

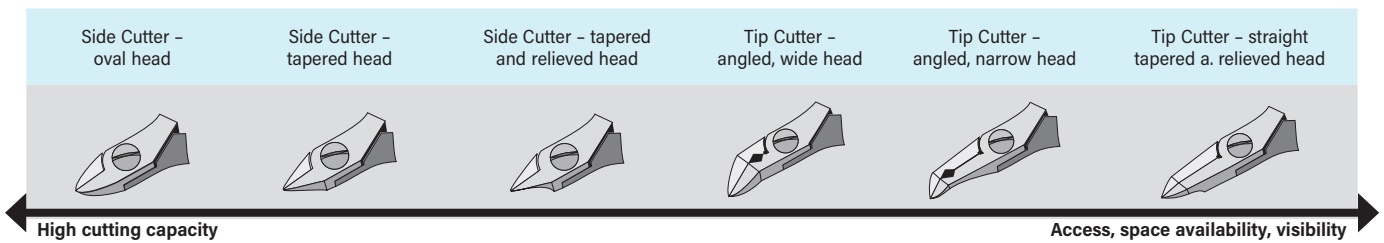


Choosing the right tool

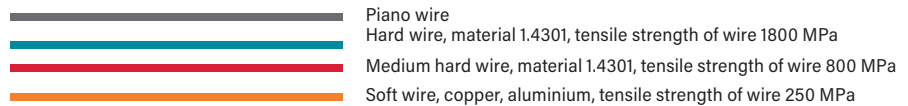
3 Sizes

	Micro		Medium		Maxi	
	Series 600 / 2600	Series 500	Series 2400	Series 800 / 2800		
Width a	9,0 mm	9,0 mm	11,0 mm	11,0 mm	13,5 mm	13,5 mm
Thickness b	6,0 mm	6,0 mm	6,0 mm	6,0 mm	7,2 mm	7,2 mm

How to choose the right tool?



Cutting Capabilities



Type	Type of Cut	mm Inch	Cutting Capacity																		
			0,03 .0001	0,1 .003	0,2 .007	0,3 .011	0,4 .015	0,5 .019	0,6 .023	0,7 .027	0,8 .031	0,9 .035	1,0 .039	1,1 .043	1,2 .047	1,3 .051	1,4 .055	1,5 .059	1,6 .062	1,7 .066	1,8 .070
Series 600 Micro & 2600																					
	612N / 2612N	Semi-flush																			
	622N / 2622N	Flush																			
	622TX	Flush / Carbide																			
	632N / 2632N	Super Full Flush																			
	622NA	Flush																			
	622NB / 2622NB	Flush																			
	676E	Flush																			
	776E	Super Full Flush																			
	632NCF	Super Full Flush	Only for soft materials: silicone, rubber, etc.																		
	670E	Flush																			
	670EP	Flush																			
	670EPF	Flush	Only for micro pitches under 0.5 mm / .019 Inch																		



Type		Type of Cut	Cutting Capacity																			
			0,03	0,1	0,2	0,3	0,4	0,5	0,6	0,7	0,8	0,9	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	1,8	1,9
		mm	.0001	.003	.007	.011	.015	.019	.023	.027	.031	.035	.039	.043	.047	.051	.055	.059	.062	.066	.070	.074
		Inch																				
Series 2400 MagicSense																						
	2412E	Semi-flush																				
	2422E	Flush																				
	2432E	Super Full Flush																				
	2477E	Flush																				
	2403E	Flush																				
	2404E	Flush																				
	2482E	Flush																				
	2475E	Flush																				
	2470E	Flush																				
	2476TX2	Flush / Carbide																				

