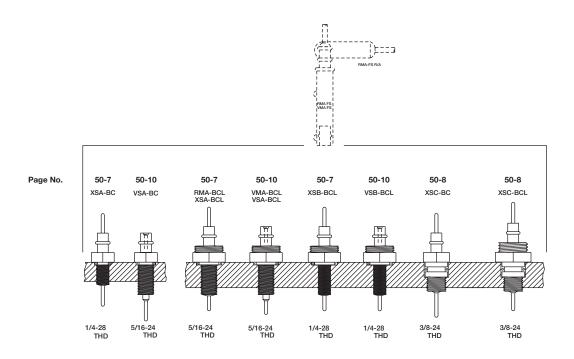


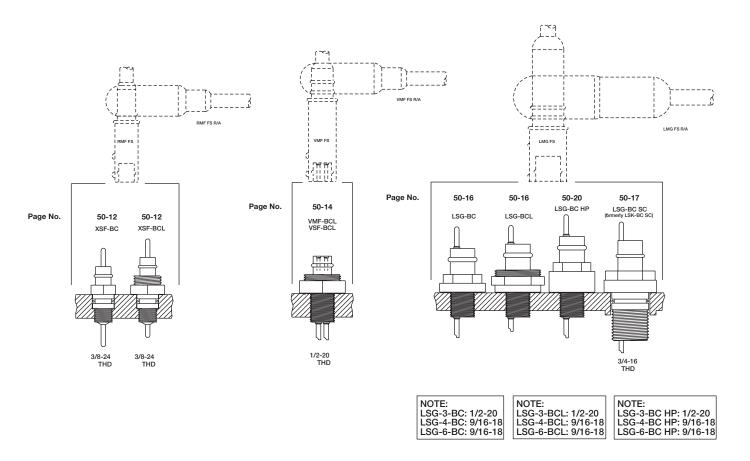
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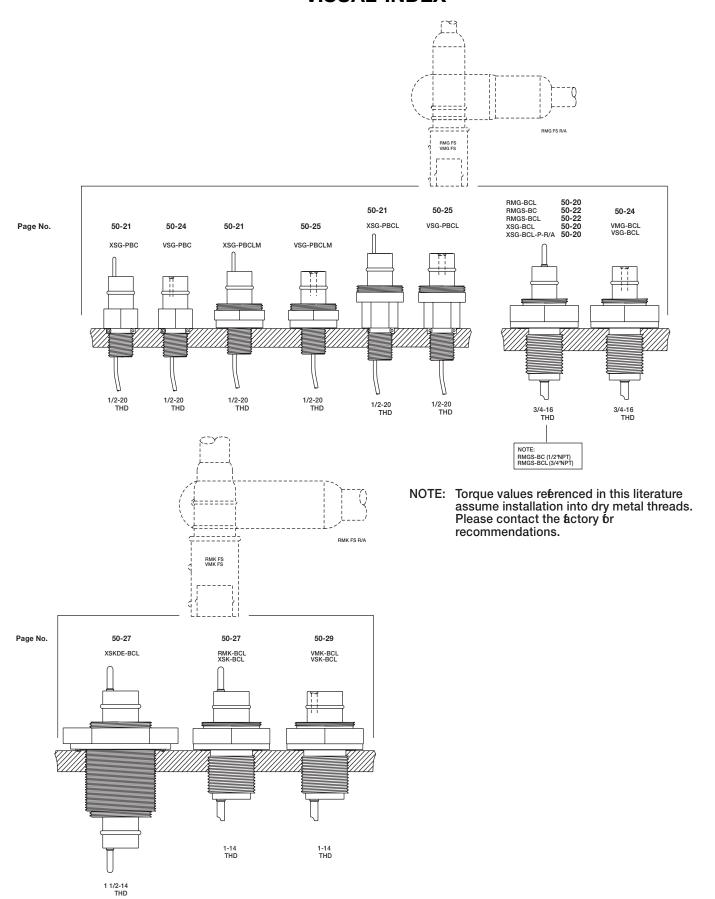


RUBBER MOLDED BULKHEAD CONNECTOR MATES VISUAL INDEX





RUBBER MOLDED BULKHEAD CONNECTOR MATES VISUAL INDEX



INTRODUCTION

Our standard rubber molded series typically consists of an in-line female neoprene connector mated to a glass reinforced epoxy (XS) bulkhead connector. Various sizes are available ranging from single contact connectors up through 12 contact connectors. Most are available with pins and sockets reversed to help prevent mismating of connectors, which otherwise look identical. This also allows for socket type contacts in a connector where there is a possibility of a "power-on" situation. Many of the bulkhead type connectors are available in 316 Stainless Steel, and can also be manufactured of any of the exotic metals. Male in-line connectors round out the series allowing for in-line mated sets not requiring bulkhead penetration. In addition, the WOC (without cable) type connectors allow for field installation in the event that a connector is damaged while at sea and needs replacing, or for long cable lengths that make cable transportation cost prohibitive.

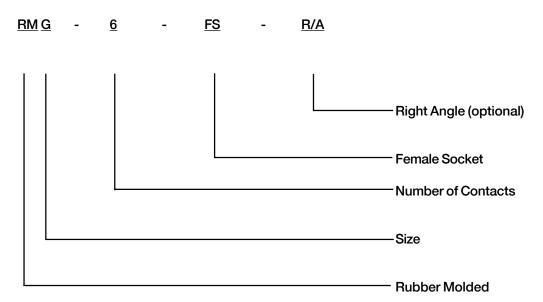
The time proven rubber molded series is one of our most inexpensive lines and has been used on all types of underwater instrumentation including: underwater lighting, communications, ROV's, thermistor arrays, hydrophone arrays, and all types of sonar systems. The contacts are gold plated per ASTM-B-488 and the series is rated up to 20,000 psi in a mated condition.

PART NUMBERING SYSTEM

CONNECTORS

WOC

Without Cable



In-Line Connectors Bulkhead Connectors LM Rubber Molded-Special Version LS Glass Reinforced Epoxy- Special Version R/A Right Angle RM Rubber Molded RM Metal Shell SC Solder Cup

L) IVI	hubber Molded	LIVI	Wetai Sileli	30	Solder Cup
VM	Reversed Rubber Molded	VM	Reversed Metal Shell	TH	Thermistor Housing
FS	Female Socket	VS	Reversed Glass Reinforced Epoxy		
FSD	Female Socket Dummy	XS	Glass Reinforced Epoxy		
MP	Male Plug	вс	Bulkhead Connector		
MPD	Male Plug Dummy	BCL	BC w/Locking Thread		
FI	Field Installable	С	COAX		
HP	High Pressure	DE	Double Ended		
LP	Low Pressure	HP	High Pressure		
SL	Slip-on Series	IDC	Inboard Disconnect		



Pigtails

GENERAL INFORMATION RUBBER MOLDED AND ASSOCIATED SERIES

APPLICATIONS:

Standard, Reversed Rubber Molded Series

Applications requiring light to medium ruggedness

Hazardous environments

Field installable applications

Glass Reinforced Epoxy Series

Applications requiring medium ruggedness

Hazardous environments

Power transmission

Signal telemetry

Metal Shell Series

Applications requiring heavy ruggedness

Hazardous, rugged environments

Power transmission

Signal telemetry

CABLE:

Rubber Molded Series

Connector's power capability may be limited by amperage and voltage rating of cable to which it is molded to. With the exception of field installable connectors, the in-line series are provided on a standard 18" length of 18 AWG SO cable unless otherwise specified.

Glass Reinforced Epoxy Series & Metal Shell Series

Connector's power capability may be limited by amperage and voltage rating of pigtails.

Customer must specify if pigtails are to be applied.



MAINTENANCE PROCEDURES CONNECTORS

MAINTENANCE

The following procedures detail the maintenance requirements for the Rubber Molded Series and their associated parts. Even though this procedure appears simple, only qualified technicians should perform the maintenance. If connectors are periodically unmated SEA CON® recommends the following:

- 1. Before unmating ensure connectors are free of foreign contaminates. Visually check for and note any damage or abnormalities.
- 2. After unmating visually check for and note any damage, cuts or abnormalities.
- 3. Clean any grease, moisture or foreign particles from connectors and sealing surface area.
- 4. In the event the internal contact surfaces are dirty or have been exposed to water, the connector should be flushed with distilled or deionized water and thoroughly dried.
- 5. The surface should be dried using a low pressure (15 25 psi) gas stream of dry nitrogen or filtered compressed air (dry nitrogen is preferred). This drying procedure ensures the removal of any small foreign particles.
- 6. Electrically test the connector in accordance with the parameters of the system.
- 7. Apply a thin film of an appropriate silicone grease or spray to the sealing surface. Cover/protect connector from foreign contaminates until ready to mate.

