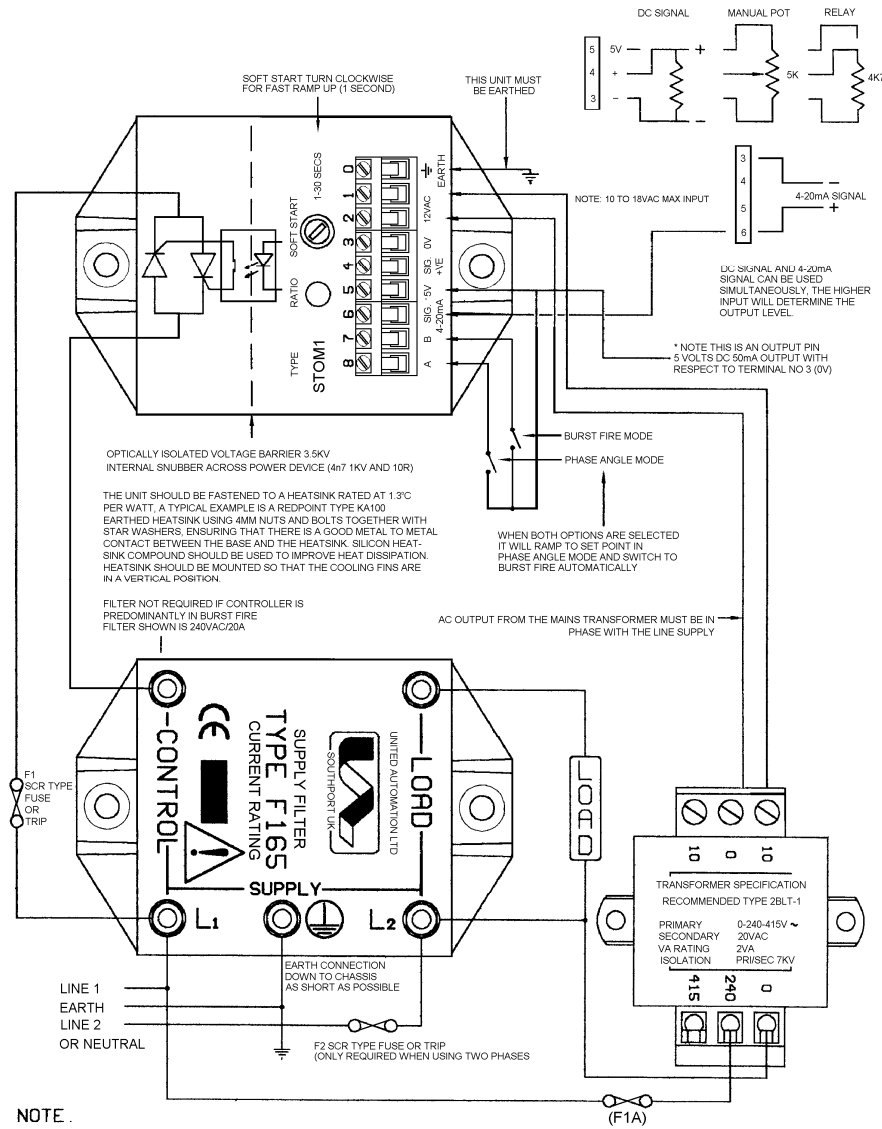


INSTALLATION



MATCH MAINS SUPPLY FILTER TO THE SUPPLY VOLTAGE AND MAX. LOAD CURRENT WHEN USED IN PHASE ANGLE MODE

INSTALLATION

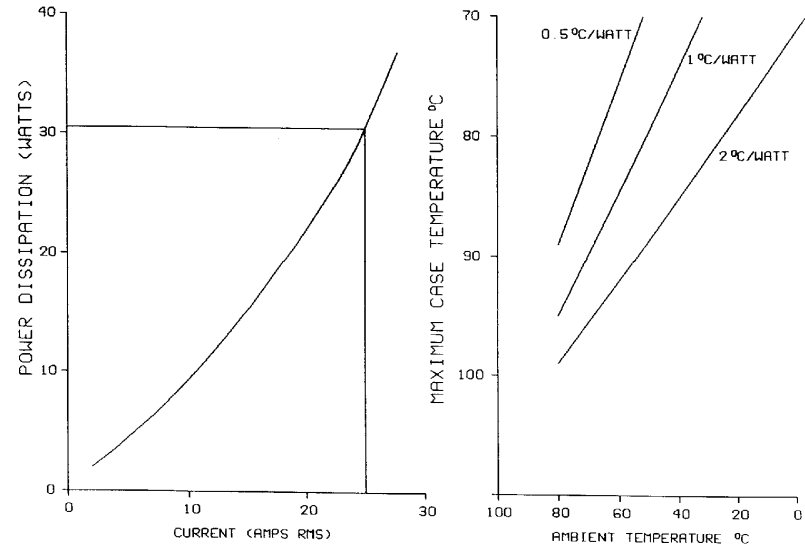
STOM1 COOLING REQUIREMENTS HEATSINK CALCULATIONS

THIS APPLICATION NOTE PROVIDES ADDITIONAL INFORMATION AND SIMPLE CALCULATIONS TO ALLOW YOU TO DETERMINE A MAXIMUM PERMISSABLE HEATSINK THERMAL RESISTANCE FOR A GIVEN SET OF OPERATING CONDITIONS WHEN THE CONTROLLER IS ON THE TEMPERATURE, (T_J MAX), AT THE SEMICONDUCTOR JUNCTION WILL OBVIOUSLY BE HOTTER THAN THE ATTACHED HEATSINK. THIS IS DUE TO RESISTANCE TO HEAT TRANSFER WHICH IS CALLED THERMAL RESISTANCE, AND IT IS MEASURED IN DEGREES CELCIUS PER WATT

PARAMETERS -

- 230V AC SUPPLY AT 25A AND A MAXIMUM AMBIENT AIR TEMPERATURE OF 50°C
- 1 FROM THE GRAPH BELOW FIND THE MAXIMUM POWER DISSIPATION FOR 25A
25A = 31 WATTS
- 2 CALCULATE THE TEMPERATURE DIFFERENCE BETWEEN T_J AND THE HEATSINK
31 WATTS X 1.1°C/W = 34.1°C
- 3 T_J MUST NOT RISE ABOVE 125°C
125 - 34.1 = 90.9°C
- 4 THE MAXIMUM AMBIENT TEMPERATURE IS 50°C
90.9 - 50 = 40.9°C
- 5 DIVIDING THIS TEMPERATURE BY THE WATTAGE (1) GIVES
40.9 ÷ 31 = 1.32°C/W

THEREFORE ANY HEATSINK OF 1.32°C/W OR LESS WILL BE SATISFACTORY.



SPECIFICATIONS

I ² t for fusing 10ms	250 A ² s	Min. line voltage	5V ac
Max. transient over volts	1.2kV ac	Max. line voltage	440V ac
Max. electrical isolation	3.5kV	Control signals	0-5V dc & 4-20mA
Power consumption	1.2W	Operating frequency	50 to 60 Hz +/- 5%
Max load current @ 65°C	25A	Supply voltage	10-18V ac
