

DAMID PE

Round enamelled winding wire of copper, heat resistant, class 200

Product name

DAMID PE - Grade 1
DAMID PE - Grade 2

UL approval

DAMID PE, E101843, MW 35-C

Specification

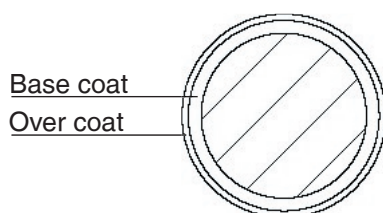
IEC 60317-13
NEMA MW 35-C

Class 200

Temperature index $\geq 200^{\circ}\text{C}$ as per IEC 60172
Heat shock $\geq 220^{\circ}\text{C}$

Insulation

Base coat: THEIC-modified polyester
Over coat: Polyamid-imide



Properties

- Heat resistant
- Tolerates mechanical stresses during winding
- Suitable for winding in high speed machines
- Resistant to aggressive impregnating agents
- Resistant to transformer oil
- Resistant to refrigerents

Field of application

- Electric motors
- Oil-cooled transformers
- Dry-insulated transformers
- Chokes for fluorescent tubes
- Coils, all types

Dimension range

DAMID PE Grade 1 $0,710 \leq \varnothing \leq 0,950$ mm
DAMID PE Grade 2 $0,710 \leq \varnothing \leq 5,000$ mm

Reels

Dimension/mm	Standard reels
Gr 1 $0,710 \leq \varnothing \leq 0,950$	250, 250/400
Gr 2 $0,710 \leq \varnothing < 1,500$	250, 250/400, 400/630
Gr 2 $1,500 \leq \varnothing < 1,800$	250, 250/400, 400/630, 355, 515
Gr 2 $1,800 \leq \varnothing \leq 2,650$	250, 355, 515
Gr 2 $2,650 < \varnothing \leq 4,250$	355, 515
Gr 2 $4,250 < \varnothing \leq 5,000$	355

Properties for DAMID PE, independent of dimension

CHARACTERISTICS	TEST METHOD	PROPERTY VALUE
Thermal properties Heat shock Cut-through Temperature index	<i>IEC 60851 - 6.3</i> <i>IEC 60851 - 6.4</i> <i>IEC 60851 - 6.5</i>	$\geq 220^{\circ}\text{C}$, $1 \times \varnothing$ $\geq 340^{\circ}\text{C}$ $\geq 200^{\circ}\text{C}$
Electrical properties Conductor resistance (R) Conductivity	<i>IEC 60851 - 5.3</i> $1/R$	$0,01709 \Omega\text{mm}^2/\text{m}$ $> 58 \text{ m}/(\Omega\text{mm}^2)$
Chemical properties Resistance to solvents Resistance to refrigerents Resistance to transformer oil/water	<i>IEC 60851 - 4.3</i> <i>IEC 60851 - 4.4</i> <i>IEC 60851 - 4.6.1</i>	15 (5H) $< 0,1\%$ $< 30\%$

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Properties specific to dimension

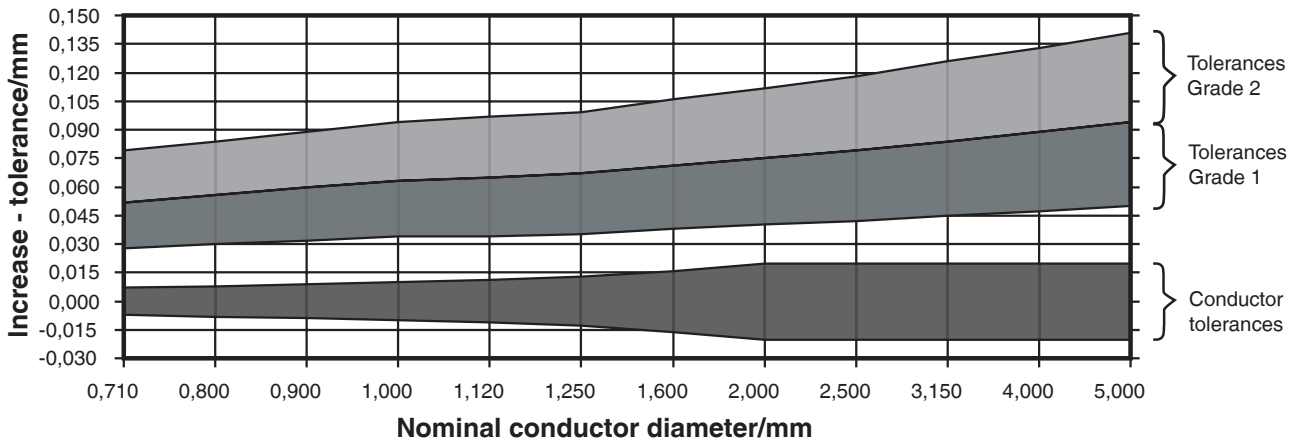
Typical test results compared to the IEC standard values