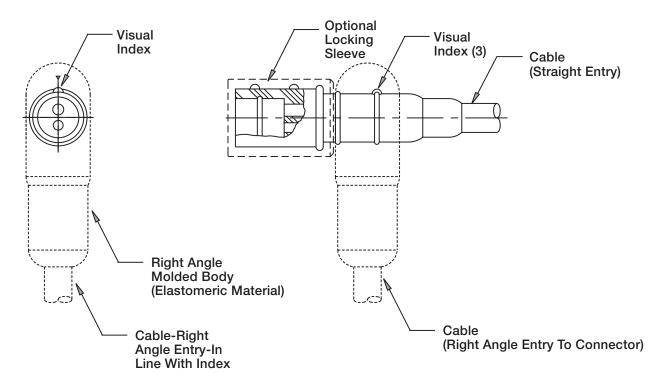
INSTALLATION & TORQUE OPERATIONS

- 1. Only qualified technicians should perform installation and torquing operations.
- 2. *Torque values specified apply only when connector is installed in a metal housing.
- 3. Torque values listed are maximum values not to be exceeded.
- 4. Locking sleeves are finger/hand tightened only.

*Torque values are noted with actual part and can be found in pages to follow.

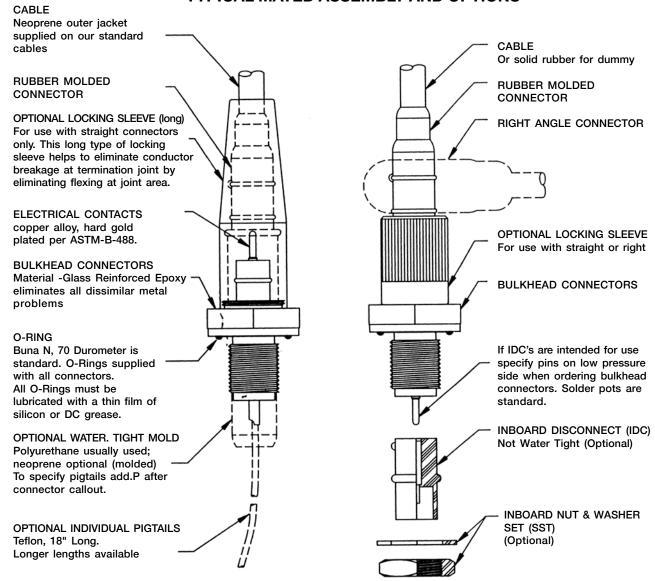


RUBBER MOLDED SERIES TYPICAL RIGHT ANGLE AND STRAIGHT CONNECTOR INDEXING



In the case of right angle connectors, the cable is always perpendicular to the index, as shown

RUBBER MOLDED SERIES TYPICAL MATED ASSEMBLY AND OPTIONS

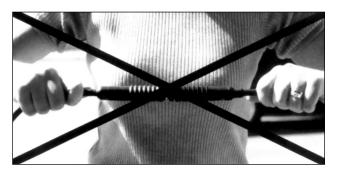


NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the factory for recommendations.

MATING

To ensure that the connectors are not damaged during mating/unmating, it is important to practice proper connect and disconnect procedures.

INCORRECT



CORRECT



RMA-FS AND ASSOCIATED PARTS STANDARD RUBBER MOLDED

IN-LINE SERIES

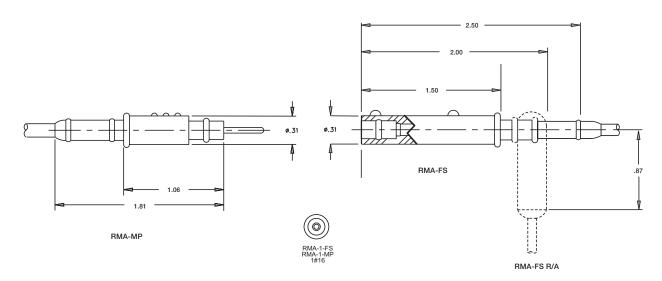
Material: Special Neoprene, molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM B488

Cable: 1 N 2

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi



SLIP-ON SERIES

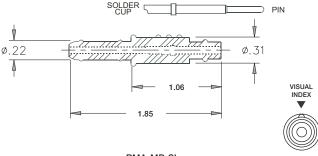
Notes: Specify exact wire diameter when ordering. Maximum wire DIA=0.09 inch

Material: Special Neoprene, molded

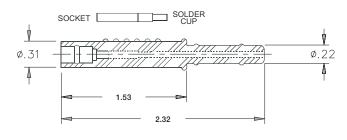
Contacts: Brass, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 PSI



RMA-MP-SL (Uses Locking Sleeve: A-MLS-D)



RMA-FS-SL Uses Locking Sleeve: A-FLS-D)

LOCKING SLEEVES

A-MLS-D (AVAILABLE FOR RMA-MP)
A-FLS-D (AVAILABLE FOR RMA-FS, RMA-FS-R/A)

DUMMY CONNECTORS

RMA-FSD MATES TO RMA-MP
RMA-MPD-LP/HP TO RMA-FS & RMA-FS-R/A
Material: Special Neoprene, molded
Pressure Rating, Mated:
RMA-FSD (20,000PSI)
RMA-MPD-LP (≤4,000 PSI)
RMA-MPD-HP (4,000 – 20,000 PSI) Male Contact Required



RMA-FS AND ASSOCIATED PARTS MATERIAL BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT

(MATES TO RMA-FS & RMA-FS-R/A & RMA FS SL)

Dummy Connector: RMF FSD

Part Name: RMA-BCL

Material: 316 Stainless St., Internal Insulation-Special Neoprene

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

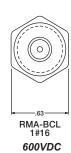
Pressure Rating, Mated: up to 20,000 psi

O-RING (2-012)

5/16-24 UNF-2A
Mounting Torque
15 INCH LBS.

RMA-BCL; Special insulating neoprene is compression molded to the metal body forming a reliable seal. The metal body can be made of stainless steel, aluminum or other metals.

This Connector utilizes a facial o-ring seal to the bulkhead.

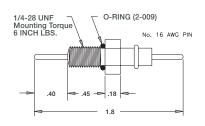


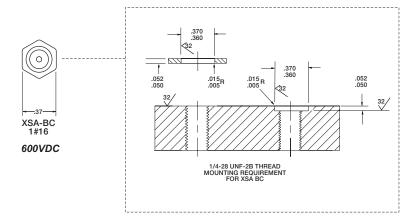
Part Name: **XSA-BC**Material: Glass Reinforced Epoxy

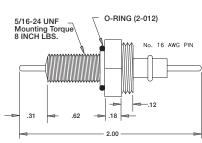
Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

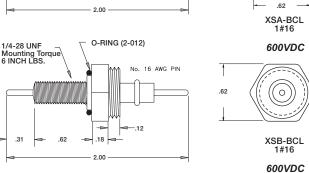
Pressure Rating, Mated: up to 20,000 psi

XSA-BC; The smallest standard connector in our non-metallic series, features an o-ring in the thread relief area. Available in single contact.









XSA-BCL; These are miniature, single contact connectors which feature a locking sleeve provision. The o-ring is located on a step under the hex and seals by flush mounting to the bulkhead. Same Material and Pressure as XSA-BC.

XSB-BCL; A miniature connector body very similar to the XSA BCL, but utilizes a smaller installation thread. The small thread size requires care in installation to avoid damaging or cracking. The o-ring is located on a stop under the hex and seals by flush mounting to the bulkhead. Same Material and Pressure as XSA-BC.



RMA-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT

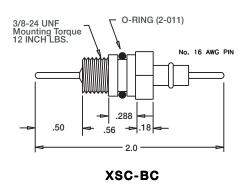
(MATES TO RMA-FS & RMA-FS-R/A & RMA FS SL) Dummy connector RMA FSD

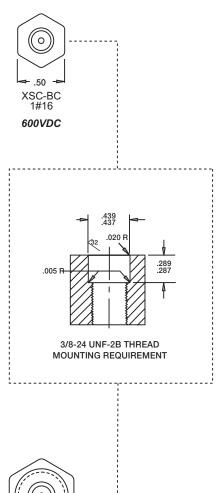
Part Names: XSC-BC, XSC-BCL Material: Glass Reinforced Epoxy

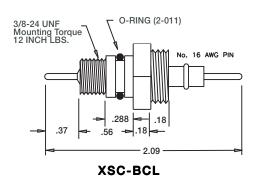
Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

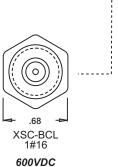
Pressure Rating, Mated: up to 10,000 psi

XSC-BC, XSC-BCL; These connectors feature a radial type o-ring seal, good for up to 10,000 PSI, mated. Available only in single contact.