Min load current @ 65°C	0.05A	Peak one cycle surge	250A
Man. control potentiometer	5kΩ	Operating temp	0 to 65°C
Power terminals	M4 X 10mm	Storage temp	0 to 85°C

FUSING

It is recommended to use semiconductor fast acting type fuses or circuit breakers (Semiconductor-MCB) for unit/device protection. On initial 'switch on' some loads may need an increased Factor of Safety (F of S) for unit and/or device protection. See the SRA datasheet for further information.

CE MARKING

This product family carries a "CE marking". These phase angle controllers need a suitable remote filter. For information see recommendation section and contact our sales desk. See the Declaration of Conformity.

RECOMMENDATION

Other documents available on request, which may be appropriate for your applications.

CODE	IDENTITY	DESCRIPTION
X10229	RFI	Filtering recommendation - addressing EMC directive.
X10213	ITA	Interaction, uses for phase angle and for burst fire control.
X10255	SRA	Safety requirements - addressing the Low Voltage Directive (LVD) including :-Thermal data/cooling ; "Live" parts warning & Earth requirements; Fusing recommendations.
P01.1	COS	UAL Conditions of sale.

NOTE: It is recommended that installation and maintenance of this equipment should be done with reference to the current edition of the I.E.T. (formerly I.E.E.) regulations (BS7671) by suitably qualified/trained personnel. The regulations contain important requirements regarding installation and safety of electrical equipment. Specific installers should refer to local and national regulations.

