Soldering Stations

WSD 151 Set

- Power unit, 1 channel with soldering iron WSP 150
- Further parameter with an external calibration unit.
 WCB 2 possible. See page 84





	Order-no. T005 32 766 99	Model WSD 151 Set	Description Soldering station, 1 channel, 150 W / 230 V	
	Scope of supply:			
1	T005 32 786 99	PUD 151	Power unit, 150 W	
2	T005 29 170 99	WSP 150	Soldering iron 150 W, 24 V	
			with Silver-Line Technology	
3	T005 44 450 99	LHT F	Standard tip LHT F, Chisel 9,3 mm	_
4	T005 15 027 99	KH 27	Safety rest with cleaning sponge	_

WSD 151 Power Unit

- Power unit 150 W, 1 channel
- Further parameter with an external calibration unit.
 WCB 2 possible. See page 84



 Order-no.
 Model
 Description

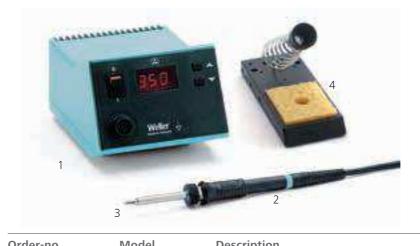
 T005 32 786 99
 WSD 151
 Power unit 150 W, 240 V

WSD 81 Set

- Power unit 80 W, 1 channel with soldering iron WSP 80
- Further parameter with an external calibration unit.
 WCB 2 possible. See page 84



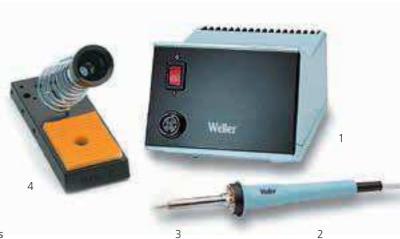
LT Soldering tip series page 177-180



	T005 32 606 99	WSD 81 Set	Soldering station, 1 channel, 80 W / 230 V	
	Scope of supply:			
1	T005 32 626 99	PUD 81	Power unit, 150 W	
2	T005 29 161 99	WSP 80	Soldering iron 80 W, 24 V	
			with Silver-Line Technology	
3	T005 44 405 99	LT B	Standard tip LT B, Chisel 0,8 mm	
4	T005 15 140 99	WPH&9 Jabem	Safety rest with cleaning sponge	

Weller®





WTCP 51 Set

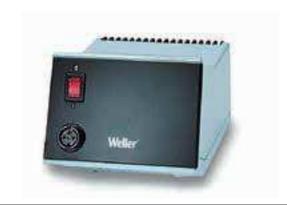
■ Power unit, 1 channel with soldering iron TCPS

LT Soldering tip series page 177-180

	Order-no. T005 32 206 99	Model WTCP 51 Set	Description Soldering station, 1 channel, 50 W / 230 V			
	Scope of supply:					
1	T005 32 226 99	P 51	Power unit, 50 W			
2	T005 32 105 99	TCPS	Soldering iron 50 W, 24 V			
			with Silver-Line Technolgy			
3	T005 44 415 99	LT M	Standard tip LT M, Chisel 2,0 x 0,8 mm			
			and PT-LT adapter			
4	T005 15 020 99	KH 20	Safety rest with cleaning sponge			

P 51 Power Unit

- Power unit switchable, 50 W, 120 V / 240 V with US plug
- For all tools upto 50 W except WMRP and WMRT



Order-no. T005 32 224 99 Model P 51 Description
Power unit switchable,
50 W, 120 V / 240 V with US plug

Rework – Soldering, Desoldering and Hot Air

WR 3000M Set

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications



LT Soldering tip series page 177-180 Hot air nozzles page 198-204 DX Nozzle page 194



	Order-no. T005 33 686 99	Model WR 3000M Set	Description Rework station, 3 channels WR 3M
	Scope of supply:		
1	T005 33 666 99	WR 3M	Power unit, 360 W
2	T005 29 180 99	WP 80	Soldering iron, 80 W
			with Silver-Line Technolgy
3	T005 44 405 99	LT B	Standard tip LT B, Chisel 2,4 x 0,8 mm
4	T005 15 161 99	WDH 10T	Safety rest with Stop & Go function and dry cleaner
5	T005 13 190 99	DSX 80	Desoldering iron, 80 W
6	T005 13 150 00	DX 113HM	Nozzle
7	T005 15 152 99	WDH 30	Safety rest for DSX 80 with dry cleaner
8	T005 27 116 99	HAP 200	Hot air iron, 200 W
9	T005 15 152 99	WDH 30	Safety rest for hot air iron HAP 200 with dry cleaner
10	T005 29 184 99	WVP	Vacuum pick-up
			Software