VMA-FS AND ASSOCIATED PARTS REVERSED RUBBER MOLDED

IN-LINE SERIES

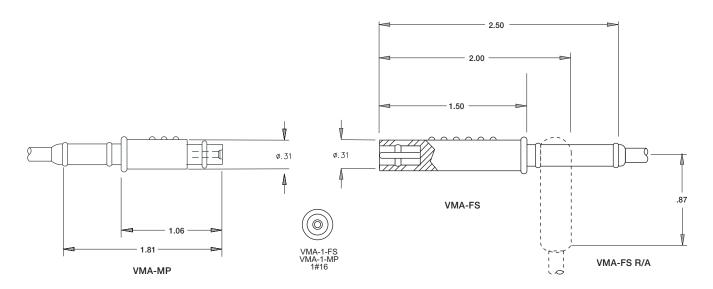
Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Cable: 1 N 2

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi

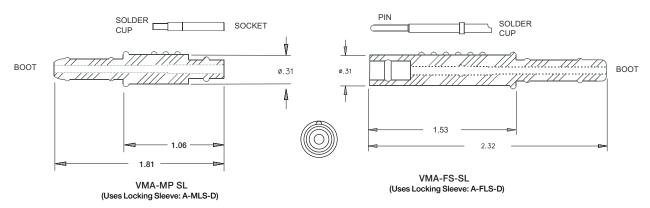


SLIP-ON SERIES

Notes: Specify exact wire diameter when ordering. Maximum wire DIA=0.09 INCH

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488 Voltage Rating: 600 VDC-contact factory for higher voltage requirements Pressure Rating, Mated: up to 20,000 psi



LOCKING SLEEVES

A-MLS-D (AVAILABLE FOR VMA-MP) A-FLS-D (AVAILABLE FOR VMA-FS, VMA-FS-R/A)

DUMMY CONNECTORS

VMA-FSD-LP MATES TO VMA-MP
VMA-FSD-HP MATES TO VMA-MP
VMA-MPD MATES TO VMA-FS & VMA-FS-R/A
Material: Special Neoprene, Molded
Pressure Rating, Mated:
VMA-FSD-LP < 4,000 PSI (CONNECTOR BODY W/O MALE PIN)
VMA-FSD-HP 4,000 - 20,000PSI
VMA-MPD 20,000 PSI



VMA-FS AND ASSOCIATED PARTS MATERIAL BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT

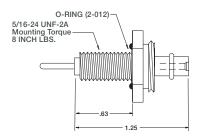
(MATES TO VMA-FS & VMA-FS-R/A & VMA-FS SL) Dummy Connector: VMA-FS D HP or VMA FS D LP

Part Name: VMA-BCL

Material: 316 Stainless St., Internal Insulation-Special Neoprene

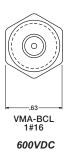
Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi



VMA-BCL; Special insulating neoprene is compression molded to the metal body forming a reliable seal. The metal body can be made of stainless steel, aluminum or other metals.

This connector utilizes a facial o-ring to seal to the bulkhead.



Part Names: VSA-BC, VSA-BCL, VSB-BCL

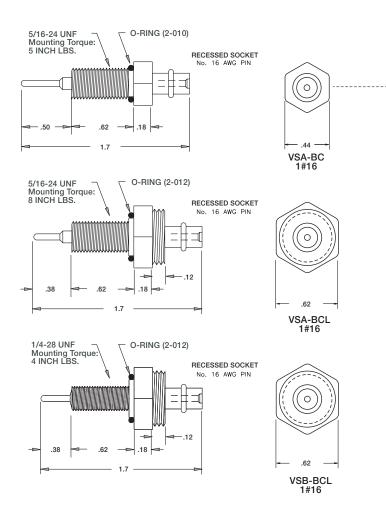
Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VSA-BC; The smallest standard connector in our nonmetallic series, features an o-ring in the thread relief area. Available in single

o-ring in the thread relief area. Available in single contact.



VSA-BCL; Miniature single contact connectors which feature a locking sleeve provision. The o-ring is located on a step under the hex and seals by flush mounting to the bulkhead.

VSB-BCL; This is a miniature connector body very similar to the VSA-BCL, but utilizes a smaller installation thread. The small thread size requires care in installation to avoid damaging or cracking. The o-ring is located on a stop under the hex and seals by flush mounting to the bulkhead.

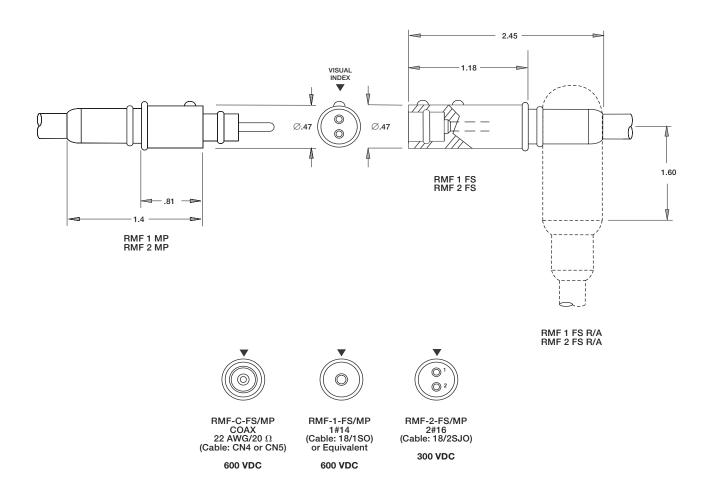
RMF-FS AND ASSOCIATED PARTS STANDARD RUBBER MOLDED

IN-LINE SERIES

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

See Specific Configuration for Voltage Rating Pressure Rating, Mated: up to 10,000 psi



LOCKING SLEEVES DUMMY CONNECTORS

F-MLS-D (AVAILABLE FOR RMF-MP) XSF-FLS-D (AVAILABLE FOR RMF-FS, RMF-FS-R/A)

Note: Specify number of conductors when ordering

RMF-FSD MATES TO RMF-MP RMF-MPD-HP MATES TO RMF-FS & RMF-FS -R/A RMF-MPD-LP MATES TO RMF-FS & RMF-FS-R/A

Material: Special Neoprene, Molded
Pressure Rating, Mated:
RMF-FSD (10,000 PSI)
RMF-MPD-HP (HIGH PRESSURE, 4,000 PSI-10,000 PSI, CONTACT REQUIRED)
RMF-MPD-LP (LOW PRESSURE, ≤ 4,000 PSI, NO CONTACT REQUIRED)



RMF-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT (MATES TO RMF-FS & RMF-FS-R/A & RMF FS WOC)
Dummy Connector RMF-FSD

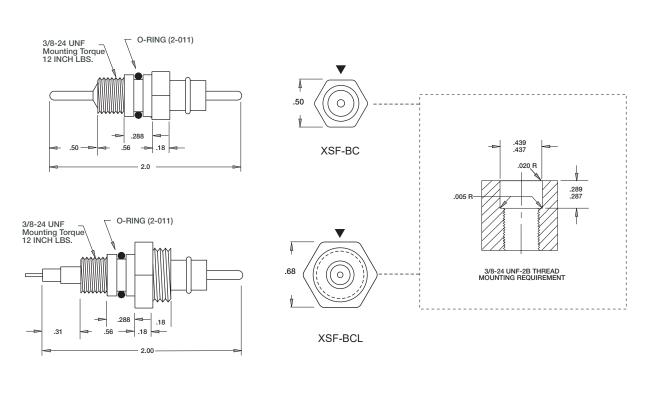
Part Names: **XSF-BC, XSF-BCL** Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per MIL-G-45204

Pressure Rating, Mated: up to 10,000 psi

XSF-BC; Features radial o-ring seal.

XSF-BCL; These connectors feature a locking sleeve provision and utilize a radial o-ring seal.





