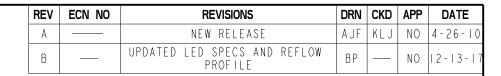
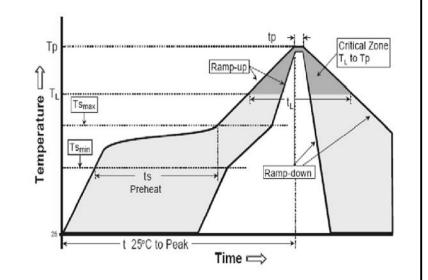


(TOLERANCE: ±.004)

ED SCHEMATIC





| <u>MARK</u>                                       | <u>CONDITIONS</u> |  |  |  |
|---------------------------------------------------|-------------------|--|--|--|
| Ts <sub>max</sub> TO Tp                           | 3 °C/sec          |  |  |  |
| Tsmin                                             | 150 °C            |  |  |  |
| T s max                                           | 200 °C            |  |  |  |
| Ts <sub>min</sub> TO Ts <sub>max</sub>            | 60-120 sec        |  |  |  |
| T <sub>L</sub>                                    | 217 °C            |  |  |  |
| † <sub>L</sub>                                    | 60 sec.           |  |  |  |
| T <sub>P</sub>                                    | 260 °C (MAX)      |  |  |  |
| 25 °C TO T <sub>P</sub>                           | 8 MIN MAX         |  |  |  |
| HOLD TIME WITHIN 5°C<br>LOWER THAN T <sub>P</sub> | 30 sec Max        |  |  |  |
| RAMP DOWN                                         | 6 °C/sec          |  |  |  |

## RECOMMENDED RoHS SOLDER PROFILE

| THIS DRAWING    | AND THE CONTENTS HEREIN ARE CONFIDENTIAL AND THE SO  | ) I F |
|-----------------|------------------------------------------------------|-------|
|                 | OF DIALIGHT CORP. REPRODUCTION OF THIS DRAWING OR    |       |
|                 | OF ANY PARTS WITHIN THIS DRAWING ARE FORBIDDEN WITHO | THC   |
| 001101110011011 | THE WRITTEN CONSENT OF DIALIGHT CORP.                | 001   |

| THE WATTIEN CONSENT OF DIALIGHT CORF.                              |                             |                                                    |  |
|--------------------------------------------------------------------|-----------------------------|----------------------------------------------------|--|
|                                                                    |                             |                                                    |  |
| SCALE: 12.000                                                      | DRAWING NUMBER              | REV                                                |  |
| ALL DIM's: INCH (mm)                                               | C 17702                     | П                                                  |  |
| TOLERANCES:<br>UNLESS OTHERWISE SPECIFIED                          | C-17793                     | D                                                  |  |
| FRACTIONS: ±1/64<br>DECIMALS (.XX): ±.01<br>DECIMALS (.XXX): ±.008 | SMT PLCC-4 R/G BI-COLOR LED |                                                    |  |
| ANGLES: ±1°                                                        | MATERIAL -                  |                                                    |  |
| FINISH<br>-                                                        | L DIGIIONT FARMINGDAL       | E 34 SOUTH<br>E, NJ 07727<br>919-3119<br>light.com |  |
| FSCM 83330                                                         | SHEET I OF I FAMILY TABLE:  | J                                                  |  |

## RoHS COMPLIANT 597-7752-00XF

**OBSERVE PRECAUTIONS FOR** 

HANDLING ELECTROSTATIC

SENSITIVE DEVICES

Part Numbers with the "F" suffix ending are RoHS Compliant.

