	610





# Bahco Holesaws Sets

Assortments of most holesaws and accessories most commonly used by the trades, especially electricians and plumbers.

## ▶ 11 Piece Holesaw SET 3834-SET-103

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-19-VIP 19 mm 3/4"
	3830-24-VIP 24 mm 15/16"
	3830-29-VIP 29 mm 1 1/8"
	3830-38-VIP 38 mm 1 1/2"
	3830-44-VIP 44 mm 1 3/4"
	3830-57-VIP 57 mm 2 1/4"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)
Pilot drill:	3834-DRL



## ▶ 8 Piece Holesaw SET 3834-SET-62

Includes:	
Holesaws:	3830-19-VIP 19 mm 3/4"
	3830-21-VIP 21 mm 13/16"
	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-38-VIP 38 mm 1 1/2"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)



## ▶ 6 Piece Holesaw SET 3834-SET-42

Includes:	
Holesaws:	3830-51-VIP 51 mm 2"
	3830-76-VIP 76 mm 3"
	3830-86-VIP 86 mm 3 3/8"
	3830-111-VIP 111 mm 4 3/8"
Arbors and accessories:	3834-ARBR-9100 (32-100 mm)
	3834-ES - Ejector spring



## ▶ 8 Piece Holesaw SET 3834-SET-62-16/50

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-20-VIP 20 mm 25/32"
	3830-25-VIP 25 mm 1"
	3830-32-VIP 32 mm 1 1/4"
	3830-40-VIP 40 mm 1 9/16"
	3830-50-VIP 50 mm 2"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)



## ▶ 13 Piece Holesaw SET 3834-SET-53

Includes:	
Holesaws:	3830-19-VIP 19 mm 3/4"
	3830-22-VIP 22 mm 7/8"
	3830-25-VIP 25 mm 1"
	3830-29-VIP 29 mm 1 1/8"
	3830-30-VIP 30 mm 1 3/16"
	3830-35-VIP 35 mm 1 3/8"
	3830-37-VIP 37 mm 1 7/16"
	3830-41-VIP 41 mm 1 5/8"
	3830-52-VIP 52 mm 2 1/16"
	3830-60-VIP 60 mm 2 3/8"
	3830-79-VIP 79 mm 3 1/8"
	Arbors:
3834-ARBR-9100 (32-100 mm)	



## ▶ 11 Piece Holesaw SET 3834-SET-65-16/51

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-20-VIP 20 mm 25/32"
	3830-25-VIP 25 mm 2"
	3830-32-VIP 32 mm 1 1/4"
	3830-40-VIP 40 mm 1 9/16"
	3830-51-VIP 51 mm 2"
Arbors:	3834-ARBR-1130 (14-30 mm)
	3834-ARBR-11152 (32-210 mm)
Pilot drill and accessories:	3834-DRL
	Hexagonal key
	Chip brush



## ▶ 7 Piece Holesaw SET 3834-SET-61

Includes:	
Holesaws:	3830-44-VIP 44 mm 1 3/4"
	3830-51-VIP 51 mm 2"
	3830-57-VIP 57 mm 2 1/4"
	3830-73-VIP 73 mm 2 7/8"
	3830-86-VIP 86 mm 3 3/8"
Arbors:	3834-ARBR-9100 (32-100 mm)



## ▶ 11 Piece Holesaw SET 3834-SET-65-22/64

Includes:	
Holesaws:	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-35-VIP 35 mm 1 3/8"
	3830-44-VIP 44 mm 1 3/4"
	3830-51-VIP 51 mm 2"
	3830-64-VIP 64 mm 2 1/2"
Arbors:	3834-ARBR-1130 (14-30 mm)
	3834-ARBR-11152 (32-210 mm)
Pilot drill:	3834-DRL



# Bahco Holesaws Sets

## ▶ 9 Piece Holesaw SET 3834-SET-72

Includes:	
Holesaws:	3830-19-VIP 19 mm 3/4"
	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-35-VIP 35 mm 1 3/8"
	3830-44-VIP 44 mm 1 3/4"
	3830-51-VIP 51 mm 2"
	3830-64-VIP 64 mm 2 1/2"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)



## ▶ 14 Piece Holesaw SET 3834-SET-87

Includes:	
Holesaws:	3830-19-VIP 19 mm 3/4"
	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-38-VIP 38 mm 1 1/2"
	3830-43-VIP 43 mm 1 3/4"
	3830-48-VIP 48 mm 1 7/8"
	3830-52-VIP 52 mm 2 1/16"
	3830-65-VIP 65 mm 2 9/16"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)
Pilot drill and accessories:	3834-DRL
	3834-ES
	Hexagonal key
	Chip brush