XSF-BC/BCL COAX #22 AWG/20 Ω



XSF-1-BC/BCL 1#14



XSF-2-BC/BCL 2#16

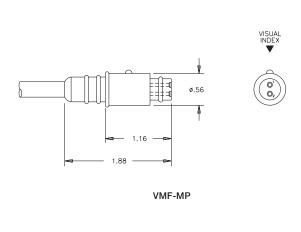
VMF-FS AND ASSOCIATED PARTS REVERSED RUBBER MOLDED

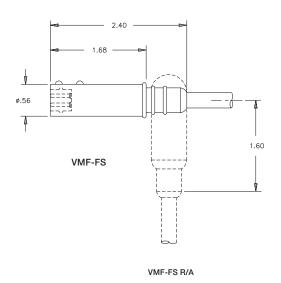
IN-LINE SERIES

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Voltage Rating: See specific configuration Pressure Rating, Mated: up to 20,000 psi







VMF-C-FS 600 VDC CABLE: CN4 or CN5



VMF-1-FS 600 VDC CABLE: 18/1SO or EQUIVALENT



VMF-2-FS 300 VDC CABLE: 18/2 SJO

LOCKING SLEEVES

VSF-MLS-D (AVAILABLE FOR VMF-MP) VSF-FLS-D (AVAILABLE FOR VMF-FS, VMF-FS-R/A)

DUMMY CONNECTORS

Note: Specify number of conductors when ordering

VMF-FSD-HP MATES TO VMF-MP VMF-FSD-LP MATES TO VMF-MP VMF-MPD MATES TO VMF-FS & VMF-FS -R/A

MATERIAL: SPECIAL NEOPRENE, MOLDED PRESSURE RATING, MATED: VMF-MPD 10,000 PSI VMF-FSD-HP (HIGH PRESSURE, 4,000-10,000 PSI CONTACT REQUIRED) VMF-FSD-LP (LOW PRESSURE, ≤ 4,000 PSI NO CONTACT REQUIRED)



VMF-FS AND ASSOCIATED PARTS MATERIAL BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO VMF-FS & VMF-FS-R/A & VMF FS WOC)

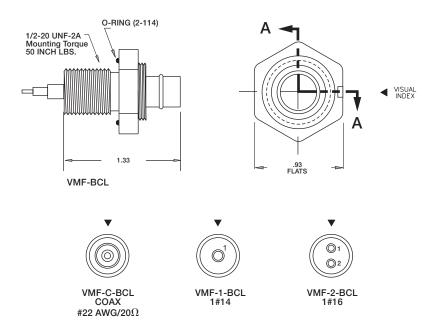
Dummy Connector: VMF-FSD

Part Name: **VMF-BCL** Material: 316, Stainless Steel

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VMF-BCL; Special insulating neoprene is permanently molded to the metal shell. These types of connectors are used where physical abuse would be too great for the non-metallic (glass reinforced epoxy) series.



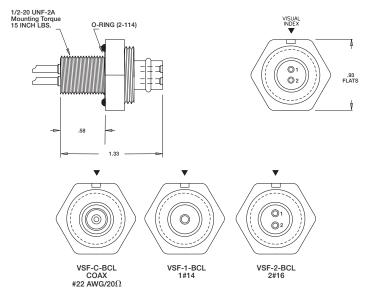
Part Name: VSF-BCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VSF-BCL; Available in coax, 1 and 2 contacts, features a facial o-ring seal to the bulkhead.





LMG-FS AND ASSOCIATED PARTS STANDARD RUBBER MOLDED

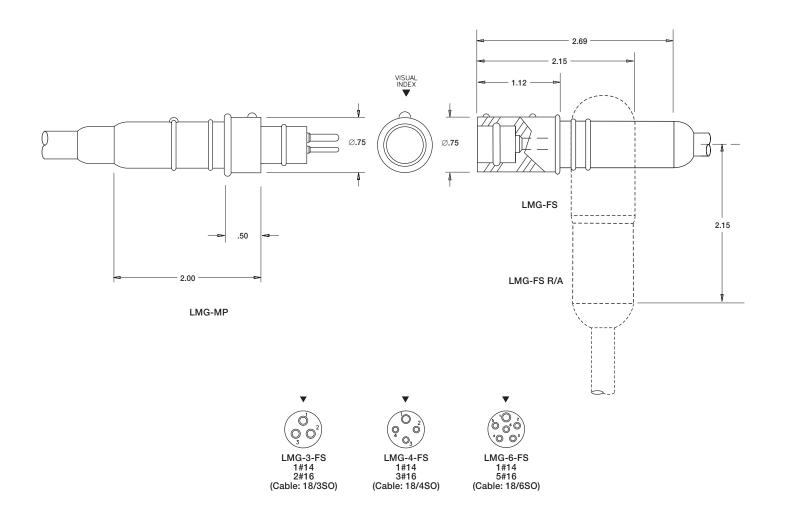
IN-LINE SERIES

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi



LOCKING SLEEVES

G-MLS-D (AVAILABLE FOR LMG-MP) G-FLS-D (AVAILABLE FOR LMG-FS, LMG-FS-R/A) **DUMMY CONNECTORS**

Note: Specify number of conductors when ordering

LMG-FSD MATES TO LMG-MP LMG-MPD LP/HP MATES TO LMG-FS & LMG-FS-R/A

MATERIAL: SPECIAL NEOPRENE, MOLDED PRESSURE RATING, MATED:

LMG-FSD (20,000 PSI)

LMG-MPD-HP (HIGH PRESSURE, 4,000 PSI-20,000 PSI, CONTACT REQUIRED)
LMG-MPD-LP (LOW PRESSURE, < 4,000 PSI NO CONTACT REQUIRED)



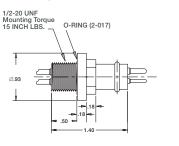
LMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

Part Name: LSG-BC, LSG-BCL Mates to LMG-FS, LMG-FS R/A Dummy Connector - LMG-FS D Material: Glass Reinforced Epoxy

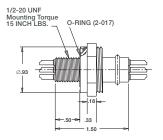
Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

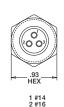
Pressure Rating, Mated: up to 3,000 psi

LSG-BC, LSG-BCL; These non-metallic connectors utilize a facial o-ring seal to the bulkhead. The LSG-BCL has a locking sleeve provision.





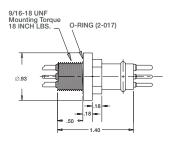


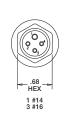


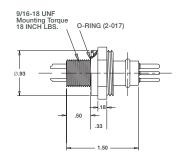
LSG-3-BC

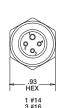
LSG-3-BCL

Note: Does not mate to RMG-FS or RMG-FS R/A





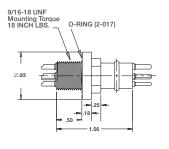


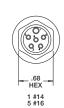


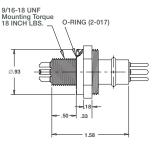
LSG-4-BC

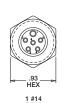
LSG-4-BCL

Note: Does not mate to RMG-FS or RMG-FS R/A









LSG-6-BC

Note: Also mates to RMG-FS and RMG-FS R/A

LSG-6-BCL



LMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

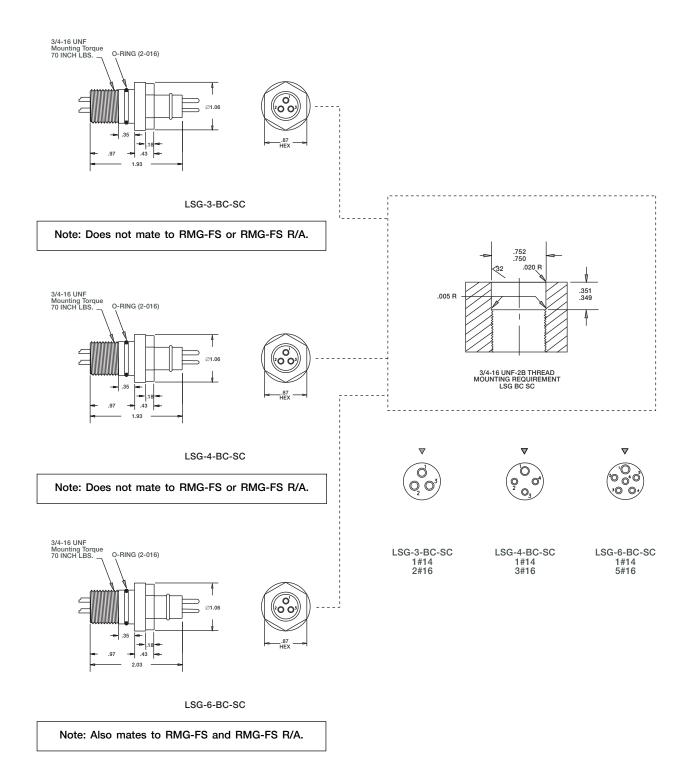
Part Name: LSG-BC-SC (Formerly known as LSK-BC-SC)

Mates to LMG-FS, LMG-FS R/A Dummy Connector: LMG-FSD Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 5,000 psi

LSG-BC-SC; These non-metallic connectors utilize a radial o-ring seal to the bulkhead.



NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the factory for recommendations.



LMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO LMG FS & LMG-FS-R/A) Dummy Connector: LMG-FSD

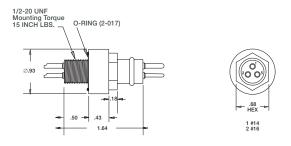
Part Name: LSG-BC-HP

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

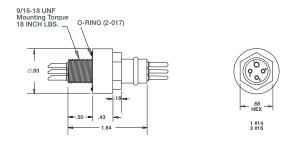
Pressure Rating, Mated: up to 10,000 psi

LSG-BC-HP; These non-metallic connectors feature a facial o-ring seal to the bulkhead.



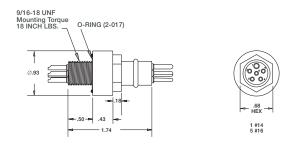
LSG-3-BC-HP

Note: Does not mate to RMG-FS or RMG-FS R/A



LSG-4-BC-HP

Note: Does not mate to RMG-FS or RMG-FS R/A



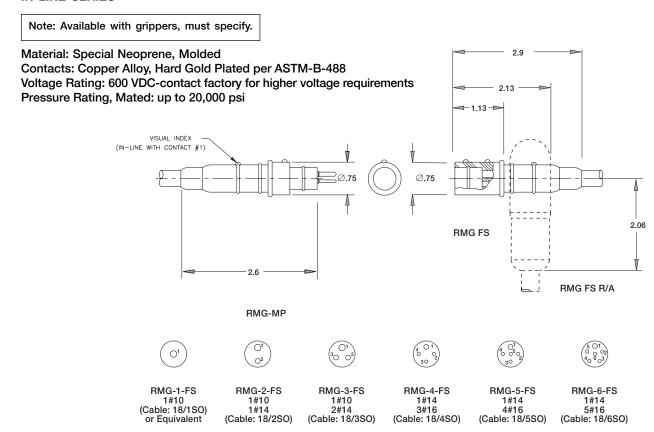
LSG-6-BC-HP

Note: Also mates to RMG-FS and RMG-FS R/A



RMG-FS AND ASSOCIATED PARTS STANDARD RUBBER MOLDED

IN-LINE SERIES



WOC CONNECTORS

Note: WOC stands for "without cable." The connectors are supplied as shown below for installation in the field and/or to non-neoprene jacketed cables, Bonding can be achieved by molding to the connectors shown using polyurethane with appropriate primers.

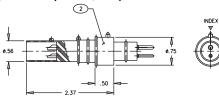
Part Name: RMG-FS WOC, RMG-MP WOC

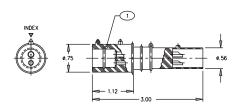
Material: Special Neoprene, Molded

Contacts: Brass, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements Pressure

Rating, Mated: up to 20,000 psi







LOCKING SLEEVES DUMMY CONNECTORS

Note: Must specify cable OD when using G-FLS-X

G-MLS-D (AVAILABLE FOR RMG-MP, RMG-MP WOC)
G-FLS-D (AVAILABLE FOR RMG-FS, RMG-FS-R/A,
RMG-FS WOC)
G-MLS-S (AVAILABLE FOR RMG-MP, RMG-MP WOC)
G-FLS-S (AVAILABLE FOR RMG-FS, RMG-FS-R/A,
RMG-FS WOC)
G-FLS-X (AVAILABLE FOR RMG-FS) Must specify cable O.D.
when ordering G-FLS-X

Note: specify number of conductors when ordering

RMG-FSD MATES TO RMG-MP, BCL & XSG-BCL, XSG-PBC, XSG-PBCL & XSG-PBCLM RMG-MPD MATES TO RMG-FS & RMG FS-R/A

MATERIAL: SPECIAL NEOPRENE, MOLDED PRESSURE RATING, MATED: RMG-FSD (20,000 PSI) RMG-MPD-LP (LOW PRESSURE ≤ 4,000 PSI) RMG-MPD-HP (4,000 PSI-20,000 PSI) Contact Required



RMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO RMG FS & RMG-FS-R/A & RMG FS WOC) Dummy Connector RMG FS D

Part Name: RMG-BCL

Material: 316 Stainless St., Internal Insulation-Special Neoprene Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-448

Pressure Rating, Mated: up to 20,000 psi

RMG-BCL; Special Insulating neoprene is permanently molded to the metal shell. These types of connectors are used where physical abuse would be too great for the non-metallic (glass reinforced epoxy) series. The RMG BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.

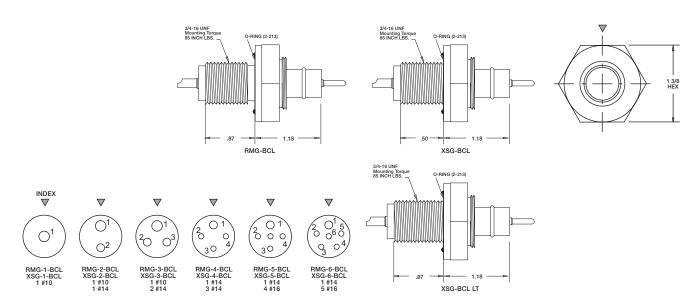
Part Name: XSG-BCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-448

Pressure Rating, Mated: up to 20,000 psi

XSG-BCL; One of our oldest connectors in the non-metallic series, with male pin as shown. Connector is one homogeneously molded unit. Available with different thread lengths as indicated. The XSG BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.



Part Name: **XSG-BCL-P-R/A** Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-448

Pigtails; teflon insulated #18 AWG Pressure Rating, Mated: up to 20,000 psi

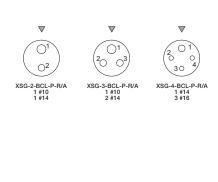
1.25

O-RING (2-017)

1/2-20 UNF
Mounting Torque
15 INCH LBS

XSG-BCL-P-R/A

XSG-BCL-P-R/A; A non-metallic low profile right angle bulkhead connector featuring a locking sleeve provision and utilizing a facial o-ring seal to the bulkhead.



RMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT

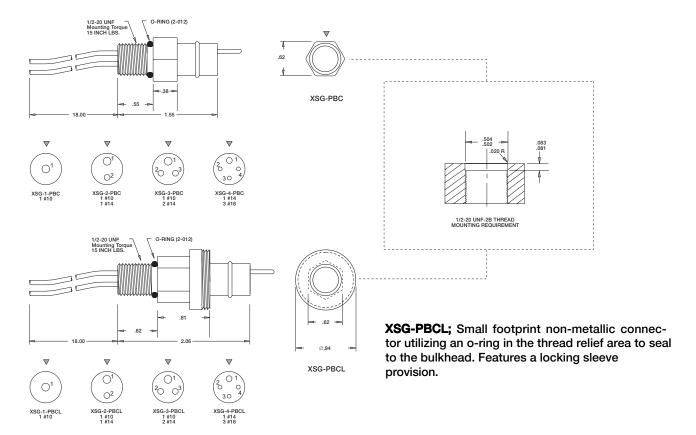
(MATES TO RMG FS & RMG-FS-R/A & RMG-FS WOC)

Dummy Connector: RMG-FSD

Part Name: XSG-PBC, XSG-PBCL Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

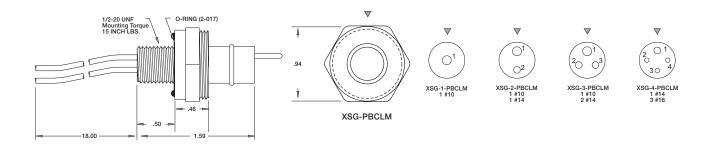
Pigtails: teflon insulated #18 AWG Pressure Rating, Mated: up to 5,000 psi **XSG-PBC;** Small footprint non-metallic connector utilizing an o-ring in the thread relief area to seal to the bulkhead.



Part Name: **XSG-PBCLM**Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pigtails: teflon insulated #18 AWG Pressure Rating, Mated: up to 5,000 psi **XSG-PBCLM;** Non-metallic connector utilizing a facial o-ring seal to the bulkhead. Features a locking sleeve provision.





