

SAFETY DATA SHEET



CircuitWorks® Nickel Conductive Pen

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : CircuitWorks® Nickel Conductive Pen
Product code : CW2000
Product description : Conductive agents
Product type : Liquid.
Other means of identification : Electrical conductive agents

1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer
Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499

e-mail address of person responsible for this SDS : askchemtronics@chemtronics.com

National contact

ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : EMERGENCY HEALTH INFORMATION:
Chemtrec - 1-800-424-9300 or collect 703-527-3887

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Supplier

- Telephone number** : Chemtronics Product Information: 800-TECH-401 (800-832-4401)
Chemtronics Customer Service: 800-645-5244
Chemtrec 800-424-9300
- Hours of operation** : Chemtrec - 1-800-424-9300 or collect 703-527-3887
For emergency responders
24/7
- Information limitations** : EMERGENCY HEALTH INFORMATION:
EMERGENCY SPILL INFORMATION:
Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 3, H331
Eye Irrit. 2, H319
Skin Sens. 1, H317
Carc. 2, H351
STOT RE 1, H372
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown toxicity : 67.5 percent of the mixture consists of component(s) of unknown toxicity

Ingredients of unknown ecotoxicity : Contains 34.5 % of components with unknown hazards to the aquatic environment

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : R10
Carc. Cat. 3; R40
T; R48/23
R43

Physical/chemical hazards : Flammable.

Human health hazards : Limited evidence of a carcinogenic effect. Toxic: danger of serious damage to health by prolonged exposure through inhalation. May cause sensitisation by skin contact.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

SECTION 2: Hazards identification

- Hazard statements** : Flammable liquid and vapour.
Toxic if inhaled.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
Causes damage to organs through prolonged or repeated exposure.
Very toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Obtain special instructions before use. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Avoid release to the environment. Do not breathe vapour.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- Storage** : Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazardous ingredients** : nickel
n-butyl acetate
- Supplemental label elements** : FOR INDUSTRIAL USE ONLY
- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.
- Special packaging requirements**
- Containers to be fitted with child-resistant fastenings** : Not applicable.
- Tactile warning of danger** : Not applicable.

2.3 Other hazards

- Other hazards which do not result in classification** : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
nickel	EC: 231-111-4 CAS: 7440-02-0 Index: 028-002-00-7	≥50 - <75	Carc. Cat. 3; R40 T; R48/23 R43	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 (M=10000) Aquatic Chronic 1, H410 (M=10)	[1]
2-methoxy-1-methylethyl acetate	EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - <25	R10	Flam. Liq. 3, H226	[2]
2-butoxyethyl acetate	EC: 203-933-3	≥10 - <18	Xn; R20/21	Acute Tox. 4, H312	[1] [2]

SECTION 3: Composition/information on ingredients

n-butyl acetate	CAS: 112-07-2 Index: 607-038-00-2 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - <20	R10 R66, R67 See Section 16 for the full text of the R-phrases declared above.	Acute Tox. 4, H332 Eye Irrit. 2, H319 Flam. Liq. 3, H226 Acute Tox. 2, H330 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 3, H412 EUH066 See Section 16 for the full text of the H statements declared above.	[1]
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There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : Harmful if inhaled.
Skin contact : May cause an allergic skin reaction.
Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
irritation
redness
watering

Inhalation : Adverse symptoms may include the following:
headache
drowsiness/fatigue
nausea or vomiting

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : Adverse symptoms may include the following:
central nervous system depression

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

5.3 Advice for firefighters

SECTION 5: Firefighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or

SECTION 7: Handling and storage

an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds (in tonnes)

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
H2: Acute toxicity 2 any route of entry or Acute toxicity 3 Inhalation route of entry	50	200
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b	5000	50000
E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1	100	200
C2: Toxic	50	200
C6: Flammable (R10)	5000	50000

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
2-methoxy-1-methylethyl acetate	EU OEL (Europe, 12/2009). Absorbed through skin. Notes: list of indicative occupational exposure limit values STEL: 550 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 275 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
2-butoxyethyl acetate	EU OEL (Europe, 12/2009). Absorbed through skin. Notes: list of indicative occupational exposure limit values STEL: 333 mg/m ³ 15 minutes. STEL: 50 ppm 15 minutes. TWA: 133 mg/m ³ 8 hours. TWA: 20 ppm 8 hours.