Dimension mm	1)Elongation at fracture		2)Mandrel winding test		3)Electrical breakdown voltage	
	%		%		kV	
	IEC	4)DT	IEC	4)DT	IEC	4)DT
0,710 - Grad 1	28	45	0	10	2,6	8,5
0,710 - Grad 2	28	45	0	10	4,8	10,0
1,000 - Grad 1	30	45	0	10	2,7	9,5
1,000 - Grad 2	30	45	0	10	5,0	10,0
1,400 - Grad 1	32	45	0	10	2,7	10,0
1,400 - Grad 2	32	45	0	10	5,0	10,0
2,240 - Grad 2	33	45	0	10	5,0	10,0

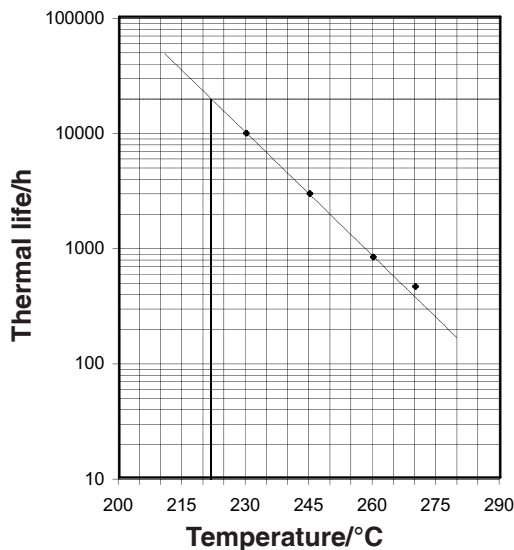
Comments:

1) IEC 60851 - 3.2 Percentage elongation at fracture of conductor. 2) IEC 60851 - 3.3 Refers to stretch of the wire before winding over its own diameter. 3) IEC 60851 - 5.3 The voltage is measured between a twisted pair of enamelled conductors. 4) DT = Dahréntråd.

Dimensions - Tolerances



Temperature index according to IEC 60172



The technical data included is up to date at the time of printing.
Dahréntråd reserve the right to make any amendments deemed necessary.

DAHRÉNTRÅD

AB DAHRÉNTRÅD, Jonslund, SE-465 80 Nossebro
Phone: +46(0)512 - 300 300, Fax: +46(0)512 - 300 400
info@dahrentrad.se, www.dahrentrad.se

DAMID PE

Rund lackerad lindningstråd av koppar, värmebeständig, klass 200

Produktnamn

DAMID PE - Grad 1
DAMID PE - Grad 2

UL godkännande

DAMID PE, E101843, MW 35-C

Normer

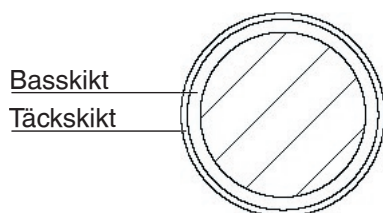
IEC 60317-13
NEMA MW 35-C

Klass 200

Temperaturindex $\geq 200^{\circ}\text{C}$ enligt IEC 60172
Värmechock $\geq 220^{\circ}\text{C}$

Isolering

Basskikt: THEIC-modifierad polyester
Täckskikt: Polyamidimid



Egenskaper

- Värmebeständig
- Tålig mot mekaniska påkänningar vid lindning
- Lämplig för lindning i höghastighetsmaskiner
- Motståndskraftig mot aggressiva impregneringsmedel.
- Beständig mot transformatorolja
- Freonbeständig

Användningsområden

- Elektriska motorer
- Oljekylda transformatorer
- Torrisolerade transformatorer
- Lysrörsdrosslar
- Spolar av alla typer

Dimensionsområde

DAMID PE Grad 1 $0,710 \leq \varnothing \leq 0,950$ mm
DAMID PE Grad 2 $0,710 \leq \varnothing \leq 5,000$ mm

Emballage

Dimension/mm	Standardemballage
Gr 1 $0,710 \leq \varnothing \leq 0,950$	250, 250/400
Gr 2 $0,710 \leq \varnothing < 1,500$	250, 250/400, 400/630
Gr 2 $1,500 \leq \varnothing < 1,800$	250, 250/400, 400/630, 355, 515
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Gr 2 $2,650 < \varnothing \leq 4,250$	355, 515
Gr 2 $4,250 < \varnothing \leq 5,000$	355