RMG-FS AND ASSOCIATED PARTS MATERIAL BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO RMG FS & RMG-FS-R/A & RMG-FS WOC)

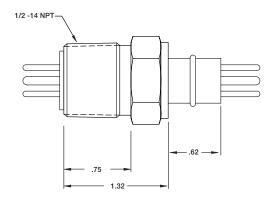
Dummy Connector: RMG-FSD

Part Names: RMGS-BC, RMGS-BCL

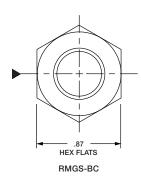
Material: 316 Stainless Steel

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

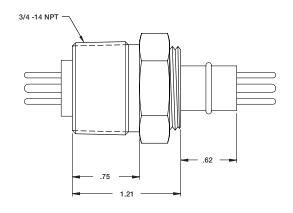
Pressure Rating, Mated: up to 5,000 psi

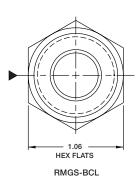


RMGS-BC; Features a stainless steel body, insulating neoprene, and pipe thread for sealing to bulkhead. No O-Ring required for sealing.



RMGS-BCL; Features a stainless steel body, insulating neoprene, and pipe thread for sealing to bulkhead. No O-Ring required for sealing. Features a locking sleeve provision.













NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the factory for recommendations.



VMG-FS AND ASSOCIATED PARTS REVERSED RUBBER MOLDED

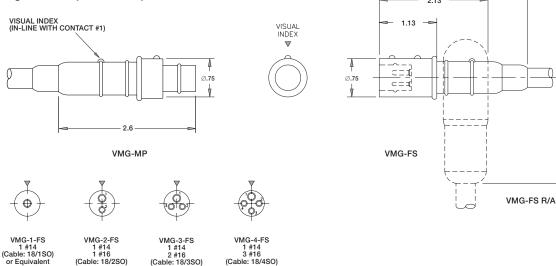
IN-LINE SERIES

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-448 Voltage Rating: 600 VDC-contact factory for higher voltage

requirements

Pressure Rating, Mated: up to 20,000 psi



WOC CONNECTORS

Note: WOC stands for "without cable." The connectors are supplied as shown below for installation in the field and/or to non-neoprene jacketed cables. Bonding can be achieved by molding to the connectors shown using polyurethane with appropriate primers.

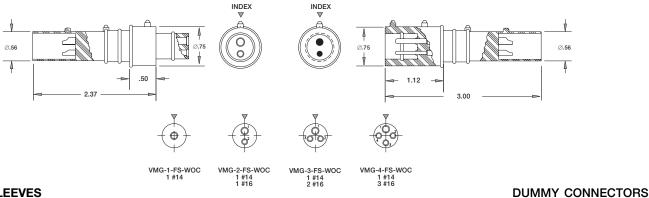
Part Names: VMG-FS WOC, VMG-MP WOC

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-448

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi



LOCKING SLEEVES

Note: specify number of conductors when ordering

2.06

G-MLS-D (AVAILABLE FOR VMG-MP (VMG-MP-WOC))
G-FLS-D (AVAILABLE FOR VMG-FS, VMG-FS-R/A, VMG-FS WOC
G-FLS-X (AVAILABLE FOR VMG-FS) Must specify cable O.D.

VMG-FSD MATES TO VMG-MP VMG-MPD MATES TO VMG-FS & VMG-FS-R/A & VMG-FS WOC

Note: Must specify cable OD when using G-FLS-X

MATERIAL: SPECIAL NEOPRENE, MOLDED PRESSURE RATING, MATED: VMG-FSD-LP (LOW PRESSURE \leq 4,000PSI, NO CONTACT REQUIRED) VMG-FSD-HP (4,000-20,000 PSI, CONTACT IS REQUIRED) VMG-MPD (20,000 PSI)



VMG-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS & MOUNTING REQUIREMENT

(MATES TO VMG-FS, VMG-FS-R/A & VMG-FS WOC)

Dummy Connector VMG-FS D

Part Name: VMG-BCL

Material: 316 Stainless St., Internal Insulation-Special Neoprene

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VMG-BCL; Special insulating neoprene is permanently molded to the metal shell. These types of connectors are used where physical abuse would be too great for the non-metallic (glass reinforced epoxy) series. The VMG BCL features a locking sleeve provision and utilizes a facial o-ring seal to the bulkhead.

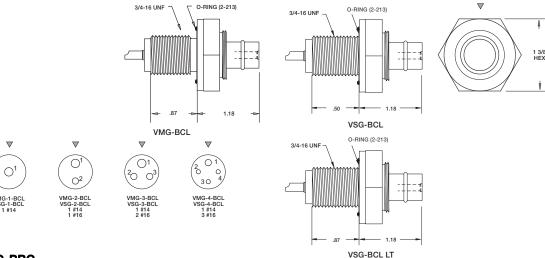
Part Name: VSG-BCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VSG-BCL; One of our oldest connectors in the non-metallic series, with female sockets as shown. Connector is one homogeneously molded unit. Available with different thread lengths as indicated. The VSG BCL features a locking sleeve provision and utilizes a facial o-ring seal to the bulkhead.



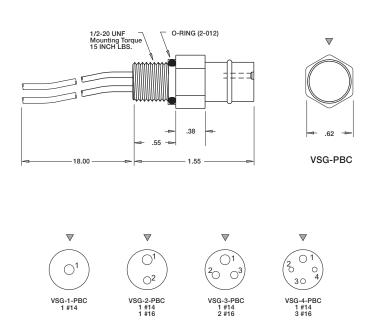
VSG-PBC; Non-Metallic connector utilizing an o-ring in the thread relief area to seal the bulkhead.

Part Name: VSG-PBC

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pigtails: teflon insulated #18 AWG Pressure Rating, Mated: up to 5,000 psi



1/2-20 UNF-2B THREAD MOUNTING REQUIREMENT

NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the factory for recommendations.



VMG-FS AND ASSOCIATED PARTS MATERIAL BULKHEAD CONNECTORS

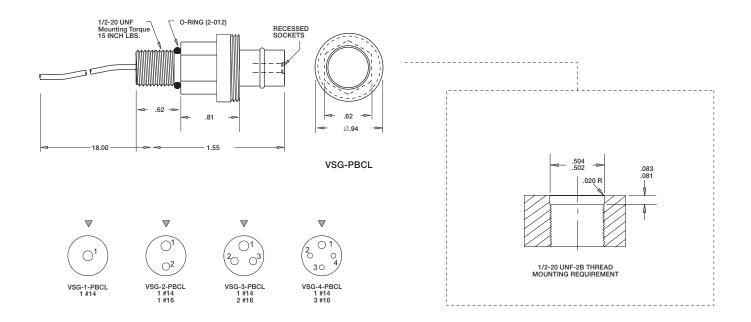
BULKHEAD CONNECTORS & MOUNTING REQUIREMENT (MATES TO VMG FS & VMG-FS-R/A)

Part Name: VSG-PBCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pigtails: Teflon insulated #18 AWG Pressure Rating, Mated: up to 5,000 psi **VSG-PBCL**; Non-metallic connector that features a locking sleeve provision and utilizes an o-ring in the thread relief area to seal to the bulkhead.

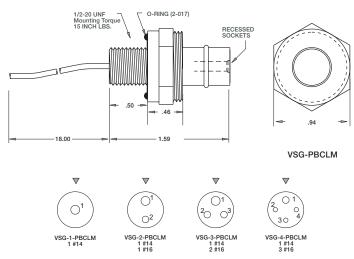


Part Name: VSG-PBCLM

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pigtails: Teflon insulated #18 AWG Pressure Rating, Mated: up to 5,000 psi VSG-PBCLM; Non-Metallic connector featuring a locking sleeve provision. VSG-PBCLM utilizes a facial o-ring seal to the bulkhead.





RMK-FS AND ASSOCIATED PARTS STANDARD RUBBER MOLDED

IN-LINE SERIES

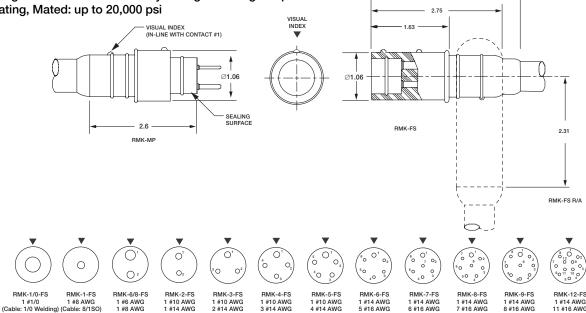
Note: Available with grippers, must specify.