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Dark grey. [Dark]
- Odour** : Pleasant, ester-like. [Slight]
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: 23 to 37.8°C [Tagliabue.]
- Evaporation rate** : <1 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)** : Not available.
- Partition coefficient: n-octanol/ water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

SECTION 10: Stability and reactivity

10.5 Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
2-butoxyethyl acetate	LD50 Oral	Rat	8532 mg/kg	-
	LD50 Dermal	Rabbit	1500 mg/kg	-
n-butyl acetate	LD50 Oral	Rat	2400 mg/kg	-
	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Route	ATE value
Dermal	4500 mg/kg
Inhalation (gases)	1170 ppm
Inhalation (vapours)	33 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-butoxyethyl acetate	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-butyl acetate	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
nickel	Category 1	Not determined	Not determined

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
watering
- Inhalation** : Adverse symptoms may include the following:
headache
drowsiness/fatigue
nausea or vomiting
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : Adverse symptoms may include the following:
central nervous system depression

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

- General** : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

CircuitWorks® Nickel Conductive Pen

SECTION 11: Toxicological information

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
nickel	Acute EC50 2 ppm Marine water	Algae - <i>Macrocystis pyrifera</i> - Young	4 days
	Acute EC50 450 µg/l Fresh water	Aquatic plants - <i>Lemna minor</i>	4 days
	Acute EC50 1000 µg/l Marine water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute IC50 0.31 mg/l Marine water	Crustaceans - <i>Americamysis bahia</i> - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 47.5 ng/L Fresh water	Fish - <i>Heteropneustes fossilis</i>	96 hours
n-butyl acetate	Chronic NOEC 100 mg/l Marine water	Algae - <i>Glenodinium halli</i>	72 hours
	Chronic NOEC 3.5 µg/l Fresh water	Fish - <i>Cyprinus carpio</i>	4 weeks
	Acute LC50 62000 µg/l	Fish - <i>Danio rerio</i>	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
2-methoxy-1-methylethyl acetate	1.2	-	low
2-butoxyethyl acetate	1.51	-	low
n-butyl acetate	2.3	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.





Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	Dangerous Goods in Excepted Quantities The environmentally hazardous substance mark may appear if required by other transportation regulations.

- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

SECTION 15: Regulatory information

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : Not determined.

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
nickel	Carc. 2, H351	-	-	-

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

H2: Acute toxicity 2 any route of entry or Acute toxicity 3 Inhalation route of entry
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b
E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1
C2: Toxic
C6: Flammable (R10)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

SECTION 15: Regulatory information

China	: All components are listed or exempted.
Japan	: Japan inventory (ENCS) : Not determined. Japan inventory (ISHL) : Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are listed or exempted.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Acute Tox. 3, H331 Eye Irrit. 2, H319 Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements :	H226 H312 H317 H319 H330 H331 H332 H336 H351 H372 H400 H410 H412	Flammable liquid and vapour. Harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye irritation. Fatal if inhaled. Toxic if inhaled. Harmful if inhaled. May cause drowsiness or dizziness. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects.
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SECTION 16: Other information

Full text of classifications [CLP/GHS]	Acute Tox. 2, H330	ACUTE TOXICITY (inhalation) - Category 2
	Acute Tox. 3, H331	ACUTE TOXICITY (inhalation) - Category 3
	Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
	Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
	Aquatic Acute 1, H400	ACUTE AQUATIC HAZARD - Category 1
	Aquatic Chronic 1, H410	LONG-TERM AQUATIC HAZARD - Category 1
	Aquatic Chronic 3, H412	LONG-TERM AQUATIC HAZARD - Category 3
	Carc. 2, H351	CARCINOGENICITY - Category 2
	EUH066	Repeated exposure may cause skin dryness or cracking.
	Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
	Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
	Skin Sens. 1, H317	SKIN SENSITIZATION - Category 1
	STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	

- Full text of abbreviated R phrases** :
- R10- Flammable.
 - R40- Limited evidence of a carcinogenic effect.
 - R48/23- Toxic: danger of serious damage to health by prolonged exposure through inhalation.
 - R20/21- Harmful by inhalation and in contact with skin.
 - R43- May cause sensitisation by skin contact.
 - R66- Repeated exposure may cause skin dryness or cracking.
 - R67- Vapours may cause drowsiness and dizziness.

- Full text of classifications [DSD/DPD]** :
- Carc. Cat. 3 - Carcinogen category 3
 - T - Toxic
 - Xn - Harmful

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Version : 1

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