Dimensionsoberoende egenskaper DAMID PE

KARAKTÄRISTIKA	PROVMETOD	EGENSKAPSVÄRDE
Termiska egenskaper Värmechock Termoplasticitet Temperaturindex	<i>IEC 60851 - 6.3</i> <i>IEC 60851 - 6.4</i> <i>IEC 60851 - 6.5</i>	$\geq 220^{\circ}\text{C}$, $1 \times \varnothing$ $\geq 340^{\circ}\text{C}$ $\geq 200^{\circ}\text{C}$
Elektriska egenskaper Ledningsmotstånd (R) Konduktivitet	<i>IEC 60851 - 5.3</i> <i>1/R</i>	$0,01709 \Omega\text{mm}^2/\text{m}$ $> 58 \text{ m}/(\Omega\text{mm}^2)$
Kemiska egenskaper Beständighet mot lösningsmedel Beständighet mot freon Beständighet mot transformatorolja/vatten	<i>IEC 60851 - 4.3</i> <i>IEC 60851 - 4.4</i> <i>IEC 60851 - 4.6.1</i>	15 (5H) $< 0,1\%$ $< 30\%$

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Rund lackerad lindningstråd av koppar, värmebeständig, klass 200

Dimensionsspecifika egenskaper

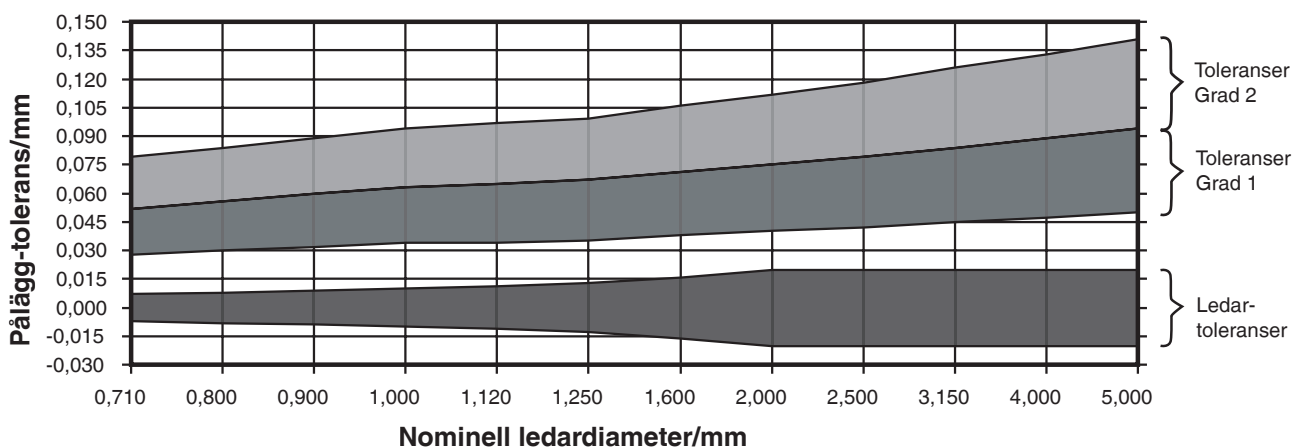
Typiska provningsresultat jämfört med IECs normerade värden

Dimension mm	1)Brottöjning		2)Förtöjning - lindning på dorn		3)Elektrisk genom- slagshållfasthet	
	%		%		kV	
	IEC	4)DT	IEC	4)DT	IEC	4)DT
0,710 - Grad 1	28	45	0	10	2,6	8,5
0,710 - Grad 2	28	45	0	10	4,8	10,0
1,000 - Grad 1	30	45	0	10	2,7	9,5
1,000 - Grad 2	30	45	0	10	5,0	10,0
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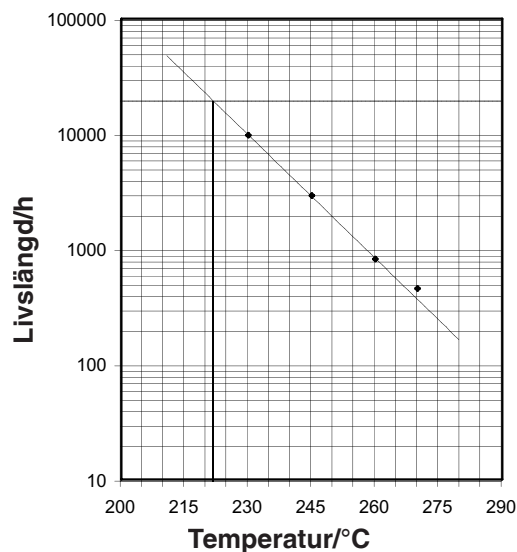
Kommentarer:

- 1) IEC 60851 - 3.2 Procent töjning till ledarens brott 2) IEC 60851 - 3.3 Avser förtöjning före lindning över egen diameter
3) IEC 60851 - 5.3 Spänningen mäts mellan två twistade lackerade ledare 4) DT = Dahréntråd

Dimensioner - Toleranser



Temperaturindex enligt IEC 60172



Tekniska data enligt information tillgänglig inför tryckning.
Rätten till ändringar förbehålles.

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