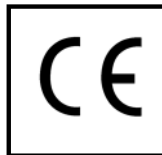
ORDER CODE:

State part number:

STOM1

Optional extras include:

potentiometer, supply transformer, heatsink compound, filter.



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MICROPROCESSOR BASED
25A
AC POWER CONTROLLER

STOM1
 X10223

DESCRIPTION

The STOM1 is a microprocessor based power controller, with a built in power device that is capable of controlling up to 25A at voltages up to 440V ac. The STOM1 has two types of power control, phase-angle and burst-firing, either can be selected separately. The module can also be used for soft starting in phase-angle mode and it will automatically switch to Burst Fire mode when the control signal has reached a preset level. The control will remain in the burst-fire state even if the input signal drops below the preset level. The STOM1 also has a ramp up from cold, which can be set from 0 to 30 seconds. The controller will operate from a 0 to 5V dc or 4 to 20mA signal. These signal inputs are fully isolated and can be controlled from a temperature controller or PC etc. The STOM1 provides the equipment designer with flexibility in a wide range of applications.

APPLICATIONS

Suitable for most resistive loads including ovens, moulders, and dryers with current ratings up to 25A when fitted onto a suitable heatsink (1.3°C/W). Ideal for unusual heating loads which have very low resistance when cold.

FEATURES

Energy saving	Soft-start facility	Phase-angle or burst-firing
Simple wiring	Standard 80mm fixing	Solid-state reliability
Isolated inputs	Rugged and compact	Integrated power device

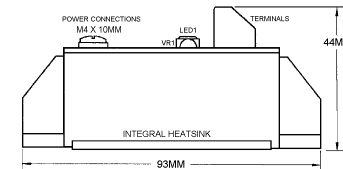
INSTALLATION

NOTE

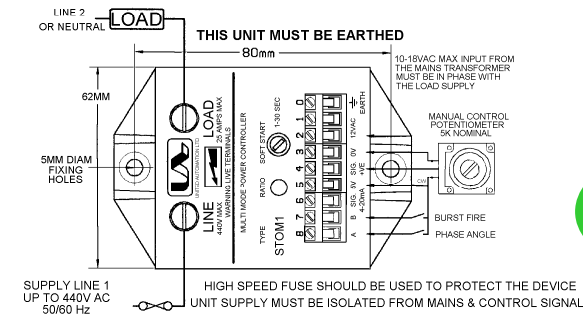
THE STOM1 AC POWER CONTROLLER SHOULD BE MOUNTED ON A CLEAN OR UNPAINTED METAL THERMALLY CONDUCTIVE SURFACE. USING HEAT SINK COMPOUND THINLY APPLIED BETWEEN THE CONTROLLER AND THE MOUNTING PLATE.

IN ORDER TO COMPLY WITH THE CURRENT EMC DIRECTIVE WHEN USING IN PHASE ANGLE MODE A LINE FILTER MUST BE USED.

DIMENSIONS



WIRING AND CONNECTIONS



CONTROL OPTIONS

- DC INPUT
- VOLTAGE CONTROL
- TERMINALS 3,4 AND 5
- 3 = 0V
- 4 = 0 TO 5V
- 5 = 5V OUTPUT
- 5K INPUT
- CURRENT CONTROL
- TERMINALS 3 AND 6
- 3 = 0V
- 6 = 4-20mA
- 240R INPUT
- MODE A PHASE ANGLE
- TERMINAL A AND 5
- A = 5V
- 5 = 5V
- MODE B BURST FIRE
- TERMINALS B AND 5
- B = 5V
- 5 = 5V
- MODE A AND B START IN PHASE ANGLE SWITCHING TO BURST FIRE
- TERMINAL A, B AND 5
- A = 5V
- B = 5V
- 5 = 5V
- PHASE REFERENCE AND SUPPLY TERMINALS 1 AND 2
- 10V TO 18V AC AT 75 mA

RoHS Compliant

SUPPLY LINE 1 UP TO 440V AC 50/60 Hz
 HIGH SPEED FUSE SHOULD BE USED TO PROTECT THE DEVICE
 UNIT SUPPLY MUST BE ISOLATED FROM MAINS & CONTROL SIGNAL

WARNING

SWITCH OFF SUPPLY BEFORE COMMENCING ANY SERVICING WORK