WR 3000M Set for vertical applications

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200.
- Desoldering iron DXV 80 for vertical applications



LT Soldering tip series page 177-180 Hot air nozzles page 198-204 DX Nozzle page 194



	T005 33 683 99	WR 3000M Set	Rework station, 3 channels WR 3M
	Scope of supply:		
1	T005 33 666 99	WR 3M	Power unit, 360 W
2	T005 29 180 99	WP 80	Soldering iron, 80 W
			with Silver-Line Technolgy
3	T005 44 405 99	LT B	Standard tip, Chisel 2,4 x 0,8 mm
4	T005 15 161 99	WDH 10T	Safety rest with Stop & Go functions for WP 80
5	T005 13 180 99	DXV 80	Inline desoldering iron, 80 W
6	T005 15 153 99	WDH 40	Safety rest for desoldering iron DXV 80
7	T005 27 116 99	HAP 200	Hot Air Iron, 200 W
8	T005 15 152 99	WDH 30	Safety rest for hot air irons HAP 200
9	T005 29 184 99	WVP	Vacuum pick-up
0	T005 13 150 00	DX 113HMahem	Desoldering tip
		***************************************	Software

Weller®



- Power unit, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of hot air and desoldering iron is not possible.



DX Nozzles page 194 LT Soldering tip series page 177-180



	Order-no. T005 33 806 99	Model WR 2002 Set	Description Rework station, 2 channels WR 2
	Scope of supply:		
1	T005 33 776 99	WR 2	Power unit
2	T005 29 180 99	WP 80	Soldering iron 80 W
			with Silver-Line Technolgy
3	T005 44 405 99	LT B	Standard tip LT B, Chisel 2,4 x 0,8 mm
4	T005 15 121 99	WDH 10	Safety rest with dry cleaner
5	T005 13 150 00	DX 113 HM	Nozzle inner-Ø 1,2 mm
6	T005 13 190 99	DSX 80	Desoldering iron 80 W / 24 V
7	T005 15 152 99	WDH 30	Safety rest with dry cleaner
			Power cable
			Equipotential bonding connector

Wollor®



WR 2000D

- Power unit, 2 channels with desoldering iron DSX 80 and safety rest WDH 30.
- Repair kit for soldering and desoldering
- **DX Soldering tip** series page 194

Order-no. Model Description T005 33 796 99 **WR 2000D** Desoldering station, 2 channels, 250 W

Scope of supply:

Order-no.

1	T005 33 776 99	WR 2	Power unit
2	T005 13 190 99	DSX 80	Desoldering iron 80 W / 24 V
3	T005 13 150 00	DX 113 HM	Nozzle inner-Ø 1,2 mm
4	T005 15 152 99	WDH 30	Safety rest with dry cleaner
			Power cable

Equipotential bonding (normal state hard grounded)

WR 2000ER

- Power unit, 2 channels with desoldering iron DSX 80, soldering iron WP 65 and safety rests WDH 10 & WDH 30.
- Repair kit for soldering and desoldering



XDS Nozzle Series page 197 **XNT Soldering tip** series page 168/169



	T005 33 808 99	WR 2000ER	Desoldering station 2 channels, 250 W
	Scope of supply:		
1	T005 33 776 99	WR 2	Power unit
2	T005 13 198 99	DSX 120	Desoldering iron 120 W / 24 V
3	T005 13 250 99	XDS 1	Nozzle
4	T005 29 215 99	WP 65	Soldering iron 65 W, 24 V
5	T005 44 851 99	XNT A	Soldering tip
6	T005 15 121 99	WDH 10	Safety rest with dry cleaner
7	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 87 658 01	PDN	Desoldering pliers
			Power cable

Description

Equipotential bonding (normal state hard grounded)

