



The engineer's choice

ebmpapst

3412 N/2GLLE-453

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1 General

Fan type	Fan	
Rotational direction looking at rotor	counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Sleeve bearing	
Mounting position	any	

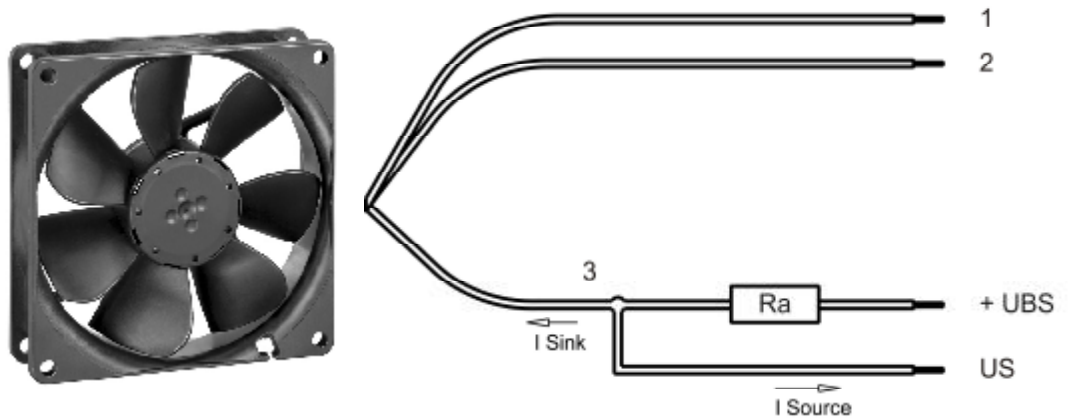
2 Mechanics

2.1 General

Width	92,0 mm	
Height	92,0 mm	
Depth	25,4 mm	
Weight	0,106 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	wire outlet corner: 40 Ncm remaining corners: 60 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires - Plug	
Length of lead wire	310 mm	
Tolerance	+ - 10,0 mm	
Wire gauge (AWG)	24	
Insulation diameter	1,55 mm	
Contact	see drawing	



	Colour	Operation
Wire 1	red	+ UB
Wire 2	blue	- GND
Wire 3	white	Tacho

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

3 Operating Data

3.1 Operating Data - Electrical Interface - Input

Control input	None
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3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

Δp = 0: corresp. to free air flow (see section 3.5)
 I: corresp. to arithm. mean current value

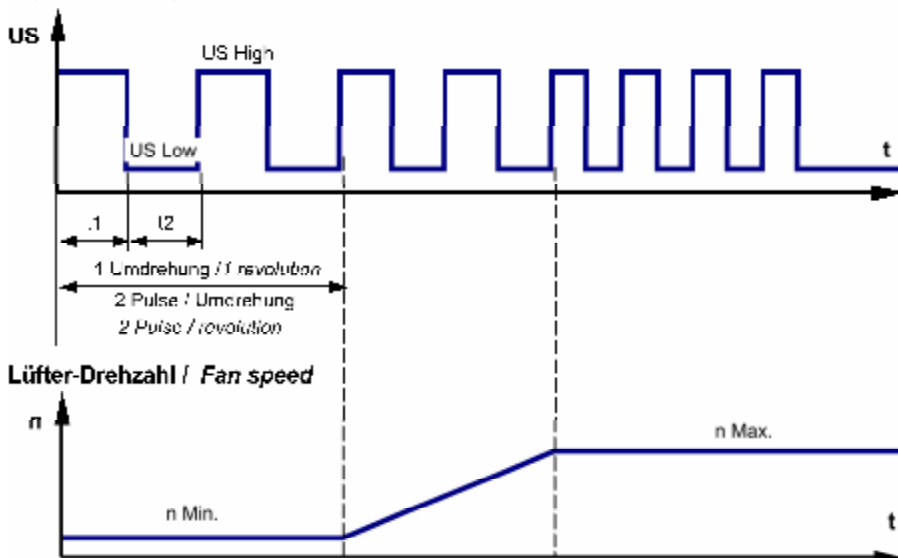
Features	Condition	Symbol	Values		
Voltage range	Δp = 0	U	10,0 V		15,0 V
Nominal voltage	Δp = 0	U _N		12,0 V	
Power consumption	Δp = 0	P	0,31 W	0,44 W	0,65 W
Tolerance	0001		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Current consumption	Δp = 0	I	31 mA	37 mA	43 mA
Tolerance	0001		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Speed	Δp = 0	n	950 1/min	1.150 1/min	1.500 1/min
Tolerance	0001		+/- 12,5 %	+/- 7,5 %	+/- 10,0 %
Starting current consumption				< 80 mA	