## ▶ 9 Piece Holesaw SET 3834-SET-73

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-22-VIP 22 mm 7/8"
	3830-51-VIP 51 mm 2"
	3830-57-VIP 57 mm 2 1/4"
	3830-73-VIP 73 mm 2 7/8"
	3830-76-VIP 76 mm 3"
	3830-92-VIP 92 mm 3 5/8"
Arbors:	3834-ARBR-930 (14-30 mm)
	3834-ARBR-9100 (32-100 mm)



## ▶ 11 Piece Holesaw SET 3834-SET-92

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-22-VIP 22 mm 7/8"
	3830-25-VIP 25 mm 1"
	3830-29-VIP 29 mm 1 1/8"
	3830-32-VIP 32 mm 1 1/4"
	3830-41-VIP 41 mm 1 5/8"
	3830-51-VIP 51 mm 2"
	3830-73-VIP 73 mm 2 7/8"
	3830-83-VIP 83 mm 3 1/4"
	Arbors:
3834-ARBR-9100 (32-100 mm)	



## ▶ 10 Piece Holesaw SET 3834-SET-73-22/68

Includes:	
Holesaws:	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-35-VIP 35 mm 1 3/8"
	3830-44-VIP 44 mm 1 3/4"
	3830-51-VIP 51 mm 2"
	3830-64-VIP 64 mm 2 1/2"
	3830-68-VIP 68 mm 2 11/16"
Arbors:	3834-ARBR-1130 (14-30 mm)
	3834-ARBR-11152 (32-210 mm)
Pilot drill:	3834-DRL



## ▶ 13 Piece Holesaw SET 3834-SET-94

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-19-VIP 19 mm 3/4"
	3830-22-VIP 22 mm 7/8"
	3830-25-VIP 25 mm 1"
	3830-30-VIP 30 mm 1 3/16"
	3830-35-VIP 35 mm 1 3/8"
	3830-41-VIP 41 mm 1 5/8"
	3830-51-VIP 51 mm 2"
	3830-67-VIP 67 mm 2 5/8"
	Arbors:
3834-ARBR-11152 (32-210 mm)	
Accessories:	Hexagonal key
	Chip brush



## ▶ 12 Piece Holesaw SET 3834-SET-86

Includes:	
Holesaws:	3830-25-VIP 25 mm 1"
	3830-32-VIP 32 mm 1 1/4"
	3830-35-VIP 35 mm 1 3/8"
	3830-51-VIP 51 mm 2"
	3830-54-VIP 54 mm 2 1/8"
	3830-76-VIP 76 mm 3"
	3830-92-VIP 92 mm 3 5/8"
	3830-114-VIP 114 mm 4 1/2"
Arbors:	3834-ARBR-1130 (14-30 mm)
	3834-ARBR-11152 (32-210 mm)
Pilot drill and accessories:	3834-DRL
	Hexagonal key
Adapter:	3834-ADP



## ▶ 13 Piece Holesaw SET 3834-SET-95

Includes:	
Holesaws:	3830-16-VIP 16 mm 5/8"
	3830-19-VIP 19 mm 3/4"
	3830-22-VIP 22 mm 7/8"
	3830-29-VIP 29 mm 1 1/8"
	3830-35-VIP 35 mm 1 3/8"
	3830-44-VIP 44 mm 1 3/4"
	3830-52-VIP 52 mm 2 1/16"
	3830-57-VIP 57 mm 2 1/4"
	3830-64-VIP 64 mm 2 1/2"
	Arbors:
3834-ARBR-11152 (32-210 mm)	
Pilot drill and accessories:	3834-DRL
	Hexagonal key
	Chip brush



## ▶ ARBORS FOR HOLESAWS 14-210 mm

Select an appropriate arbor according to holesaw size and chuck size of drilling equipment.

3834-ARBR-730, for holesaws 14-30 mm, is an arbor with triangular shank and round arbor body. For sturdier design and easier removal of 14-30 mm holesaws select arbors with hexagonal shank and hexagonal body, i.e. 3834-ARBR-630, -930, -1130.

The design of arbors for 32-210 mm holesaws, 3834-ARBR-9100, -11152 and -16152 Power Driver™, eliminates play and increases the strength of the holesaw by redistributing the load from the thread to the solid cap. The Power Driver™ arbors must be used with hand held machines and when operating with high work load in static machines. QC arbors have a quick change mechanism and tools are not required to change holesaws.

All arbors are hardened for maximum strength. Large arbors, for holesaws 32-210 mm, have drive pins to transfer large cutting force from power unit to the holesaw. We recommend not to use arbors with 9 mm (11/32") shank for holesaws above size 100 mm (4"). An HSS Pilot drill (3834-DRL) is included with all arbors. When cutting in abrasive materials we recommend the use of carbide tipped pilot drill, 3834-DRL-CT.