For example: 597-7752-002F

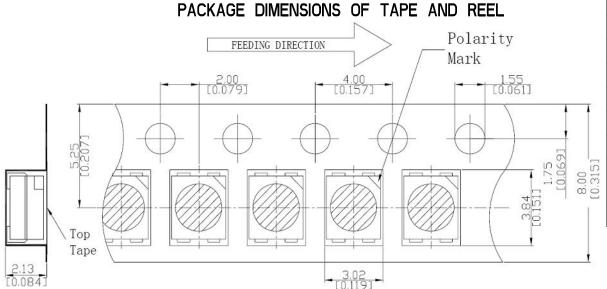
Reel and bag packaging are marked with "RoHS Compliant" label or equivalent markings. These parts can be used with RoHS reflow profile. Parts can be wave soldered, dip soldered or hand soldered using typical lead-free soldering process with max 260°C temp. for 5 sec.

| ABSOLUTE MAXIMUM RATINGS AT TA=25°C | COI     | UNITS  |       |
|-------------------------------------|---------|--------|-------|
| ADSOLUTE MAXIMUM RATINGS AT TA-23 C | RED     | GREEN  | UNIIS |
| POWER DISSIPATION                   | 72      | 108    | mW    |
| FORWARD CURRENT                     | 30      |        | mA    |
| PULSE FORWARD CURRENT               | 100     |        | mA    |
| REVERSE VOLTAGE                     | 5       |        | ٧     |
| DERATE LINEARLY FROM 80°C           | 0.5     |        | mA/°C |
| OPERATING TEMPERATURE               | - 40 To | 001+ ( | °C    |
| STORAGE TEMPERATURE                 | - 40 To | 001+ ( | °C    |
| HAND SOLDERING TEMPERATURE, 5 SEC.  | 2       | ô 0    | °C    |

| OPERATING CHARACTERISTICS AT 25°C AMBIENT |       |     |     |      |         |                        |
|-------------------------------------------|-------|-----|-----|------|---------|------------------------|
| CHARACTERISTICS                           | COLOR | MIN | TYP | MAX  | UNITS   | TEST CONDITIONS        |
| LUMINOUS INTENSITY                        | RED   | 200 | 400 | 600  | no o al | IF = 20 mA             |
|                                           | GREEN | 650 |     | 1500 | mcd     |                        |
| FORWARD VOLTAGE                           | RED   | 1.8 |     | 2.2  | V       | IF = 20 mA             |
|                                           | GREEN | 2.8 |     | 3.6  |         |                        |
| DOMINANT WAVELENGTH                       | RED   | 620 |     | 630  |         | IF = 20 mA             |
|                                           | GREEN | 515 | 520 | 530  | nm      |                        |
| REVERSE CURRENT                           | ALL   |     |     | 10   | μА      | V <sub>R</sub> = 5 V   |
| VIEWING ANGLE                             | ALL   |     | 120 |      | Degree  | I <sub>F</sub> = 20 mA |

TOLERANCES: LUMINOUS INTENSITY IS ±10%, DOMINANT WAVELENGTH IS ±2nm,

FORWARD VOLTAGE IS  $\pm 0.05$ V.



NOTE: TAPE AND REEL PACKAGING DIMENSIONS ARE IN MILLIMETERS (INCHES).

- I. LED CHIPS: AllnGaP RED, InGaN GREEN.
- 2. DIALIGHT PART NUMBERS: 597-7752-002F, 597-7752-007F
- 3. PACKAGING:

SUFFIX -002F: 20 PCS SAMPLE STRIP SUFFIX -007F: 2000 PARTS/REEL ON ∅7" REEL.

- 4. REEL AND PACKAGING HAS A LABEL WITH DIALIGHT LOGO, DIALIGHT P/N, QTY PER REEL, DATE CODE, LOT NUMBER, INTENSITY BIN CODE, COLOR BIN, AND COUNTRY OF ORIGIN.
- 5. THIS ASSEMBLY CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE DEVICES (ESDS). MAINTAIN ALL PRECAUTIONARY MEASURES DURING ASSEMBLY, HANDLING, AND STORAGE IN ACCORDANCE WITH IPC-A-610. 6. MOISTURE SENSITIVITY LEVEL 3.
- 7. TAPE AND REEL LEDS MAY REQUIRE RE-TAPING AFTER TWELVE MONTHS.