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi





Note: WOC stands for "without cable." The connectors are supplied as shown below for installation in the field and/or to non-neoprene jacketed cables. Bonding can be achieved by molding to the connectors shown using polyurethane with appropriate primers. Inexpensive plastic syringes can be used as molds.

(Cable: 18/5SO) (Cable: 18/6SO)

(Cable: 18/7SO)

(Cable: 18/2SO) (Cable: 18/3SO) (Cable: 18/4SO)

Part Names: RMK-FS WOC, RMK-MP WOC

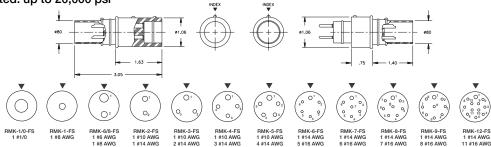
Material: Special Neoprene, Molded

Contacts: Brass, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

(Cable: 8/2SO)

Pressure Rating, Mated: up to 20,000 psi



LOCKING SLEEVES

K-MLS-D (AVAILABLE FOR RMK-MP & RMK-MP WOC) K-FLS-D (AVAILABLE FOR RMK-FS, RMK-FS-R/A, RMK-FS WOC) K-MLS-S (AVAILABLE FOR RMK-MP, RMK-MP WOC) K-FLS-S (AVAILABLE FOR RMK-FS, RMK-FS R/A & RMK-FS WOC) K-FLS-X (AVAILABLE FOR RMK-FS) (Must specify cable O.D. when ordering K-FLS-X)

DUMMY CONNECTORS

Note: specify number of conductors when ordering

(Cable: 18/8SO) (Cable: 18/10SO) (Cable: 18/12SO)

RMK-FSD MATES TO RMK-MP RMK-MPD MATES TO RMK-FS & RMK-FS-R/A

> Material: Special Neoprene, Molded Pressure Rating, Mated: RMK-FSD (20,000 PSI)

RMK-MPD-LP (LOW PRESSURE < 4,000 PSI, NO CONTACT REQUIRED) RMK-MPD-HP (4,000-20,000 PSI CONTACT IS REQUIRED)



RMK-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO RMK-FS & RMK-FS-R/A & RMK-FS WOC)

Dummy Connector: RMK-FSD

Part Name: RMK-BCL

Material: 316 Stainless St.; Internal Insulation: Special Neoprene

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure rating, Mated: up to 20,000 psi

RMK-BCL; Special Insulating neoprene is permanently molded to the metal shell. These types of connectors are used where physical abuse would be too great for the non-metallic (glass reinforced epoxy) series. The RMK BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.

NOTE: Torque values referenced in this literature assume installation into dry metal threads. Please contact the

factory for recommendations.

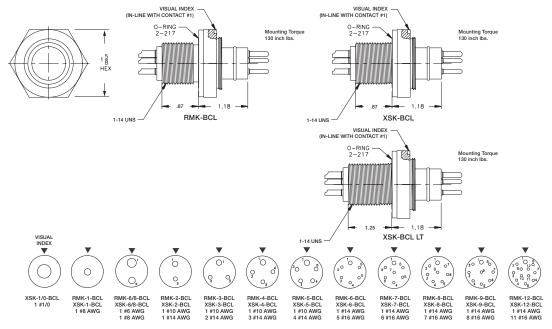
Part Name: XSK-BCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

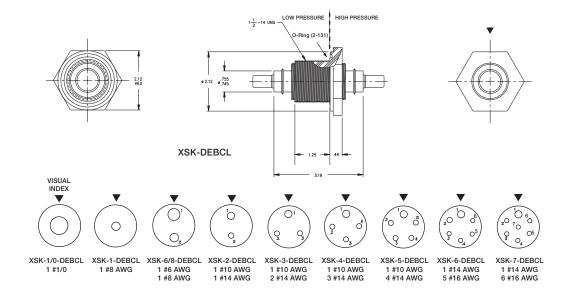
XSK-BCL; One of our oldest connectors in the non-metallic series, with male pin as shown. Connector is one homogeneously molded unit. Available with different thread lengths as indicated. The XSK BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.



Part Name: XSK-DEBCL Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488 Pressure Rating, Mated: up to 20,000 psi from front side.

XSK-DEBCL; A non-metallic double ended connector which accepts a mating connector on either end. The same locking sleeve also mates to both ends. This connector utilizes a facial o-ring seal to the bulkhead.



VMK-FS AND ASSOCIATED PARTS REVERSED RUBBER MOLDED

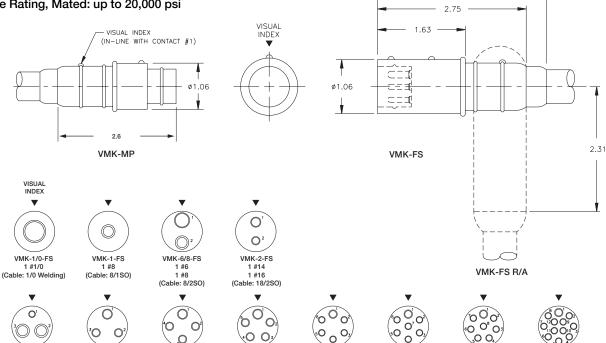
IN-LINE SERIES

Material: Special Neoprene, Molded

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

Pressure Rating, Mated: up to 20,000 psi



WOC CONNECTORS

(Cable: 10/3SO)

Note: WOC stands for "without cable." The connectors are supplied as shown below for installation in the field and/or to non-neoprene jacketed cables. Bonding can be achieved by molding to the connectors shown using polyurethane with appropriate primers.

5 #16

6 #16

7 #16

(Cable: 18/8SO)

VMK-5-FS

4 #16

(Cable: 18/5SO)

Part Names: VMK-FS WOC, VMK-MP WOC

Material: Special Neoprene, Molded

Contacts: Brass, Hard Gold Plated per ASTM-B-488

VMK-3-FS

2 #16

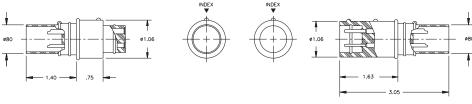
(Cable: 18/3SO)

Voltage Rating: 600 VDC-contact factory for higher voltage requirements

3 #16

(Cable: 18/4SO)

Pressure Rating, Mated: up to 20,000 psi



LOCKING SLEEVES

DUMMY CONNECTORS

K-MLS-D (AVAILABLE FOR VMK-MP, VMK-MP WOC) K-FLS-D (AVAILABLE FOR VMK-FS, VMK-FS-R/A, VMK-FS WOC)

Notes: Specify number of conductors when ordering

VMK-FSD MATES TO VMK-MP VMK-MPD MATES TO VMK-FS & VMK-FS R/A

11 #16

(Cable: 18/12SO)

Material: Special Neoprene, Molded Pressure Rating, Mated: VMK-FSD-LP (LOW PRESSURE ≤ 4,000 PSI, NO CONTACT REQUIRED) VMK-FSD-HP (4,000-20,000 PSI CONTACT IS REQUIRED) VMK-MPD (20,000 PSI, NO CONTACT REQUIRED)



VMK-FS AND ASSOCIATED PARTS MATEABLE BULKHEAD CONNECTORS

BULKHEAD CONNECTORS

(MATES TO VMK-FS & VMK-FS-R/A & VMK FS WOC)
Dummy Connector VMK-FSD

Part Name: VMK-BCL

Material: 316 Stainless St.; Internal Insulation: Special Neoprene

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VMK-BCL; Special Insulating neoprene is permanently molded to the metal shell. These types of connectors are used where physical abuse would be too great for the non-metallic (glass reinforced epoxy) series. The VMK BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.

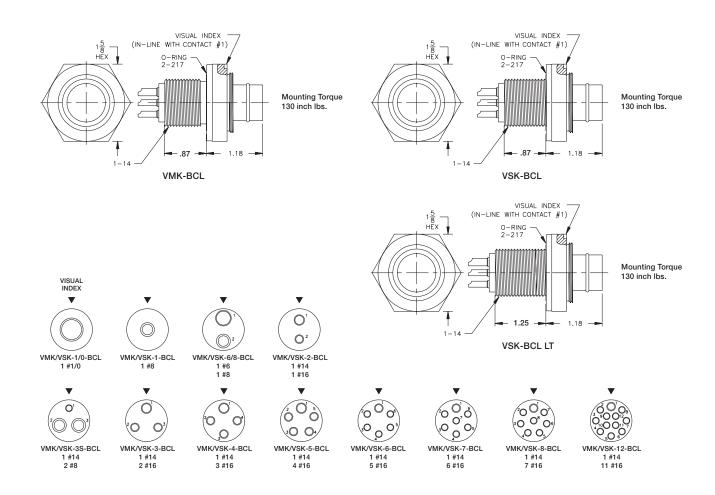
Part Name: VSK-BCL

Material: Glass Reinforced Epoxy

Contacts: Copper Alloy, Hard Gold Plated per ASTM-B-488

Pressure Rating, Mated: up to 20,000 psi

VSK-BCL; One of our oldest connectors in the non-metallic series, with male pin as shown. Connector is one homogeneously molded unit. Available with different thread lengths as indicated. The VSK BCL has a locking sleeve provision and utilizes a facial O-ring seal to the bulkhead.