	Pack Qty.	mm	inch	mm	inch	Weight g
Fits Holesaws 9/16"-1 3/16", 14-30 mm, Industrial Box						
3834-ARBR-630	1	6.4	1/4	8	5/16	70
3834-ARBR-730	1	6.4 TRI	1/4 TRI	8	5/16	60
3834-ARBR-930	1	8.5	11/32	10	3/8	80
3834-ARBR-1130	1	11.1	7/16	13	1/2	90
Fits Holesaws 9/16"-1 3/16", 14-30 mm, Individually Carded						
3834-ARBR-630-C	1	6.4	1/4	8	5/16	70
3834-ARBR-730-C	1	6.4 TRI	1/4 TRI	8	5/16	60
3834-ARBR-930-C	1	8.5	11/32	10	3/8	80
3834-ARBR-1130-C	1	11.1	7/16	13	1/2	90
Fits Holesaws 1 1/4"-8 1/4", 32-210 mm, Industrial Box						
3834-ARBR-11152	1	11.1	7/16	13	1/2	260
3834-ARBR-16152	1	15.4	5/8	20	3/4	310
3834-ARBR-11152QC	1	11.1	7/16	13	1/2	250
Fits Holesaws 1 1/4"-8 1/4", 32-210 mm, Individually Carded						
3834-ARBR-11152-C	1	11.1	7/16	13	1/2	260
3834-ARBR-11152QC-C	1	11.1	7/16	13	1/2	250
Fits Holesaws 1 1/4"-4", 32-100 mm, Industrial Box						
3834-ARBR-9100	1	8.5	11/32	10	3/8	250
3834-ARBR-9100QC	1	8.5	11/32	10	3/8	160
Fits Holesaws 1 1/4"-4", 32-100 mm, Individually Carded						
3834-ARBR-9100-C	1	8.5	11/32	10	3/8	250
3834-ARBR-9100QC-C	1	8.5	11/32	10	3/8	160

# Accessories

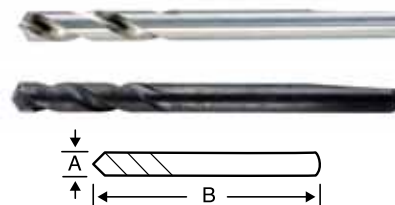
## OTHER PARTS

**Pilot drill: 3834-DRL.** The HSS pilot drill bores a hole in the workpiece before the teeth of the holesaw become engaged, guiding and keeping the holesaw in the correct position during the sawing operation.

3834-DRL fits all arbors. Standard drill in all arbors.

**Pilot Drill: 3834-DRL-CT.** Carbide tipped pilot drill - Multi purpose CT - drill has a high grade carbide tip with special properties, hardness and geometry. It was specially designed to provide one tool to cover many different materials. It enables high cutting performance in all machinable material from wood and plastic to brick and concrete. Fits all arbors.

	Pack Qty.	A mm	A inch	B mm	B inch	Weight g
Fits arbors -730, -930, -1130, -9100QC, -11152QC, -16152QC						
3834-DRL	1	6.35	1/4	81	3 3/16	20
Fits arbors -730, -930, -1130, -9100QC, -11152QC, -16152QC						
3834-DRL-CT	1	6.35	1/4	84	3 5/16	35



### Extension: 3834-EXT

Extension for difficult to reach applications.

	Pack Qty.	mm	inch	mm	inch	Weight g
Fits arbors -1130, -11152, -11152QC						
3834-EXT-1	1	11.1	7/16	330	12	340
Fits arbors -930, -9100						
3834-EXT-2	1	8.5	11/32	330	12	340



### Arbor adaptor: 3834-ADP

Adapts small arbor thread (1/2"-20 UNF) to accommodate large holesaw thread (5/8"-18 UNF). Not recommended for holesaws larger than 44 mm. 19 mm across the flats.

Fits holesaw 32-44 mm.

	Pack Qty.	Weight g
Fits arbors -630, -730, -930, -1130		
3834-ADP	1	20



### Ejector spring: 3834-ES

For pilot drills, to facilitate core removal.

	Pack Qty.	Weight g
Fits pilot Drill 3834-DRL		
3834-ES	1	10



### Morse taper adaptors: 3834-MRS

Converts the arbor hexagonal shank to suit Morse taper system on stationary machine.

	Pack Qty.	Weight g
Fits arbors -1130, -11152, -11152QC		
3834-MRS-2	1	220
Fits Arbor -16152		
3834-MRS-3	1	220