Model

WR 2000A Set

- Hot air station, 2 channels with hot air iron HAP 1
- Large hot air set
- Simultanuous operation of 2 soldering tools
- All soldering tools upto 200 W connectable





	Order-no. T005 33 786 99	Model WR 2000A	Description Hot air station, 2 channels 300 W / 230 V
	Scope of supply:		
1	T005 33 776 99	WR 2	Power unit 300 W
2	T005 27 115 99	HAP 1	Hot air iron 100 W / 24 V
	T005 87 278 22	R 06	Hot air nozzle R 06 round ø 3,0 mm
3	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 87 278 21	R 04	Hot air nozzle R 04 round Ø 1,2 mm
			Power cable
			Equipotential bonding (normal state hard grounded)



Vacuum-Pen

For easy pick and place of delicate SMD components. The vacuum pen avoids stress and damage to the leads. The versatile compact sized pen is independent from compressed air or batteries.



WLSK 200 Vacuum-Pen

Order-no. WLSK200	Model WLSK 200	Description Vacuum-Pen including Tip 3,2 mm x 9,5mm	
Accessories:			
WLSK200T18	WLSKT 18	Replacement with tip, rubber 3,2 mm	
WLSK200T38	WLSKT 38	Replacement with tip, rubber 9,5 mm	
KDS260S	KDS 260S	Replacement rubber Ø 3,2 mm	
KDS260M	KDS 260S	Replacement rubber Ø 6,3mm	
KDS260L	KDS 260L	Replacement rubber Ø 9,5 mm	

SD 1000 Solder Dispenser

- For use of coils up to 1000 g
- Length 95 mm, core \emptyset > 17 mm
- Length 70 mm, core $\emptyset > 12$ mm
- Length 84 mm, core \emptyset < 12 mm



Order-no. T005 13 017 99 Model SD 1000

Description **Solder Dispenser**

ABW 2 Extension for additional reel

- For use of coils up to 1000 g
- Length 95 mm, core $\emptyset > 17$ mm
- Length 70 mm, core $\emptyset > 12$ mm
- Length 84 mm core \emptyset < 12 mm



Order-no. T005 13 013 99 Model ABW 2

Description Extension for additional reel, to be fixed on SD 1000



WPB 1 Polishing Bar

- Cleaning only possible in cold state of the soldering tip.
- Further informations for cleaning you can find on page 160/161



Order-no. WPB1 Model WPB 1 Description

Polishing Bar for removal of compacted oxidised films on soldering tips.

WSW Lead free soldering wire for longer tip lifetime

- Soldering wire with integrated flux core
- Superior wetting properties
- Cost reduction due to reduction in tip change frequency
- Not flux soaked no process pollution
- Reduction of service costs for removing of oxidised layers
- No-clean flux
- Flux content 3,5 %
- Further informations for cleaning you can find on page 160–161.



Available September 2013

Туре	WSW SAC M1	WSW SAC L0	WSW SC L0	WSW SC M1
Alloy	Sn3.0Ag0.5Cu	Sn3.0Ag0.5Cu	Sn0.7Cu	Sn0.7Cu
Temperature	217-221°C	217-221°C	227°C	227°C
Flux J-STD 004	M1	LO	LO	M1
Flux content	3.5%	3.5%	3.5%	3.5%
Weight	500 gr	500 gr	500 gr	500 gr
Diameter	ArtNr.	ArtNr.	ArtNr.	ArtNr.
0,3 mm	T005 13 865 99	T005 13 872 99	-	-
0,5 mm	T005 13 864 99	T005 13 870 99	T005 13 880 99	T005 13 876 99
0,8 mm	T005 13 863 99	T005 13 869 99	T005 13 879 99	T005 13 875 99
1,0 mm	T005 13 862 99	T005 13 868 99	T005 13 878 99	T005 13 874 99
1,2 mm	T005 13 861 99	T005 13 867 99	T005 13 877 99	T005 13 873 99
1,6 mm	T005 13 860 99	T005 13 866 99	-	-
Gewicht	250 gr	250 gr	250 gr	250 gr
Diameter	ArtNr.	ArtNr.	ArtNr.	ArtNr.
0,8 mm	T005 13 885 99	T005 13 887 99	-	-
1,0 mm	T005 13 886 99	T005 13 888 99	-	-
Weight	100 gr	100 gr	100 gr	100 gr
Diameter	ArtNr.	ArtNr.	ArtNr.	ArtNr.
0,3 mm	T005 13 881 99	T005 13 883 99	-	-
0,5 mm	T005 13 882 99	T005 13 884 99	-	-

Tip-Activator

- Cleaning only possible in hot state of the soldering tip.
- Further informations for cleaning you can find on page 160–161.