Type		Type of Cut	Cutting Capacity																			
			0,03	0,1	0,2	0,3	0,4	0,5	0,6	0,7	0,8	0,9	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	1,8	1,9
		mm	.0001	.003	.007	.011	.015	.019	.023	.027	.031	.035	.039	.043	.047	.051	.055	.059	.062	.066	.070	.074
		Inch																				
Series 500 Medium																						
	512N	Semi-flush																				
	512E	Semi-flush																				
	599T	Semi-flush / Carbide																				
	522N	Flush																				
	599E	Flush																				
	532N	Super Full Flush																				
	576TX1	Flush / Carbide																				
	503E	Flush																				
	503ETST	Flush / Carbide																				
	503ETST	Flush																				
	555E	Flush																				
	572E	Flush																				
	582E	Flush																				
	592E	Flush																				
	792E	Super Full Flush																				
	555E	Flush / Carbide																				
	570E	Flush																				
	573E	Flush																				
			for vertical tip cutting																			

Type		Type of Cut	Cutting Capacity																			
			0,03	0,1	0,2	0,3	0,4	0,5	0,6	0,7	0,8	0,9	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	1,8	1,9
		mm	.0001	.003	.007	.011	.015	.019	.023	.027	.031	.035	.039	.043	.047	.051	.055	.059	.062	.066	.070	.074
		Inch																				
Series 800 Maxi & 2800																						
	812N	Semi-flush																				
	2812N	Semi-flush																				
	822N	Flush																				
	2822N	Flush																				
	886E	Flush																				
	2886E	Flush																				
	884E	Flush																				

Side cutters and tip cutters

Pliers

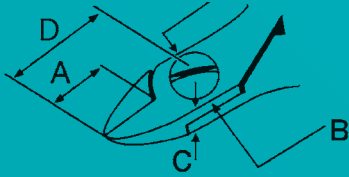
Tweezers

Special tools

Kits



Series 2400 MagicSense



A = Length of cutting edges
 B = Head width
 C = Head thickness
 D = Head length

Side cutter – oval head



5.118 Inch / 130 mm

2.47 oz. / 70 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	A		B		C		D		Max. cutting capability in mm		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2412E	Semi-flush	0.472	12	0.433	11	0.236	6	0.748	19	Ø 0,5	Ø 1,0	Ø 1,6
2422E	Flush	0.472	12	0.433	11	0.236	6	0.748	19	-	Ø 1,0	Ø 1,6
2432E	Perfectly flush cut	0.472	12	0.433	11	0.236	6	0.748	19	-	Ø 0,8	Ø 1,6



Side cutter - tapered



5 Inch / 127 mm
2.469 oz. / 70 g

- The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	A		B		C		D		Max. cutting capability in mm		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2477E	Flush	0.472	12	0.433	11	0.236	6	0.742	19	-	Ø 1,0	Ø 1,3

Tip cutter - angled wide head



5 Inch / 127 mm
2.469 oz. / 70 g
30°

- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	A		B		C		D		Max. cutting capability in mm		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2403E	Flush	0.354	9	0.433	11	0.236	6	0.748	19	-	Ø 1,0	Ø 1,6
2404E	Flush	0.354	9	0.433	11	0.236	6	0.787	20	-	Ø 0,8	Ø 1,3

Side cutters and tip cutters

Pliers

Tweezers

Special tools

Kits



Tip cutter - angled narrow head



5.315 Inch / 135 mm

2.539 oz. / 72 g

45°

- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	A		B		C		D		Max. cutting capability in mm		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2482E	Flush	0.236	6	0.433	11	0.236	6	1.02	26	-	Ø 0,6	Ø 1,2
suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications												
2475E	Flush	0.157	4	0.433	11	0.236	6	0.866	22	-	Ø 0,4	Ø 0,6
suitable for fine cutting work on hybrid circuits of miniature components												

Tip cutter - straight long relieved head



5.512 Inch / 140 mm

2.539 oz. / 72 g

- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	A		B		C		D		Max. cutting capability in mm		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2470E	Flush	0.157	4	0.433	11	0.236	6	1.142	29	-	Ø 0,4	Ø 0,6