SPECIAL ASSEMBLIES CABLE MOLDS AND CABLE SPLICES

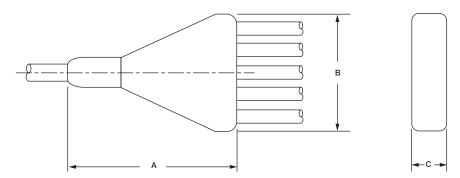
SPECIAL ASSEMBLIES

Material: Neoprene Molding per B/A X-5727 or Polyurethane; black per MIL-M-24041

Note: Length and geometric shape may vary depending on cable diameter.

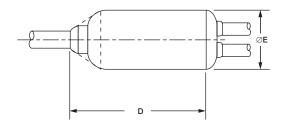
WYE MOLDS

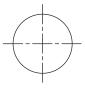
AVAILABLE MOLDS	A	В	С
Y-30	2 3/4 Inches	1 5/8 Inches	5/8 Inches
Y-40	4 7/8 Inches	3 1/2 Inches	1 Inches
Y-50	6 3/4 Inches	4 Inches	1 1/2 Inches
Y-70	9 1/2 Inches 5 1/2 Inches 2 In		2 Inches



BARREL MOLDS

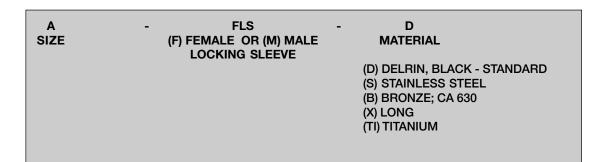
AVAILABLE MOLDS	D	Ø E
B-30	2 Inches	1 1/4 Inches
B-40	4 Inches	1 3/4 Inches
%50	6 1/2 Inches	2 3/4 Inches
%70	8 1/2 Inches	3 1/2 Inches





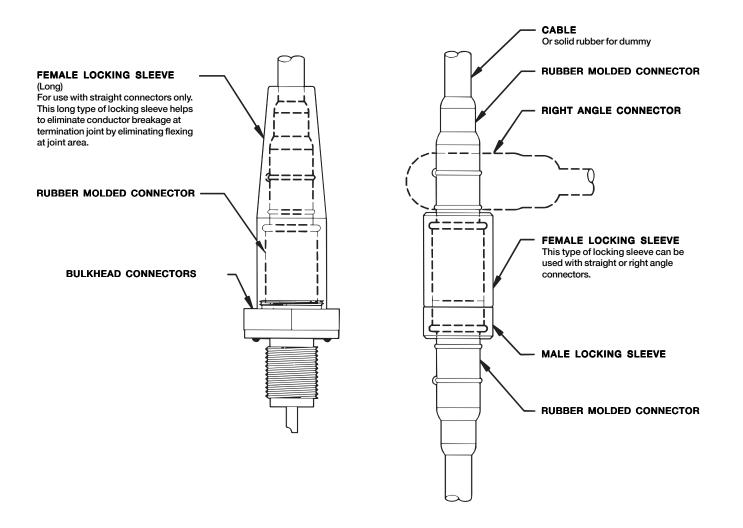
LOCKING SLEEVES

PART NUMBERING



SEA CON®'S range of locking sleeves are available in Black Delrin (D), standard, previously standard: plastic or stainless steel(S). as shown on next page. Other materials may be available by special order.

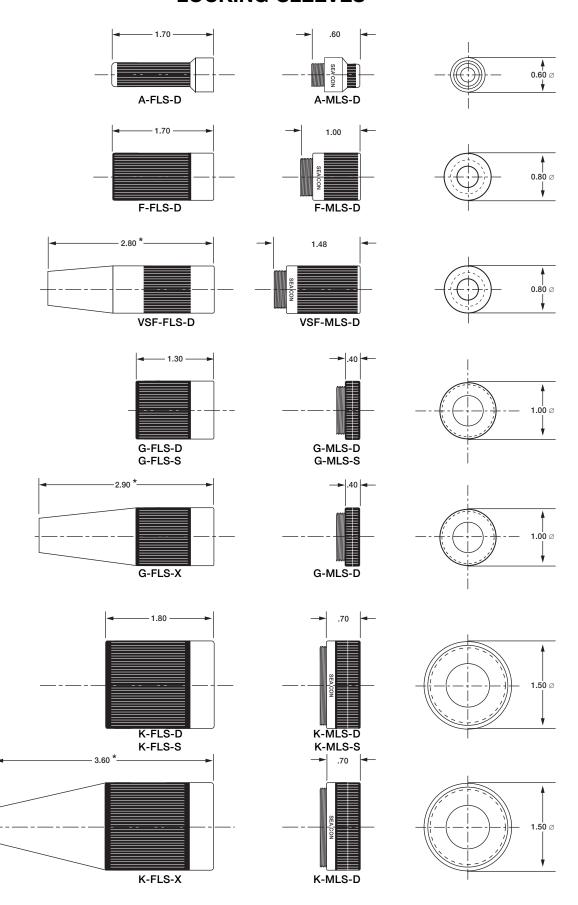
USES: Assists in avoiding accidental disconnection. The long locking sleeves are used to minimize flexing stress being applied to the electrical conductor terminations when the cable is flexed.



Notes: Cable diameter must be specified when ordering (long -X) Locking Sleeves. X Size only uses 1/2 inch cable or smaller.



LOCKING SLEEVES



Notes: * VSF-FLS-D, G-FLS-X, K-FLS-X length will vary, depending on cable diameter.



RUBBER MOLDED QUICK REFERENCE MATING TABLE

FEMALE SOCKET IN-LINE	MATEABLE MALE PLUG INLINE	MATEABLE METAL SHELL BULKHEAD	MATEABLE GLASS REINFORCED EPOXY BULKHEAD
RMA-FS RMA-FS R/A RMA-FS SL	RMA-MP RMA-MP SL	RMA-BCL	XSA-BC, XSA-BCL XSB-BCL XSC-BC, XSC-BCL
VMA-FS VMA-FS R/A VMA-FS SL	VMA-MP VMA-MP SL	VMA-BCL	VSA-BC, VSA-BCL VSB-BCL
RMF-FS RMF-FS R/A	RMF-MP	Not Available At This Printing	XSF-BC, XSF-BCL XSFDE-BCL (Formerly XSDE-BCL)
VMF-FS VMF-FS R/A	VMF-MP	VMF-BCL	VSF-BCL
LMG-FS LMG-FS R/A	LMG-MP	Not Available This Printing	LSG-BC, LSG-BCL LSG-BC HP LSG-BC-SC (Formerly LSK-BC SC)
RMG-FS RMG-FS R/A RMG-FS WOC	RMG-MP RMG-MP WOC	RMG-BCL RMGS-BC RMGS-BCL	XSG-BCL, XSG-BCL-P- R/A XSG-PBC, XSG-PBCL, XSG-PBCLM
VMG-FS VMG-FS R/A VMG-FS WOC	VMG-MP VMG-MP WOC	VMG-BCL	VSG-BCL VSG-PBC, VSG-PBCL, VSG-PBCLM
RMK-FS RMK-FS R/A RMK-FS WOC	RMK-MP RMK-MP WOC	RMK-BCL	XSK-BCL XSKDE-BCL
VMK-FS VMK-FS R/A VMK-FS WOC	VMK-MP VMK-MP WOC	VMK-BCL	VSK-BCL

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SEACON maintains all facilities necessary to furnish complete underwater and environmental electrical connector/cable systems, including Research and Development, Engineering, Manufacturing, Quality Control and Pressure Testing. As well as supplying our standard 'offthe-shelf' items, we have the capability to design and manufacture SPECIAL CUSTOMIZED CONNECTORS AND CABLE ASSEMBLIES to suit your individual needs.

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