Order-no. T005 13 031 99 Model Tip-Activator Description

For regeneration of oxidized tips

Accessoires Volume Extraction: Extraction Arm Sets



Easy Click 60 Kit 1 WF 32

- Microscope extraction arm
- With sloped nozzle



Order-no. T005 87 627 70	Model Kit 1 WF 32	Description Easy-Click-60 Microscope Extraction arm Ø 32 mm, Set flexible, length 1 m
Consists of:		
T005 36 574 99		Stop valve with bench mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
T005 36 580 99		Extraction arm ø 32 mm



Easy Click 60 Kit 1 WF Funnel

■ With funnel

Order-no. Model	Description

rm with funnel, width 230 mm, height 100 mm, Set flexible, Ø 60 mm, length 1 m

Consists of: T005 36 574 99 Stop valve with bench mounting brackets T005 36 576 99 Extraction hose flexible 3 m T005 36 578 99 Extraction arm ø 60 mm T005 36 573 99 Funnel nozzle



Easy Click 60 Kit 1 WF Nozzle

■ With sloped nozzle

Order-no. T005 36 572 99	Model Kit 1 WF	Description Easy-Click-60 Extraction arm with sloped nozzle, 60 mm, length 1 m
Consists of:		,-
T005 36 574 99		Stop valve with bench mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
T005 36 578 99		Extraction arm ø 60 mm
T005 36 577 99		Sloped nozzle

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Active-Tip Heating Technology



- Quick tip exchange without any tools
- Extremely short heating time 100°C/sec
- Energy saving by standby function
- Optimal reaction time

Optimum for soldering applications

Optimal tool where heating element and sensor are integrated in the soldering tip. By lowering the soldering joint temperature a faster reaction time is possible. With this tool the performance is exactly at the solder joint.

WXMP Set

- 40 W (55 W with RT 11), 12 V
- For WX stations
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.





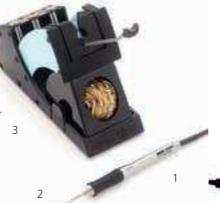


	Order-no. T005 29 204 99	Model WXMP Set	Description Micro soldering iron WXMP with safety rest
	Scope of supply		
1	T005 29 203 99	WXMP	Micro soldering iron WXMP 40 W, 12 V
			with Active–Tip Heating Technology
2	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm
3	T005 15 171 99	WDH 51	Safety rest with dry cleaner

WMRP Set

- 40 W (55 W with RT 11), 12 V
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.





	Order-no.	Model	Description
	T005 29 190 99	WMRP Set	Micro soldering iron WMRP with safety rest
	Scope of supply		
1	T005 29 171 99	WMRP	Micro soldering iron WMRP 40 W, 12 V mit
			with Active–Tip Heating Technology
2	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm
3	T005 15 156 99	WDH 50	Safety rest with dry cleaner
	Accessory		
4	T005 87 518 16		Bracket can be plugged sidewards into

www.labem.the rest and hold 2 RT tips

Power-Heating Technology



- Beneficial soldering tip prices
- Max. heating transfer
- Soldering tip in optimized sensor position
- Fast reaction time

Power-Response Heating Technology

Due to an optimized sensor position a high perfomance is given. With a wide range of beneficial soldering tips these tools are an alternative to the micro soldering irons.

WXP 65 Set

- 65 W, 24 V
- Small fast soldering iron with 65 W for for WX stations.
 Qualified for fine solder jobs with high heating demand.





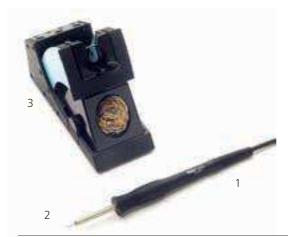


	T005 29 212 99	WXP 65 Set	Soldering iron WXP 65 with safety rest	
	Scope of supply			
1	T005 29 211 99	WXP 65	Soldering iron 65 W, 24 V	
			with Power-Response Heating Technology	NA)
2	T005 44 851 99	XNT A	Standard soldering tip, Chisel, 1,6 x 0,4 mm	
3	T005 15 121 99	WDH 10	Safety rest with dry cleaner	
	Optional:			
	T005 29 211 70	WXP 65 Set	WXP 65 Set with cable 2,5 m	



- 65 W, 24 V
- Small fast soldering iron with 65 W. Qualified for fine solder jobs with high heating demand.