3.3 Operating Data - Electrical Interface -Output

Tacho type	/2 (Open collector)
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Signal-Ausgangsspannung / Signal output voltage

$$R_a = \frac{U_{BS} - U_{S \text{ Low}}}{I_{\text{Sink}}}$$

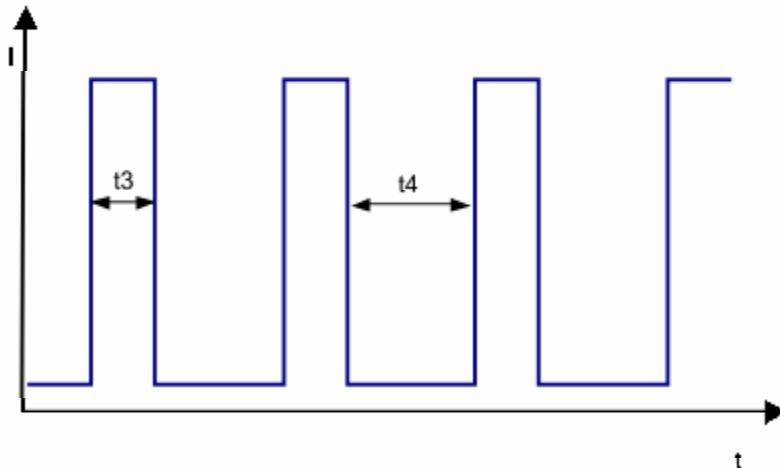


Features	Note	Values
Tacho operating voltage (UBS)		Min.: 4 V Max.: 30 V
Tacho signal Low	I sink: 2 mA	$\leq 0,4$ V
Tacho signal High	I source: 0 mA	30 V
Maximum sink current		≤ 4 mA
External resistor	External resistor Ra from UBS to US required. All voltages measured to GND.	
Tacho frequency	$(2 \times n) / 60$	
Tacho isolated from motor	No	
Slew rate		$\Rightarrow 0,5$ V/us

Alarm type	None
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3.4 Electrical Features

Electronic function	None	
Reversed polarity protection	Rectifying diode	
Max. residual current at Un	IF ≤ 50 uA	
Locked rotor protection	Auto restart	
Locked rotor current at Un	approx. 80 mA	
Clock signal t3/t4 at locked rotor	Typical: 1 s / 5 s	



3.5 Aerodynamic

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m.

a.) Operation condition:

1.150 1/min at free air flow		
Max. free-air flow ($\Delta p = 0 / \dot{V} = \text{max.}$)	33,0 m ³ /h	
Max. static pressure ($\Delta p = \text{max.} / \dot{V} = 0$)	7 Pa	

3.6 Sound Data

Measurement conditions: Sound pressure level: 1 Meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)
 For further measurement conditions see section 3.5

a.) Operation condition:

1.150 1/min at free air flow		
Optimal operating point	33,0 m ³ /h @ 0 Pa	
Sound power level at the optimal operating point	3,4 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	12,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	85 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic requirements*)

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Radiation exposure	None	
Dust requirements	None	
Salt fog requirements	None	
Harmful gas requirements	None	

*) Permitted application area:
 The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly

exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	Not applicable Not applicable	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Air and leakage distances	1,0 mm / 1,2 mm	
Protection class	III	

5.2 Approval Tests

CE	Yes
UL	No
VDE	No
CSA	No
CCC	No

The approval tests are observed to:

Maximal permitted operating voltage (see section 3.1) and max. permitted ambient temperature TU max.

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	80.000 h	
Life expectancy L10 at TU max.	27.500 h	