	Order-no. T005 29 216 99	Model WP 65 Set	Description Set Soldering iron WP 65 with safety rest	
	Scope of supply			
1	T005 29 215 99	WP 65	Soldering iron 65 W, 24 V	
			with Power-Response Heating Technology	
2	T005 44 851 99	XNT A	Standard soldering tip, Chisel, 1,6 x 0,4 mm	
3	T005 15 121 99	WDH 10	Safety rest with dry cleaner	

Accessory for both sets:

T005 87 657 58

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Magnastat Soldering Iron

The Magnastat system operates through a ferro-magnetic senor device which changes its characteristics whe specific temperatures are reached. This causes it to either attract or repel a permanant magnet which operates a power supply switch. In this way power to the heating element can be quickly switched on or off to either provide extra power.

Magnastat Controlled Low Voltage Soldering Iron

TCPS

- 50 W, 24 V
- 3 wire silicone cord and plug for Weller WTCP 51 Magnastat soldering station.
- Hard grounded





Order-no. T00 532 105 99 Model TCPS Description
Magnastat Soldering iron 50 W, 24 V
with adapter PT 7 (370°C) and soldering tip LT M

TCP 24

- 50 W, 24 V
- 2 wire silicone cord without plug
- No grounding possible

LT Soldering tip
series page 177-180

Order-no. Model T005 10 001 99 TCP 24 Description
Magnastat Soldering iron 50 W, 24 V,
with adapter PT 7 (370°C) and soldering tip LT M

TCP 42

- 45 W, 24 V
- 2 wire cord (4 m) without plug



LT Soldering tip series page 177-180

Order-no. T005 10 055 71 Model TCP 42

Description

Magnastat Soldering iron 45 W, 24 V, with adapter PT 7 (370°C) and soldering tip LT M

TCP 12

■ 3 m cord with battery clamps e.g. for car battery



LT Soldering tip series page 177-180

Order-no. T005 10 053 99 Model TCP 12 Description

TCP 12 Magnastat Soldering iron 30/40 W, 12/14 V, www.labem. with adapter PT 7 (370°C) and soldering tip LT M







HT Soldering Tip Series

Soldering Tips for Soldering irons LR 82 and FE 80





Order-no.	Model	Description	Width A	Thickness B	
T005 44 260 99 T005 44 261 99 T005 44 262 99	HT 1 HT 2 HT 3	Chisel tip Chisel tip Chisel tip	3,2 mm 5,2 mm 7,0 mm	1,0 mm 1,2 mm 1,2 mm	a
T005 44 267 99 T005 44 268 99 T005 44 269 99	HT C HT D HT E	Chisel tip long Chisel tip long Chisel tip long	3,2 mm 4,6 mm 5,6 mm	1,0 mm 1,0 mm 1,0 mm	4
T005 44 264 99 T005 44 265 99 T005 44 266 99	HT BS HT CS HT DS	Round tip Round tip Round tip	Ø 2,4 mm Ø 3,2 mm Ø 5,0 mm		
T005 44 270 99		HT Screw in tip with outside thread M8nde			
T005 44 263 99		HT Measuring tip for thermoelement Ø 0,5 mm			
T005 26 202 99		Barrel			

WTA Soldering Tip Series

Tweezer Tips for WTA 50



Order-no.	Model	Description	Width A	Thickness B	
T005 44 145 99 T005 44 141 99 T005 44 146 99 T005 44 147 99 T005 44 143 99 T005 44 144 99	WTA 1S WTA 1 WTA 2 WTA 3 WTA 4 WTA 5	Tip set bent 45°	0,5 mm 1,0 mm 3,0 mm 6,0 mm 12,5 mm 18,5 mm	0,5 mm 0,5 mm 0,5 mm 0,5 mm 0,5 mm 0,5 mm	
T005 44 152 99 T005 44 153 99	WTA 11 WTA 12	Tip set for vertical use Tip set for vertical use	1,0 mm 3,0 mm	0,5 mm 0,5 mm	
T005 44 149 99		WT Measuring tip for thermo	element Ø 0,5 mr	m	

Desoldering Nozzles

DX Desoldering Nozzle series

■ The DX series tools feature a novel threadless desoldering nozzle fixture system whereby the nozzle is inserted into the head and locked into place by applying a 1/4 turn. This patented feature allows the desoldering nozzles to be quickly and easily exchanged and also improves the rate of thermal transfer from the desoldering head to the desoldering nozzle providing the tools with a faster heat up time and recovery rate. Additionally, because there are no threads in the head to block, maintenance and costs are reduced.

Desoldering nozzles with threadless fixture system for DSX 80 and DXV 80

Order-no.	Model	Description	Outer Ø	Inner Ø	Nozzle Length	
T005 13 140 00 T005 13 140 10	DX 110	Nozzle (1 piece) (10 pieces)	1,9 mm	0,7 mm	25 mm	
T005 13 141 00 T005 13 141 10	DX 111	Nozzle (1 piece) (10 pieces)	2,5 mm	0,7 mm	25 mm	
T005 13 142 00 T005 13 142 10	DX 112	Nozzle (1 piece) (10 pieces)	2,3 mm	1,0 mm	25 mm	
T005 13 143 00 T005 13 143 10	DX 113	Nozzle (1 piece) (10 pieces)	2,5 mm	1,2 mm	25 mm	
T005 13 150 00 T005 13 150 10	DX 113HM	Nozzle (1 piece) with improved thermal transfer (10 pieces)	2,5 mm	1,2 mm	25 mm	
T005 13 144 00 T005 13 144 10	DX 114	Nozzle (1 piece) (10 pieces)	3,3 mm	1,8 mm	25 mm	
T005 13 145 00 T005 13 145 10	DX 115	Nozzle (1 piece) (10 pieces)	1,9 mm	0,7 mm	29 mm	
T005 13 146 00 T005 13 146 10	DX 116	Nozzle (1 piece) (10 pieces)	2,7 mm	1,2 mm	29 mm	
T005 13 147 00 T005 13 147 10	DX 117	Nozzle (1 piece) (10 pieces)	2,9 mm	1,5 mm	25 mm	
T005 13 148 00 T005 13 148 10	DX 118	Nozzle (1 piece) (10 pieces)	1,5 mm	0,7 mm	23 mm	
T005 13 151 00 T005 13 151 10	DX 119	Needle tiplet (1 piece) with unwettable stainless steel tube for removal of solder bridges in connection with hot air pencil (10 pieces)	1,1 mm	0,7 mm	33 mm	
T005 13 152 00 T005 13 152 10	DX 120	Nozzle (1 piece) without inside tube for cleaning SMD pads. (10 pieces)	2,5 mm	1,1 mm	22 mm	
T005 13 153 99		Measuring nozzle	3,3 mm	0,55 mm	21,5 mm	
T005 87 067 94		Conus insert cleaning tool				
T005 13 790 99		Nozzle -Set DX 110 - DX 115	em.pl			_

WAH12 Angle head

■ Especially for tight work spaces



Order-No.	Model	Description
T005 87 677 01	WAH12	90° Angle head for WBTS12L



WAH35 Angle head

■ Especially for tight work spaces

Order-No.	Model	Description
T005 87 677 02	WAH35	90° Angle head for WBTS35L

WBAL Balancer

■ Working load limit from 0,4 to 1,0 kg



Order-No.	Model	Description
T005 87 677 03	WBAL	Balancer
www.labem.pl		







WCAB5M Connecting cable

■ Flexible connecting cable

Order-No.	Model	Description
T005 87 677 04	WCAB5M	Connecting cable 5 m, 8-pin



WCAB5MS Connecting cable

■ Flexible connecting cable with twist

Order-No.	Model	Description
T005 87 677 05	WCAB5MS	Connecting cable with twist 5 m, 8-pin

WTT5 Torque tester

- Tester for screwdriver calibration
- 3 units of torque measurements
- Automatic shut down
- 2 Display mode selectable
- Battery powered or power supply



Order-No.	Model	Description
T005 87 677 06	WTT5	Torque tester from 0,2 until 5 Nm